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Fast, Compact, Open Network Solution  
Next Generation Technology

# XGT Series

Programmable Logic Controller



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Programmable Logic Controller

# XGT Series

XGT series incorporate the latest technological achievements in Programmable Logic Controller, made possible by experience and dedication to quality in design and manufacturing.





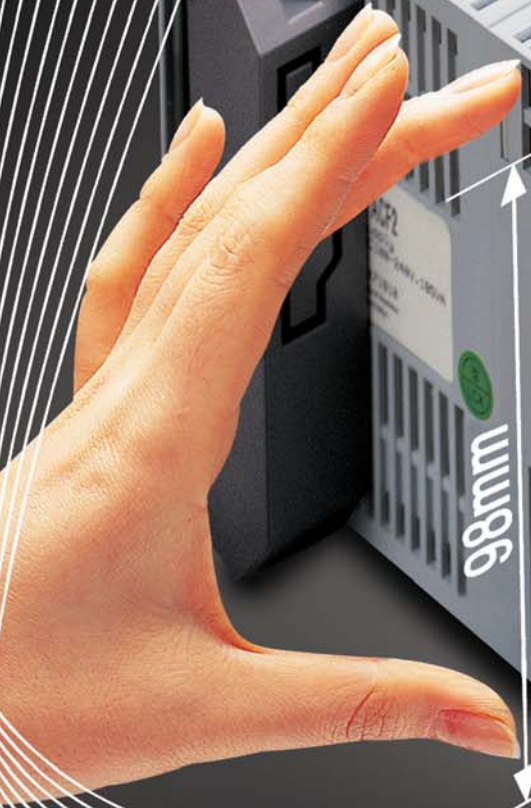
# Features

27mm

**Compact**  
Smallest size

**Fast**  
28ns/Step

**Flexible**  
Open Network



98mm

**XGT**  
PROGRAMMABLE  
LOGIC  
CONTROLLER

XGP-ACF2  
POWER

XGK-CPUH  
RUN/STOP  
REM.  
ERR.  
P.S.  
BAT.  
CH

XGI-D22B

XGI-D28A

XGO-RY2A

XGO-TR8A

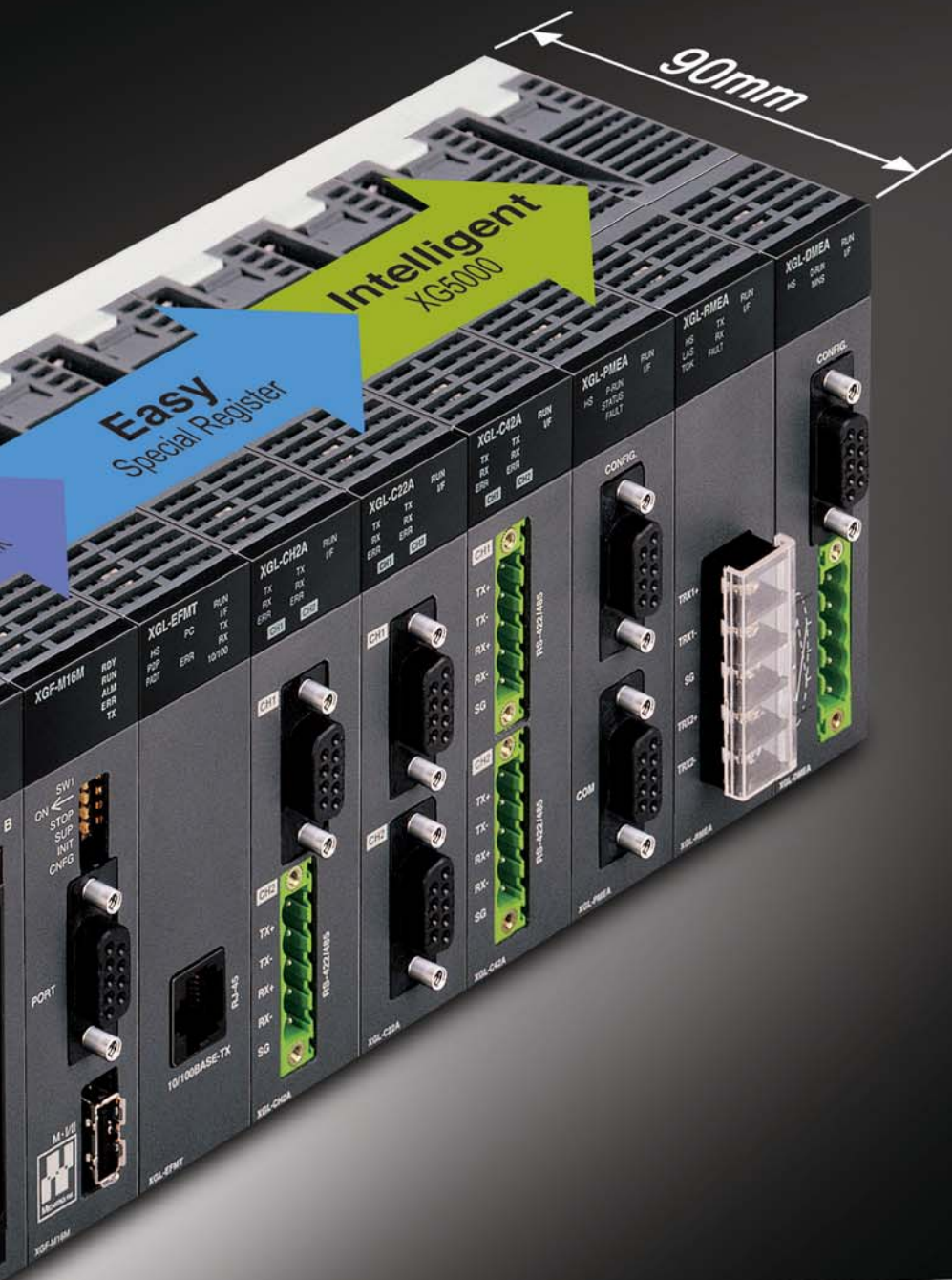
24VDC  
24VDC  
0.1A

PORT

M-1

XGT-M100





Programmable Logic Controller

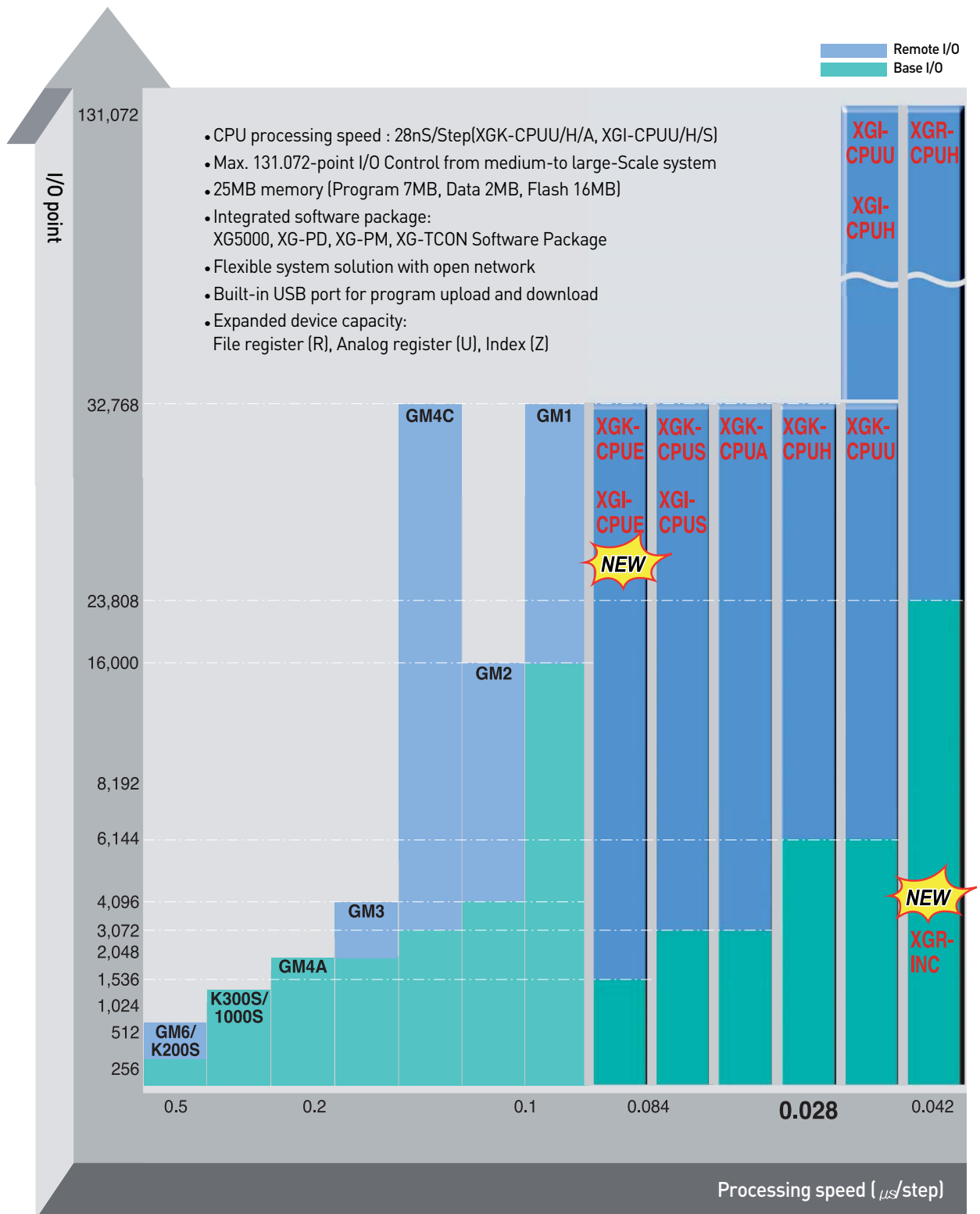
# XGT Series

**neXt Generation Technology**

XGT series is the next-generation solution with a new concept providing advanced engineering environment based on open network, fastest processing speed, compact size and user-friendly software.



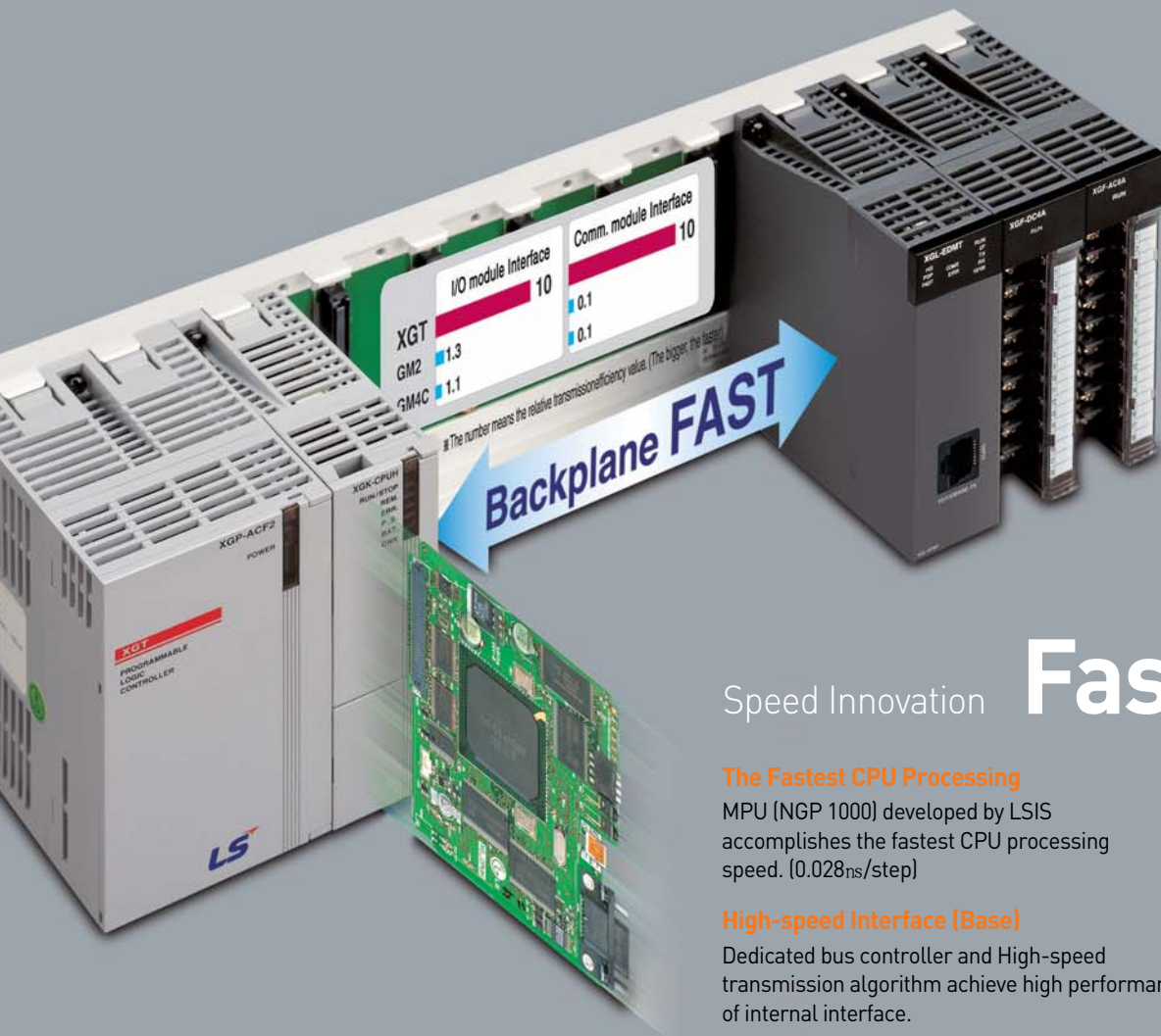
XGT series is the Industrial Workhorse that can support various applications within the typical industrial plant.





Features

# neXt Generation



Speed Innovation

# Fast

### The Fastest CPU Processing

MPU (NGP 1000) developed by LSIS accomplishes the fastest CPU processing speed. (0.028ns/step)

### High-speed Interface (Base)

Dedicated bus controller and High-speed transmission algorithm achieve high performance of internal interface.

Main Base	Expansion Base
20Mbyte/sec	5Mbyte/sec



# Technology



Module Size



## Size Innovation **Compact**

### The smallest size

The smallest size(Dimensions 27 X 98 X 90) achieves cost-efficiency and various applications.

Item	Size (WXHXD)
<b>Power Supply</b>	55X98X90
<b>CPU</b>	27X98X90
<b>8-slot Base</b>	318X98X17



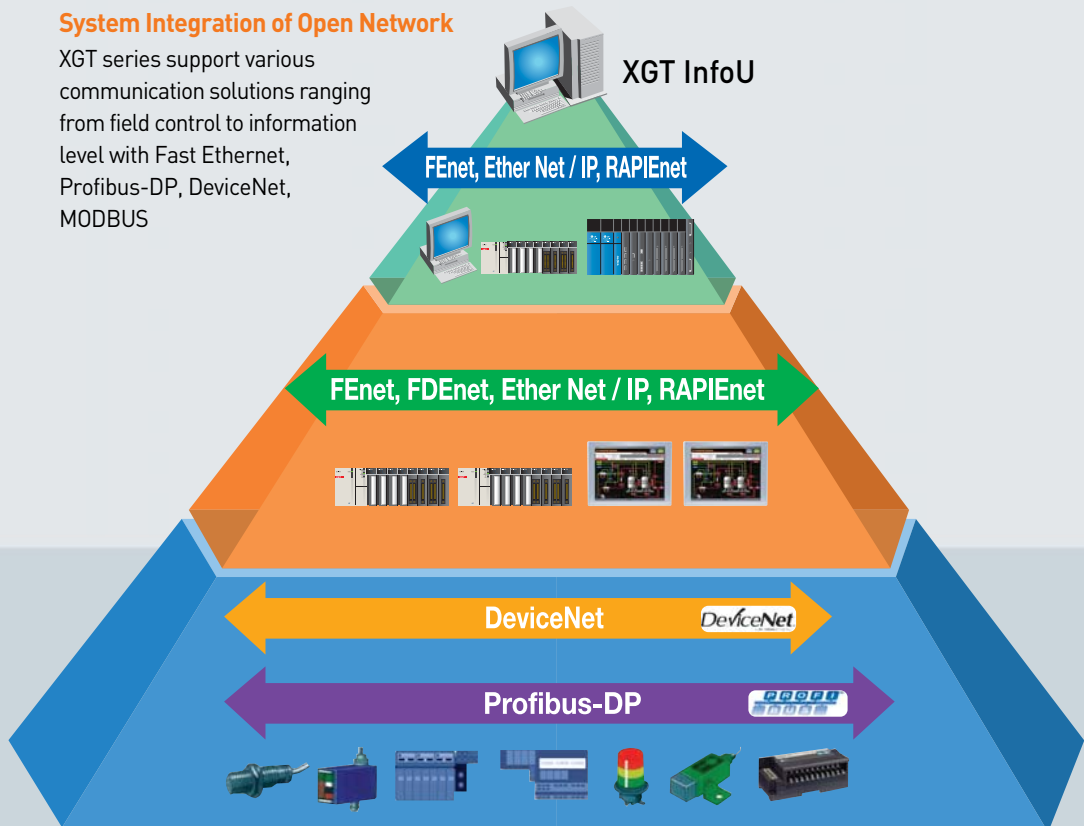
# Features

## Network Innovation **Flexible**

Flexible

### System Integration of Open Network

XGT series support various communication solutions ranging from field control to information level with Fast Ethernet, Profibus-DP, DeviceNet, MODBUS



Item	Fast Ethernet		RAPIEnet	EtherNet/IP	Cnet	Fnet	Profibus-DP	DeviceNet	Rnet
	FEnet	FDEnet							
Transmission speed	10/100 Mbps		100 Mbps	100 Mbps	300-115,200bps	1 Mbps	Max. 12Mbps	Max. 500kbps	1 Mbps
Transmission distance	100m (Node to Node, UTP/STP) 2km (Node to Node, Fiber Optic)			100m(TP)	Max. 500m (422/485)	750m(Seg) Max. 5.25km	Max. 12km	Max. 500m	750m(Seg) Max. 5.25km
Max. number of station	64 (HS link)		64	TCP 64/128(Client/Server) CIO 64/128(Client/Server)	32	64	32(Seg) 126	64	64
	16(Server)	-							
Service	HS link	●	●	-	-	●	●	●	●
	XG protocol	●	-	-	-	-	-	-	-
	General protocol	●Modbus TCP	-	-	●EtherNet/IP	●Modbus RTU/ASC II	-	-	-
	P2P	●	●	●	●	●	-	-	-
	XG5000 I/F	●	●	●	●	●	-	-	-
	E-Mail	●	-	-	-	-	-	-	-
Configuration software	XG-PD						XG-PD & SyCon		XG-PD
Number of installation	24 (HS link Service : 12, P2P Service : 8)								

# Software Innovation Intelligent

## Integrated Programming & Engineering

XG5000 Software Package provides integrated engineering environment from basic programming to different special module setting as well as diagnosis. This package consists of XG5000 (PLC programming), XG-PD (Communication programming) and APM Software Package (Positioning programming).



### XG5000

Program Editing & Engineering Software Windows-based Easy Operation Multi-PLC Multi-Programming Support Various Monitoring & Diagnosis Functions



### XG-PD

Comm. & Network Parameter Setting Protocol Editing / Network Diagnosis Frame Monitoring / Protocol Analysis



### XG-PM

Positioning Parameter Setting Data Editing, Various Monitoring & Diagnosis Tracking Function

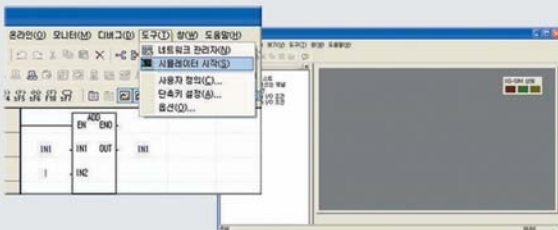


### XG-TCON

Setting the parameters of the temperature control module, Auto Tuning Function, Data & Trend Monitoring

## Simulation

XG5000 alone can run programs, set the I/O conditions, monitoring without XGT PLC



### XG-SIM

Condition of Program Simulation/PLC Online Module Simulation/I/O Linked XG-PANEL Simulator & Simulation Tag Integrated management between XG-SIM and XG-InfoU



# Features

Engineering & Programming Innovation

# Easy

## Special Register

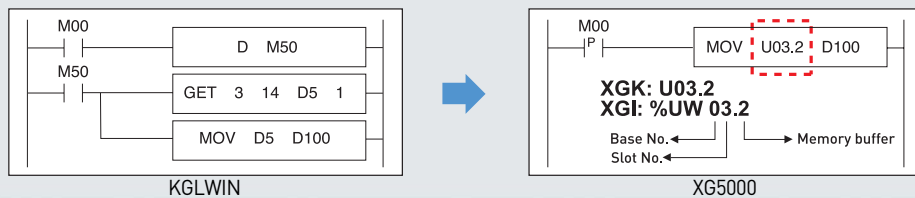
XGT series expand device memory and support advanced programming environment with Index register (Z), File register (U), and Analog register (U).

**R** **File register**  
As a non-volatile memory type, data are secured even in times of blackout or CPU reset.

**U** **Analog register**  
Assigning base, slot and memory buffer of an analog module to device, A/D conversion data can be accessed without analog commands.

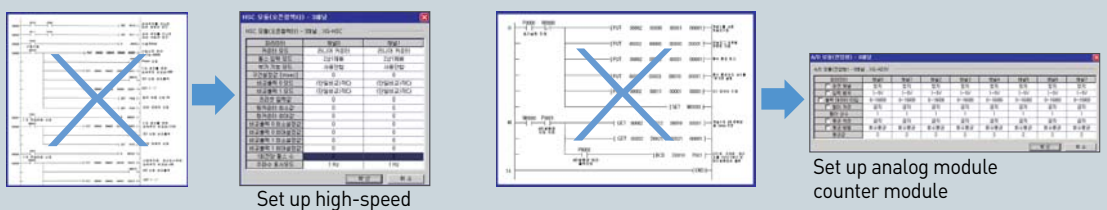
**Z** **Index register**  
Index register is used in the sequence program for array operation.

### Example of Analog Register



## Analog Operation without Programming

Special module setup and operation is achieved by just parameter setting without additional program.



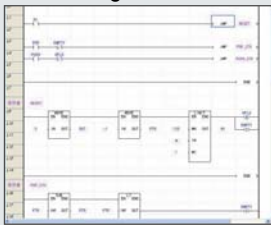
## Program Modularization and Task Operation

Available to run multiful programs through medulization of scan programs based on functions and author, and to operate task programs triggered by specific conditions.

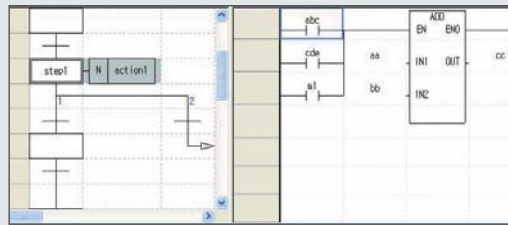
Program type	Description	Number
Scan program	Scan	Executed in every scan 256-task
Task program	Initialization task	Executed only one time when power turns on 1
	Time driven task	Executed with a constant time interval specified in parameter setting 32
	Internal task	Executed by internal condition 32
	External interrupt task	Executed by external interrupt input 32

IEC standard language (XGI): LD, SFC, ST

Ladder Diagram



SFC



ST

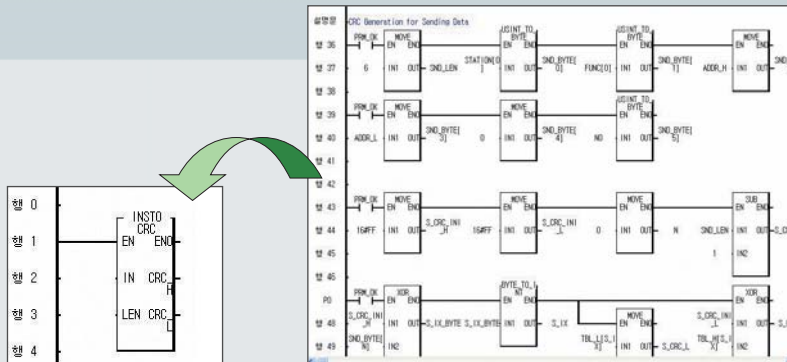
```

19 S2 := (- B - SQRT(B**2 - 4*A*B)) / (2.0*B) ;
20 END_IF ;
21
22
23 // CASE문 예제
24 TV := WORD_BCD_TO_INT(THIRHWHEEL);
25 TV_ERROR := 0;
26 CASE TV OF
27   1,5: DISPLAY := OVEN_TEMP;
28   2: DISPLAY := MOTOR_SPEED;
29   3: DISPLAY := GROSS - TARE;
30   4, 6..10: DISPLAY := ADD(TV, 4);
31 ELSE DISPLAY := 0 ;
32   TV_ERROR := 1;
33 END_CASE;
34 SHW100 := INT_TO_BCD_WORD(DISPLAY);
35
36 // FOR문 예제
37 SUM := 0;
38 FOR I := 1 TO 0 DO
39   FOR J := 1 TO 2 DO
40     IF FLAG THEN EXIT; END_IF;
41     SUM := SUM + J ;
42   END_FOR;
43   SUM := SUM + I ;
44 END_FOR;
    
```

ST features

- High-level Language
- Fit for the complicate algorithm
- Various open source (Compatibility)
- Easy data processing
- Convenient text editor

User defined Function block (XGI)



- Standardize the program using function or function block
- Register the standardized program as a library file and reuse the library for another project



# CPU & System Configuration

XGT series contain variety of CPU types for customized solutions which support wide coverage from small / middle- to large size-system control.



IEC based CPU for high-speed and large scale application





# CPU Module

## XGK CPU (LS Standard)

Premium CPU for high-speed and large scale application



### XGK-CPUU (Ultra capacity)

- Program capacity: 128K steps
- I/O points: 6,144
- I/O device point: 32,768 (Remote I/O)
- Processing speed: 28ns/step



### XGK-CPUH (High performance)

- Program capacity: 64K steps
- I/O points: 6,144
- I/O device point: 32,768 (Remote I/O)
- Processing speed: 28ns/step



### XGK-CPUA (Advanced)

- Program capacity: 32K steps
- I/O points: 3,072
- I/O device point: 32,768 (Remote I/O)
- Processing speed: 28ns/step

## General sequence controller PLC CPU



### XGK-CPUS (Standard)

- Program capacity: 32K steps
- I/O points: 3,072
- I/O device point: 32,768 (Remote I/O)
- Processing speed: 84ns/step



### XGK-CPUE (Economic)

- Program capacity: 16K step
- I/O point: 1,536
- I/O device point: 32,768 (Remote I/O)
- Processing speed: 84ns/step

## XGI CPU (IEC Standard)

Premium CPU for high-speed and large scale application



### XGI-CPUU (IEC Standard)

- Program capacity: 1Mbyte
- I/O points: 6,144
- I/O device point: 131,072 (Remote I/O)
- Processing speed: 28ns/step
- IEC 61131-3 standard programming
  - LD(ladder), SFC(Sequential Function Chart), ST(Structured Text), User defined FB(Function block)
- Powerful built-in PID and Process control
  - Max. 256 loops and variety of process functions
- Utilize the same I/O with XGK CPU
- Enable to convert from GLOFA PLC program to XGI program



### XGI-CPUH (IEC Standard)

- Program capacity: 512kbyte
- I/O points: 6,144
- I/O device point: 131,072 (Remote I/O)
- Processing speed: 28ns/step
- IEC 61131-3 standard programming
  - LD(ladder), SFC(Sequential Function Chart), ST(Structured Text), User defined FB(Function block)
- Powerful built-in PID and Process control
  - Max. 256 loops and variety of process functions
- Utilize the same I/O with XGK CPU
- Enable to convert from GLOFA PLC program to XGI program

## General sequence controller PLC CPU



### XGI-CPUS (IEC Standard)

- Program capacity: 128kByte
- I/O points: 3,072
- I/O device point: 32,768
- Processing speed: 28ns/step
- IEC 61131-3 standard programming
  - LD(ladder), SFC(Sequential Function Chart), ST(Structured Text), User defined FB(Function block)
- Powerful built-in PID and Process control
  - Max. 256 loops and variety of process functions
- Utilize the same I/O with XGK CPU
- Enable to convert from GLOFA PLC program to XGI program

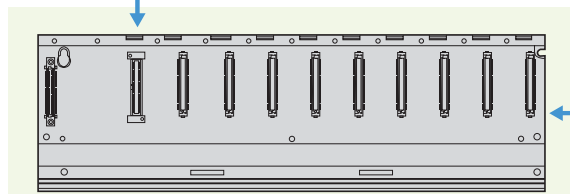
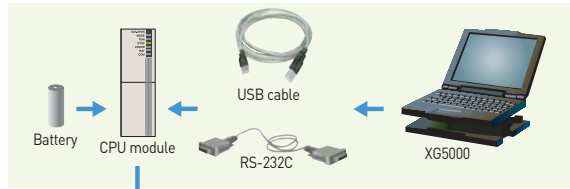


### XGI-CPUE (IEC Standard)

- Program capacity: 64kByte
- I/O points: 1,536
- I/O device point: 32,768
- Processing speed: 84ns/step
- IEC 61131-3 standard programming
  - LD(ladder), SFC(Sequential Function Chart), ST(Structured Text), User defined FB(Function block)
- Powerful built-in PID and Process control
  - Max. 256 loops and variety of process functions
- Utilize the same I/O with XGK CPU
- Enable to convert from GLOFA PLC program to XGI program

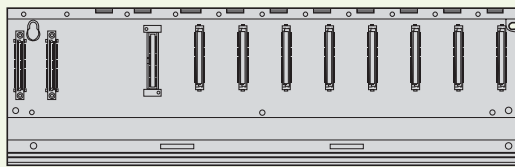


### CPU Module System composition



Main Base (XGB-M □ □ A)

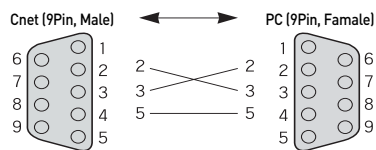
Item	Type	Description
Expansion cable	XGC-E041	Expansion cable 0.4m
	XGC-E061	Expansion cable 0.6m
	XGC-E121	Expansion cable 1.2m
	XGC-E301	Expansion cable 3.0m
	XGC-E501	Expansion cable 5.0m
	XGC-E102	Expansion cable 10m
Expansion terminator	XGC-E152	Expansion cable 15m
	XGT-TERA	Expansion terminator



Expansion base (XGB-E □ □ A)

Item	Main base	Expansion base
4 slot	XGB-M04A	XGB-E04A
6 slot	XGB-M06A	XGB-E06A
8 slot	XGB-M08A	XGB-E08A
12 slot	XGB-M12A	XGB-E12A

### XG5000 Cable (RS-232C)



CPU module	I/O point	
XGK	XGK-CPUU, CPUH	6,144
	XGK-CPUA, CPUS	3,072
	XGK-CPUE	1,536
XGI	XGI-CPUU/D, CPUU, CPUH	6,144
	XGI-CPUS	3,072
	XGI-CPUE	1,536

CPU Connecting Cable	
USB 301A	USB downloading cable
K1C-050A	RS-232C downloading cable

Item	Type	Description
USB cable	USB-301A	USB downloading cable
RS-232C cable	K1C-050A	RS-232C downloading cable

Item	Input module		
	AC110V	AC220V	DC24V
8 points	-	XGI-A21A, XGI-A21C	XGI-D21A
	XGI-A12A	-	XGI-D22A
16 points	-	-	XGI-D22B
	-	-	XGI-D24A
32 points	-	-	XGI-D24B
	-	-	XGI-D28A
64 points	-	-	XGI-D28B

Power module			
AC	Free Voltage	XGP-ACF1	DC5V 3A DC24V 0.6A
		XGP-ACF2	DC5V 6A
DC	220V	XGP-AC23	DC5V 8.5A
		XGP-DC42	DC5V 6A

Item	Output module		
	Relay	Triac	Transistor
8 points	XGQ-RY1A	-	-
	XGQ-RY2A	XGQ-SS2A	XGQ-TR2A
16 points	XGQ-RY2B	-	XGQ-TR2B
	-	-	XGQ-TR4A
32 points	-	-	XGQ-TR4B
	-	-	XGQ-TR8A
64 points	-	-	XGQ-TR8B

Item	Input/Output mixed module	
	16-point DC input	16-point TR output

Special module		
Analog input	XGF-AV8A	Voltage input type, 8Ch
	XGF-AC8A	Current input type, 8Ch
	XGF-AD8A	Voltage/ Current input, 8Ch
	XGF-AD4S	Voltage/ Current input, 4Ch (Isolated)
	XGF-AD16A	Voltage/ Current input, 16Ch
	XGF-AW4S	2-wire, Voltage/ Current input, 4Ch (Isolated)
Analog output	XGF-DV4A	Voltage output type, 4Ch
	XGF-DC4A	Current output type, 4Ch
	XGF-DV8A	Voltage output type, 8Ch
	XGF-DC8A	Current output type, 8Ch
Analog Input/Output	XGF-DV4S	Voltage output, 4Ch (Isolated)
	XGF-DC4S	Current output, 4Ch (Isolated)
High-speed counter	XGF-AH6A	Input: 4ch, Voltage/ Current Output: 2Ch Voltage/ Current
	XGF-H02A	Pulse [OC] input type, 2Ch
Positioning	XGF-HD2A	Pulse [LD] input type, 2Ch
	XGF-PO1A-PO3A	Open collector, 1-3axis
	XGF-PD1A-PD3A	Line drive, 1-3axis
Positioning (Network Type)	XGF-PO1H-PO4H	Open collector, 1-4axis
	XGF-PD1H-PD4H	Line drive, 1-4axis
Motion module	XGF-PN8A	LS Standard EtherCAT Net. 8axis
	XGF-PN8B	Standard EtherCAT Net. 8axis
Temperature control	XGF-M32E	Standard EtherCAT Net. 32axis
	XGF-TC4S	Thermocouple input, 4Ch
	XGF-RD4A	RTD input, 4Ch
Temperature controller	XGF-RD4S	RTD input, 4Ch (Insulated)
	XGF-TC4UD	Input: 4ch.(Voltage/Current, RTD/TC) Output: 8ch.(TR/Current)
Event input	XGF-TC4RT	Controller: 4 loops Input: 4ch.(RTD) Output: 4ch.(TR)
	XGF-SOEA	Controller: 4 loops DC24V, 32points

Communication module		
RAPIEnet	XGL-EIMT	RAPIEnet Twisted fair 2Ch
	XGL-EIMH	RAPIEnet Fiber optic/Twisted fair 1Ch
	XGL-EIMF	RAPIEnet Fiber optic 2Ch
	XGL-ES4T	RAPIEnet Switch, 4Ports
	XGL-EIMT	RAPIEnet Twisted fair 2Ch For PC
Cnet	XGL-EIMF	RAPIEnet Fiber optic 2Ch For PC
	XGL-CH2A	RS-232C/RS-422
	XGL-C22A	RS-232C, 2Ch
Ethernet (Open)	XGL-C42A	RS-422, 2Ch
	XGL-EFMT	Fiber optic, Master, SC type
	XGL-EHST	Twisted pair, Master, RJ-45
Ethernet (Dedicated)	XGL-EHST	Fast Ethernet, Switching hub
	XGL-EDMF	Fiber optic, Master, SC type
Rnet	XGL-EDMT	Twisted pair, Master, RJ-45
EtherNet/IP	XGL-EIPT	Industrial Ethernet, 2ports
	XGL-RMEA	Rnet, Master, TP
DeviceNet	XGL-DMEA	DeviceNet, Master
	XGL-PMEA	Profibus-DP, Master
	XGL-PMEC	Profibus-DP, Master
Fnet	XGL-PSRA	Profibus-DP, Slave, Remote Inter face
	XGL-PSEA	Profibus-DP, Slave
	XGL-FMEA	Dedicated network





# CPU Module

## Specifications

Item	Description	Standard			
Ambient temperature	0 ~ 55 °C				
Storage temperature	-25 ~ +70 °C				
Ambient humidity	5 ~ 95%RH, (Non-condensing)				
Storage humidity	5 ~ 95%RH, (Non-condensing)				
Vibration resistance	Occasional vibration		10 times each direction (X, Y and Z)	IEC 61131-2	
	Frequency	Acceleration			Pulse width
	10 ≤ f < 57Hz	-			0.075mm
	57 ≤ f < 150Hz	9.8m/s <sup>2</sup> {1G}			-
	Frequency	Acceleration			Pulse width
	10 ≤ f < 57Hz	-			0.035mm
57 ≤ f < 150Hz	4.9m/s <sup>2</sup> {0.5G}	-			
Shock resistance	<ul style="list-style-type: none"> <li>• Peak acceleration: 147 m/s<sup>2</sup>{15G}</li> <li>• Duration: 11ms</li> <li>• Half-sine, 3 times each direction per each axis</li> </ul>	IEC 61131-2			
Noise resistance	Square wave impulse noise	± 1,500 V	LSIS Standard		
	Electrostatic discharge	± 4kV	IEC 61131-2, IEC 61000-4-2		
	Radiated electromagnetic field noise	27 ~ 500 MHz, 10 V/m	IEC 61131-2, IEC 61000-4-3		
	Fast transient / Burst noise	0.25kV	IEC 61131-2, IEC 61000-4-4		
Operating Ambience	Free from corrosive gases and excessive dust				
Altitude	Up to 2,000m				
Pollution degree	Less than equal to 2				
Cooling	Air-cooling				

\* Pollution degree 2 is nonconductive pollution of the sort where occasionally a temporary conductivity caused by condensation must be expected.

## XGK

Item	Description					Remarks
	XGK-CPUE	XGK-CPUS	XGK-CPUA	XGK-CPUH	XGK-CPUU	
Operation method	Cyclic execution of stored program, Time-driven interrupt, Process-driven interrupt					
I/O control method	Batch processing by scan synchronization (Refresh), Direct input/output by instruction					
Program language	Ladder diagram, Instruction list					
Number of instructions	Basic	42				
	Application	600				
Processing speed	Sequence instruction [ μs ]	0.084 μs/step		0.028 μs/step		
	Application instruction [ μs ]	0.252 μs/step		0.084 μs/step		
	Floating instruction [ μs ]	± : 0.602 μs (S), 1.078 μs (D)		± : 0.602 μs (S), 1.078 μs (D)		
		× : 1.106 μs (S), 2.384 μs (D)		× : 1.106 μs (S), 2.384 μs (D)		
Program capacity	16K Step	32K Step	32K Step	64K Step	128K Step	
I/O points (available to install)	With 16-point I/O	384	768	768	1536	1536
	With 32-point I/O	768	1536	1536	3072	3072
	With 64-point I/O	1536	3072	3072	6144	6144
Data area	P	P0000 ~ P2047F (32768 points)				I/O relay
	M	M0000 ~ M2047F (32768 points)				Auxiliary relay
	K	K000 ~ K2047F (32768 points )				Special relay
	L	L000 ~ L11263F (32768 points )				Link relay
	F	F000 ~ F2047F (32768 points )				Keep relay
	T	100ms: T0000 - T0999				Timer (Adjustable)
		10ms: T1000 - T1499				
		1ms: T1500 - T1999				
		0.1ms: T2000 - T2047				
	C	C0000 ~ C2047				Counter
S	S00.00 ~ S127.99				Step controller	
D	D0000 ~ D19999		D0000 ~ D32767		Register	
U	U0.0-U1F.31	U0.0-U3F.31	U0.0-U3F.31	U0.0-U7F.31		Analog resister
Z	128 points				Index register	
File register	R	RAM: 1 block		RAM: 2 block		1 block: R0 - R32767
		Flash: 2M byte, 32 blocks				
Program type	Total program	256				
	Initialization	1 [_INT]				
	Time-driven	32				
	External	32				
Internal	32					
Operation mode	RUN, STOP, DEBUG					
Self-diagnosis	Execution, Delay, Memory error, I/O error, Battery error, Power error					
Programming port	RS-232C (1Ch), USB (1Ch)					MODBUS slave
Data retention at power failure	Set "retain" at data declaration					
Max. expansion stage	1	3	3	7		
Current consumption (mA)	960		960			
Weight (Kg)	0.12		0.12			

XGI

CPU

Item		XGI-CPUE	XGI-CPUS	XGI-CPUH	XGI-CPUU	XGI-CPUU/D	Remarks
Operation system		Reiterative operation, fixed cycle operation, constant scan					
I/O Control system		Scan synchronous batch processing system(refresh system), direct system by command					
Program language		Ladder Diagram, SFC (Sequential Function Chart), ST (Structured Text)					
No. of commands	Operator	18					
	Basic function	136 types + real number operation function					
	Basic function block	43					
	Dedicated function block	Dedicated function blocks by special function modules, communication dedicated function block(P2P)					
Operation processing speed (basic command)	Basic	0.084 $\mu$ s/step	0.028 $\mu$ s/step				
	MOVE	0.252 $\mu$ s/step	0.084 $\mu$ s/step				
	Real number operation	$\pm$ : 1.442 $\mu$ s[S], 2.87 $\mu$ s[D] $\times$ : 1.948 $\mu$ s[S], 4.186 $\mu$ s[D] $\div$ : 1.442 $\mu$ s[S], 4.2 $\mu$ s[D]	$\pm$ : 0.392 $\mu$ s[S], 0.924 $\mu$ s[D] $\times$ : 0.896 $\mu$ s[S], 2.240 $\mu$ s[D] $\div$ : 0.924 $\mu$ s[S], 2.254 $\mu$ s[D]			S: Single real number D: Double real number	
Program memory capacity		64KB	128KB	512KB	1M		
I/O points (installable)		1,536points	3,072points	6,144points			
Max. I/O memory contact		32,768points			131,072points		
Data memory	Symbolic variable area(A)		64KB (max. 32KB retain settable)	128KB (max. 64KB retain settable)	512KB (max. 256KB retain settable)		
	I variable(I)		4KB		16KB		
	Q variable(Q)		4KB		16KB		
	Direct variable	M	32KB (max. 16KB retain settable)	128KB (max. 64KB retain settable)	256KB (max. 128KB retain settable)		
		R	32KB $\times$ 1block	64KB $\times$ 1block	64KB $\times$ 2block	64KB $\times$ 16block	R
		W	32KB	64KB	128KB	1,024KByte	
	Flag variable	F	4KB			System flag	
		K	4KB		16KB		PID flag
		L	22KB			High speed link flag	
		N	42KB			P2PParameters	
	U	2KB	4KB	8KB		Analog data Refresh	
Flash area		1M, 16block	2MB, 32block			Controllable by R device	
Timer		No point limit Time range: 0.001~ 4,294,967.295 second(1,193 hours)					8 bytes of symbolic variable area per point
Counter		No point limit Coefficient range : 64 bit expression					8 bytes of symbolic variable area per point
Program structure	Total no. of programs	256					
	Initialization task	1					
	Fixed cycle task	32					
	Internal device task	32					
Operation mode		RUN, STOP, DEBUG					
Restart mode		Cold, Warm					
Self diagnosis		Operation delay monitoring, memory fault, I/O fault, battery fault, power fault and etc					
Data protection in case of power failure		Retain area setting by basic parameters					
Max. base extension		1	3	7		Total length 15m	
Current consumption (mA)		940mA		960mA			
Weight (kg)		0.12kg					



# CPU Module

## XGK system configuration

Item	XGK-CPUE	XGK-CPUS	XGK-CPUA	XGK-CPUH, CPUU
Max. expansion stage	1 Stage	3 Stage	3 Stage	7 Stage
Max. installation of module	24 Module	48 Module	48 Module	96 Module
Max. number of I/O point	1,536 Points	3,072 Points	3,072 Points	6,144 Points
Max. expansion distance	15m			

### Assignment of I/O number (Fixed)

- 64 points are assigned to each slot of base regardless of installation of module.
- I/O numbers equivalent to 12 slots are assigned to a base.
- The starting number of base 0 is P0000.

• Refer to the following figure regarding the I/O number assignment of 12 slots

Slot number:		0	1	2	3	4	5	6	7	8	9	10	11
Power	CPU												
		P00 ~ P3F	P40 ~ P7F	P80 ~ P11F	P120 ~ P15F	P160 ~ P19F	P200 ~ P23F	P240 ~ P27F	P280 ~ P31F	P320 ~ P35F	P360 ~ P39F	P400 ~ P43F	P440 ~ P47F

### I/O assignment (Variable)

- I/O point is assigned automatically according to the installed module.
- I/O parameter is used to install modules.
- The starting number of base 0 is P0000.
- 16 points are assigned automatically to the slot of special or communication module

• Refer to the following figure regarding the I/O number assignment of 12 slots.

Slot number:		0	1	2	3	4	5	6	7	8	9	10	11
Power	CPU												
		16 points	16 points	32 points	64 points	16 points	32 points	32 points	64 points	32 points	16 points	32 points	32 points
		P00 ~ P0F	P10 ~ P1F	P20 ~ P3F	P40 ~ P7F	P80 ~ PBF	P90 ~ P10F	P110 ~ P12F	P130 ~ P16F	P170 ~ P18F	P190 ~ P19F	P200 ~ P21F	P220 ~ P23F

## XGI system configuration

Item	XGI-CPUE	XGI-CPUS	XGI-CPUH, CPUU, CPUU/D
Max. expansion stage	1 Stage	3 Stage	7 Stage
Max. installation of module	24 Module	48 Module	96 Module
Max. number of I/O point	1,536 Points	3,072 Points	6,144 Points
Max. expansion distance	15m		

### I/O assignment

- 64 points are assigned to each slot of base regardless of installation of module.
- No limit in installation of special module
- Special module is controlled by function block and the memory assignment is done automatically

• Refer to the following figure regarding the I/O assignment of 12 slots

Slot number:		0	1	2	3	4	5	6	7	8	9	10	11
Power	CPU												
		16 points	16 points	32 points	64 points	16 points	32 points	32 points	64 points	32 points	16 points	32 points	32 points

% I × 0.8.0-31  
 % Q × 0.9.0-15  
 % Q × 0.10.0-31  
 % Q × 0.11.0-31

### Expansion system composition

1. The following figure is the example of expansion system with the fixed I/O point type of XGK-CPUH.
2. The address of I/O point is adjustable by XG5000 parameter.

Switch for setting base number: 1

ON MHS

1 2 3 4

$2^3$   $2^2$   $2^1$   $2^0$

The lowest expansion base should be connected to the upper stage with expansion terminator(XGF-TERA).

Main base (Base number: 0)	Slot number:	0	1	2	3	4	5	6	7
	Power	CPU	P0000 ~ P003F	P0040 ~ P007F	P0080 ~ P011F	P0120 ~ P015F	P0160 ~ P019F	P0200 ~ P023F	P0240 ~ P027F

Expansion cable	Slot number:	0	1	2	3	4	5	6	7
	Power	P0640 ~ P067F	P0680 ~ P071F	P0720 ~ P075F	P0760 ~ P079F	P0800 ~ P083F	P0840 ~ P087F	P0880 ~ P091F	P0920 ~ P095F

Expansion base	Slot number:	0	1	2	3	4	5	6	7
	Power	P1280 ~ P131F	P1320 ~ P135F	P1360 ~ P139F	P1400 ~ P143F	P1440 ~ P147F	P1480 ~ P151F	P1520 ~ P155F	P1560 ~ P159F

XGT-TERA	Slot number:	0	1	2	3	4	5	6	7
	Power	P4480 ~ P451F	P4520 ~ P455F	P4560 ~ P459F	P4600 ~ P463F	P4640 ~ P467F	P4680 ~ P471F	P4720 ~ P475F	P4760 ~ P479F

XGT-TERA should be installed at the end of the last expansion base.



# I/O module

## Features

- 8, 16, 32, 64 points I/O module
- Operation monitoring by LED display
- Easy maintenance: Terminal block type, one-touch installation of module



## Input module specifications

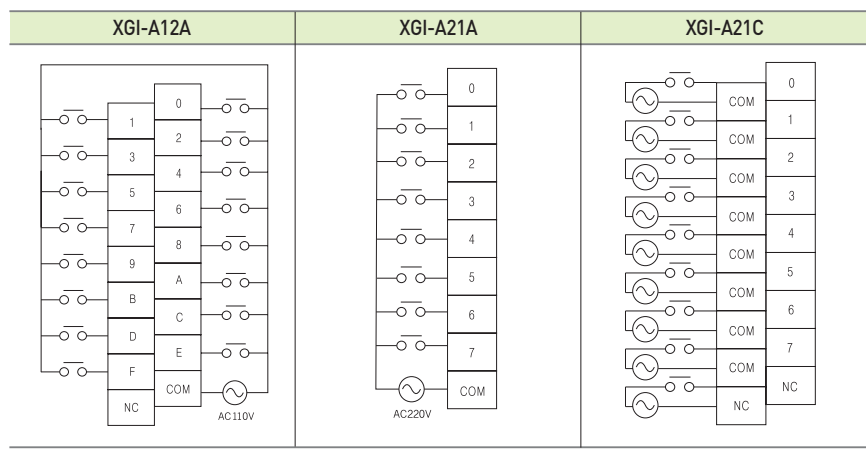
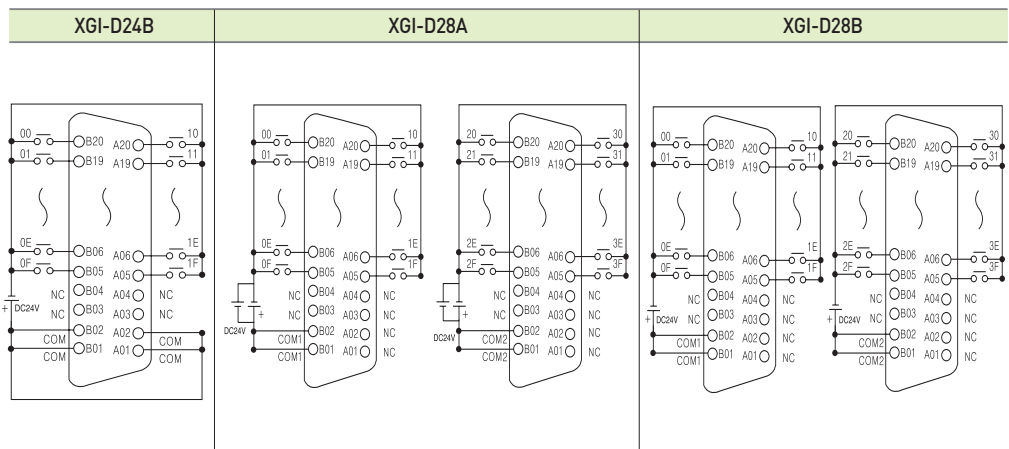
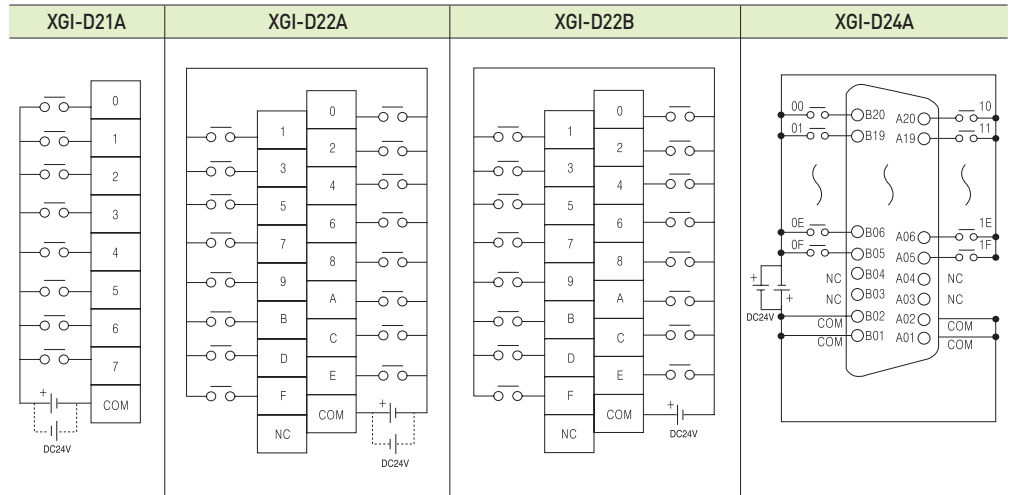
Item		DC input						AC input				
Type		XGI-D21A	XGI-D22A	XGI-D22B	XGI-D24A	XGI-D24B	XGI-D28A	XGI-D28B	XGI-A12A	XGI-A21A	XGI-A21C	
Input point		8	16		32		64		16	8	8	
Rated input voltage		DC24V						AC100~120V		Free voltage	DC100/240V	
Rated input current		4mA						8mA	17mA	17mA		
ON voltage/current		19V or more / 3mA or less						AC80V or more / 5mA or less		AC130V or more / 10mA or less	AC80V or more / 5mA or less	
OFF voltage/current		DC11V or more / 1.7mA or less						AC80V or more / 5mA or less		AC60V or more / 2mA or less	AC30V or more / 1mA or less	
Response	Off→On	1ms/5ms/10ms/20ms/70ms (set by CPU parameter) Initial value: 3ms						15mA or less				
	On→Off	1ms/5ms/10ms/20ms/70ms (set by CPU parameter) Initial value: 3ms						25mA or less				
Common (COM)		8 points/COM	16 points/COM		32 points/COM			16 points/COM	8 points/COM	1 points/COM		
Insulation method		Photocoupler						Photocoupler				
Current consumption (mA)		20	30		50		60		30	20	20	
Weight (Kg)		0.1	0.12		0.1		0.15		0.13	0.13	0.13	

## Output module specifications

Item		Relay			Transistor						Triac		
Type		XGQ-RY1A	XGQ-RY2A	XGQ-RY2B	XGQ-TR1C	XGQ-TR2A	XGQ-TR2B	XGQ-TR4A	XGQ-TR4B	XGQ-TR8A	XGQ-TR8B	XGQ-SS2A	
Output point		8	16		8	16		32		64		16	
Rated input voltage		DC12/24V, AC110/220V			DC12/24V								AC110/220V
Rated input current	1 Point	2A			2A	0.5A		0.1A				0.6A	
	Common	5A			0.1A	4A		2A				4A	
Response time	Off→On	10ms or less			3ms or less	1ms or less						1ms or less	
	On→Off	12ms or less			10ms or less	1ms or less						0.5cycle +1ms or less	
Common (COM)		1 point/COM	16 points/COM		1 points/COM	32 points/COM						16 points/COM	
Insulation method		Relay			Photocoupler								
Current consumption (mA)		260	500		100	70		130		230		300	
Weight (Kg)		0.13	0.17	0.19	0.11	0.11		0.1		0.15		0.2	
Surge killer		-			Varistor			Zener diode				Varistor	
External power supply		-			DC12/24V			DC				-	

Note) B1, B2 of 32, 62 points terminal (connector) are shorted inside of the product.

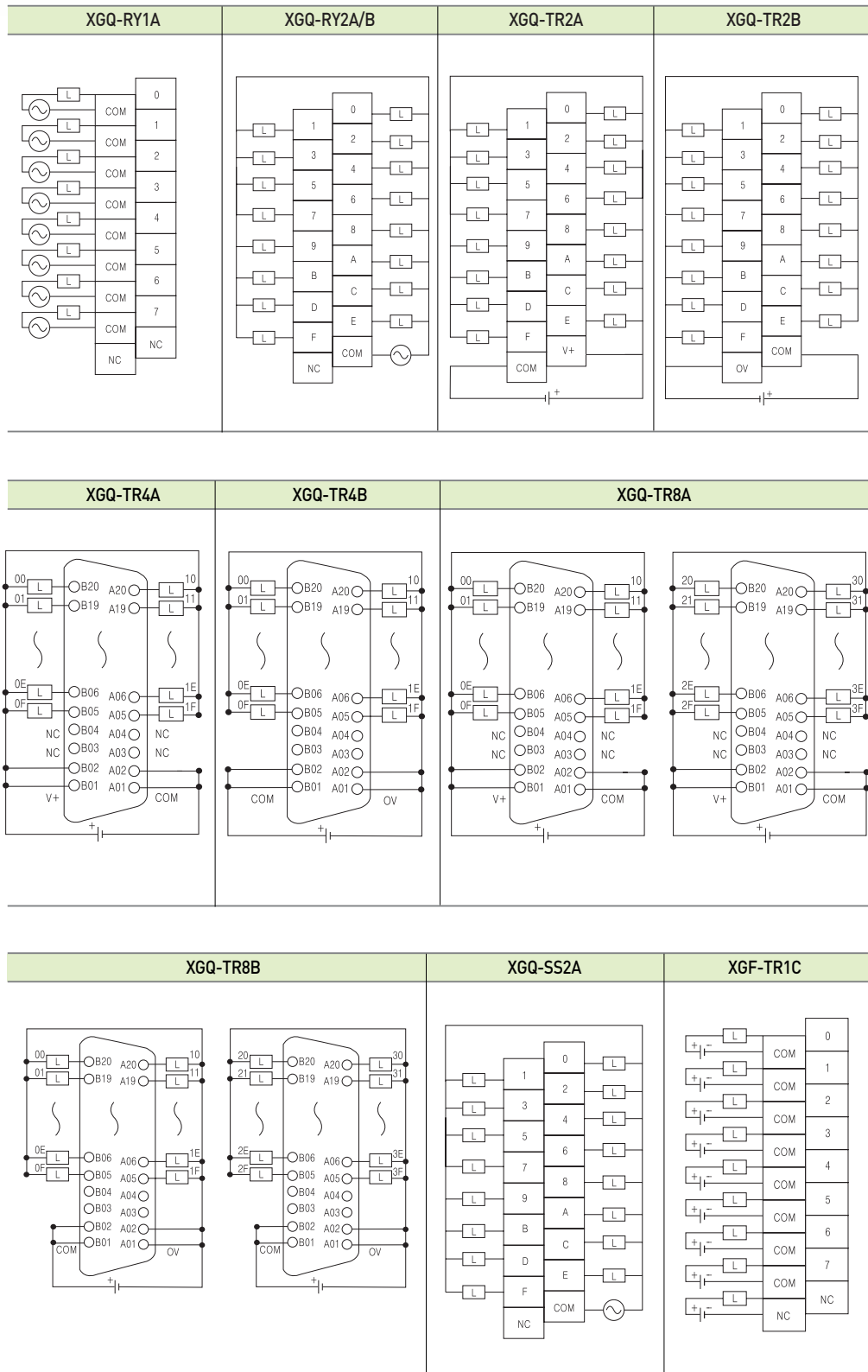
Wiring diagram for input modules





# I/O module

## Wiring diagram for output modules



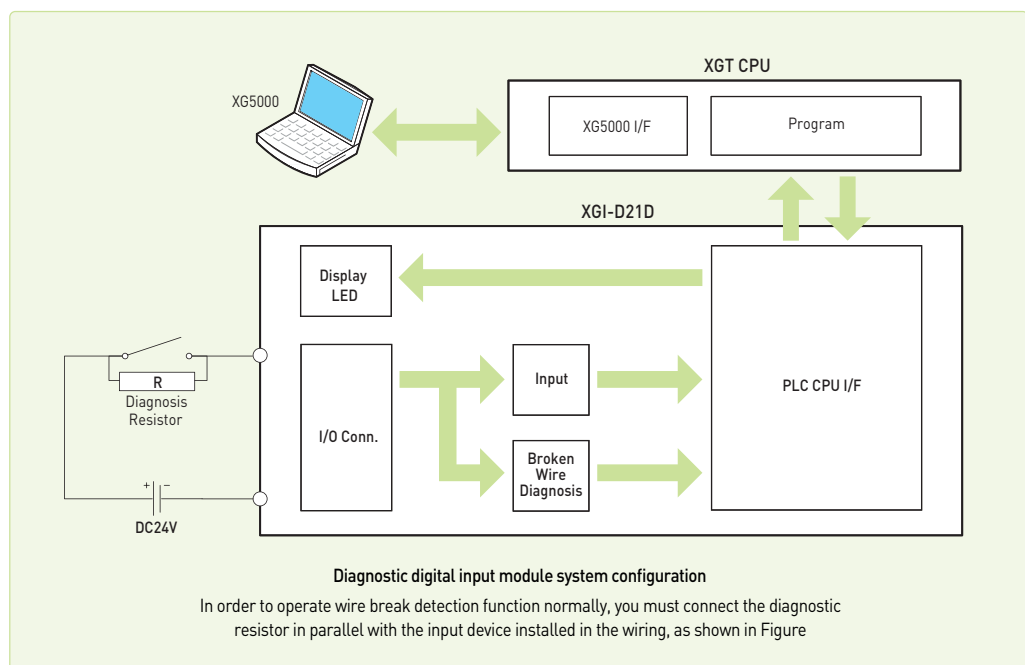




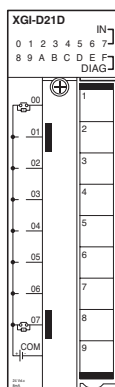
CPU

### Diagnostic Digital Input Module(XGI-D21D)

- Diagnostic Digital Input module receives and processes DC 24V input signal. It has a wire break detection function of each input signal.
- Input signal and wire break detection signal are displayed on the device of the CPU module, it can be used in the PLC program.



### Specifications



- IN: Input status(0-7)
- On: Input On
  - Off: Input Off
- DIAG: Diagnosis status(8-F)
- On: broken wire occurs
  - Off: Normal state

Item	Specifications
Input point	8 points
Insulation method	Photo coupler insulation
Rated input voltage / current	DC24V / Approx. 8mA
Voltage range	DC20.4~28.8V (5% and lower ripple rate)
On voltage / On current	19V and higher / 5.2mA and higher
Off voltage / On current	11V and lower / 4.7mA and lower
Response time (Input filter)	Off →On 1ms/3ms/5ms/10ms/20ms/70ms/100ms, Initial value:3ms
	On →Off 1ms/3ms/5ms/10ms/20ms/70ms/100ms, Initial value:3ms
Insulation withstand voltage	DC 500V
Insulation resistance	10 Ω and higher by Insulation ohmmeter
Diagnosis function	Wire break detection
Common method	8 point / 1COM
Suitable cable size	Stranded cable between 0.3~0.75mm <sup>2</sup> (2.8mm and smaller outer dia.)
Suitable clamped terminal	R1.25-3 (Sleeve built-in clamped terminal is not available)
Current consumption(mA)	60mA
Operation display	LED On with input On LED On during wire break
External connection method	9 point Terminal strip connector (M3 X 6 screws)
Weight	95g

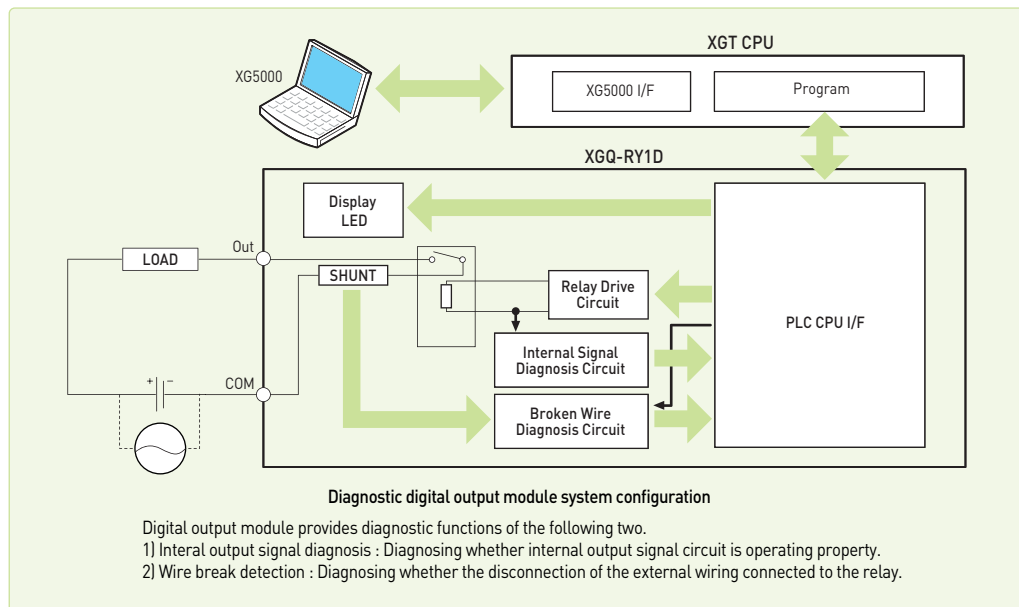


# I/O module

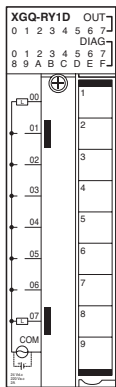


## Diagnostic Digital Output Module(XGQ-RY1D)

- Diagnostic digital output module outputs output signal via the relay to the outside. It has a diagnostic function of the internal signal and wire break detection for each output signal.
- Diagnostic signals are displayed on the device of the CPU module, it can be used in the PLC program.



## Specifications



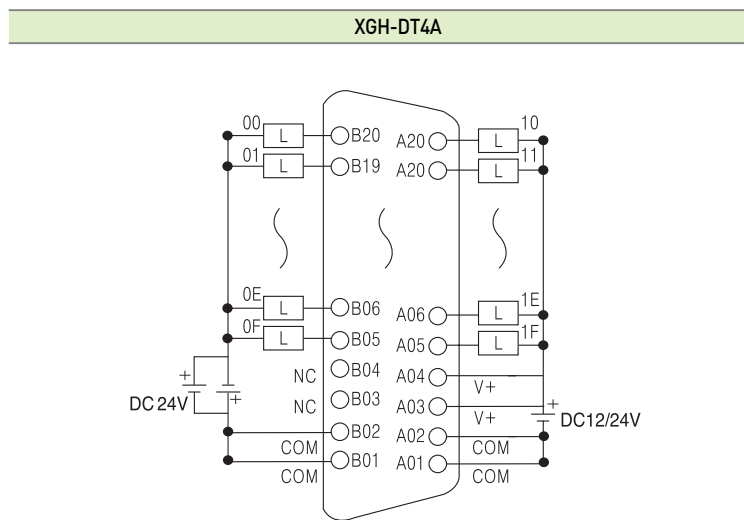
- OUT: Output status (0 ~ 7)**
- On: Relay output On
  - Off: Relay output Off
- DIAG : Diagnosis status**  
Internal output signal diagnosis (0 ~ 7)
- On: Internal output signal fail
  - Off: Normal state
- Wire break detection(8~F)
- On: broken wire occurs
  - Off: Normal state

Item	Specifications	
Output point	8 points	
Insulation method	Relay insulation Photo coupler insulation	
Rated load voltage	DC24V (resistance load) / AC220V (COS $\psi$ = 1)	
Rated load current	1 point: 2A Common: 5A	
Min. load voltage / current	DC5V / 1mA	
Max. load voltage / current	AC250V, DC125V / 2A	
Leakage current at Off	0.1mA (AC220V, 60Hz)	
Max. switching frequency	1,800 times/hour	
Surge killer	None	
Life	Mechanical	20 million and more times
	Electrical	Rated load voltage/current 100 thousand and more times
		AC200V / 1.5A, AC240V / 1A (COS $\psi$ = 0.7) 100 thousand and more times
		AC200V / 1A, AC240V / 0.5A (COS $\psi$ = 0.35) 100 thousand and more times
Response time	Off $\rightarrow$ On	10ms and lower
	On $\rightarrow$ Off	12ms and lower
Diagnosis function	Wire break detection Internal output signal diagnosis	
Common method	8 point/1COM	
Current consumption(mA)	Max. 400mA	
Operation display	LED On with output On LED On during wire break LED On when the internal output signal fail	
External connection method	9 point Terminal strip connector (M3 X 6 screws)	
Weight	145g	

### Input/output mixed Type (XGH-DT4A)

Input		Output			
Input points	16 points	Input points	16 points		
Insulation method	Photo coupler	Insulation method	Photo coupler		
Rated input voltage	DC24V	Rated input voltage	DC12/24V		
Rated input current	4mA	Rated input current	DC10.2-26.4V		
Input voltage range	DC20.4-28.8V	Input voltage range	0.1A/point, 1.6A/COM		
Insulation pressure	AC560Vrms / 3Cycle	Insulation pressure	0.1mA or less		
On voltage/current	DC19V or more / 3mA or more	On voltage/current	0.7A/10ms or less		
Off voltage/current	DC11V or more / 1.7mA or more	Off voltage/current	Zener diode		
Input resistance	5.6kΩ	Input resistance	DC 0.2V or less		
Response	Off →On	Response	Off →On		
				1ms/3ms/5ms/10ms/20ms/70ms/100ms (Setting by CPU parameter) Initial value: 3ms	1ms or less
	On →Off		On →Off	1ms/3ms/5ms/10ms/20ms/70ms/100ms (Setting by CPU parameter) Initial value: 3ms	1ms or less (rated load, resistance load)
				Initial value: 3ms	
Common (COM)		16 points/COM			
Operation display		LED lighting when output is ON			
Internal current consumption		100mA			
External connection		40-point connector			
Weight (kg)		0.1			

### Wiring diagram for mixed type



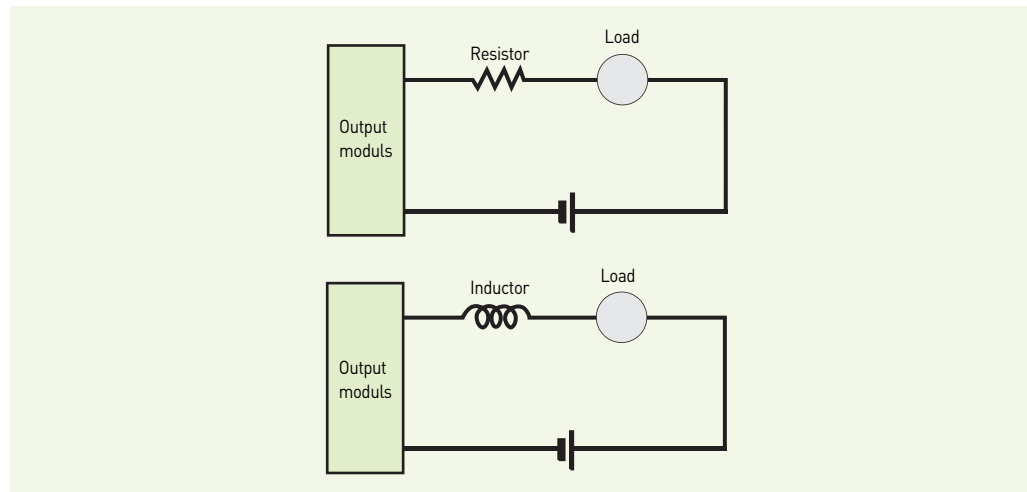
NOTE) Input address for XGK CPU is P00-P0F and Output address is P10-P1F when it is installed on the slot 0.  
 Input address for XGI CPU is %IX0.0.0-%IX0.0.15 and Output address is %QX0.0.16-%QX0.0.31



## I/O module

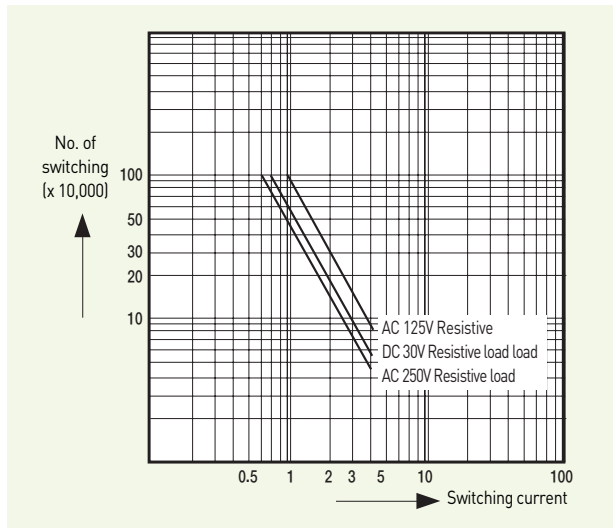
### Precaution during installation of I/O module

- XGT has 2 kinds of digital input type: Current sink input, Current source input. For DC input module has different wiring depending on the input type, digital input type should be selected with consideration about connected input device.
- Max. number of simultaneous input point differs according to the module type. Therefore, review specification of input module before its application.
- Use an interrupt module when a response of high-speed input is demanded. But only one interrupt module can be installed per CPU module.
- If switching frequency is high or inductive switching load is used, the lifespan of relay output module will be reduced. Therefore, it is recommended to use transistor output module or triac output module.
- When driving an inductive load with output module, set the maximum switching frequency as 'ON' for 1 second and 'OFF' for 1 second.
- When using counter or timer with DC/DC converter, it is possible to have inrush current which cause a break down. Therefore to reduce an effect of inrush current, connect resistor or inductor to load or use the module whose max. load current is high.

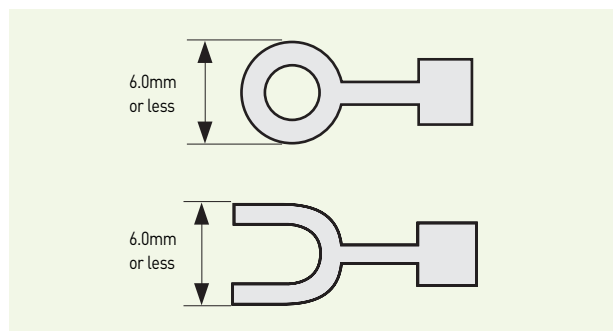


- Fuse of output module is not exchangeable to prevent a damage of external wiring when output module has a short-circuit.
- The number of simultaneous 'ON' points varies depending on input voltage, ambient temperature. Refer to the specification of input module.

- The following graph presents the relay lifespan of relay output module. It shows the maximum lifespan of relay which is used in the relay output.



- Compressed terminal attaching sleeve cannot be mounted to XGT terminal block. The following picture shows appropriate compressed terminals for terminal block.



- Use 0.3-0.75mm<sup>2</sup> twisted pair, below 2.8mm thickness cable for connecting to terminal block.
- Be careful when choosing and using the cable since the permissible current differs according to the insulation thickness.
- Joint torque of fixed screw and terminal block screw of the module needs to be within the range in the following table.

Joint	Joint torque range
I/O module terminal block screw (M3)	42-58 N·cm
I/O module terminal block fixed screw (M3)	68-89 N·cm

- Thermal protector is built in transistor module. Thermal protector is a function that protects PLC from an overload and overheating.





# XGR Redundancy system

Redundancy system for high-speed process control based on IEC



- Processing speed: 42ns/step
- I/O Points: Max. 131,072
- Total memory: 25MB (Program 7MB, Data 2MB, Flash 16MB)
- Switching over time: Min 4.3ms, Max 22ms
- Built-in 256 PID loops control



### High performance

- Processing speed: 42ns/step
- CPU synchronization via fiber optic cable
- I/O Points: Max. 131,072
- Total memory: 25MB (Program 7MB, Data 2MB, Flash 16MB)
- Switching over time Min 4.3ms, Max 22ms

### Easy expansion installation using network

- Max. 31 expansion base
- Distance: Fiber 2km (Max. expansion 60km), Twisted fair 100m (Max. expansion 3km)
- Program upload and download via expansion base
- No limit to install the communication master on the expansion base

### Enhanced maintenance via system history and network ring configuration

- Convenient system analyze using Operation history, Error history, System history
- Ring configuration to prevent a line disconnection error
- Network monitoring, Protocol monitoring function
- Error channel monitoring via flag
- Graphic display for the system configuration
- Safe module exchange via Wizard

### IEC 61131-3 Standard language

- LD, ST, SFC, IL (read only)
- Program configuration and data type based on IEC

### Variety of communication function

- Easy interface using Open network (Ethernet, Profibus-DP, DeviceNet, RS-232C, RS-422/485, etc)
- Max. 24 communication module installation on the expansion base (High speed link 12, P2P 8)
- Network diagnosis via network and frame monitoring
- PLC link via dedicated communication base on Ethernet (RAPIEnet)

### Variety of input and output module

- 8 / 16 / 32 / 64 points (8 / 16 points Relay output)
- Input / Output / Mixed module

### Enhanced analog function

- Enable to install the analog module on the expansion base (Max. 250, Analog input 139)
- Insulated type and Temperature module
- Easy to set the parameter via I/O parameter and flag
- Debugging function via special module monitoring

### Integrated programming & engineering environment

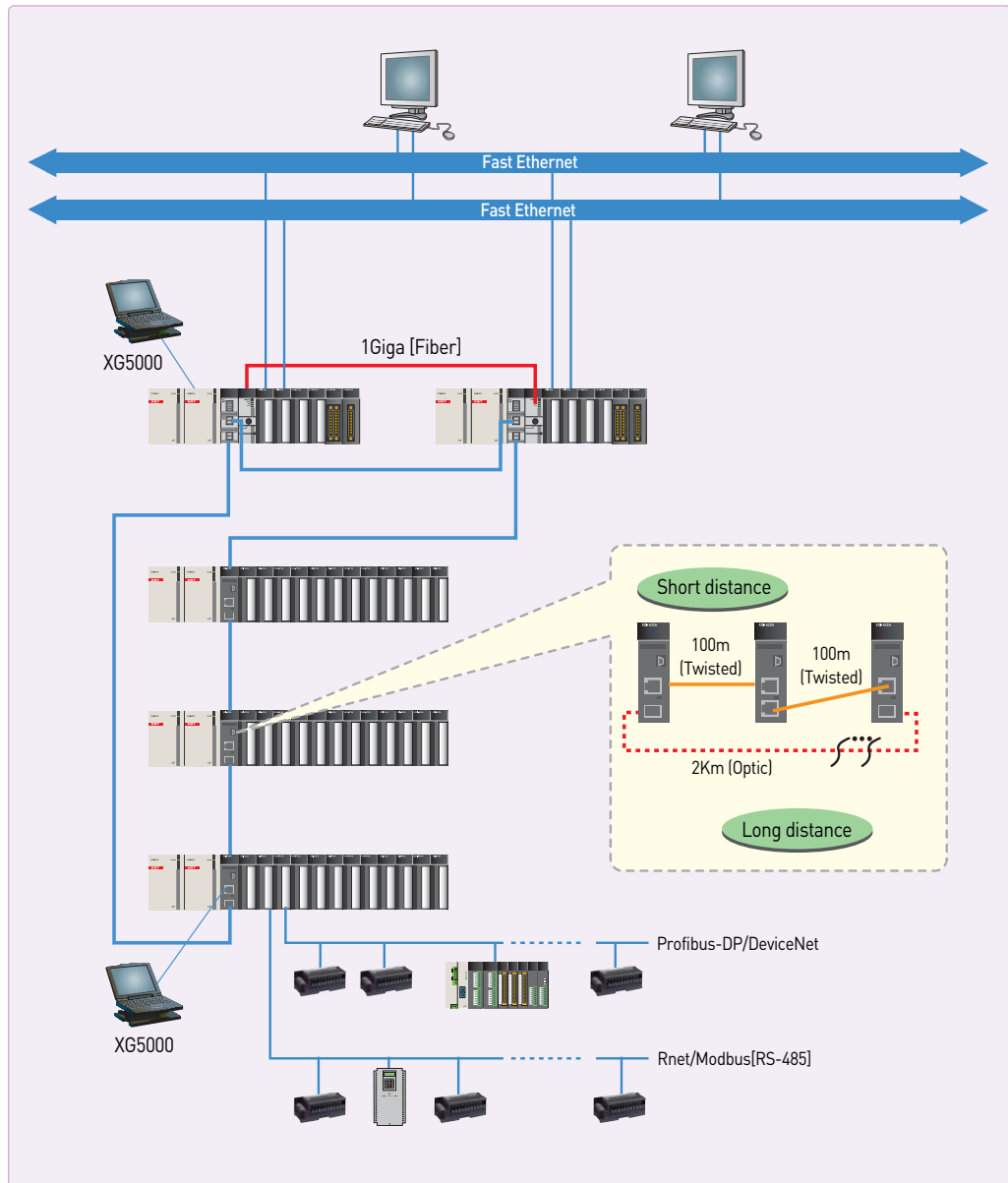
- XG5000 : Easy to program, various monitoring functions and enhanced editing function
- XG-PD : Convenient setup for communication and network parameter
- XG-PM : software package: Software package for positioning module
- XG-PD : Temperature control and function of auto tuning



# XGR Configuration

## XGR Configuration

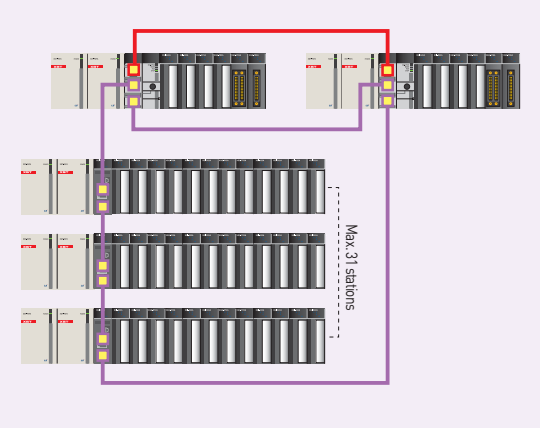
- Base, Power, CPU, Network redundancy
- Dual port and 3 kinds of media (Twisted-Twisted, Optic-Optic, Twisted-Optic)





## System configuration method

### Fiber-optic



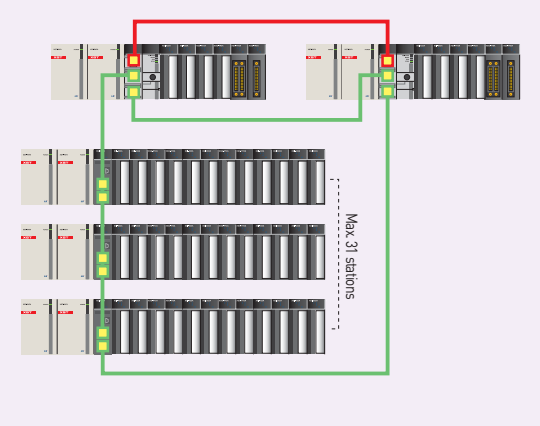
**XGR-CPUH/F**

- Main CPU
- Fiber optic: Max. distance 2Km

**XGR-DBDF**

- Expansion drive module
- Fiber optic: Max. distance 2Km (Installed on the expansion base)
- Max. 31 stations

### Twisted pair



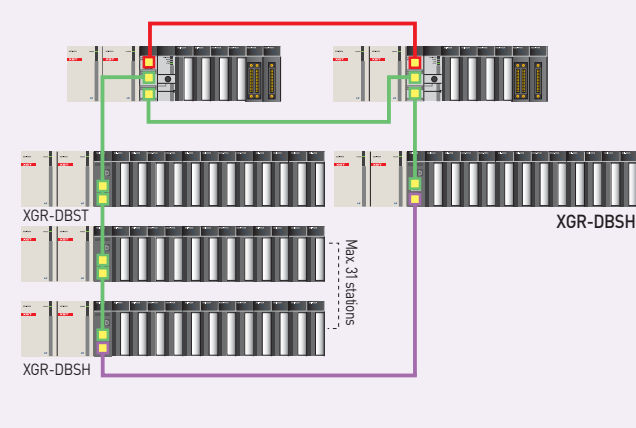
**XGR-CPUH/T**

- Main CPU
- Twisted pair: Max. distance 100m

**XGR-DBDT**

- Expansion drive module
- Twisted pair : Max. distance 100m (Installed on the expansion base)
- Max. 31 stations

### Hybrid ( Twisted pair + Fiber Optic )



**XGR-CPUH/T XGR-CPUH/F**

- Main CPU
- Fiber optic: Max. distance 2Km
- Twisted pair: Max. distance 100m

**XGR-DBDH**

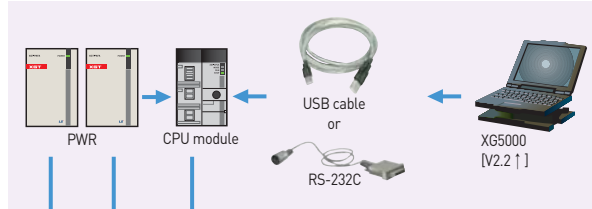
- Expansion drive module
- Fiber optic: Max. distance 2Km
- Twisted pair: Max. distance 100m (Installed on the expansion base)
- Max. 31 stations

\* Max. expandable distance: Fiber optic 60km, Twisted pair 3km  
 \* CPU synchronization cable: 2m, 5m

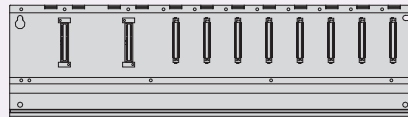


# System configuration

## System configuration



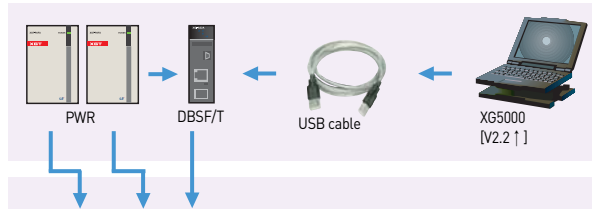
Main base [A Side] XGR-M06P / XGR-M02P



Main base [B Side] XGR-M06P / XGR-M02P

### Main base

- 2 types of CPU (Fiber optic, Twisted pair)
- Power: AC110V, AC220V
- 6slot base: enable to install 6 communication modules



Expansion base XGR-E12P / XGR-E12H

### Expansion base

- Power: 8.5A/AC110V, 8.5A/AC220V
- Expansion drive: Fiber optic, Twisted pair, Hybrid
- EFM\* and EIM\*: not available with 12slot base

XGR module		
CPU	XGR-CPUH/T	Twisted pair
	XGR-CPUH/F	Fiber optic(2km)
	XGR-CPUH/S	Fiber optic(15km)
Power	XGR-AC12	110V, 5.5A(Main base)
	XGR-AC13	110V, 8.5A(Expansion base)
	XGR-AC22	220V, 5.5A(Main base)
	XGR-AC23	220V, 8.5A(Expansion base)
	XGR-DC42	DC24V/DC5V 7A, Main(Expansion base)
Base	XGR-M02P	2Slot(Main base)
	XGR-M06P	6Slot(Main base)
	XGR-E08P	8Slot(Expansion base)
	XGR-E12P	12Slot(Expansion base)
	XGR-E12H	12Slot(Expansion base, Drive Redundancy)
Expansion drive	XGR-DBST	Twisted pair - Twisted
	XGR-DBSF	Pair Fiber optic - Fiber optic(2km)
	XGR-DBSH	Twisted pair - Fiber optic(2km)
	XGR-DBSFS	Pair Fiber optic - Fiber optic(15km)
	XGR-DBSHS	Twisted pair - Fiber optic(15km)

XGR module		
Expansion drive redundancy	XGR-DBDT	Twisted pair - Twisted
	XGR-DBDF	Pair Fiber optic - Fiber optic(2km)
	XGR-DBDH	Twisted pair - Fiber optic(2km)
Sync & Expansion cable	XGC-F201	2m (Fiber optic)
	XGC-F501	5m (Fiber optic)

Item	Input module		
	AC110V	AC220V	DC24V
8 points	-	XGI-A21A, XGI-A21C	XGI-D21A
16 points	XGI-A12A	-	XGI-D22A
	-	-	XGI-D22B
32 points	-	-	XGI-D24A
	-	-	XGI-D24B
64 points	-	-	XGI-D28A
	-	-	XGI-D28B

Item	Output module		
	Relay	Triac	Transistor
8 points	XGQ-RY1A	-	-
16 points	XGQ-RY2A	XGQ-SS2A	XGQ-TR2A
	XGQ-RY2B	-	XGQ-TR2B
32 points	-	-	XGQ-TR4A
	-	-	XGQ-TR4B
64 points	-	-	XGQ-TR8A
	-	-	XGQ-TR8B

Item	Input/Output mixed module	
	16-point DC input	16-point TR output

Special module		
Analog input	XGF-AV8A	Voltage input type, 8Ch
	XGF-AC8A	Current input type, 8Ch
	XGF-AD8A	Voltage/ Current input, 8Ch
	XGF-AD4S	Voltage/ Current input, 4Ch (Isolated)
Analog output	XGF-AD16A	Voltage/ Current input, 16Ch
	XGF-AW4S	2-wire, Voltage/ Current input, 4Ch (Isolated)
	XGF-DV4A	Voltage output type, 4Ch
	XGF-DC4A	Current output type, 4Ch
	XGF-DV8A	Voltage output type, 8Ch
	XGF-DC8A	Current output type, 8Ch
	XGF-DV4S	Voltage output, 4Ch (Isolated)
	XGF-DC4S	Current output, 4Ch (Isolated)
Analog Input/Output	XGF-AH6A	Input: 4ch, Voltage/ Current Output: 2Ch Voltage/ Current
	XGF-HO2A	Pulse (OC) input type, 2Ch
High-speed counter	XGF-HD2A	Pulse (LD) input type, 2Ch
	XGF-PO1A-PO3A	Open collector, 1-3axis
	XGF-PO1A-PO3A	Line drive, 1-3axis
Positioning	XGF-PO1H-PO4H	Open collector, 1-4axis
	XGF-PO1H-PO4H	Line drive, 1-4axis
	XGF-PN8A	LS Standard EtherCAT Net. 8axis
Positioning (Network Type)	XGF-PN8B	Standard EtherCAT Net. 8axis
	XGF-M32E	Standard EtherCAT Net. 32axis
Motion module	XGF-TC4S	Thermocouple input, 4Ch
	XGF-RD4A	RTD input, 4Ch
	XGF-RD4S	RTD input, 4Ch (Insulated)
Temperature control	XGF-TC4UD	Input: 4ch.(Voltage/Current, RTD/TC) Output: 8ch.(TR/Current)
	XGF-TC4RT	Controller: 4 loops Input: 4ch.(RTD) Output: 4ch.(TR) Controller: 4 loops
Temperature controller	XGF-TC4RT	Controller: 4 loops
Event input	XGF-SOEA	DC24V, 32points

Communication module		
RAPIEnet	XGL-EIMT	RAPIEnet Twisted pair 2Ch
	XGL-EIMH	RAPIEnet Fiber optic/Twisted pair 1Ch
	XGL-EIMF	RAPIEnet Fiber optic 2Ch
	XGL-ES4T	RAPIEnet Switch. 4Ports
Cnet	XOL-EIMT	RAPIEnet Twisted pair 2Ch For PC
	XOL-EIMF	RAPIEnet Fiber optic 2Ch For PC
	XGL-CH2A	RS-232C/RS-422
Ethernet (Open)	XGL-C22A	RS-232C, 2Ch
	XGL-C42A	RS-422, 2Ch
	XGL-EFMF	Fiber optic, Master, SC type
Ethernet (Dedicated)	XGL-EFMT	Twisted pair, Master, RJ-45
	XGL-EHST	Fast Ethernet, Switching hub
	XGL-EDMF	Fiber optic, Master, SC type
EtherNet/IP Rnet	XGL-EDMT	Twisted pair, Master, RJ-45
	XGL-EIPT	Industrial Ethernet, 2ports
DeviceNet	XGL-RMEA	Rnet, Master, TP
	XGL-DMEA	DeviceNet, Master
	XGL-PMEA	Profibus-DP, Master
Profibus-DP	XGL-PMEC	Profibus-DP, Master
	XGL-PSRA	Profibus-DP Slave, Remote interface
	XGL-PSEA	Profibus-DP Slave
Fnet	XGL-FMEA	Dedicated network

## Specification

Item		Description		Remark	
		XGR-CPUH/F	XGR-CPUH/T		
Media		Fiber optic	Twisted pair		
Operation method		Cyclic execution, Periodic operation, Interrupt operation, Fixed scan			
I/O control method		Scan synchronized batch processing method (Refresh method)			
Program language		LD (Ladder Diagram), ST (Structured Text), SFC (Sequential Function Chart), IL (Read only)			
Number of Instructions	Operator	18			
	Standard function	130 + Real type function			
	Standard function block	41			
Special function/ function block		Special function block, Process control function block			
Processing speed	LD	0.042 $\mu$ s/Step			
	MOV	0.126 $\mu$ s/Step			
	Real type	$\pm$ : 0.602 $\mu$ s(S), 1.078 $\mu$ s(D) x : 1.106 $\mu$ s(S), 2.394 $\mu$ s(D) $\div$ : 1.134 $\mu$ s(S), 2.66 $\mu$ s(D)		S: Real type D: Long real type	
I/O points		I: 131,072 points, Q: 131,072 points (Total: 1131,072)			
DRAM	Program memory	7MB		Including Upload, Parameter, System area *Battery back-up memory : 8MB	
	Data memory	2MB			
	Reserved memory	7MB			
Flash memory		16MB			
Data memory	Direct variable	256k Byte			
	Auto allocated variable	512k Byte			
	Timer	No limitation, Range: 0.001sec ~ 4,259,967.295sec (1,193hours)			
	Counter	No limitation, Range: -32,768 ~ +32,767			
	Flag	System	4k Byte		
		Communication	64k Byte		L, N area
Special		2k Byte (32 base, 16 slot, 32 channel )		U area : Analog device area	
File register		64k Byte *2		Rarea: read/write (Command, XG5000)	
Program	Number of program blocks	256			
	Initial task	1 (_INT)			
	Cycle task	32			
	Internal device task	32			
Operation mode		RUN, STOP, DEBUG			
Restart mode		Warm, Cold			
Self diagnostic functions		Watchdog timer, Memory error, I/O error, Battery error, Power Supply error			
Program download		RS-232C (1CH), USB (1CH)			
Data retain		Auto allocated variable: set by variable definition Direct variable: set by parameter			
Max. expansion base		31 stages			

## Specification

Item	Hardware	Remark
CPU module	2 slot / Fiber, Twisted fair	
Expansion drive module	1 slot / Fiber, Twisted fair, Hybrid	
Base	Main base: 6 slot, Expansion base: 12 slot	
Power	AC110V	5V-5.5A
	AC220V	5V-5.5A
	AC110V	5V-8.5A
	AC220V	5V-8.5A
Expansion method and Max. expansion base	31 stages by network	
Base number setting	Rotary switch of expansion drive module	
Distance between expansion bases	Twisted fair: 100m (3km), Fiber: 2km (60km)	
Master/Standby switching over time	50ms or less	

## Available modules for each base

Base	Available modules
1 Main base	CPU, Ethernet module (XGL-EFMx), RAPIenet module (XGL-EIMx) * x: T (Twisted fair), F (Fiber optic), H (Hybrid)
2 Expansion base	I/O modules for XGI (Ethernet based communication module should be installed on Main base Number of communication module: 12 for High-speed link, 8 for P2P Number of analog module: Analog input (139), Analog output (250)



# XGR-INC Configuration

## XGR-INC (Intelligent Network Controller)



### High performance

#### Premium CPU for high performance and high reliability

- CPU processing speed: 42ns/step
- 32 Bit Micro Processor
- Redundancy system and CPU synchronization by optical cable
- Program memory: 7MB ( included program, upload, parameter and system areas)
- Data memory: 2MB, Flash memory: 16MB
- Master switching over time: min 4.3ms ~ max 22ms

### Intelligent

#### Open network- international standard communication

#### Easy to connect from upper information system to field devices

- Easy expansion installation using network cable - Fiber optic and twisted pair
- Ring Topology for redundancy expansion cable
- Max. 3 expansion base Distance: Fiber 2km (Max. expansion 4km), Twisted pair 100m (Max. expansion 200m)
- Program upload and download via expansion base.
- Ethernet network: XGT, MODBUS TCP, Ethernet/IP protocol
- Ethernet Ring Topology: RAPIenet
- Serial network: RS-232C/422/485, XGT, MODBUS RTU/ASCII
- Fieldbus network: Profibus-DP, DeviceNet

### Easy

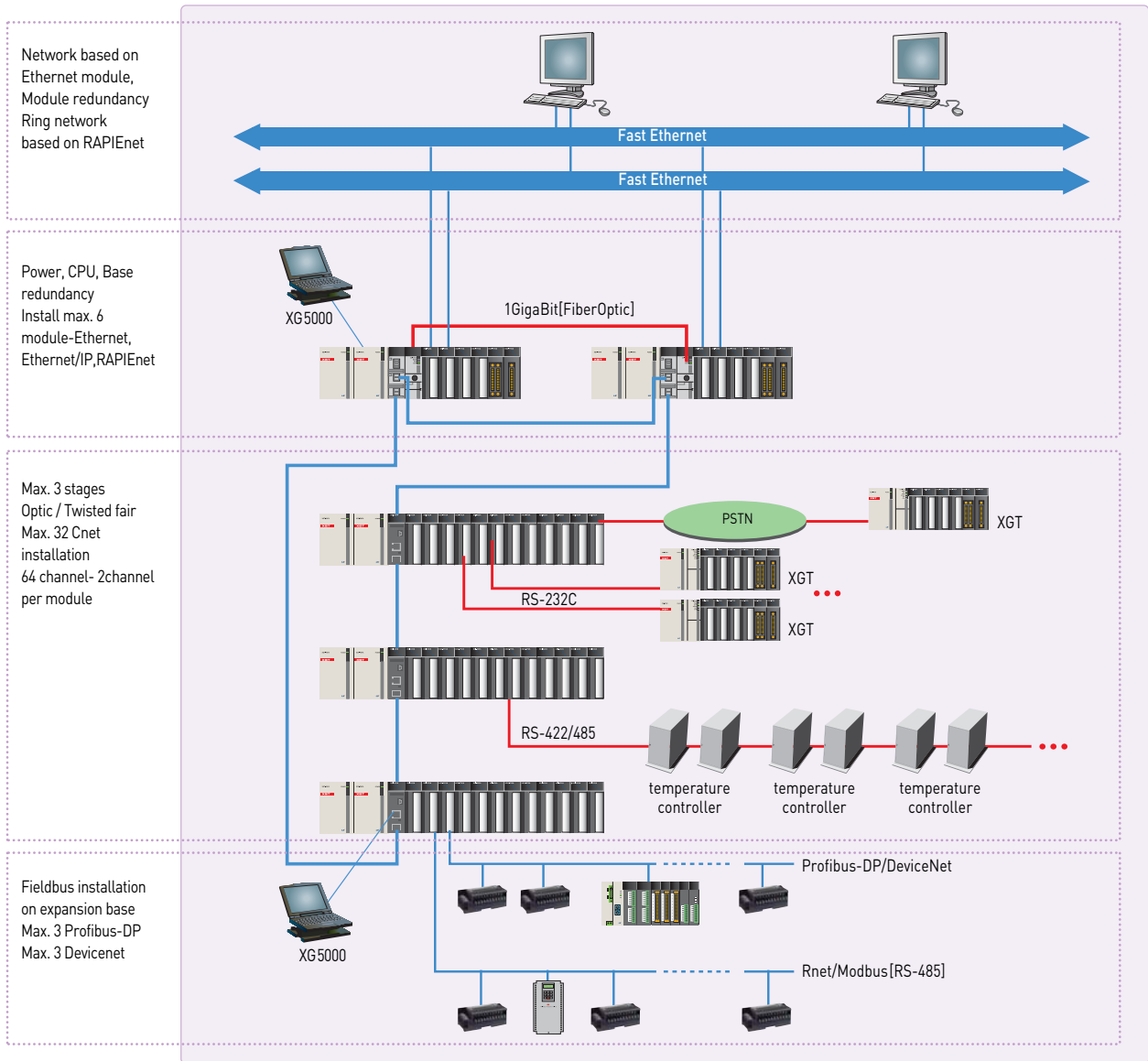
#### Component compatibility with XGT PLC Easy to program using XG5000

- Except CPU, XGR series have compatibility with XGT series-base, power, digital I/O, communication and so on.\*
- IEC 61131-3 Convenient setup for communication and network parameter
- Easy to set heterogeneous protocol using customer communication setting
- Easy to set Profibus-DP, DeviceNet, Rnet and Ethernet using high speed link communication setting
- Variety monitoring means: frame monitor, communication status monitor, communication status flag and so on.

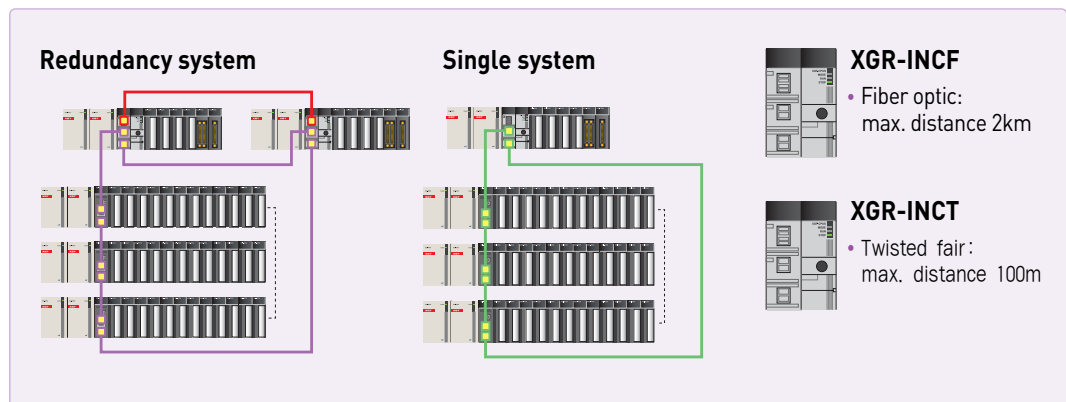
\* Analog I/O and special module are not available.



### XGR-INC configuration



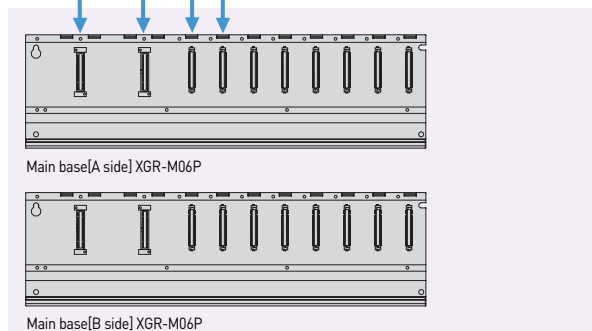
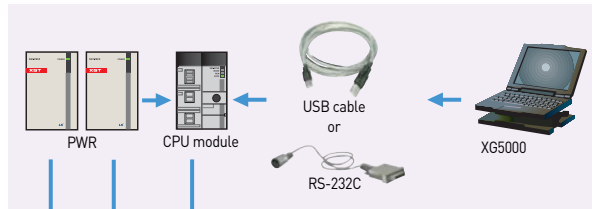
\* PSTN: public switched telephone network.





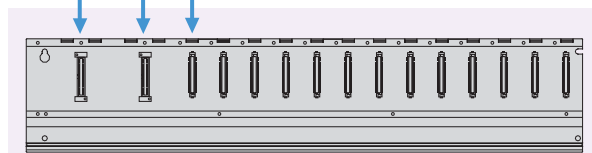
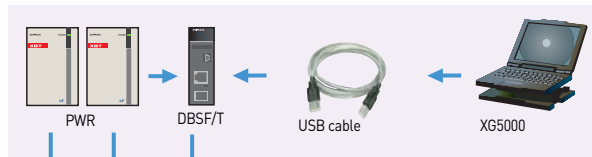
# System configuration

## XGT System configuration



### Main base

- 2 type of XGR-INC
- Power: AC110V, AC220V
- 6slot base: enable to install 6 communication modules based on Ethernet



### Expansion base

- Expansion drive: Fiber optic, Twisted fair, Hybrid
- Power: 8.5A/AC110V, 8.5A/AC220V
- I/O module: max. 2,304 points
- Serial communication module: 32 modules
- Fieldbus communication module: 3 Pnet modules, 3 Dnet modules

Base module	
USB-301A	USB download cable
K1C-050A	RS-232C download cable
XGC-F201	Optic, 2m, Redundancy CPU synchronization cable
XGC-F501	Optic, 5m, Redundancy CPU synchronization cable

Power module	
XGR-AC12	110V/DC5V 5.5A, base/expansion
XGR-AC13	110V/DC5V 8.5A, expansion
XGR-AC22	220V/DC5V 5.5A, base/expansion
XGR-AC23	220V/DC5V 8.5A, expansion
XGR-DC42	DC24V/DC5V 7A, base/expansion

Expansion drive	
XGR-DBST	Twisted fair 2Ch
XGR-DBSF	Fiber optic 2Ch
XGR-DBSH	Twisted fair 1Ch and Fiber optic 1Ch

Item	Input module		
	AC110V	AC220V	DC24V
8points	-	XGI-A21A	XGI-D21A
	XGI-A12A	-	XGI-D22A
16points	-	-	XGI-D22B
	-	-	XGI-D24A
32points	-	-	XGI-D24B
	-	-	XGI-D28A
64points	-	-	XGI-D28B

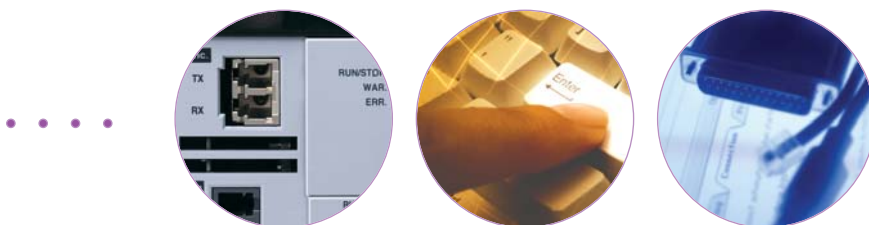
Item	Output module		
	Relay	Triac	Transistor
8points	XGQ-RY1A	-	-
	XGQ-RY2A	XGQ-SS2A	XGQ-TR2A
16points	XGQ-RY2B	-	XGQ-TR2B
	-	-	XGQ-TR4A
32points	-	-	XGQ-TR4B
	-	-	XGQ-TR8A
64points	-	-	XGQ-TR8B

Item	Communication module	
	XGL	RAPIEnet
RAPIEnet	XGL-EIMT	RAPIEnet, Twisted fair 2Ch
	XGL-EIMT	RAPIEnet, Fiber optic 2Ch
	XGL-EIMH	RAPIEnet, Twisted fair, Fiber optic
	XGL-ES4T	RAPIEnet Switch, 4Ports
FEnet	XGL-EIMT	RAPIEnet, Twisted fair 2Ch for PC
	XGL-EIMF	RAPIEnet, Fiber optic 2Ch for PC
	XGL-EFMT	Open Ethernet, Twisted fair
FDEnet	XGL-EFMT	Open Ethernet, Fiber optic
	XGL-EH5T	Open Ethernet, Twisted fair 5Ch, Switching HUB
	XGL-EDMT	Dedicated Ethernet, Twisted fair
Ethernet/IP	XGL-EDMF	Dedicated Ethernet, Fiber optic
	XGL-EIPT	Industrial Ethernet, Twisted fair 2Ch
Cnet	XGL-CH2A	RS-232C, RS-422/485
	XGL-C22A	RS-232C 2Ch
Dnet	XGL-C42A	RS-422/485 2Ch
	XGL-DMEA	DeviceNet, Master
Pnet	XGL-PMEA	Profibus-DP, Master
	XGL-PMEC	Profibus-DP, Master
Rnet	XGL-RMEA	Rnet, Master

## Specification

Item		XGR-INCT	XGR-INCF	Remark	
Operation method		Cyclic execution, Fixed scan			
I/O control method		Scan synchronized batch processing method (Refresh method)			
Program language		Ladder Diagram, Sequential Function Chart, Structured Text			
Number of Instruction	Operator	18			
	Standard function	136 + Real type function			
	Standard function block	43			
Processing speed	LD	0.042ms/step			
	MOV	0.112ms/step			
	Real type	+, -: 0.602ms(S), 1.078ms(D) *: 1.106ms(S), 2.394ms(D), /: 1.134ms(S), 2.660ms(D)			
Program memory		7MB (included upload, parameter, system areas)			
I/O points		2,304 points			
Number of module installation	Ethernet	Ethernet, RAPIEnet, Ethernet/IP Installation on base (max. 6modules)			
	Serial	Installation on expansion (max. 32 modules, 64Ch)			
	Fieldbus	Installation on expansion, Profibus-DP (max. 3 modules), DeviceNet (max. 3 modules)			
Data memory	Auto allocated variable (A)		512k Byte		
	Input variable(I)		16k Byte		
	Output variable(Q)		16k Byte		
	Direct variable	M	256k Byte(max. 128k Byte in blackout)		
		R	64k Byte * 2		
W		128k Byte			
Timer		No limitation in auto allocated variable area			
Counter		No limitation in auto allocated variable area			
Program	Scan program		256		
	Initial task		1 (_INT)		
	Cycle task		32		
	Internal device task		32		
Operation mode		Run, Stop, Debug			
Restart mode		Warm, cold			
Self diagnostic functions		Watchdog timer, Memory error, I/O error, Battery error, Power Supply error			
Program download		RS-232C (1Ch), USB (1Ch)			
Data retain		Auto allocated variable: set by variable definition Direct variable: set by parameter			
Max. expansion base		3 stages			
Distance between expansion bases		920mA	1,310mA		
Current consumption		260g	280g		

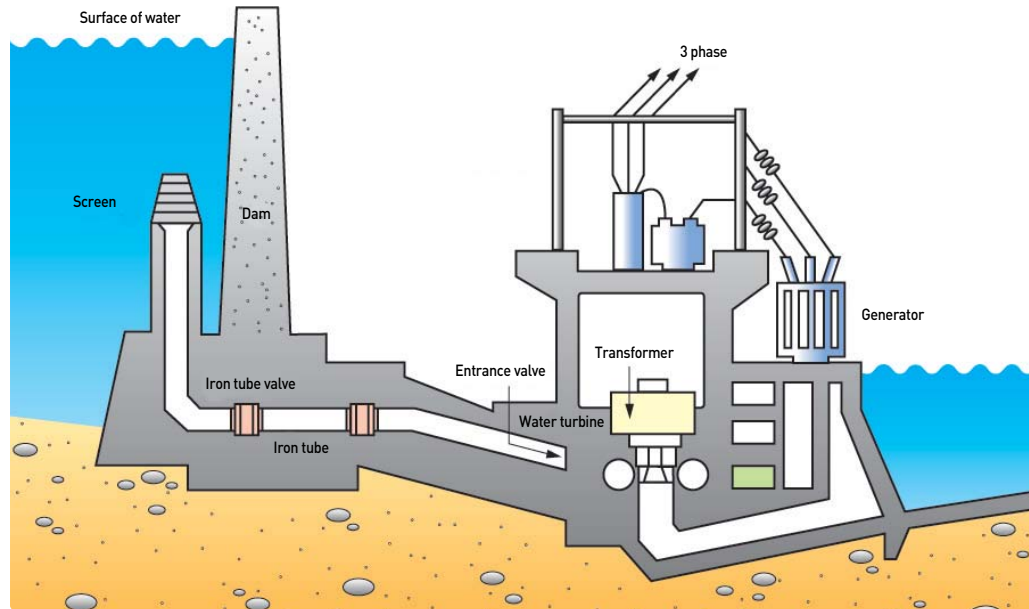
System



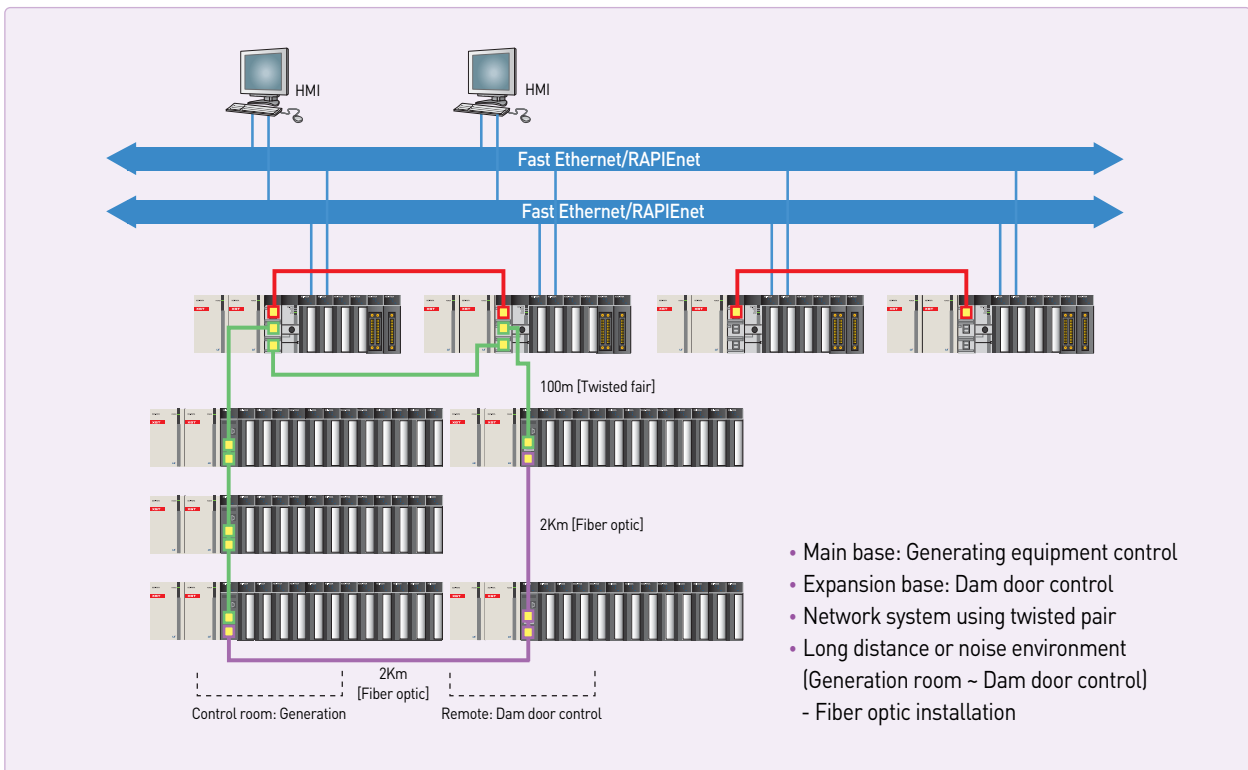


# Application

## Water power generation or Dam door control

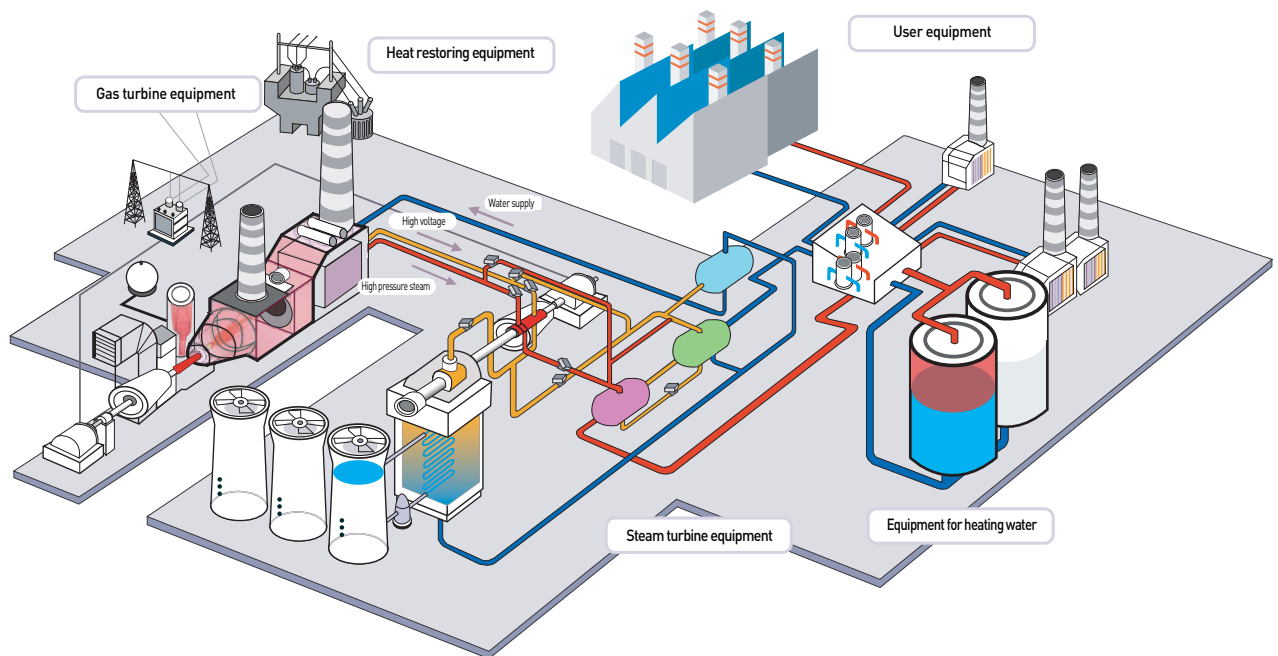


## System configuration



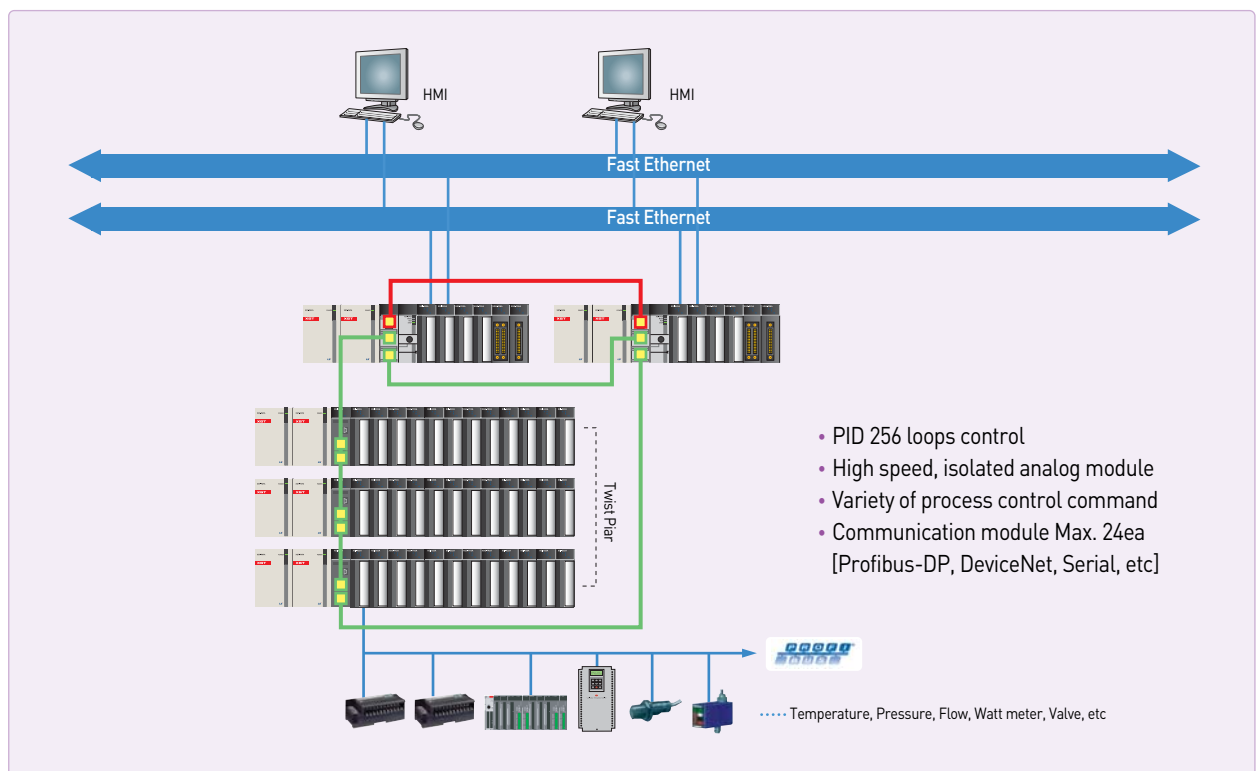


## Generating boiler control



System

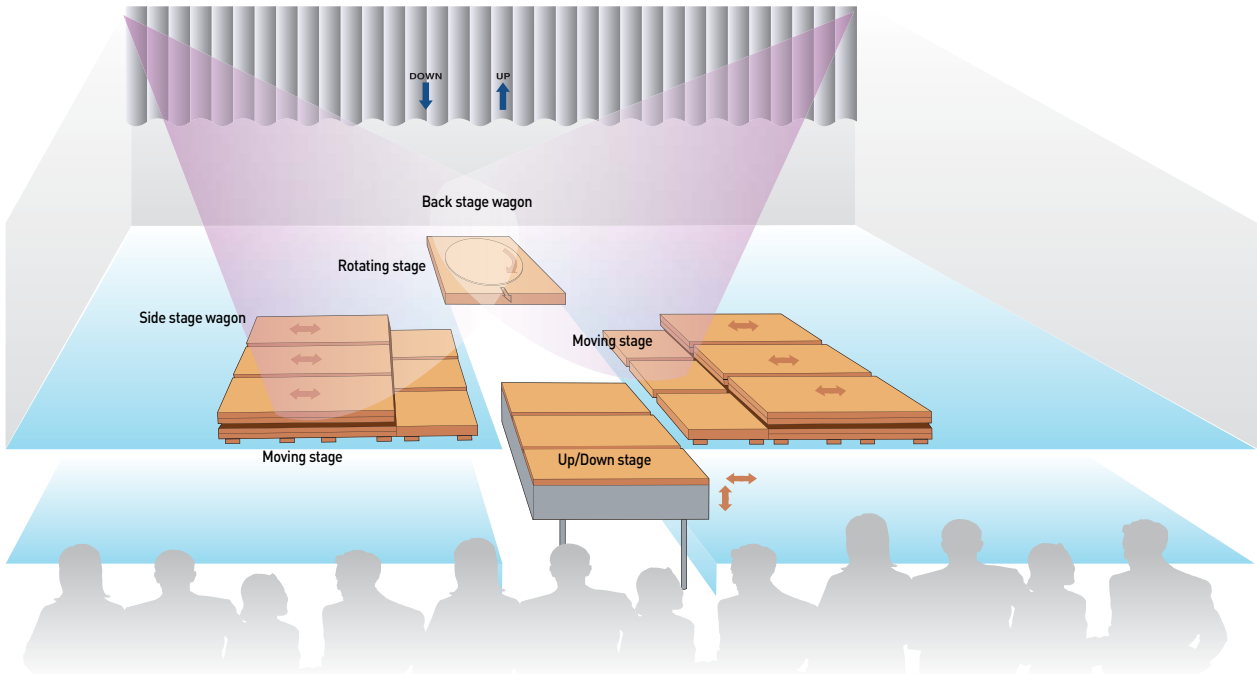
## System configuration



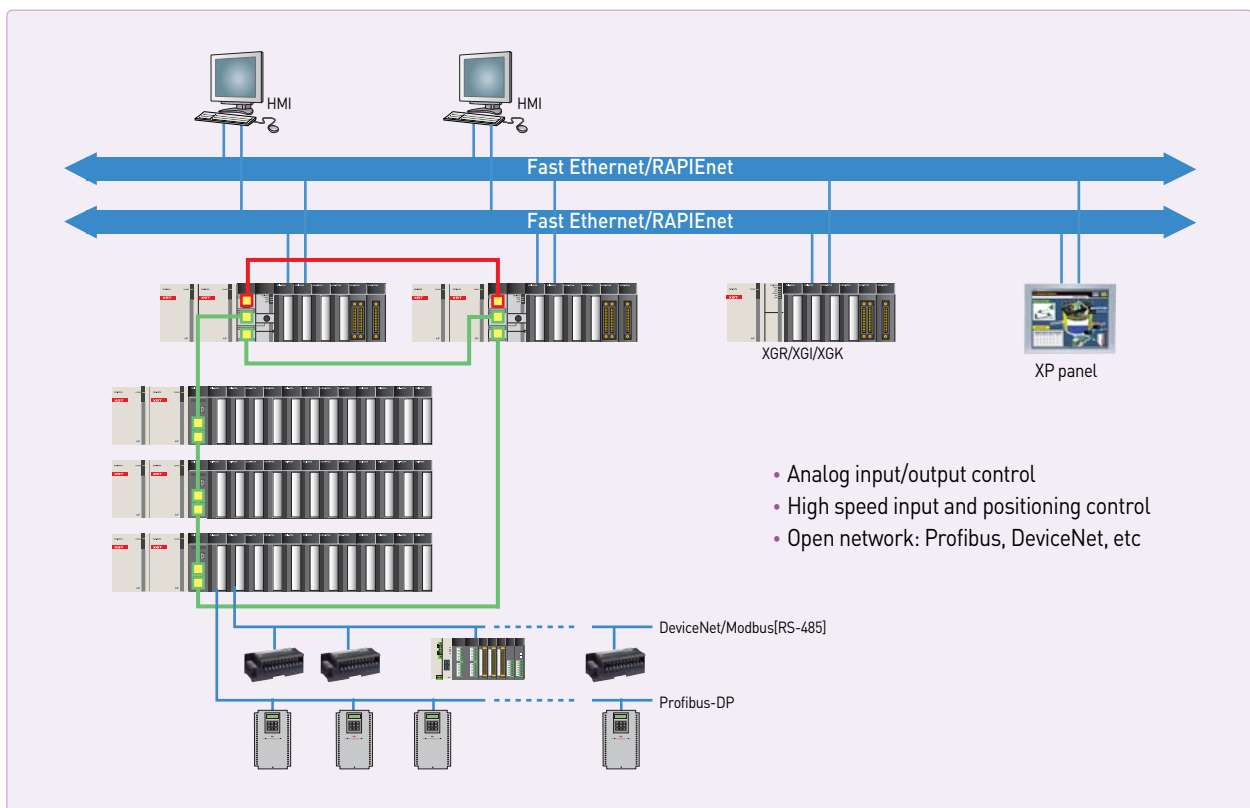


# Application

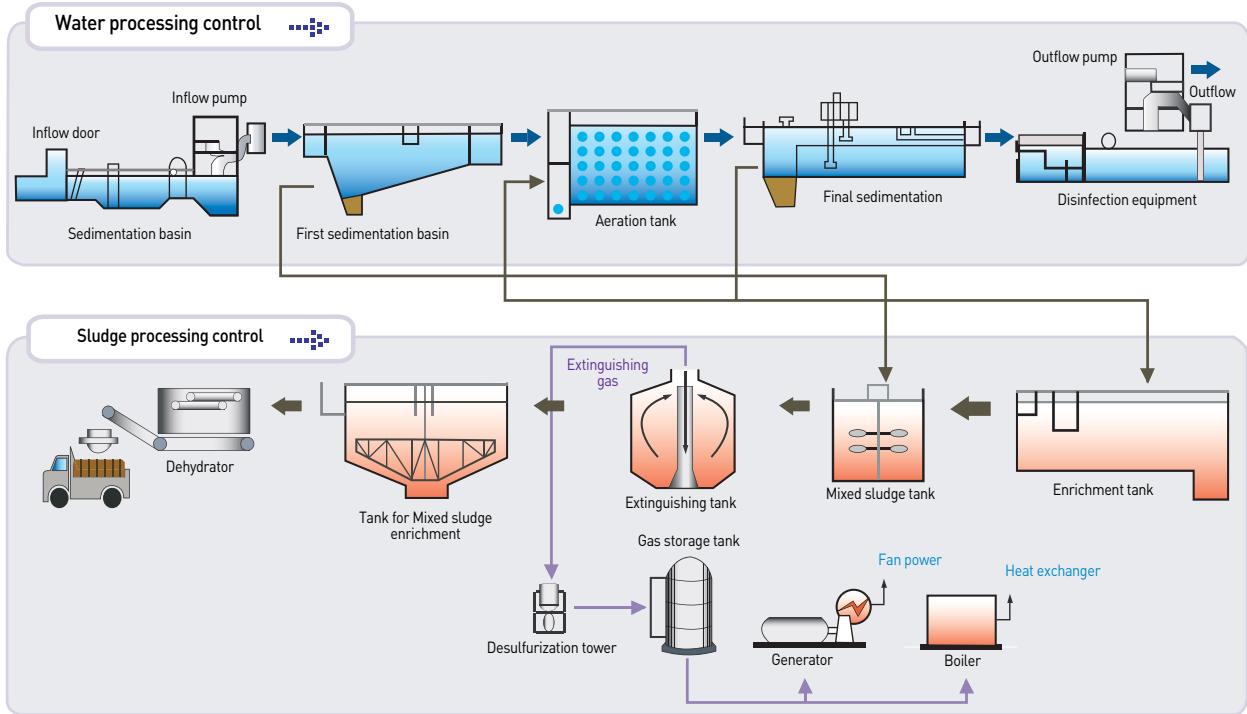
## Stage control



## System configuration

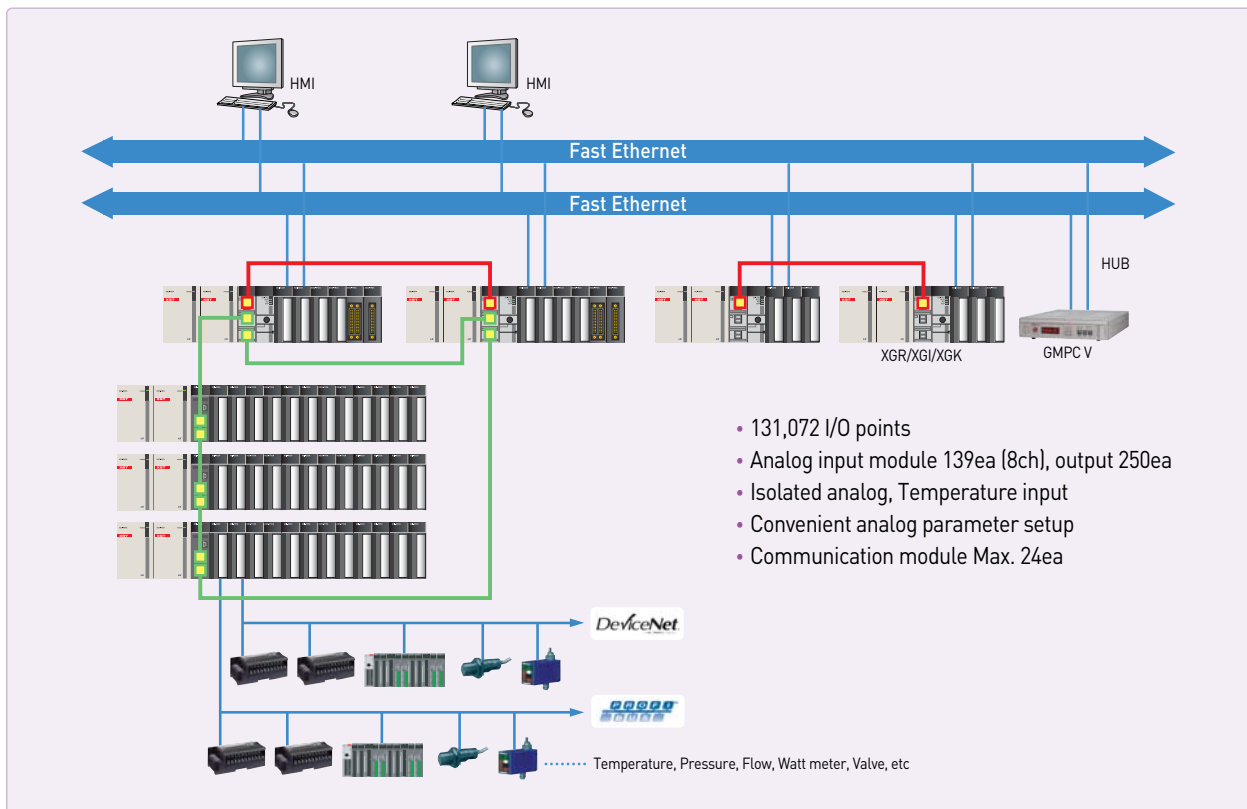


## Water processing control



System

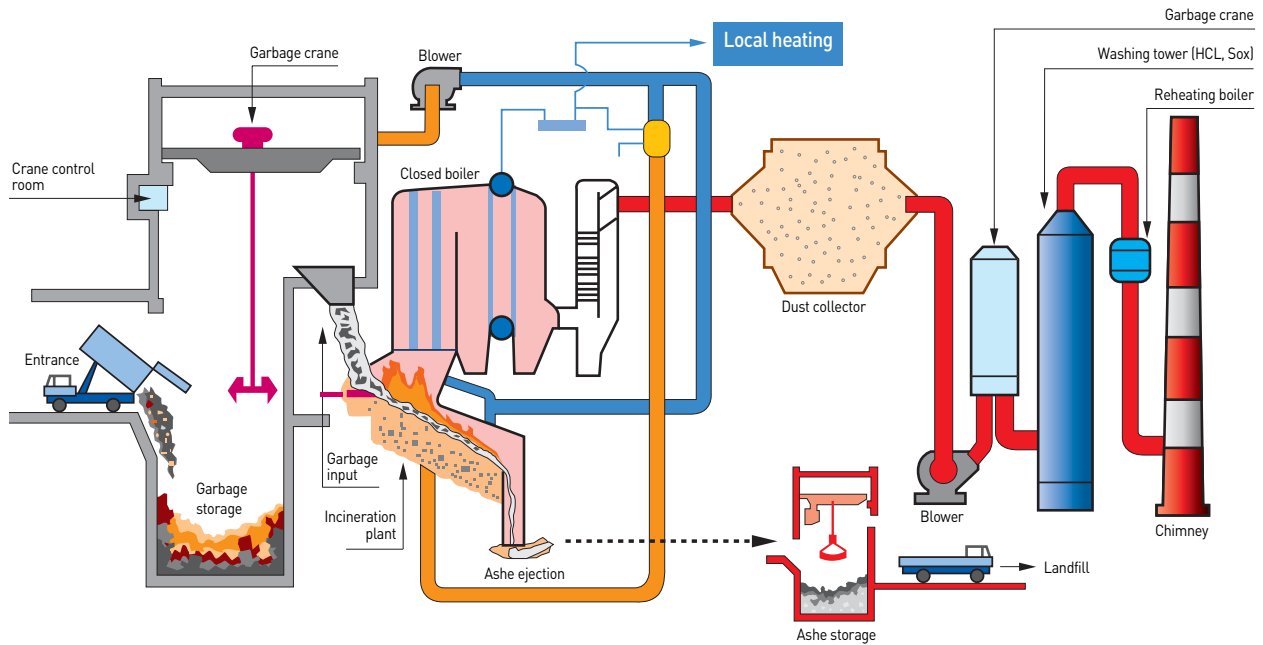
## System configuration



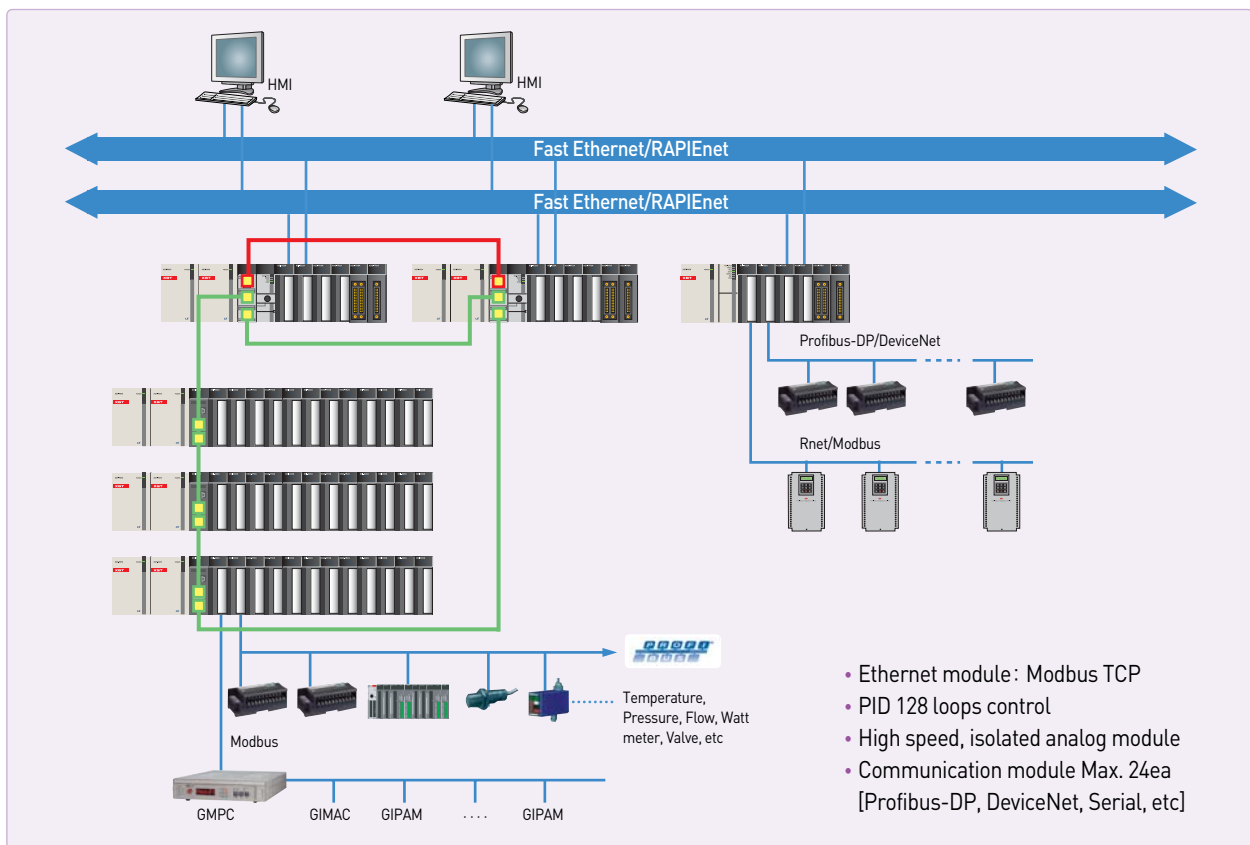


# Application

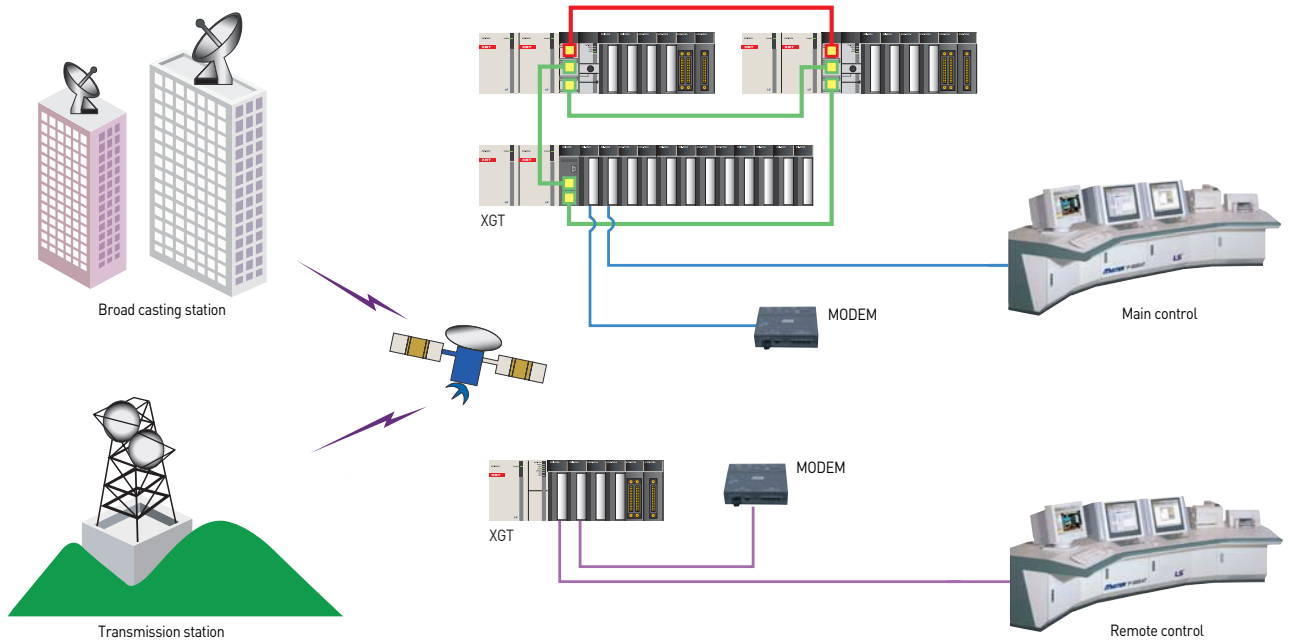
## Incinerator control



## System configuration

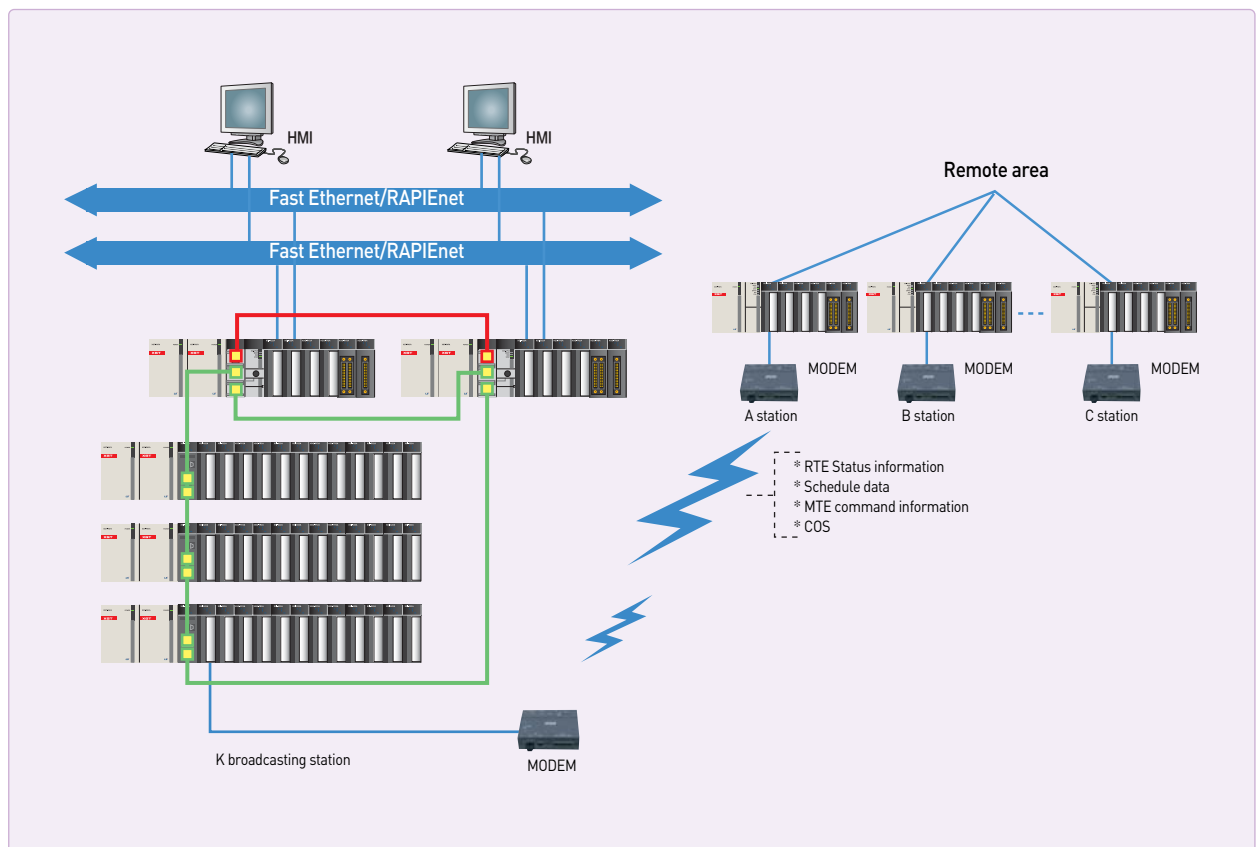


### Broad casting system



System

### System configuration





# Network



## RAPIenet

- Communication speed: 100Mbps
- Dual port [T.Pair/F.Optic/Hybrid]
- Built-in high performance industrial switch
- Cyclic Communication [Broadcast Service]
  - 1block:200word
  - Send 64block/Receive 128block
- Event Communication [Peer to Peer Service]



## XGT Fast Ethernet (FENet)

- 10/100Mbps Industrial high-speed Ethernet
- 10/100Base-TX, 100Base-FX (Optical)
- Open Ethernet (FENet) and LSIS dedicated Ethernet (FENet)
- High reliability and performance with 32-bit processor
- Various connection to HMI S/W (XGT, MODBUS/TCP)



## XGT Ethernet / IP

- EtherNet/IP Conformance Test Suite Version 2.10
- 100BASE-TX/100Mbps full duplex
- No additional switch or hub (built-in switch)
- Wiring reduction and flexible installation
- Auto cross over function
- Various diagnostic function and network status information



## XGT Cnet (Computer Line)

- RS-232C/485/422 communication
- Long-distance communication via modem connection
- Various connection to MMI S/W (XGT, MODBUS RTU, MODBUS ASCII)
- User-defined communication support
- Convenient P2P master (XGT, MODBUS, MODBUS-RTU/ASCII )

# XGT

Along with Ethernet, Profibus-DP, and DeviceNet, XGT series provide the maximum in control integration and communication flexibility.



## XGT Fnet

- Dedicated network for LS PLC
- Easy high-speed link parameter setup
- 1Mbps high-speed communication
- Max. 750m
- Max. 6ea repeater available (Max. expansion 5.25km)
- Network management through Auto scan



## XGT Rnet

- Communication speed: 1Mbps
- Communication distance: Max. 750m
- Max. 6 repeaters (up to 5.25km)
- Network management using Auto-scan (Slave module information)



## XGT Dnet (DeviceNet)

- Connectable to other PLCs and devices
- Compliance of the ODVA standard
- Flexible communication speed setting: 125/250/500Kbps
- Multi-drop and T branch connection
- Communication distance: Max. 500m
- Convenient parameter setting through SyCon/HS link parameter



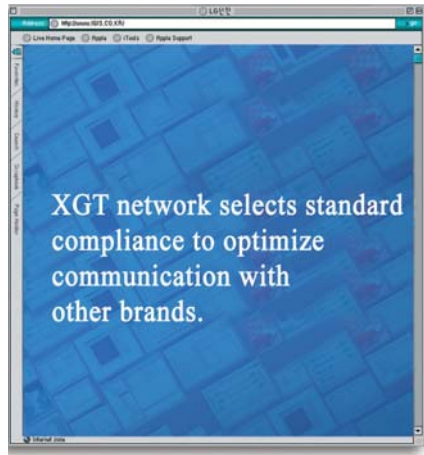
## XGT Pnet (Profibus-DP)

- Optimum communication for a master automation device and distributed slave I/O devices
- Fast slave communication omitting application layer
- Communication distance: Max. 1200m
- Convenient parameter setting through SyCon/HS link parameter



# General introduction

## Features



## RAPiEnet

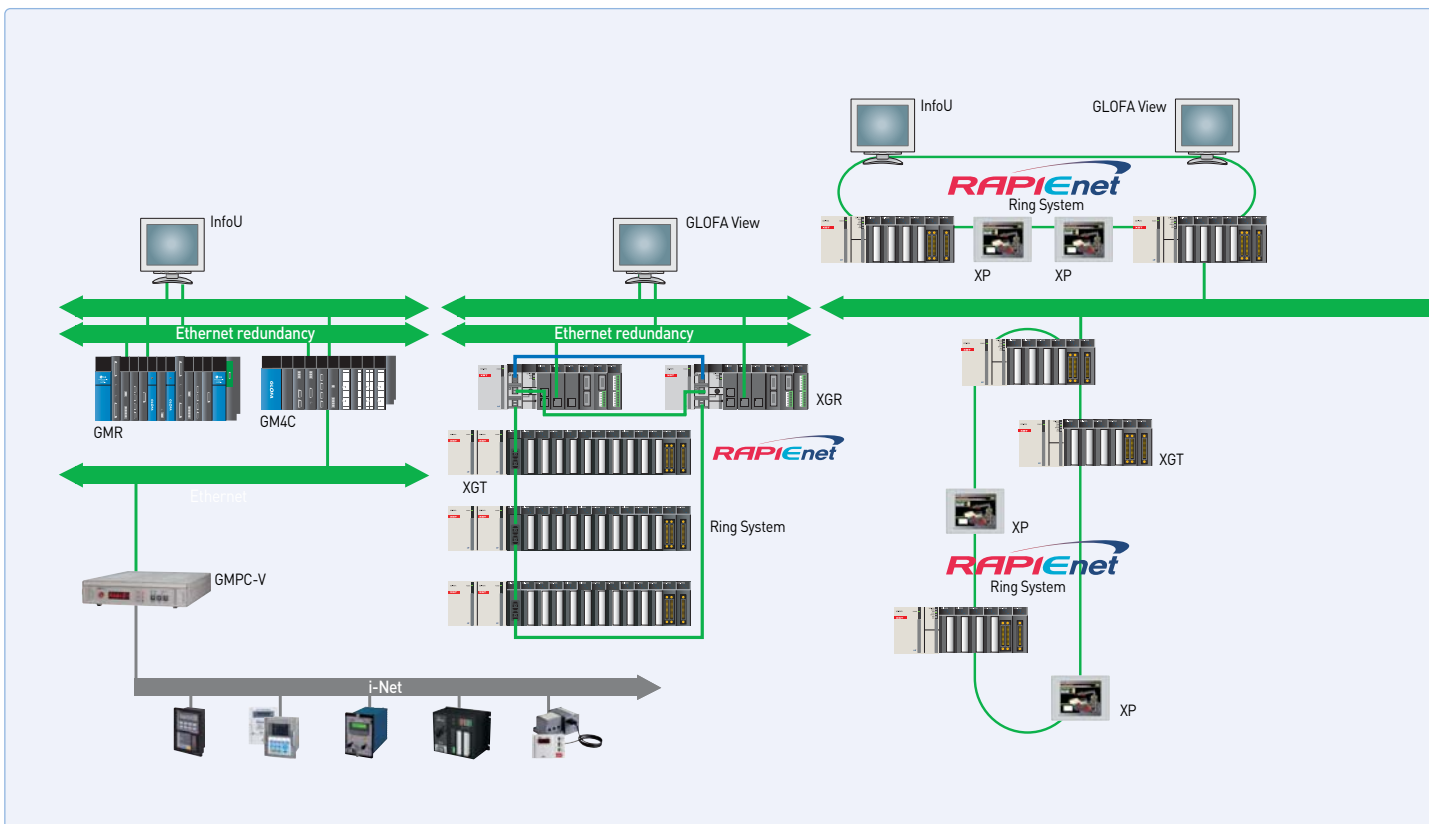
- Communication speed: 100Mbps
- Dual port (T.Pair / F.Optic / Hybrid)
- Built-in high performance industrial switch
- Cyclic Communication (Broadcast Service)
  - 1block : 200word
  - Send 64block / Receive 128block
- H/W based Dual port Full duplex Switching
- Real-time / Non real-time service

## XGT Fast Ethernet

- 10/100Mbps Industrial high-speed Ethernet
- 10/100Base-TX, 100Base-FX (Optical)
- Open (Information level) Ethernet: FENet  
LSIS dedicated (Between LS PLCs) Ethernet: FDEnet
- High reliability and performance with 32-bit processor
- Various connection to MMI S/W (XGT, MODBUS)
- Enhanced network diagnosis

## XGT Ethernet / IP

- EtherNet/IP Conformance Test Suite Version 2.10
- 100BASE-TX/100Mbps full duplex
- No additional switch or hub (built-in switch)
- Wiring reduction and flexible installation
- Auto cross over function
- Various diagnostic function and network status information





**XGT Cnet**

- RS-232C/485/422 communication
- Long-distance communication via modem connection
- Various connection to HMI S/W (XGT, MODBUS RTU, MODBUS ASCII)
- User-defined communication
- Convenient P2P master (XGT, MODBUS)

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**XGT Rnet**

- High-speed communication: 1Mbps
- Long communication distance: Max. 750m
- Max. 6 repeaters (up to 5.25km)
- Network management using Auto-scan (Slave module information)

**XGT Dnet (DeviceNet)**

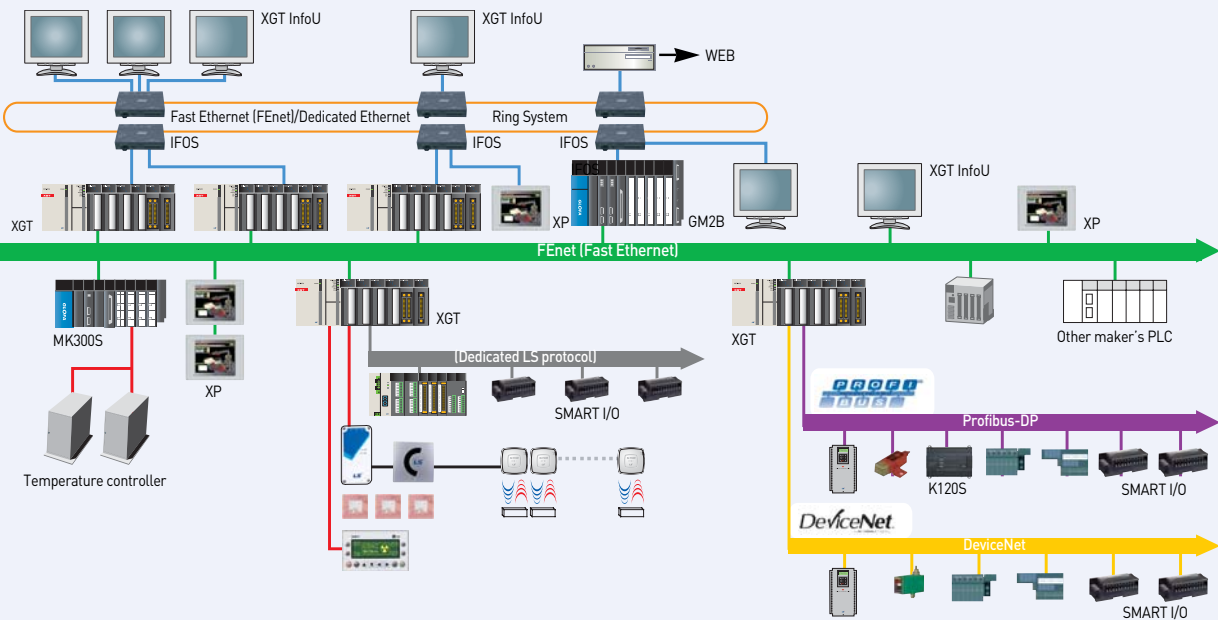
- Connectable to other PLCs and control device
- Compliance of the ODVA standard
- Flexible communication speed setting: 125/250/500Kbps
- Multi-drop and T branch connection
- Long communication distance: Max. 500m

**XGT Pnet (Profibus-DP)**

- Optimum communication for a master automation device and distributed slave I/O devices
- Fast slave communication omitting application layer
- Long communication distance: Max. 1200m
- Communication using High-speed link parameter

**Installation number of network module available**

Item	XGK / XGI / XGR CPU
Total network module	24
High-speed link module	12
P2P service	8





# RAPIenet

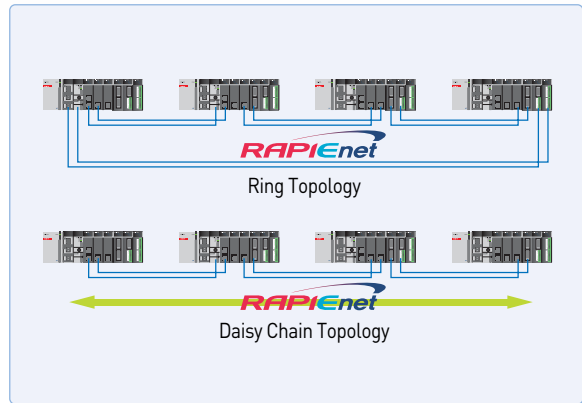
## Features

### 100Mbps Dual Port Ethernet

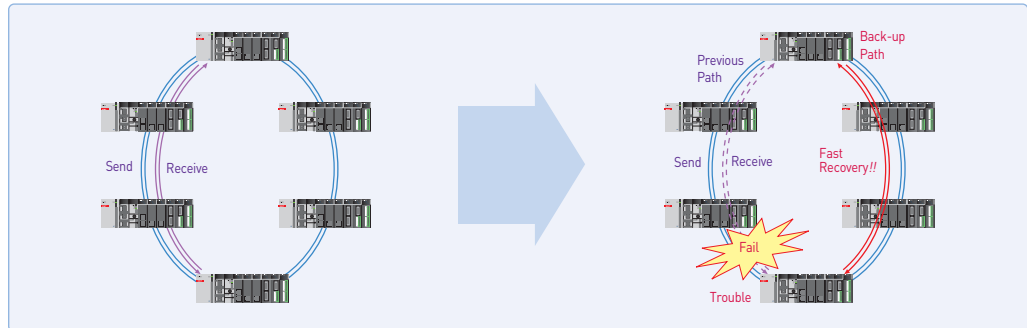
- Communication speed : 100Mbps
- Dual port (T.Pair / F.Optic / Hybrid)
- Built-in high performance industrial switch
- Cyclic Communication (Broadcast Service)
  - 1block : 200word
  - Send 64block / Receive 128block
- Event Communication (Peer to Peer Service)

### Hardware based Full duplex switching

- Dual port full duplex switching (Forwarding/Receiving)
- Real-time / Non real-time service (Frame)

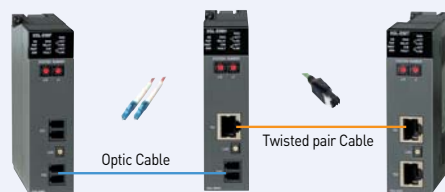


## Redundancy System



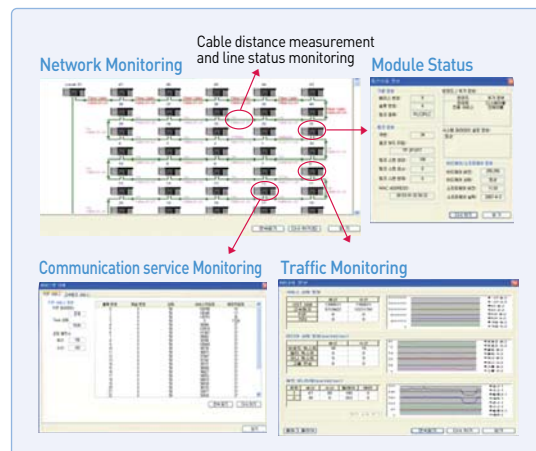
## Hybrid System

- Twisted pair, Fiber optic, Hybrid(T.P+F.O)



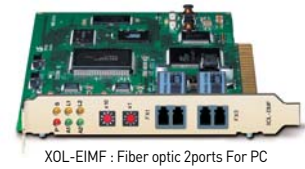
## Intelligent Diagnostic Functions

- Alarm for station number collision
- Cable distance measurement (Twisted pair cable)
- Convenient wiring using auto cross over
- Various diagnosis and Network status information
  - (a) CPU status
  - (b) Communication module status
  - (c) Communication service (HS link, Dedicated service, P2P) status
  - (d) Auto scan function to supply module information within the network
  - (e) Packet and Data ring monitoring receiving to Communication module
  - (f) Module diagnosis via network



## Specification

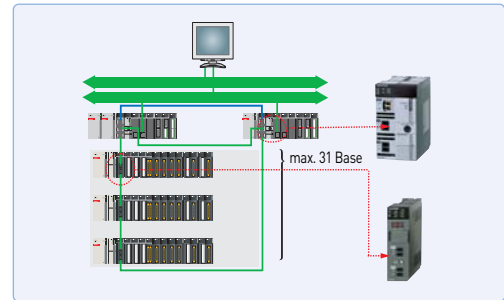
Item		Specification	
		100BASE-FX	100BASE-TX
Transmission	Transmission speed Media	100Mbps	100Mbps
		Fiber optic	Twisted Pair
	Transmission method	Base band	
	Topology	Daisy Chain, Ring topology	
	Distance (Node to node)	2km	100m
	Max. distance (Node to node)	128km	6,400m
	Max. Node	64nodes	
	Max. Protocol	1,516bytes	
	Media access method	CSMA/CD	
	Frame error check	CRC 32 = $X^2+X^{29}+X^{28}+...+X^2+X+1$	
	Max. Number For PLC of installation	For PC	12
Mountable slot	For PLC	Main base ~ 7 <sup>th</sup> Expansion base (XGK-CPUH/XGI-CPUU) Main base ~ 3 <sup>rd</sup> Expansion base (XGK-CPUS/CPUA) Main base ~ 1 <sup>st</sup> Expansion base (XGK-CPUE)	
	For PC	PCI slot	
Communications device	Communication method	P2P	High speed link
	Data block	Client / Server	Multicast, Unicast
	Data per block	700word × 64Block	12,800word
	PLC ↔ PLC	●	●
	PLC ↔ PC	●	●
Fail Safe	Dual communication line	●	
	Recovery Time	Within 10m	
	Bypass of the fail station	●	
Network diagnosis	Cable distance measurement	●	
	Station number collision detection	●	
	PADT	●	
Dimension (mm)	For PLC	98(H) × 27(W) × 90(D)	
	For PC	18(H) × 120(W) × 174(D)	
Current consumption (mA)	For PLC	Twisted pair: 330, Fiber optic: 670, Mixed: 510	
	For PC	Twisted pair: 630, Fiber optic: 630	
Wight (g)	For PLC	Twisted pair: 102, Fiber optic: 109, Mixed: 105	
	For PC	Twisted pair: 104, Fiber optic: 128	



Network

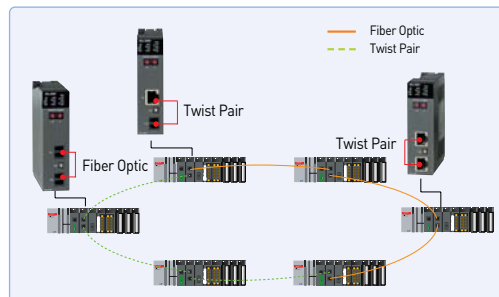
## Redundancy rack type expansion system

- Built-in type for CPU (Redundancy CPU)
  - Max. 31expansion base
- Easy installation
  - Base Auto scan
  - Analog module setup with I/O parameter
  - Easy programming for analog using global variable
  - Max. 24 communication module
- Long distance expansion (Fiber optic: 2km) and loader connection
- Twisted pair/ Fiber optic/ Mixed type communication modules for various system environment

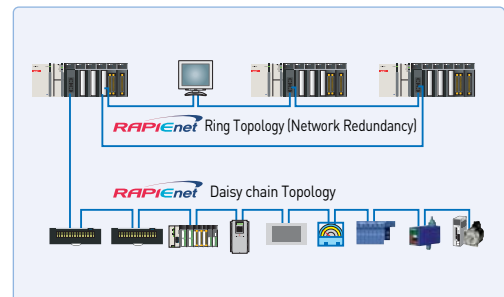


## Controller Level communication

- XGK/XGI/XGR PLC2PLC communication
- Enable to configure Daisy chain without External switch
- Service periodic: within 5ms



## System configuration

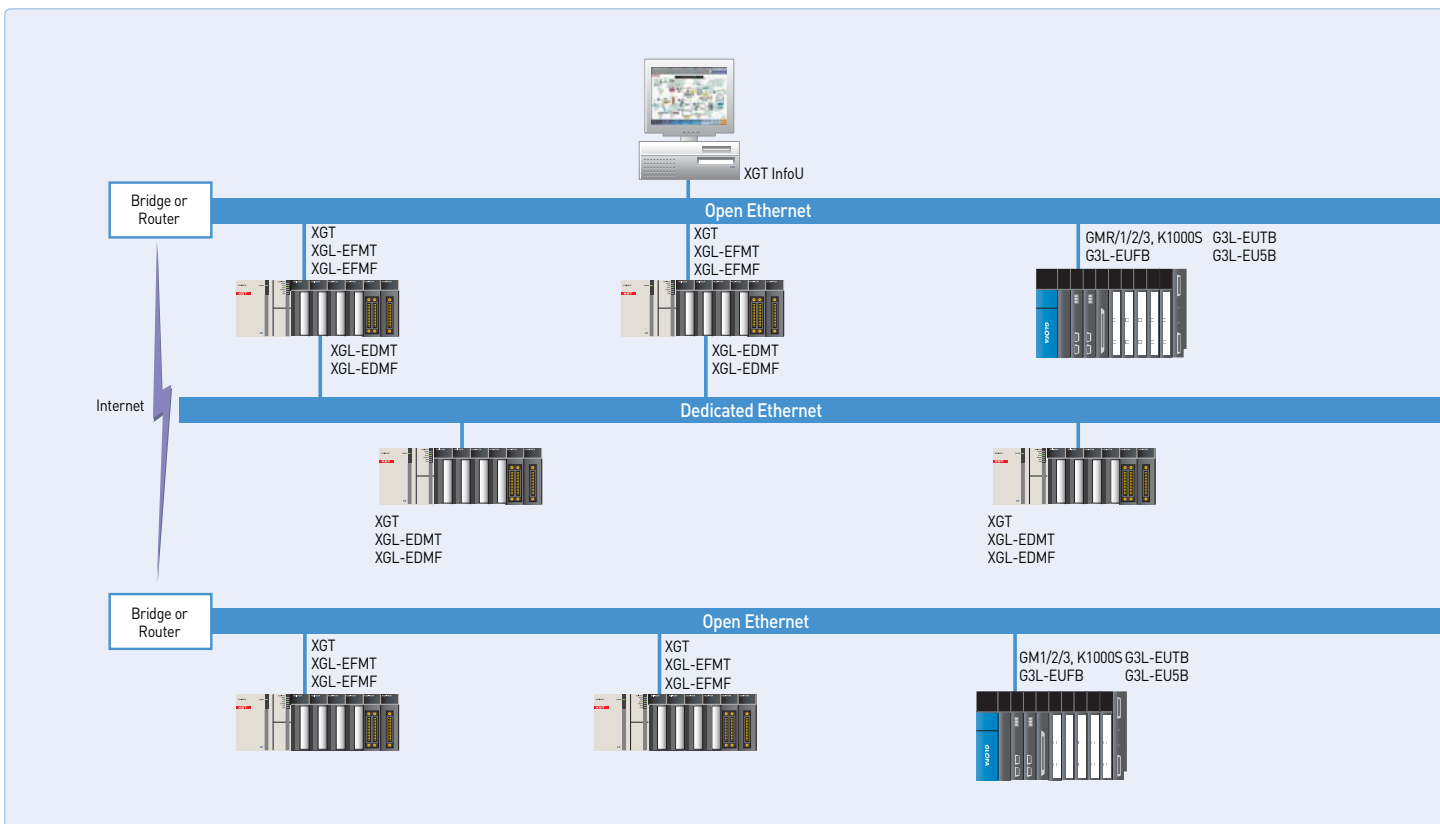




# XGT Ethernet system

## Features

- 10/100Mbps industrial high-speed Ethernet (IEEE802.3)
- High-speed link block (Send 32blocks, Receive 128blocks)
- 10/100Base-TX, 100Base-FX (Fiber optic)
- Open Ethernet and Dedicated protocol
- High performance by 32bit processor
- Remote connection via XG5000
- Module reset function
- Modbus TCP protocol
- Network diagnosis via auto scan
- Easy network configuration and setup via XG-PD
- User defined protocol and P2P service
- PING Test function
- Communication information for services (High speed link, Dedicated service, Media status)



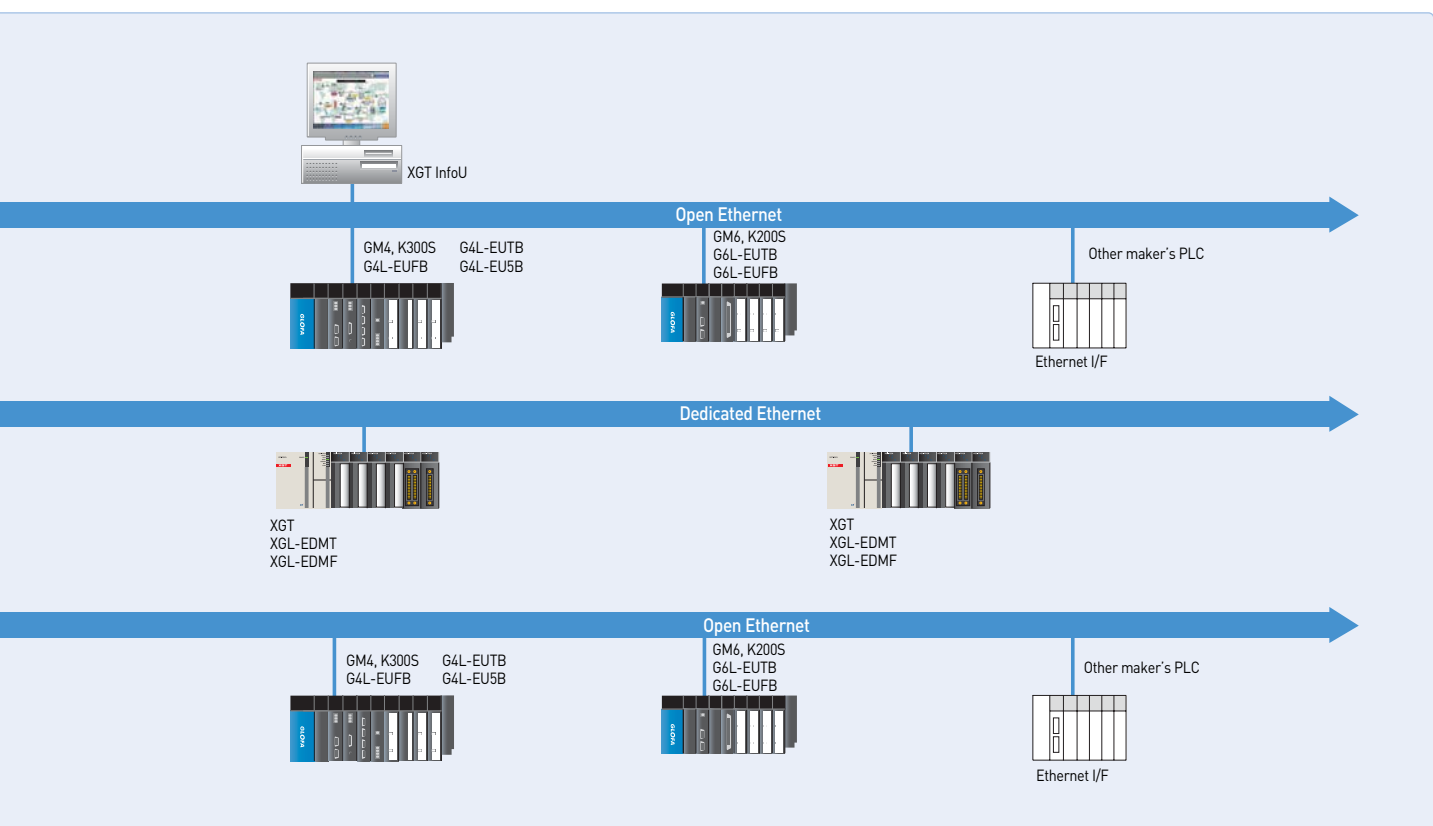
## Specification

### Open Ethernet

Item	XGL-EFMT	XGL-EFMF
Communication spec.	10/100 BASE-TX	100 BASE-FX, Fiber Optic
Protocol	TCP/IP, UDP/IP	
Service	With LS PLCs	High-speed link, P2P service
	With other devices	P2P service
	Application	Dedicated protocol service, XG5000 service, E-Mail service
HS link sending/receiving data	200 words/block (Max. 128 blocks)	
No. of channel connectable to upper stage	16 channels	
General use	Communication with PC (HMI) and external devices, High-speed communication among LSIS PLCs	
Purpose	UTP/STP Category 5	62.5/125 $\mu$ m, Multi-mode, SC connector
Current consumption (mA)	410	630
Weight (kg)	0.11	0.15

### Dedicated Ethernet

Item	XGL-EDMT	XGL-EDMF
Communication spec.	10/100 BASE-TX	100 BASE-FX, Fiber Optic
Protocol	Dedicated protocol	
Service	With LS PLCs	High-speed link, P2P service
	With other devices	-
	Application	XG5000 service
Sending/receiving data	200 words /block	
No. of connection stations	64 stations	
General use	High-speed link communication among LSIS PLCs	
Purpose	UTP/STP Category 5	62.5/125 $\mu$ m, multi-mode, SC connector
Current consumption (mA)	410	630
Weight (kg)	0.11	0.15





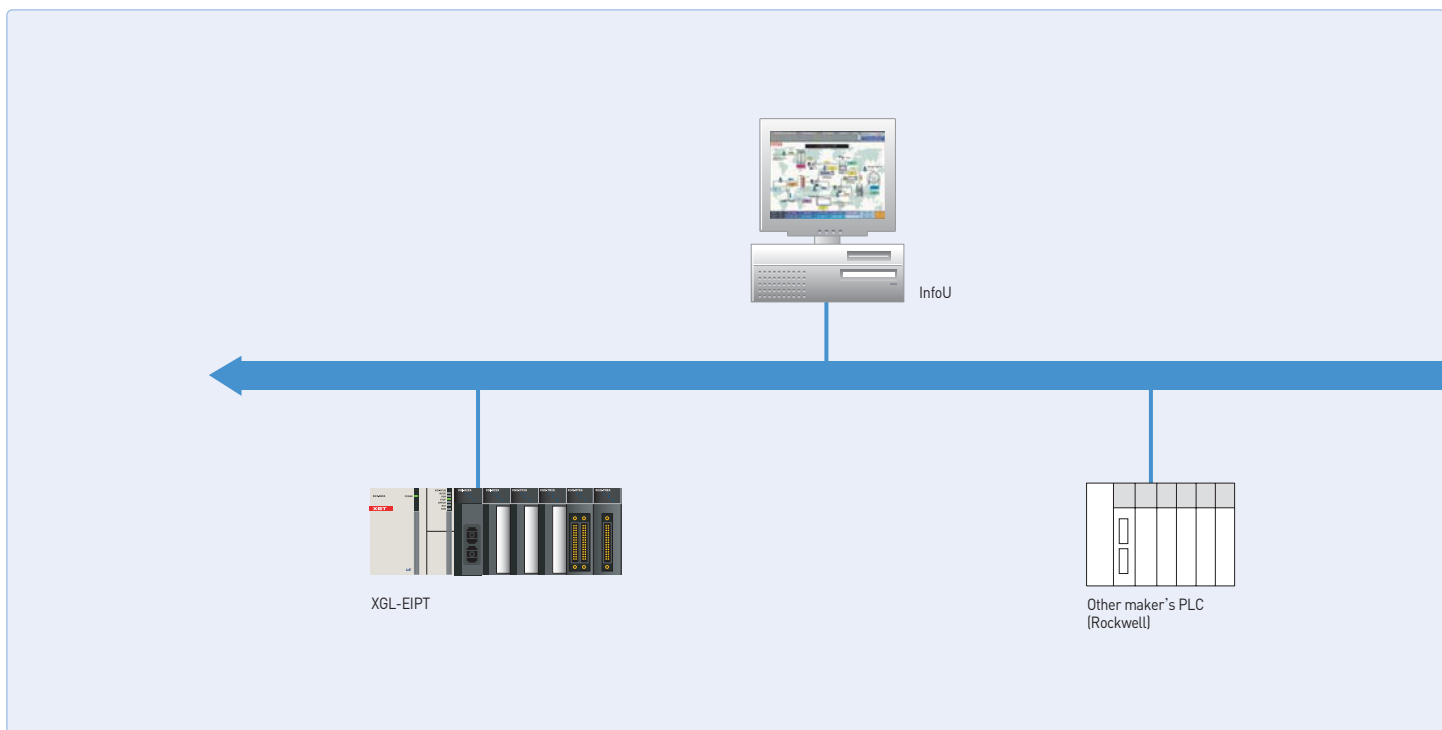
# XGT Ethernet / IP System

## Features

- Extensive Client Messaging Support
- Encapsulated Messages, Explicit Messaging
- Class 3 Connected Explicit Messaging(Server Only)
- Class 1 Connected Implicit(I/O) Messaging(Cyclic I/O Service Only)
- EtherNet/IP Conformance Test Suite Version 2.10
- 100BASE-TX , 100Mbps/ Full Duplex
- Max.24ea available on 1 CPU module (Main base / Extension base)
- No additional switch or hub (built-in switch)
- Wiring reduction and flexible installation
- Auto cross over function
- Various diagnostic function and network status information
  - Communication module status
  - P2P status
  - Auto Scan function
  - Packet and data status
  - Communication module diagnosis through network

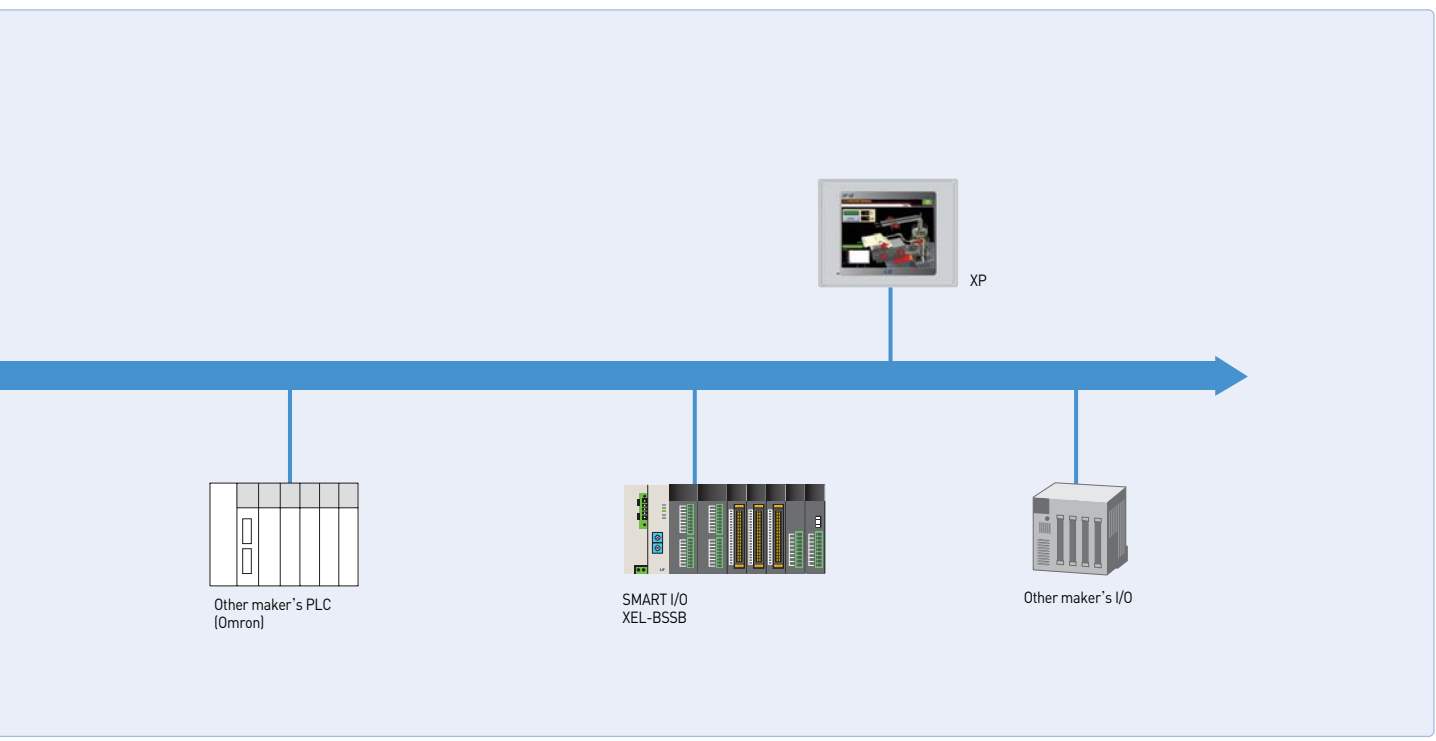


## System configuration



## Specification

Item		XGL-EIPT
Communication speed		100Mbps
Modulation method		Base band
Max. expansion length between nodes		100m
Access method		CSMA/CD(Full Duplex)
Topology		Line type (Built-in switch), Star type
Service	Periodic communication	Implicit IO Client
	Non-periodic communication	UCMM Client
	Periodic server	Implicit IO Server
Diagnostic function		Module information, Auto Scan, Media Information, Ring test
Number of connection (Client/Server)	TCP	64/128
	CIP (IO communication)	64/128
Max. number of service		8
Max. number of module		24
Media		UTP/STP Category 5
Dimension		98(H) × 27(W) × 90(D)
Current consumption (mA)		400mA
Weight (g)		102





# XGT Ethernet switching hub

## Features

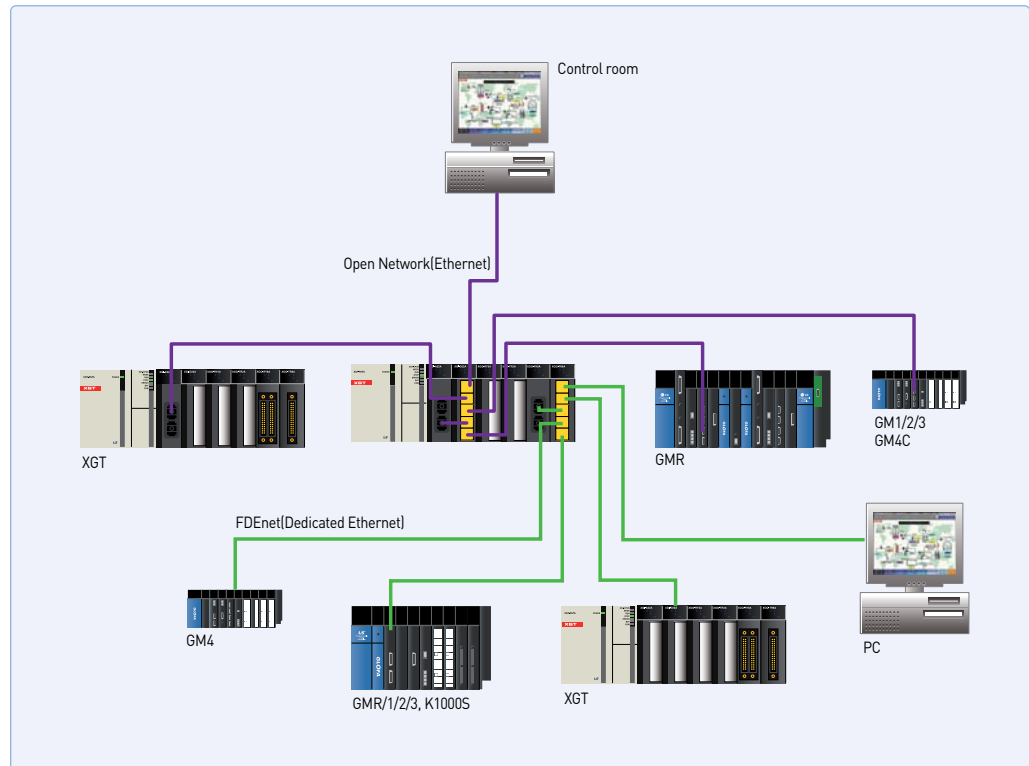
- Rack type: No external power
- Reliability for industrial standard
- Auto Crossover
- FG (Frame Ground) for RJ-45 connector
  - Decreased communication error by shielded FTP/STP cable



## Specification

Item		XGL-EH5T
Transmission	Communication speed	10/100Mbps
	Port type	10/100BASE-TX, TP cable, RJ-45 socket, 5ports
	Interface	Auto-Crossing, Auto-Nego., Auto-Polarity
	Distance	100m
	Diagnosis	LED (PWR, Link status, Data)
Current consumption (mA)		550
Weight (g)		90

## System configuration





# XGT Fnet system

## Features

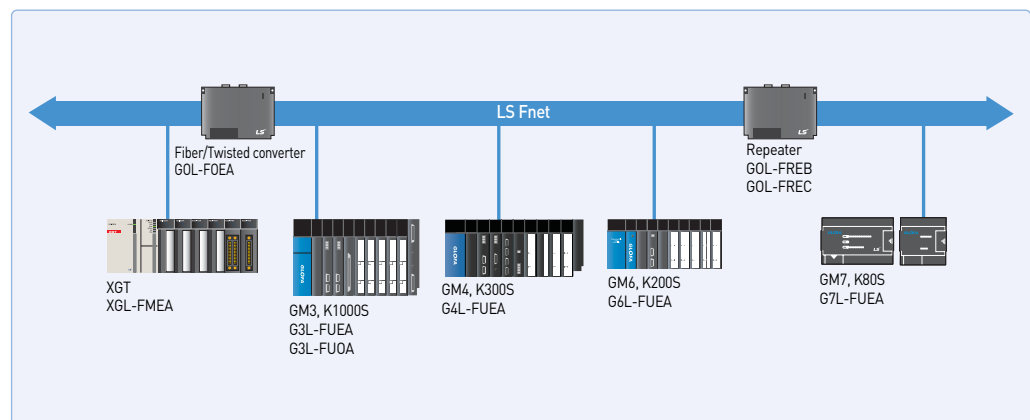
- Dedicated network for LS PLC
- Easy high-speed link parameter setup
- 1Mbps high-speed communication
- Max. 750m
- Max. 6ea repeater available (Max. expansion 5.25km)
- Network management through Auto scan
- Max. 12ea on 1ea base
- Deterministic Network through Token Passing & Broadcasting
- 3,840 Word for each station (Send 1920 Word /Receive 1920 Word)
- Max. number of block: Send 32blocks, Receive 64blocks, 60words for each block
- Max. communication points: 3840words (64block × 60word)
- Setup: Parameter download via XG-PD
- Diagnosis by XG-PD: Communication module information, High speed link fault, Auto scan



## Specification

Item	Description
Communication speed	1Mbps
Encoding method	Manchester Biphase-L
Transmission length (for one segment)	Max. 750m
Transmission length (via repeater)	Max. 750m × (6ea repeaters+1)=5.25km
Transmission cable	Twisted pair shield cable
Max. number of connection	64stations (32stations /segment, 64stations for repeater)
Max. protocol size	256 bytes
Access method	Circulated Token Passing
Frame error check	CRC 16 check
Max. number of installation	12ea
Installation base	Main base or expansion base
Current consumption (mA)	410
Weight (g)	120

## System configuration





# Computer-Link

## Features

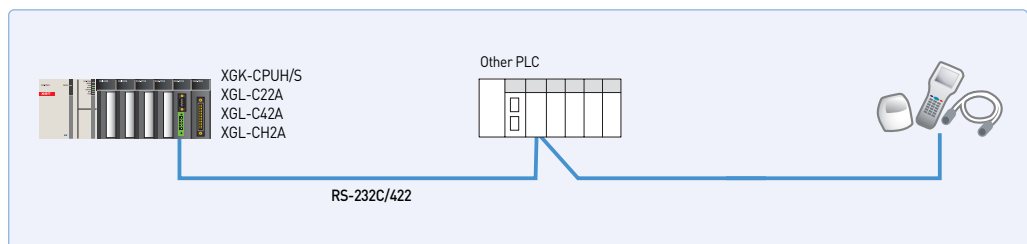
- Easy protocol editing and communication parameter setting: XG-PD
- Long-distance communication via modem connection
- Dedicated protocol for multi-drop configuration connectable up to 32 units
- RS-232C/422 communication port
- Flexible communication speed setting (300~115,200bps)
- Supporting full duplex and half duplex communication
- Max. 12 modules available in one CPU
- P2P service: User-defined communication and XGT/MODBUS master
- Various connection to MMI S/W (XGT, MODBUS RTU, MODBUS ASCII)
- Various diagnosis functions using XG-PD (I/O, link status, service status)
- Communication service information (Dedicated service, P2P service)
- Supporting simultaneously dedicated service in remote connection
- Communication without additional setting when replacing communication module



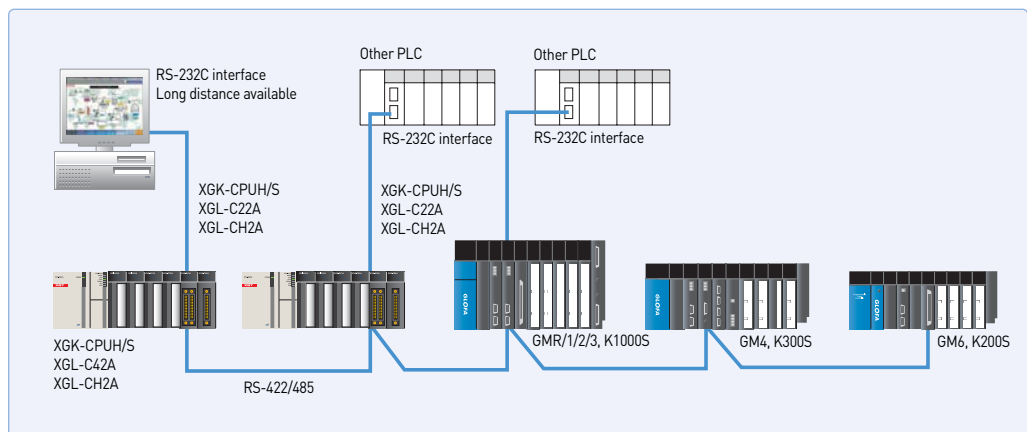
## Various independent operation mode

- Operation mode
- Dedicated protocol mode (Simultaneous support)
- Program upload/download by XG5000 protocol (RS-232C) Communication using LSIS dedicated protocol
- User-defined communication of P2P mode and XGT/MODBUS master

## Communication via RS-232C/422



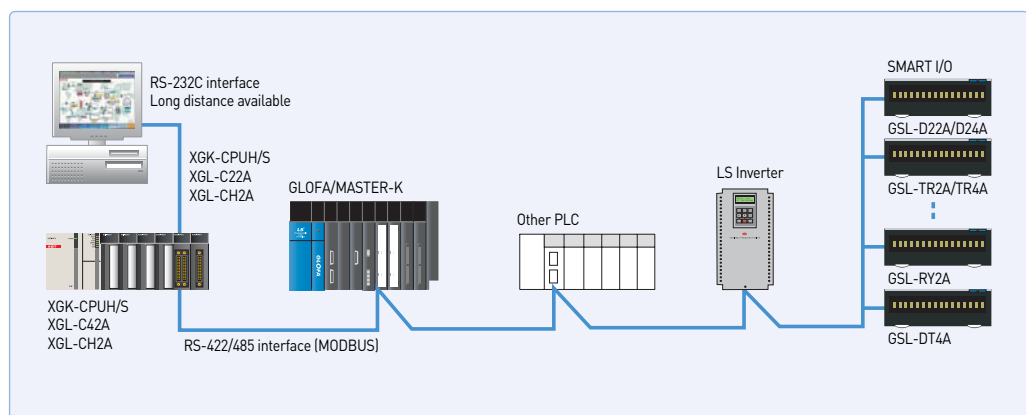
## 1: N and N: M connection (LSIS and other)



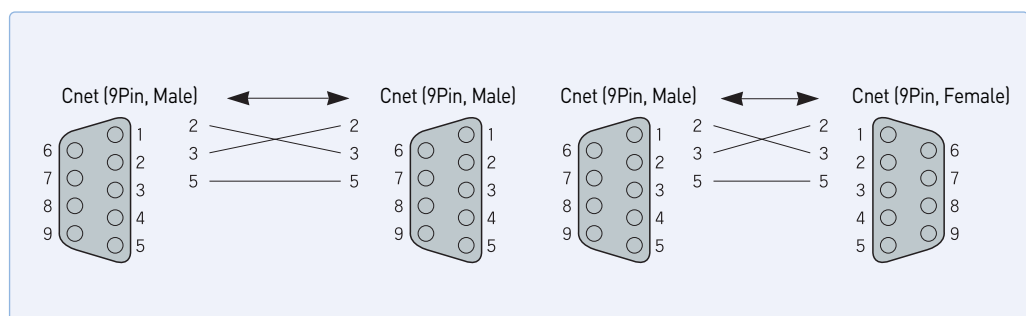
## Specifications

Item	Specifications		
	XGL-C22A	XGL-C42A	XGL-CH2A
Interface	RS-232C, 2 channels	RS-422, 2 channels	RS-232C/RS-422, 1 channel
Modem connection	Remote communication with external devices via modem connection. Available for only RS-232C port.		
Communication mode	Dedicated mode	1: 1 or 1: N communication using LSIS dedicated protocol	
	XG5000 mode	Program upload/download and remote control	
	P2P mode	Communication by protocol using XG-PD (Interface with other PLCs), XGT, MODBUS RTU/ASCII master communication	
Operation mode	Server (Slave)	Remote connection simultaneously using XGT/MODBUS Server, user-defined	
	Master	XGT, MODBUS RTU/ASCII master, user-defined	
Data type	Start Bit	1	
	Data Bit	7 or 8	
	Stop Bit	1 or 2	
	Parity	Even/Odd/None	
	Setting	Basic parameter setting with XG-PD	
Synchronization	Asynchronous		
Transmission speed (bps)	Selectable among 300/600/1,200/2,400/4,800/9,600/19,200/38,400/57,600/115,200 bps		
Station number setting	Up to 32 stations from 0 to 31 with XG-PD		
Transmission distance	RS-232C: Max. 15m (Extendible by using modem), RS-422/485: Max. 500m		
Modem communication	Available	Not available	Available via RS-232C
Network configuration	RS-232C 1: 1, RS-422 1: 1, 1: N, N: M		
Diagnosis function	Available through LED and XG-PD diagnosis service		
Max. number of installation	12		
Current consumption (mA)	310	300	310
Weight (Kg)	0.12	0.12	0.12

## MODBUS



## Cnet cable connection





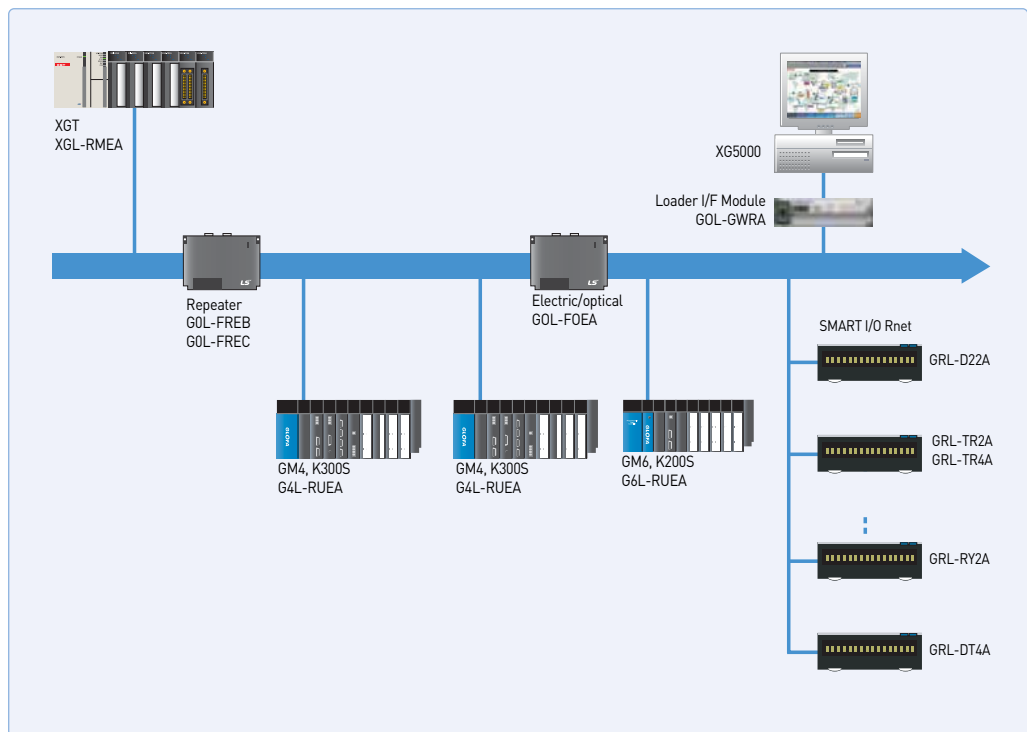
# Rnet system

## Features

- Communication speed: 1Mbps
- Communication distance: Max. 750m
- Available to use max. 6 repeaters (Up to 5.25Km)
- Network management using Auto-scan (Slave module information)
- Multi-drop network with smart I/O
- Network diagnosis and monitoring by XG-PD
- Max. 64 stations of slave modules controlled by one master module



## System configuration



## Specifications

Item	Specifications (XGL-RMEA)
Transmission speed	1Mbps
Encoding	Manchester Biphas-L
Transmission distance (Per segment)	Max. 750m
Transmission distance (When using repeater)	Max. 750m * (6 repeater + 1) = 5.25Km
Transmission cable	Twisted pair shield cable
Max. number of connection stations	Master + Slave = 64 stations (with repeater), 1 segment=32 stations (with master)
Max. size of protocol	256 bytes
Medium access method	Circulated Token Passing
Frame error check	CRC 16 check
Max. number of installation	12
Installation position	Main base or expansion base
Current consumption (mA)	410
Weight (Kg)	0.12

## SMART I/O

- Reduction of wiring and real-time control of distributed I/O
- Various I/O module (16/32 points)



## Repeater specifications

Item	Specifications
Type	G0L-FREB: AC110V ~ AC220V, G0L-FREC: DC 24V
Communication speed	1Mbps
Transmission method	Twisted pair shield cable
Transmission distance	Max. 750m per repeater
Max. number of installation between stations	Max. 6 repeaters
Max. distance between stations	5.25Km (when 6 repeaters are installed)
Fault data reception	Error data transmission
Frame error check	CRC 16 check

## Network cable and peripheral devices

Item	Specifications	Remarks
Twisted pair electric cable	LIREV-AMESB, 2 × 1mm, 18AWG	LS cable
RF terminator	110 Ω, 1/2 Watt	-



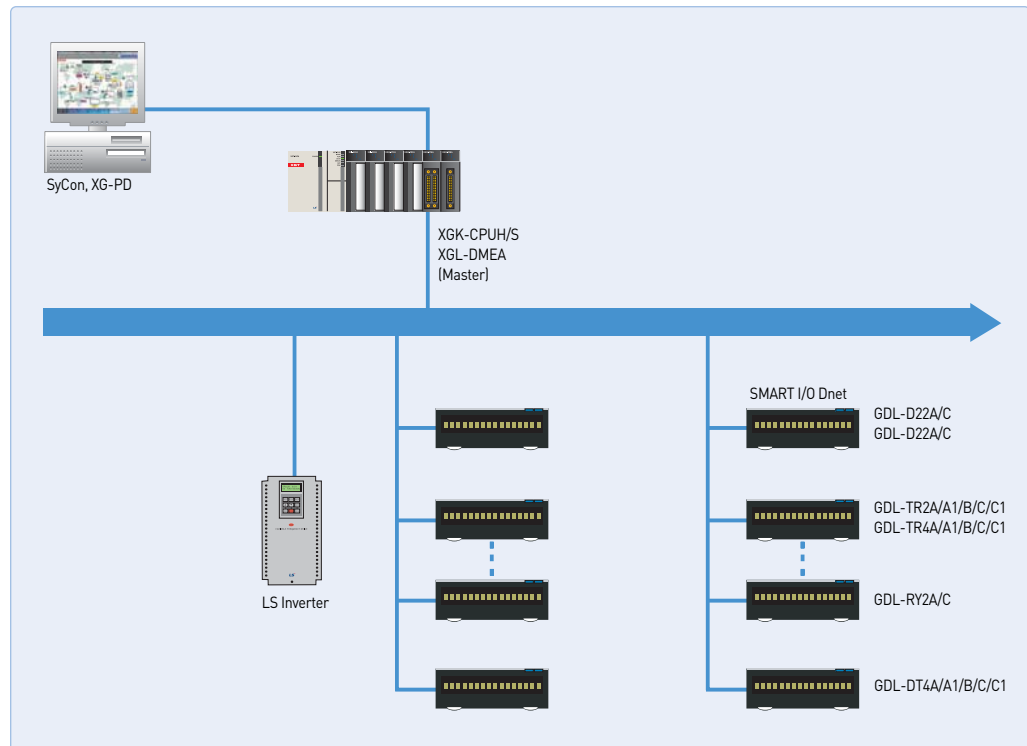
# DeviceNet system

## Features



- DeviceNet protocol
- Direct control of various I/O devices via Dnet system
- Max. 63 slave modules controlled by one master module
- Flexibility in network configuration: Multi-drop and T branch connection
- Connectable to other master module and various slave modules
- Providing 'Auto Network Scan' function and various information with configuration tool (SyCon)
- Communication using High-speed link parameter
- Connectable to various slave I/O including other module (Common I/O, Actuator, Switch, Optical switch, Valve, Inverter, A/D module, Position controller etc.)
- Automatic monitoring of slave modules in the network: Auto-scan (XG-PD)
- Easy expansion: up to 12 master modules
- Network setting by SyCon/XG-PD(Parameter setting, diagnosis and monitoring)

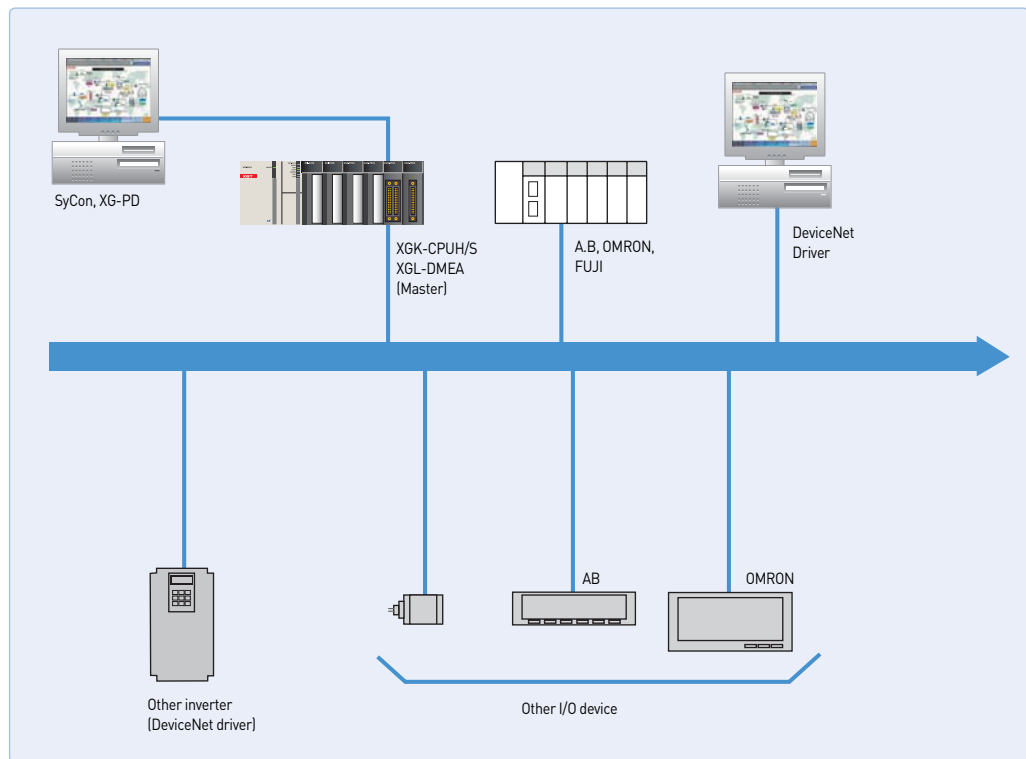
## System configuration with LSIS products



## Specifications

Item	Specifications (XGL-DMEA)			
Module type	Master			
Transmission distance and speed	Trans. speed	Max. network length	Max. drop cable	Length of all drop cable
	500kbps	100m	6m	39m
	250kbps	250m	6m	78m
	125kbps	500m	6m	156m
Max. number of connection stations	64 stations (Master 1 + Slave 63)			
Max. number of node	Max. 64 MAC ID (Node address)			
Communication method	Bit Strobe, Poll, COS, Cyclic			
Diagnosis function	Duplicated station check Abnormal station detection/CRC error check/Scan List/Operation display (LED)			
Cable	Dnet dedicated cable: 5 (Signal: 2, power: 2, shield: 1)			
Max. number of installation	12			
Configuration tool	SyCon			
Configuration port	RS-232C Configuration Port			
Current consumption (mA)	440			
Weight (Kg)	0.11			

## System configuration with other products





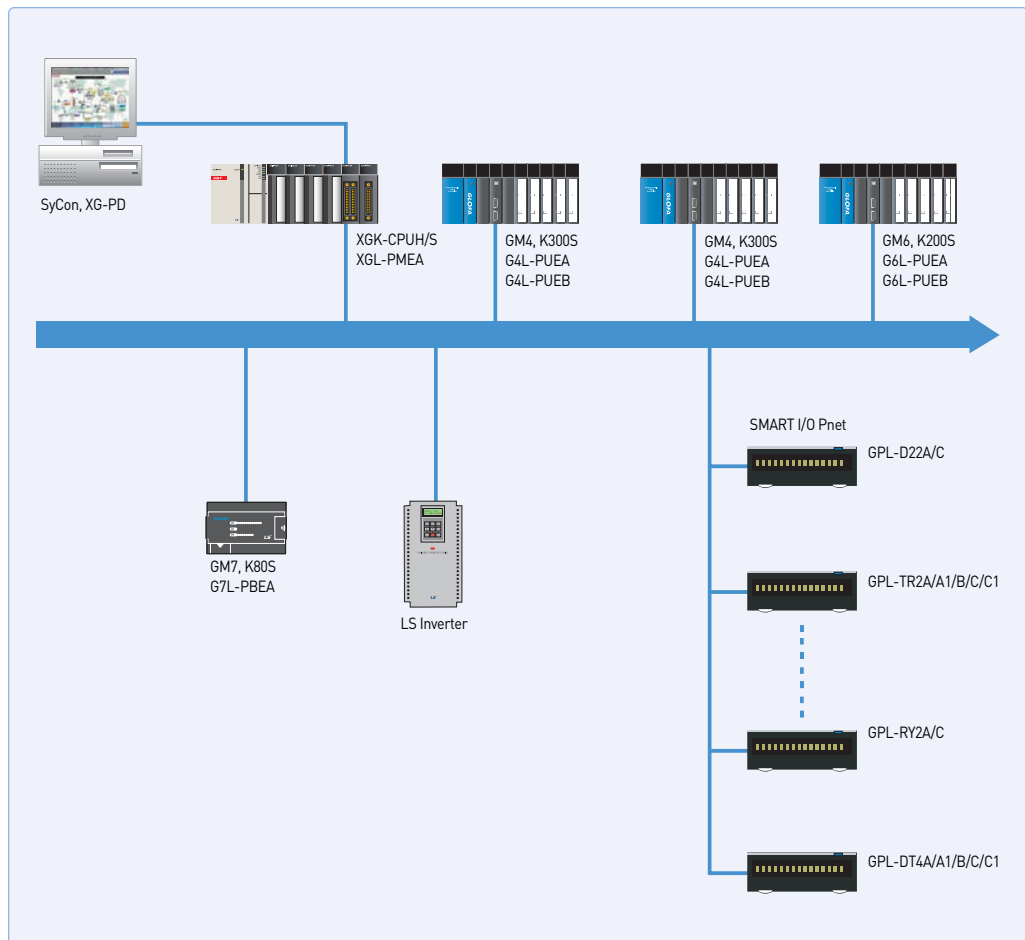
# Profibus-DP [Pnet] system

## Features

- Profibus-DP protocol
- Proper to communicate among a master automation device and distributed slave I/O devices.
- Fast slave communication without application layer
- Transmission speed: 9.6Kbps ~ 12Mbps
- Transmission distance: Max. 1,200m
- Max. 126 slave stations available (32 stations per segment)
- Network setting using SyCon/XG-PD (Parameter setting, diagnosis and monitoring)
- I/O data of master station: 7kbytes
- Automatic monitoring of slave modules in the network: Auto-scan (XG-PD)
- Multi master
- Easy configuration tool : SyCon, PROFICON



## System configuration with LSIS products

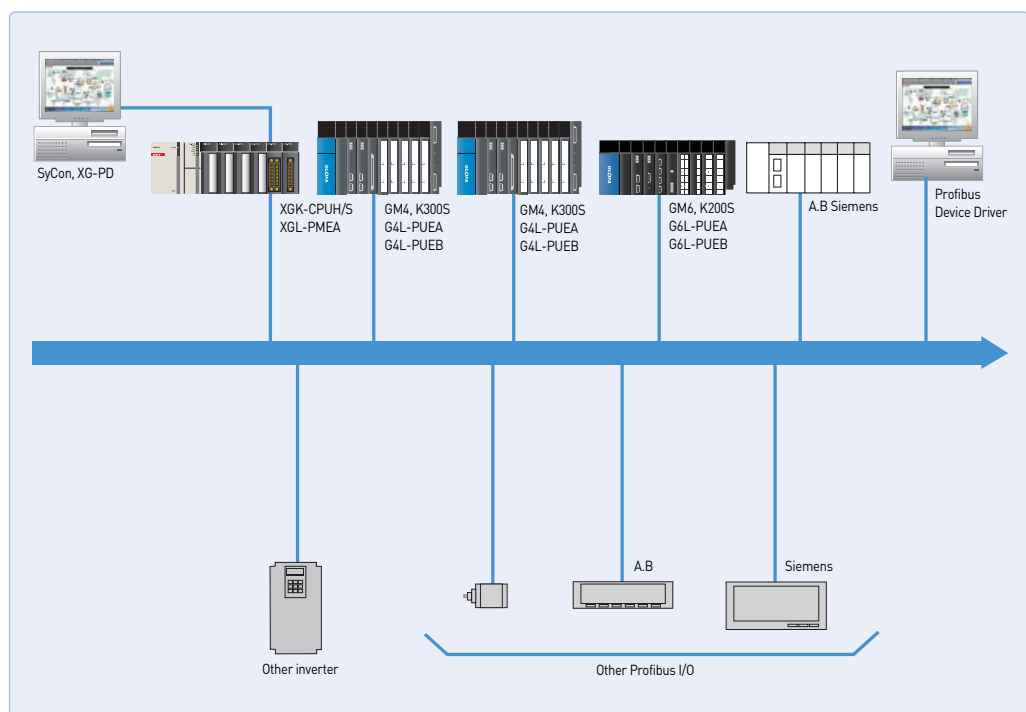




## Specifications

Item		XGL-PMEA	XGL-PMEC
Module type		Master	
Network type		Profibus-DP	
Standard		EN50170/DIN19245	
Interface		RS-485 (Electric)	
Media access		Token Passing & Poll	
Topology		Bus	
Modulation		NRZ	
Cable		Shield Twisted Pair Cable	
Transmission distance and speed	1,000m	9.6K-187Kbps	
	400m	500Kbps	
	300m	1.5Mbps	
	100m	3M-12Mbps	
Max. number of slave stations per network		126	123
Max. number of slave stations per segment		32	
Max. I/O Data slave		244bytes	
Dual Port Memory Size		7Kbytes	
Max. I/O data		Input: 3584byte, Output: 3584byte	
Max. number of communication points		7Kbytes	
Communication parameter setting		XG-PD, SyCon	XG-PD, PROFICON
Max. number of installation		12	
Configuration Tool		SyCon	PROFICON
Configuration Port		RS-232C Configuration Port	CPU Module loader port
Current consumption (mA)		550	440
Weight (Kg)		110	130

## System configuration with other products





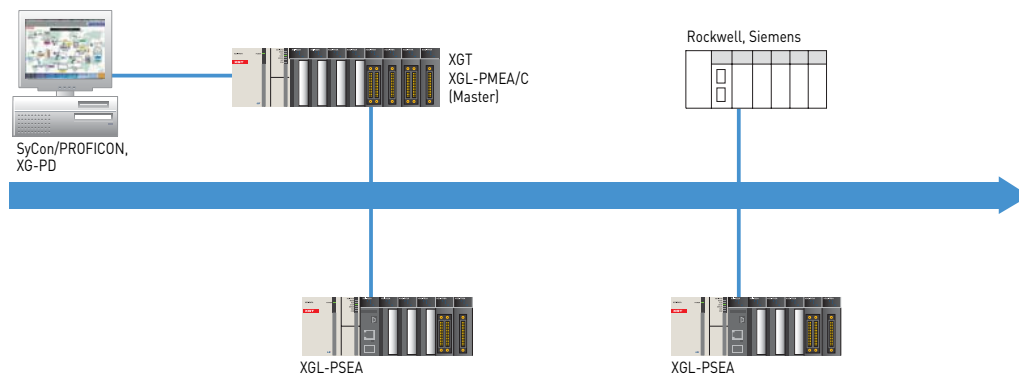
# Profibus-DP[Pnet] Slave I/F system

## Features

- Profibus-DP
- Max. 98 stations available
- Other product Master <-> Pnet Slave I/F Module connect
- I/O configuration through XG-PD high-speed link parameter
- Provides online network status monitoring
- Global Command
  - Sync, Unsync, Freeze, Unfreeze



## System configuration with other products



## Specifications

Item	XGL-PSEA					
Standard	EN50170 / DIN 19245					
Interface	RS-485(Electric)					
Media access	Polling					
Topology	Bus					
Modulation	NRZ					
Network Interface	Auto baud rate					
Master / Slave	Slave					
Max. number of slave per network	99					
Max. number of slave per segment	32					
Cable	Shield twisted pair cable					
Max. I/O data	244 byte					
Configuration tool	XG-PD					
Transmission distance and speed	Trans. speed(kbps)	9.6	19.2	93.75	187.5	500
	Max. network length(m)	1200	1200	1200	1000	400
	Trans. speed(kbps)	1500	3000	6000	12000	-
	Max. network length(m)	200	100	100	100	-
Max num. of node	99(0-98)					
Max num. of transmission block	24					
Max num. of installation	12ea (XGR: Max. 6ea)					
Installation	XGK-CPUU/H, XGI-CPUU			Main base ~ 7 <sup>th</sup> Expansion base		
	XGK-CPUE, XGI-CPUE			Main base ~ 1 <sup>st</sup> Expansion base		
	XGK-CPUA/S, XGI-CPUH/S			Main base ~ 3 <sup>rd</sup> Expansion base		
	XGR-CPUH/F, XGR-CPUH/T			Main base		
Current consumption (mA)	410					
Weight (g)	103					

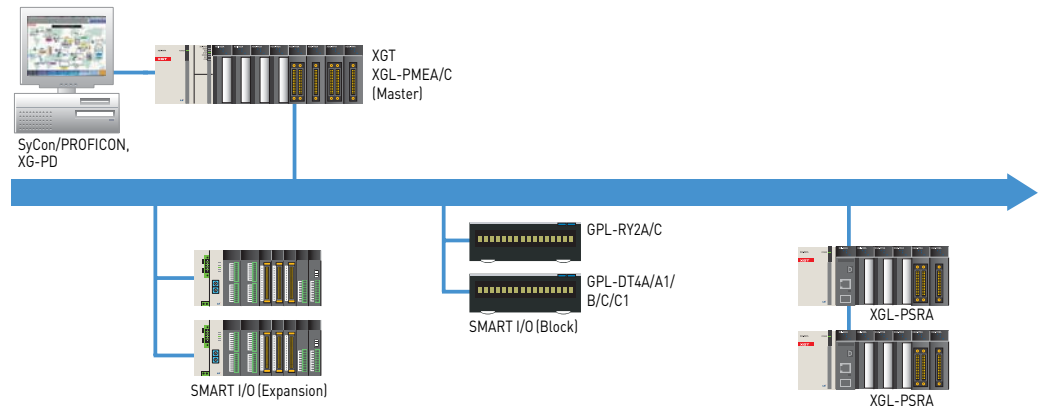
# Profibus-DP [Pnet] Remote I/F system

## Features

- Profibus-DP
- Remote base implementation
- Max. 98 stations available
- Various I/O module
  - DI/DO module
  - AI/AO/RTD/TC module
- Provides online network status monitoring
- Hot swap function



## System configuration with other products



Network

## Specifications

Item	XGL-PSRA					
Standard	EN50170 / DIN 19245					
Interface	RS-485 (Electric)					
Media access	Polling					
Topology	Bus					
Modulation	NRZ					
Network Interface	Auto baud rate					
Master / Slave	Slave					
Max. number of slave per network	100					
Max. number of slave per segment	32					
Cable	Shield twisted pair cable					
Max. number of communication points	244 byte					
Transmission distance and speed	Trans. speed(kbps)	9.6	19.2	93.75	187.5	500
	Max. network length (m)	1200	1200	1200	1000	400
	Trans. speed (kbps)	1500	3000	6000	12000	-
	Max. network length (m)	200	100	100	100	-
Max num. of node	100 (0-99)					
Max. number of installation	12					
Max. digital I/O	768					
Max Analog I/O Channel	Input : 122ch. / Output : 96ch					
Current consumption (mA)	600					
Weight (g)	114					



# Network/BACnet/IP I/F system

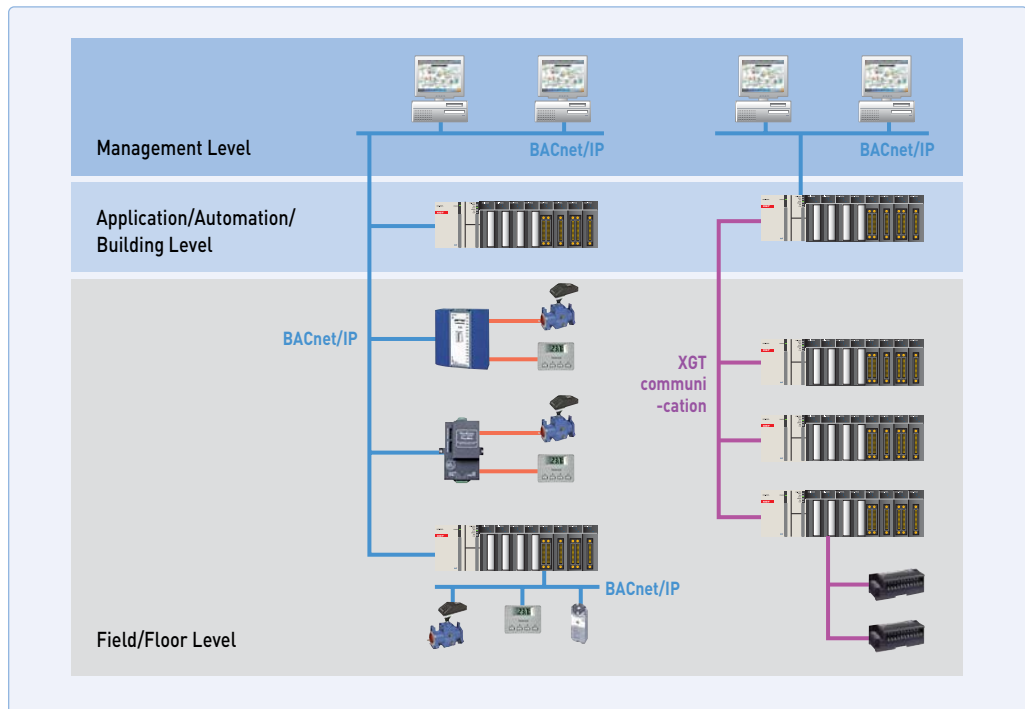
## Features

- Compatibility: compatible with ANSI/ASHRAE 135-1995
- Provides 100BASE-TX media, and supports 100Mbps/Full Duplex.
- Up to 24 modules can be equipped per CPU module, and can be installed on main base or augmenting base. However, they can be installed only on main base in XGR system.
- With its internal switch function, it requires no switch or HUB, which reduces wires and provides flexibility in terms of installation.
- Makes cable works easier with its auto cross-over function.
- Provides various diagnosis functions and status information for modules and networks.



## System configuration

XGT-BIPT module can be connected to BACnet Network using client/server, XGT-BIPT module is used as BACnet server, and sub-device can be controlled by being connected with exclusive power line communication (PLC).



Device Profile	B-ASC + Client
Data Sharing	DS-RP-A, B DS-RPM-A, B DS-P-A, B DS-WPM-A, B
Device & Network Management	DM-DDB-B DM-DOB-B DM-DCC-A, B

## Specifications

Item		Specification
Transmission standards	Transmission speed	100Mbps
	Transmission method	Base band
	Maximum extension distance between nodes	100m
	Maximum size of protocol	1,536 bytes
	Communication access method	CSMA/CD
	Frame error check method	CRC 32 = $X^{32} + X^{28} + X^{25} + \dots + X^2 + X + 1$
	Maximum number of units installed	24 units
Service	Service type	P2P/Server
	Maximum communication data	1,400 bytes
	Support object(Server)	Device Object Binary Input Object Binary Output Object Analog Input Object Analog Output Object
	Diagnostic function	Communication module information Service status information Media information Ping test Auto scan DCC(Device Communication Control) System log
Basic standards	External dimensions(mm)	90(H) × 27(W) × 90(D)
	Current consumption(mA)	400
	Weight(g)	102



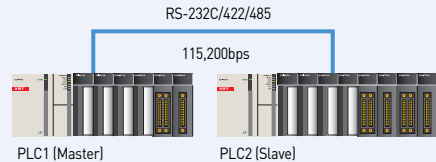
# Computer-Link

## Communication among PLCs

This is a system configuration communicating between XGT PLCs by serial communication. In this case, PLC 1 is the master (Client) and other PLC should be slaves (Server). It is called Master/Slave communication. Master PLC is defined by comm. basic parameter and P2P setting. And slave PLC is defined by basic parameter and driver setting.

## Configuration

PLC1 reads present value, C0000 of PLC 2's up-counter and then saves it in M0200 of PLC1.

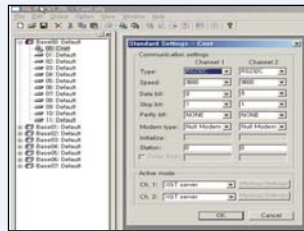


## Data memory

PLC station	PLC memory	Setting Item
PLC 1	M0100	1. XG-PD parameter setting, 2. XG5000 programming
PLC 2	C0000	1. XG-PD parameter setting, 2. XG5000 programming

## XG-PD setting

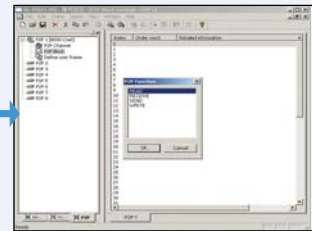
### PLC setting 1 (Master)



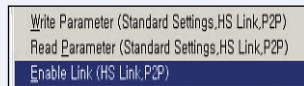
**Communication basic parameter setting**  
Setting up station number, communication speed, etc. And setting up the operation mode as P2P



**P2P channel setting**  
Setting up channel 01 as [XGT client]



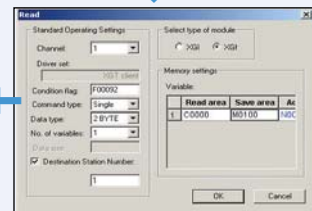
**P2P setting**  
Setting up P2P block (READ)



**Enable Link**  
Enabling P2P for communication start

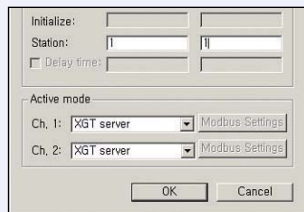


**Parameter writing**  
Downloading parameters to PLC after online connection

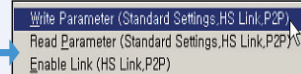


**Communication data setting**  
Setting up Read area, Save area, etc.

### PLC setting 2 (Slave)



**Communication parameter setting**  
Setting up station number and channel 01 mode as 1 and XGT server



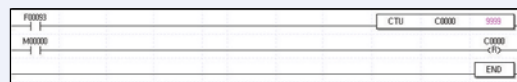
**Parameter writing**  
Downloading parameters to PLC after online connection

\* For basic parameter setting and SyCon setting/change, reset the module (Online reset).

## XG5000 programming

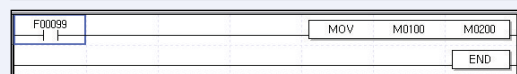
### PLC station 2 setting

Make up-counter program using CTU command



### PLC station 1 setting

Check out the counter value of M0100 is transmitted.



## HMI communication configuration

This is a system configuration to monitor and control PLC (XGT) by XP (HMI). In this case, PLC is the slave (Server) and XP should be the master (Client). PLC is defined by comm. basic parameter and driver setting.

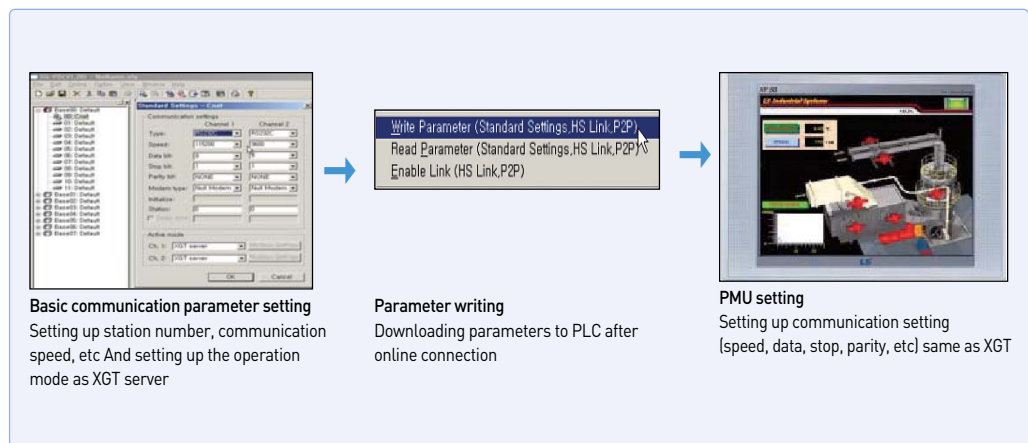
### configuration



## Data memory

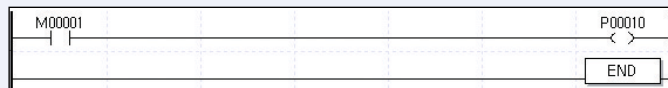
PLC memory	Setting item	PMU
M000D1	1. XG-PD parameter setting	Using touch tag
	2. XG5000 programming	

## XG-PD setting



## XG5000 programming

Create program that P00010 is on right after M00001 is on.

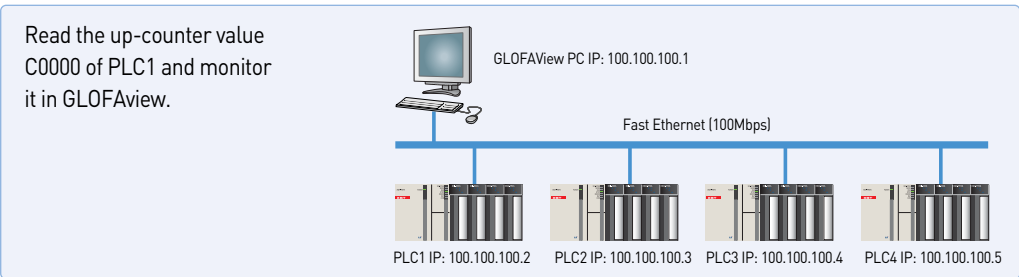




# Communication example (Ethernet)

## HMI communication configuration

This is a data communication system configuration among XGT PLCs via Ethernet network. In this case, communication is possible by HS link among PLCs. It just needs basic parameter setting and HS link item setting.



Read the up-counter value C0000 of PLC1 and monitor it in GLOFAView.

## Data memory

PLC station	Setting item	GLOFAView
C0000	1. XG-PD parameter setting	Using analog tag
	2. XG5000 programming	

## XG-PD setting

### PLC setting 1 (Master)

**Basic communication parameter setting**  
Specifying IP address and Subnet mask of PLC as above

**Parameter writing**  
Downloading parameters to PLC after online connection

**Ping Test**  
Starting diagnosis after inputting IP address of PLC

**System Diagnosis**  
Selecting Ping Test

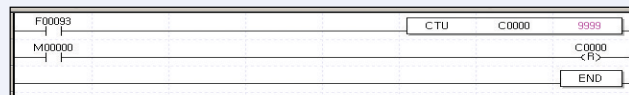
**Communication test**  
Checking online and system diagnosis

\* For basic parameter setting and SyCon setting/change, reset the module (Online reset).

## XG5000 programming

Make the up-counter program using CTU command.

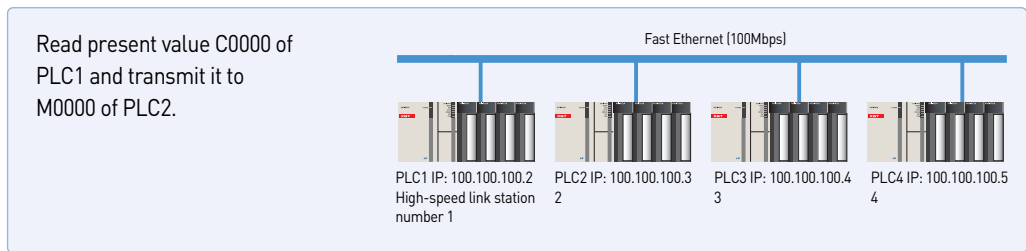
Check out if the counter value of CTU value is transmitted.





## High-speed link communication configuration

This is a configuration for XGT to communicate each other via Ethernet. It just needs communication basic parameter setting and High-speed link item setting.



## Data memory

PLC station	PLC memory	Setting Item
PLC 1	C0000	1. XG-PD parameter setting, 2. XG5000 programming
PLC 2	M0100	1. XG-PD parameter setting, 2. XG5000 programming

## XG-PD setting

### PLC station 1 (setting)

**Basic communication parameter setting**  
Specifying HS link station, IP address and Subnet mask of PLC as above

**Communication data setting**  
Setting up communication data in HS link item as above

**Parameter writing**  
Downloading parameters to PLC after online connection

**Enable Link**  
Enabling link for communication start

### PLC station 2 (setting)

**Basic communication parameter setting**  
Specifying HS link station, IP address and Subnet mask of PLC as above

**Communication data setting**  
Setting up communication data in HS link item as above

**Parameter writing**  
Downloading parameters to PLC after online connection

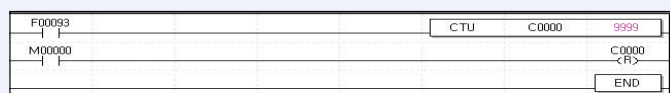
**Enable Link**  
Enabling link for communication start

\* For basic parameter setting and SyCon setting/change, reset the module (Online reset).

## XG5000 programming

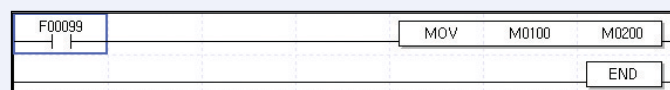
### PLC1 setting

Make the up-counter program using CTU command



### PLC2 setting

Check out if the counter value of M0100 is transmitted.



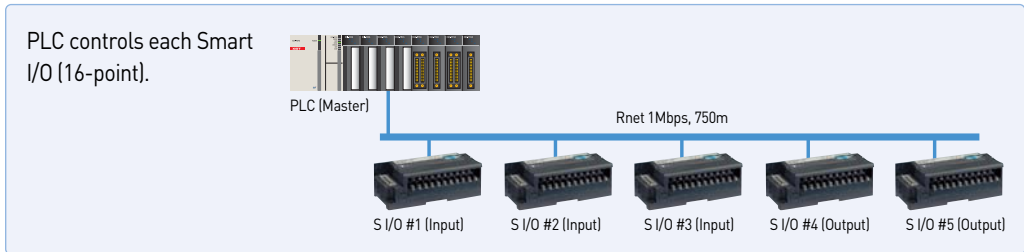


# Communication example (Rnet)

## Remote I/O configuration

LSIS developed communication method is Rnet which is 'Distributed Control System' using Smart I/O. In this case, PLC is the master and the other Smart I/O are slaves. It just needs basic parameter setting for communication and High-speed link setting.

## configuration



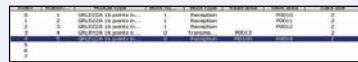
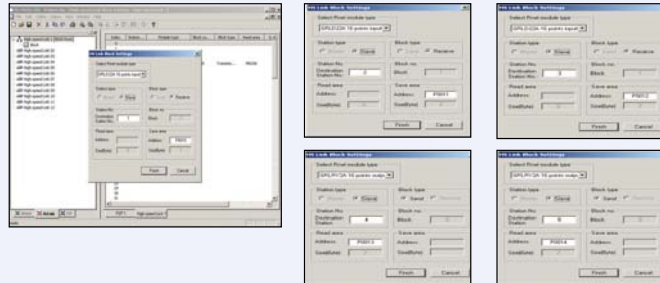
## Data memory

Smart I/O #	Smart I/O address	PLC address	Setting item
1	P0000	P0010 (P00100~P0010F)	1. XG-PD parameter setting, 2. XG5000 programming
2	P0000	P0011 (P00110~P0011F)	
3	P0000	P0012 (P00120~P0012F)	
4	P0000	P0013 (P00130~P0013F)	
5	P0000	P0014 (P00140~P0014F)	

## XG-PD setting

### Communication data setting

Setting up type name, station number, address of each station's Smart I/O in HS link item as following example.



HS link registration completed



Parameter writing  
Downloading parameters to PLC after online connection

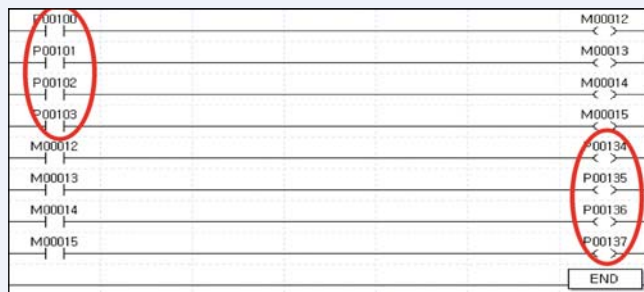


Enable Link  
Enabling link for communication start

\* For basic parameter setting and SyCon setting/change, reset the module (Online reset).

## XG5000 programming

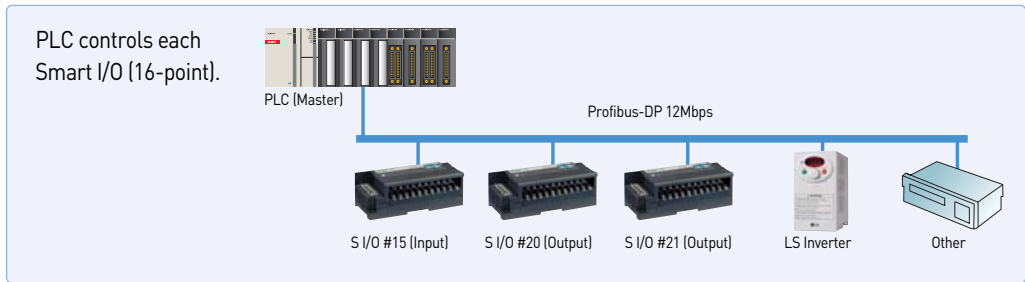
Write a program using I/O address of Smart I/O.



## High-speed link communication among PLCs

XGT can create 'Distributed Control System' with Smart I/O, Inverter, pneumatic device via Profibus-DP. In this case, PLC is the master and the other devices such as Smart I/O are slaves. It just needs SyCon, basic parameter and High-speed link setting.

### configuration



### Data memory

Smart I/O #	Smart I/O address	PLC address	Setting item
15	P0000	P0010 (P00100-P0010F)	1. SyCon setting 2. XG-PD parameter setting, 3. XG5000 programming
20	P0000	P0011 (P00110-P0011F)	
21	P0000	P0012 (P00120-P0012F)	

### XG-PD setting

**SyCon setting**  
For detailed setting instruction, refer to page 43 (SyCon setting)

**HS link setting**  
Uploading SyCon and setting up each Smart I/O station as following example

**Parameter writing**  
Downloading parameters to PLC after online connection

**Enable Link**  
Enabling link for communication start

\* For basic parameter setting and SyCon setting/change, reset the module (Online reset).

### XG5000 programming

Write a program using I/O address of Smart I/O Pnet

P00101

P00102

P00103

M00012

M00013

M00014

M00015

P00120

P00121

P00122

P00123

END

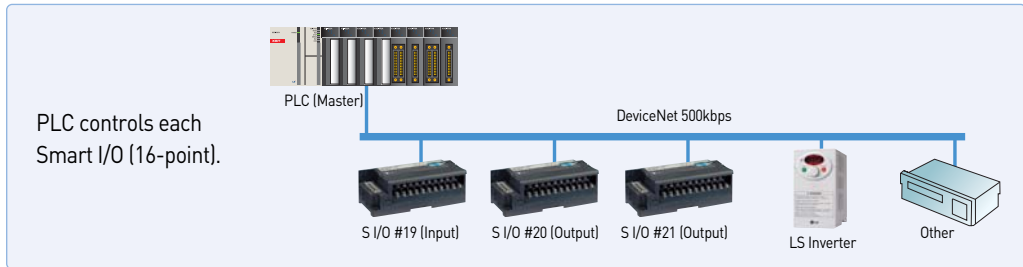


# Communication example (DeviceNet)

## High-speed link communication among PLCs

XGT can create 'Distributed Control System' with Smart I/O, Inverter, pneumatic device via Dnet. In this case, PLC is the master and the other devices such as Smart I/O are Slaves. It just needs SyCon, basic parameter and High-speed link setting.

## configuration



## Data memory

Smart I/O #	Smart I/O address	PLC address	Setting item
19	P0000	P0010 (P00100~P0010F)	1. SyCon setting 2. XG-PD parameter setting, 3. XG5000 programming
20	P0000	P0011 (P00110~P0011F)	
21	P0000	P0012 (P00120~P0012F)	

## XG-PD setting

**SyCon setting**  
For detailed setting instruction, refer to page 43 (SyCon setting)

**HS link setting**  
Uploading SyCon and setting up each Smart I/O station as following example

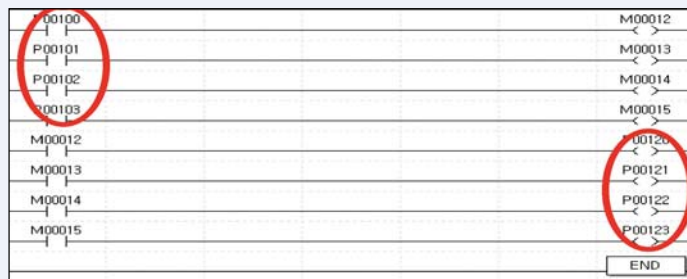
**Parameter writing**  
Downloading parameters to PLC after online connection

**Enable Link**  
Enabling link for communication start

\* For basic parameter setting and SyCon setting/change, reset the module (Online reset).

## XG5000 programming

Write a program using I/O address of Smart I/O Dent.



# Communication example (SyCon setting Profibus, DeviceNet)

SyCon is the dedicated software that help user set up the communication environment for Profibus-DP and DeviceNet more easily and conveniently.

## Example of application

**New file**  
Select fieldbus that is used.

**Basic communication parameter setting**  
Select [Master] in Insert menu.

**Master module setting**  
Select [COM-C-DNM] for DeviceNet.  
Select [COM-C-DPM] for Profibus-DP.

**Bus parameter setting**  
Set up communication speed of master module.

**Master module setting**  
After clicking the port button, check, the right check-box.

**Automatic network scan of connected Smart I/O**  
Perform automatic network scan after station number setting and wiring with remote device such as Smart I/O.  
At this time, all remote devices should be in normal connection (Power-On, etc).  
After network scan is completed, press [Automatic Configuration] button and [OK] button.

**Network checking**  
Check normal network (remote) condition.

**Parameter download**

**Disconnect**  
Disconnect the port in Device Assignment.



# SMART I/O (Stand alone)

## Features

- Wiring reduction and real time control of distributed I/O
- Supporting Rnet, DeviceNet, Profibus-DP, MODBUS (RS-422/485)
- Various I/O (DC/TR/Relay) modules with the unit of 16/32 points



## Digital I/O specifications

Item	Input		Output			Mixed module		
	DC (Sink/Source)		Transistor (Sink)		Relay	DC (Sink/Source)	Transistor (Sink)	
No. of point	16	32	16	32	16	16	16	
Rated input (Load voltage)	DC 24V		DC 24V			DC 24V/AC 110V/220V	DC 24V	DC 24V
Input current (Load current)	7mA		0.1A/2A, 0.5A/3A			2A/5A	7mA	0.1A/2A, 0.5A/3A
Response time	Off → On	3ms or less	3ms or less		3ms or less	3ms or less	3ms or less	
	On → Off	3ms or less	3ms or less		3ms or less	3ms or less	3ms or less	
Common	16 points/COM		16 points/COM			16 points/COM	16 points/COM	16 points/COM
Current consumption	200mA	300mA	280mA	380mA	550mA		350mA	
Network	Rnet	GRL-D22A	GRL-D24A	GRL-TR2A	GRL-TR4A	GRL-RY2A		GRL-DT4A
	Profibus-DP	GPL-D22A ●	GPL-D24A ●	GPL-TR2A ▲	GPL-TR4A ▲	GPL-RY2A ●		GPL-DT4A ▲
	DeviceNet	GDL-D22A ●	GDL-D24A ●	GDL-TR2A ▲	GDL-TR4A ▲	GDL-RY2A ●		GDL-DT4A ▲
	MODBUS	GSL-D22A	GSL-D24A	GSL-TR2A	GSL-TR4A	GSL-RY2A		GSL-DT4A

Note1) Specification stated in the table is specification of type A.  
Refer to XGT user's manual.  
● A, C ▲ A, A1, B, C, C1

A Sink, Rated current: 0.1A, terminal fixed type  
A1 Sink, Rated current: 0.5A, terminal fixed type

B Source, Rated current: 0.5A, terminal fixed type  
C Source, Rated current: 0.5A, terminal separated type  
C1 Sink, Rated current: 0.5A terminal separated type

## Analog I/O specifications

Item	GPL-AV8C	GPL-AC8C	Item	GPL-DV4C	GPL-DC4C
Input channels	8 channels		Output channels	4 channels	
Analog input	DC 1-5V, 0-5V, 0-10V, -10~+10V	0-20mA, 4-20mA, -20-20mA	Digital input	0-4000, 0-8000, -8000-8000	0-8000
Digital output	0-4000, 0-8000, -8000-8000	0-4000, -8000-8000	Analog output	DC 1-5V, 0-5V, 0-10V, -10~+10V	0-20mA, 4-20mA
Input impedance	1MΩ	250Ω	Load impedance	1KΩ or more (0-5V or 1-5V)	500Ω or less
Max. resolution	±15V	±30mA	Resolution	2KΩ or more (0-10V or -10-10V)	
	1.25mV	2.5μA		1.25mV	2.5μA
Accuracy	±0.3% (full scale, Ta=0-55°C)	±0.3% (full scale, Ta=23°C±5°C) ±0.4% (full scale, Ta=0-55°C)	Accuracy	±0.3% (full scale, Ta=0-55°C)	±0.3% (full scale, Ta=23°C±5°C) ±0.4% (full scale, Ta=0-55°C)
Conversion speed	10ms or less / 8 channel		Conversion speed	10ms or less / 4 channel	
Response period	10ms or less / 8 channels + Transmission period (ms)		Response period	10ms or less / 8 channels + Transmission period (ms)	
Insulation method	Analog input/output terminal with FG → Insulation Analog input/output terminal with Communication terminal → Insulation Analog input/output terminal with each channel → No insulation		Insulation method	Analog input/output terminal with FG → Insulation Analog input/output terminal with Communication terminal → Insulation Analog input/output terminal with each channel → No insulation	
External power supply	DC24V [21.6 ~ 26.4]		External power supply	DC24V [20.4 ~ 28.8]	
External current consumption	DC24V : 220mA		External current consumption	210mA	240mA
Weight (kg)	0.313	0.313	Weight (kg)	0.314	0.322

## Communication specifications

Item	Rnet (Dedicate network for LSIS Smart I/O)	Profibus-DP	DeviceNet	MODBUS
Protocol	LSIS dedicated protocol (Fnet for Remote)	Profibus-DP (RS-485/EN50170)	DeviceNet (CAN)	MODBUS (RS-422/485)
Transmission speed	1Mbps	9.6kbps ~ 12Mbps	125/250/500Kbps	2.4Kbps ~ 38.4Kbps
Transmission distance	750m/segment	100m ~ 1.2Km	500/250/125m (Thin cable: 100m)	500m
Topology	Bus Token	Bus	Trunk & Drop	Bus
Transmission	Pass & Broadcast	Token Pass & Master/Slave (Poll)	CSMA/NBA (Poll, Cyclic, COS, BitStrobe)	Master/Slave (Poll)
No. of stations	32/segment (Input: 32, Output: 32)	32/segment, 99/network	64	32
Link capacity	2,048 points/master (64 stations × 32 points)	7Kbyte/master	2,048 points/master	64 points/station

Note1) Smart I/O supports Poll type currently, but is supposed to support Cyclic, COS and Strobe later on.

# SMART I/O (MODBUS/TCP, Ether Net/IP Adapter)

## Features

- IEEE 802.3 standard
- MODBUS/TCP, EtherNet/IP
- 10/100BASE-TX media
- Ethernet Twisted pair 2ports (RJ-45)
- 2channels Ethernet MAC
- Auto-Negotiation/Auto-Crossover
- Various system configuration



## Specification

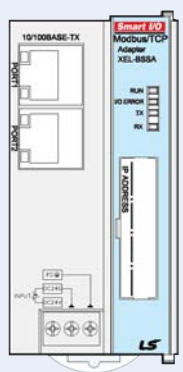
Items		XEL-BSSA	XEL-BSSB
I/F	Protocol	MODBUS TCP	EtherNet/ IP
	Transmission speed	10 /100Mbps	
	Connector	RJ-45(2ports)	
	Topology	Software(BootpServer)	
	IP setup	Bus, Star	
Max. expansion module		8ea	
Max. digital I/O point		256 points	
Max. analog I/O channel		32ch (Input 16ch, Output 16ch)	
Operating power	Rated voltage	DC 24V	
	Range	DC19.2 ~ 28.8V	
	Rated current	1.5A	
	Insulation	Non-Insulation, Comm. Part insulation	

## System configuration

Items	Description	Max. I/O point	
Digital I/O	XBE-DC08A	DC24V input 8pt	Max. 256 points
	XBE-DC16A	DC24V input 16pt	
	XBE-DC32A	DC24V input 32pt	
	XBE-RY08A	Relay output 8pt	
	XBE-RY16A	Relay output 16pt	Max. 256 points
	XBE-TN08A	Tr output 8pt, Sink	
	XBE-TP08A	Tr output 8pt, Source	
	XBE-TN16A	Tr output 16pt, Sink	
	XBE-TP16A	Tr output 16pt, Source	
	XBE-TN32A	Tr output 32pt, Sink	
	XBE-TP32A	Tr output 32pt, Source	
	XBE-DN16A	DC24V input 8pt, Tr output 8pt	
Analog, Temperature	XBF-AD04A	Current/Voltage input 4Ch	Input Max. 16ch Output Max. 16ch
	XBF-DC04A	Current output 4Ch	
	XBF-DV04A	Voltage output 4Ch	
	XBF-RD04A	RTD input 4Ch	
	XBF-TC04S	TC input 4Ch	

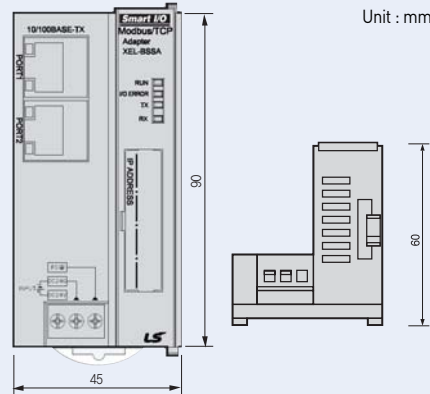
\* When Digital input and Analog input is used together or Digital output Analog output is used, configure the system within 32bytes  
 [Ex] If 4ch analog input is used, Digital input can be used max. 192points

## Externals and inscriptions



Item	LED status
RUN	Operation status
	On: Normal operation Off: Abnormal operation
I/O ERROR	Interface status of expansion module
	On: Expansion module error Off: Normal operation
TX	Data send status to master
	On: Under transmission Off: No data
RX	Data receive status from master
	On: Under receiving Off: No data

## Dimension



Unit : mm



# SMART I/O (DeviceNet adapter)

## Features

- Max. 63 stations
- Flexible connection via DeviceNet
- Utilize same I/O modules with XGB
  - Max. 512 I/O points
  - Max. 32 channels analog input/output



## Specification

Items		Description		
Communication Specification		Poll, Bit-strobe, COS/Cyclic		
		Group 2 only slave		
		Auto baud rate		
Module's Type		Slave		
Max. Node Number (MAC ID)		64(0~63)		
Number of Expansion I/O Slots		8		
Max. DC I/O Data Size		Input:32bytes / Output:32bytes		
Max. Analog Channels		Input : 16Channels / Output : 16Channels		
Speed & Distance	Comm. Speed	125 kbps	250 kbps	500 kbps
	Distance	500 m	250 m	100 m
Input Power	System Power	DC 24V		
	Range	19.2V ~ 28.8V(11V operate)		
	Output Voltage/Current	5V(±20%) /1.5A		
Weight(g)		100		

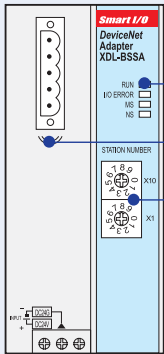
\* When I/O module is installed, check the current consumption (Max. Current: 1.5A)

## System configuration

Items		Description	Max. I/O point
Digital I/O	XBE-DC08A	DC24V input 8pt	256points
	XBE-DC16A	DC24V input 16pt	
	XBE-DC32A	DC24V input 32pt	
	XBE-RY08A	Relay output 8pt	
	XBE-RY16A	Relay output 16pt	
	XBE-TN08A	Tr output 8pt, Sink	
	XBE-TP08A	Tr output 8pt, Source	
	XBE-TN16A	Tr output 16pt, Sink	
	XBE-TP16A	Tr output 16pt, Source	
	XBE-TN32A	Tr output 32pt, Sink	
	XBE-TP32A	Tr output 32pt, Source	
	XBE-DN16A	DC24V input 8pt, Tr output 8pt	
Analog, Temperature	XBF-AD04A	Current/Voltage input 4Ch	16channels
	XBF-DC04A	Current output 4Ch	
	XBF-DV04A	Voltage output 4Ch	
	XBF-RD04A	RTD input 4Ch	
	XBF-TC04S	TC input 4Ch	

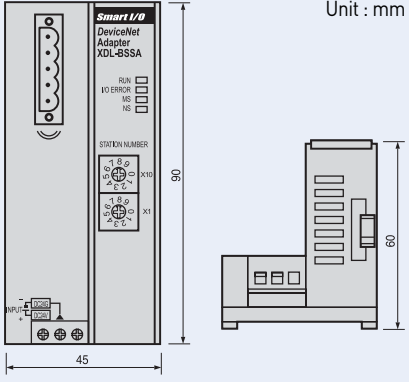
\* When Digital input and Analog input is used together or Digital output Analog output is used, configure the system within 32bytes  
 [Ex] If 4ch analog input is used, Digital input can be used max. 192points

## Externals and inscriptions



Item	LED status
RUN	ON : Normal
	OFF : Module error
I/O ERROR	ON : I/O module error
	OFF : Normal
MS	Green ON: Normal
	Green blink: Normal
	Red ON: Module error
NS	Green ON: Normal
	Green blink: Waiting
	Green off: Comm. stop
	Red ON: Network error
	Red blink: Disconnect

## Dimension



Unit : mm



# SMART I/O (Profibus-DP adapter)

## Features

- Max. 100 stations (32stations per segment)
- Flexible connection via Profibus
- Utilize same I/O modules with XGB
  - Max. 512 I/O points
  - Max. 32 channels analog input/output



## Specification

Item		Performance Specification						
Transmission	Standard	EN50170 / DIN 19245						
	Interface	RS-485(Electric)						
	Media Access	Polling						
	Topology	BUS						
	Encoding Method	NRZ						
	Interface	Sync mode , Freeze mode Auto baud rate						
	Master/Slave	Slave						
	Cable Type	Twisted Pair Shielded Cable						
	Comm.	Kbps	9.6	19.2	93.75	187.5	500	
			m	1200	1200	1200	1000	400
		Distance	kpbs	1500	3000	6000	12000	-
			m	200	100	100	100	-
	Max. Node Number	100 ( 0 ~ 99 )						
Number of Expansion I/O Slots	8							
IO Data Size	64bytes (Input:32bytes/Output:32bytes)							
Number of Analog Channels	32Channels (Input : 16Channels/Output :16Channels)							
Input Power	System Power	Supply Voltage : DC 24Vdc 19.2 ~ 28.8Vdc						
	Output Voltage/Current	5V(±20%) / 1.5A						
Weight(g)	100							

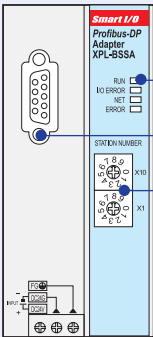
\* When I/O module is installed, check the current consumption  
[Max. Current: 1.5A]

## System configuration

Item		Description	Max. I/O point
Digital I/O	XBE-DC08A	DC24V input 8pt	256points
	XBE-DC16A	DC24V input 16pt	
	XBE-DC32A	DC24V input 32pt	
	XBE-RY08A	Relay output 8pt	
	XBE-RY16A	Relay output 16pt	
	XBE-TN08A	Tr output 8pt, Sink	
	XBE-TP08A	Tr output 8pt, Source	
	XBE-TN16A	Tr output 16pt, Sink	
	XBE-TP16A	Tr output 16pt, Source	
	XBE-TN32A	Tr output 32pt, Sink	
	XBE-TP32A	Tr output 32pt, Source	
	XBE-DN16A	DC24V input 8pt , Tr output 8pt	
Analog, Temperature	XBF-AD04A	Current/Voltage input 4Ch	16channels
	XBF-DC04A	Current output 4Ch	
	XBF-DV04A	Voltage output 4Ch	
	XBF-RD04A	RTD input 4Ch	
	XBF-TC04S	TC input 4Ch	

\* When Digital input and Analog input is used together or Digital output Analog output is used, configure the system within 32bytes  
(Ex) If 4ch analog input is used, Digital input can be used max. 192points.

## Externals and inscriptions



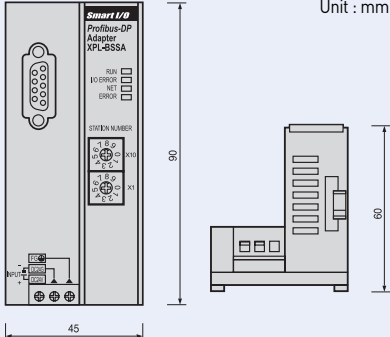
XDL-BSSA LED

Profibus-DP port

Station switch

Item	LED status
RUN	ON : Normal
	Blink: Waiting or comm. error
	OFF : Module error
I/O ERROR	ON : I/O module error
	OFF : Normal
NET	ON : Data send/receive
	OFF : Disconnection
ERROR	ON : Comm. error
	OFF : Normal

## Dimension



Unit : mm



# SMART I/O (Rnet adapter)

## Features

- Max. 63 stations
- LS dedicated protocol (Rnet)
- Utilize same I/O modules with XGB
  - Max. 512 I/O points
  - Max. 32 channels analog input/output



## Specification

Item	Performance Specification	
Transmission	Tran. Rate	1Mbps
	Transmission Path	Bus type
	Method	750m
	Max. Cable Length	5 pin connector
	Connector type	Twisted Pair Shielded Cable
	Cable type	32(non-used repeater),
	No. of Station	64( used repeater)
	(Included Master)	512(Input : 256, Output: 256)
	Max. Digital I/O points	96
	Max. Analog I/O points	Digital I/O 8
	Number of I/O Slots	Analog I/O 4
	Selection of Latch/Clear	handling of mode change switch
Rated Voltage/current	DC24V/0.55A	
Weight (g)	100	

\* When I/O module is installed, check the current consumption  
(Max. Current: 1.5A)

## System configuration

Item	Description	Max. I/O point	
Digital I/O	XBE-DC08A	DC24V input 8pt	256points
	XBE-DC16A	DC24V input 16pt	
	XBE-DC32A	DC24V input 32pt	
	XBE-RY08A	Relay output 8pt	
	XBE-RY16A	Relay output 16pt	
	XBE-TN08A	Tr output 8pt, Sink	
	XBE-TP08A	Tr output 8pt, Source	
	XBE-TN16A	Tr output 16pt, Sink	
	XBE-TP16A	Tr output 16pt, Source	
	XBE-TN32A	Tr output 32pt, Sink	
	XBE-TP32A	Tr output 32pt, Source	
	XBE-DN16A	DC24V input 8pt, Tr output 8pt	
Analog, Temperature	XBF-AD04A	Current/Voltage input 4Ch	16channels
	XBF-DC04A	Current output 4Ch	
	XBF-DV04A	Voltage output 4Ch	
	XBF-RD04A	RTD input 4Ch	
	XBF-TC04S	TC input 4Ch	

\* When Digital input and Analog input is used together or Digital output Analog output is used, configure the system within 32bytes  
(Ex) If 4ch analog input is used, Digital input can be used max. 192points.

## Externals and inscriptions

Item	LED status
RUN	ON : Normal OFF : Module error
I/O ERROR	ON : I/O module error OFF : Normal
TX	Data send
RX	Data receive

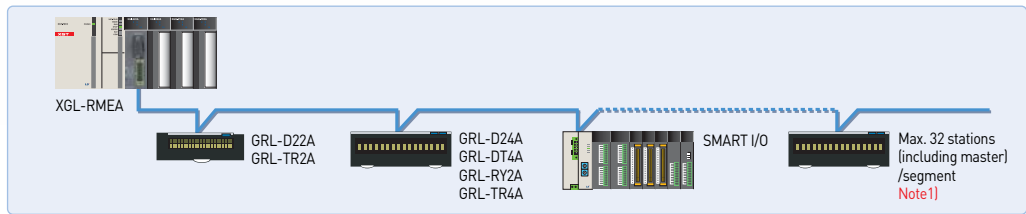
## Dimension

Unit : mm

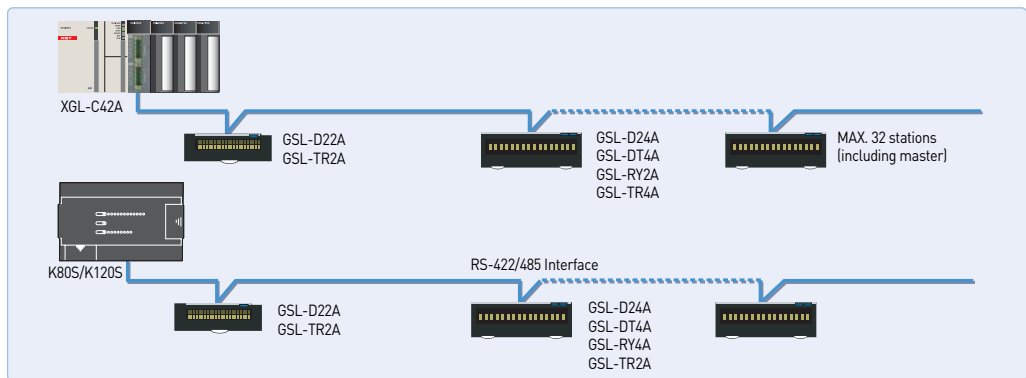
Dimensions: 45mm (width), 80mm (height), 80mm (depth).

# SMART I/O (Features)

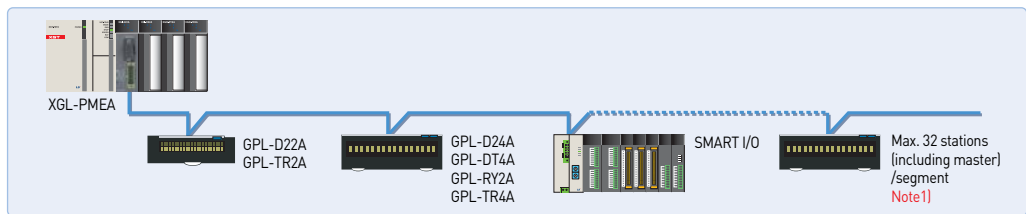
## Smart I/O Rnet system



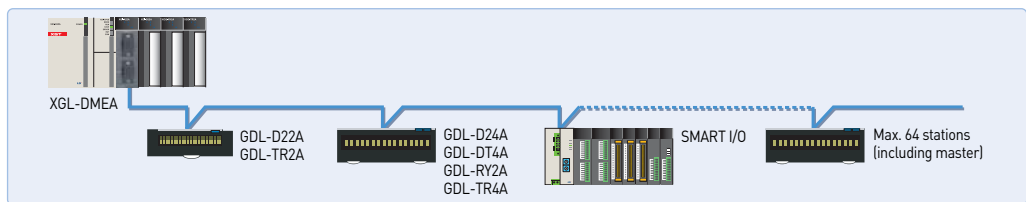
## Smart I/O MODBUS system



## Smart I/O Profibus-DP system

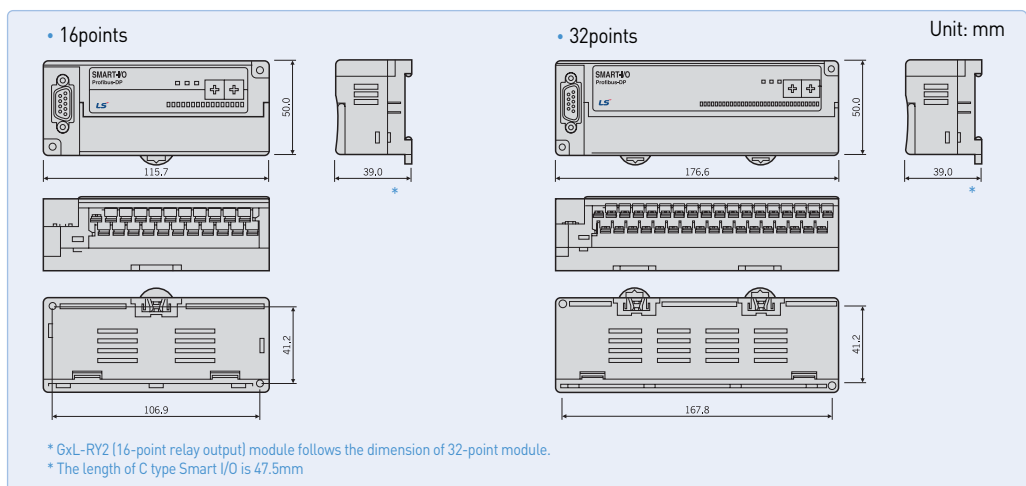


## Smart I/O DeviceNet system



Note1) Segment: Communication section that does not use repeater or second master.

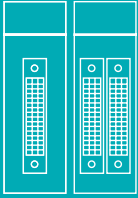
## Dimensions



## Network Standard

Item	LSIS SMART I/O	Profibus-DP	DeviceNet	Modbus
Protocol	LSIS Protocol(Remote Fnet)	Profibus-DP(RS-485/EN50170)	DeviceNet(CAN)	Modbus(RS 422/485)
Transmission speed	1Mbps	9.6kbps ~ 12Mbps	125/250/500kbps	2.4kbps ~ 38.4kbps
Transmission distance	750m/Segment	100m ~ 1.2km	500/250/125m (Thin cable:100m)	500m
Circuit Structure	Bus Token	Bus	Trunk & Drop	Bus
Circuit Control	Pass & Broadcast	Token Pass & Master/Slave (Poll)	CSMA/NBA(Poll, Cyclic, COS, Bit Strobe)	Master/Slave (Poll)
Connection stations	32 stations per segment. Max. 64 stations	32 stations per segment 99 stations per network	64 stations	32 stations
Link	2,048 pts./Master (64 stations x 32 points)	7Kbytes /Master	2,048 pts./master	64 pts./station

Network



# Special

XGT series offer diverse special modules such as analog, HSC, and positioning to satisfy complicated industrial needs



## Revolution of easy to use ... XGT Special module

### Fast processing of parameter and data of special module

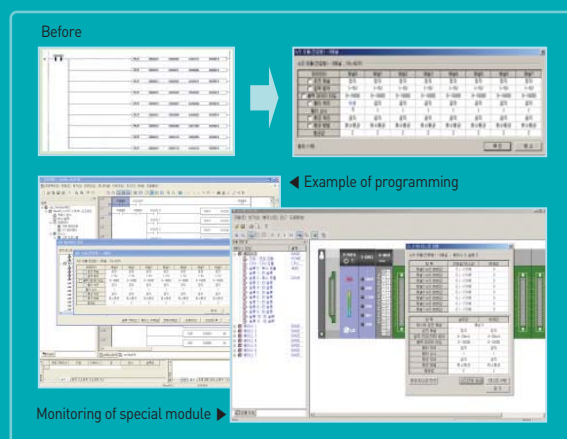
- Continually refreshing operation data of special module by CPU module
- Including contact points such as conversion data of AD/DA module and command of HSC & positioning module

### Easy- to-use (Easy operation parameter setting and data monitoring)

- Convenient parameter setting available through XG5000
- Providing useful functions that can monitor and test operation data and contact points through XG5000

### Simple maintenance (Changing online module)

- Without turning off and holding CPU, users can change special module with ease.



## Analog input/output module



### Analog input module

XGF-AV8A	8 channels, voltage
XGF-AC8A	8 channels, current
XGF-AD8A	8 channels, voltage/current
XGF-AD4S	4 channels, voltage/current
XGF-AD16A	16 channels, voltage/current
XGF-AW4S	2-wire, Voltage/ Current input, 4Ch (Isolated)



### Analog output module

XGF-DV4A	4 channels, voltage
XGF-DC4A	4 channels, current
XGF-DV8A	8 channels, voltage
XGF-DC8A	8 channels, current
XGF-DV4S	4 channels, voltage, Isolated
XGF-DC4S	4 channels, current, Isolated

### Analog input/output module

XGF-AH6A	Input: 4ch, Voltage/ Current Output: 2Ch Voltage/ Current
----------	--

## Temperature module



### Temperature input module

XGF-TC4S	4 channels, thermocouple input, Isolated
XGF-RD4A	4 channels, RTD input
XGF-RD4S	4 channels, RTD input, Isolated



### Temperature controller

XGF-RD8A	8 channels input: RTD 4 channels input: voltage/current/TC/RTD 8 channels output: current/TR
XGF-TC4RT	4 channels input: RTD 4 channels output: TR Control: 4loop

## Positioning module/Motion controller



### Positioning module

XGF-PO1A-PO3A	Open collector, 1-3axis
XGF-PD1A-PD3A	Line drive, 1-3axis
XGF-PO1H-PO4H	Open collector, 1-4axis
XGF-PD1H-PD4H	Line drive, 1-4axis

## Motion module



### Motion module

XGF-M32E	Standard EtherCAT Net, 32 axes
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## High speed counter module



### High-speed counter module

XGF-H02A	2 channels, Open collector
XGF-HD2A	2 channels, Line driver
XGF-H08A	8-channels high speed counter module, 8Ch

## Event input module



### High-speed counter module

XGF-S0EA	DC24V, 32points
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# Analog input module



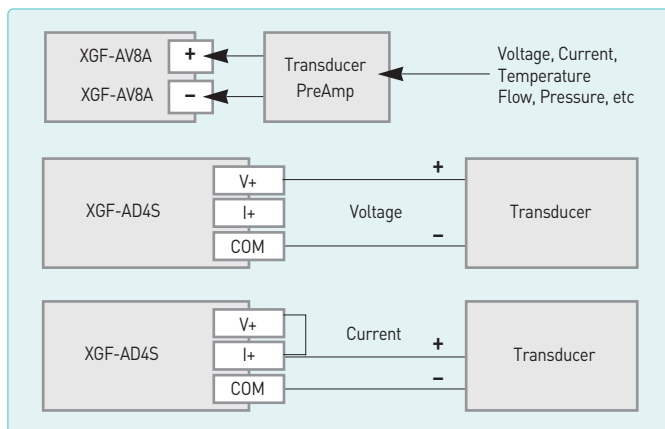
## Features

- Fast conversion processing
- High resolution
- Setting and monitoring the special module parameter through XG5000
- Supporting 4 types of digital output data format

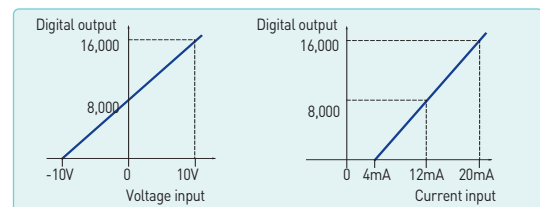
## Specifications

Item	XGF-AV8A (Voltage input)	XGF-AC8A (Current input)	XGF-AD4S (Voltage/Current input)						
No. of input channel	8 channels		4 channels						
Analog input	DC 1-5V, 0-5V, 0-10V, -10-10V	DC 4-20mA, 0-20mA	DC 1-5V, 0-5V, 0-10V, -10-10V DC 4-20mA, 0-20mA						
Digital output	Selection of input range in program or S/W package (Available to be set per channel)								
	XGF-AV8A	Analog input		1-5V	0-5V	0-10V	-10-10V		
		Digital output	Unsigned value		0-16,000				
			Signed value		-8000-8,000				
			Precise value	1,000-5,000	0-5,000	0-10,000	-10,000-10,000		
	Percentile value		0-10,000						
	XGF-AC8A	Analog input		4-20mA		0-20mA			
		Digital output	Unsigned value		0-16,000				
			Signed value		-8,000-8,000				
			Precise value	4,000-20,000		0-20,000			
	Percentile value		0-10,000						
	XGF-AD4S	Analog input		1-5V	0-5V	0-10V	-10-10V	4-20mA	0-20mA
Digital output		Signed value		-32,000-32,000					
		Precise value	1,000-5,000	0-5,000	0-10,000	-10,000-10,000	4,000-20,000	0-20,000	
		Percentile value		0-10,000					
Resolution	1/16,000				1/64,000				
	1-5V	0.250mV	4-20mA	1.0μA	1-5V	62.5μV	4-20mA	250nA	
	0-5V	0.3125mV			0-5V	78.1μV			
	0-10V	0.625mV	0-20mA	1.25μA	0-10V	156.3μV	0-20mA	312.5nA	
-10V-10V	1.250mV	±10V			312.5μV				
Accuracy	±0.2% or less (Ambient temperature 25°C) ±0.3% or less (Range of operation temperature)				±0.05% or less (Ambient temperature 25°C) Temp. coefficient ±16.7ppm/°C (Range of operation temperature)				
Conversion speed	250μs/channel								
Max. absolute input	15V	±30mA		Voltage: ±15V, Current: ±30mA					
Insulation method	Photo-coupler Insulation between input terminal and power supply								
	No insulation between channels				Insulation between channels				
Connection terminal	18 points								
No. of occupied	Fixed type (Setting in basic parameter): 64 points								
I/O points	Variable type (Dissolving in basic parameter): 16 points								
Current consumption	420mA				610mA				
Weight (Kg)	0.14								

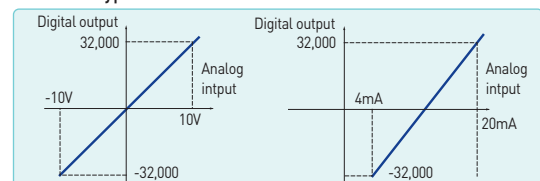
## Configuration



## A/D conversion characteristics



## Insulation type





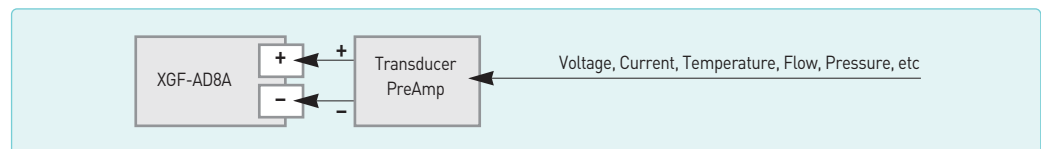
## Features

- Fast conversion processing
- High resolution
- Setting and monitoring the special module parameter through XG5000
- Supporting 4 types of digital output data format

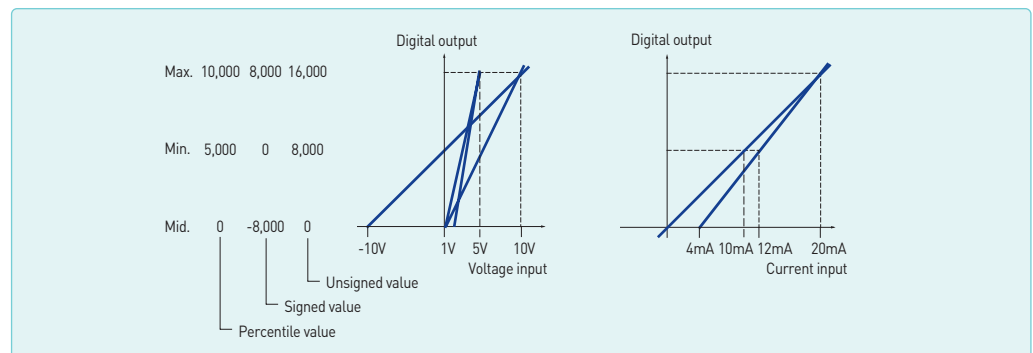
## Specifications

Item	XGF-AD16A				XGF-AD8A	
No. of input channel	16 channels				8 channels	
Analog input	Voltage input					
	DC 1-5V, DC 0-5V, DC 0-10V, DC -10-10V (Input resistance: 1MΩ)					
	Current input					
	DC 4-20mA, DC 0-20mA (Input resistance: 250Ω)					
Input selection						
Dip switch						
Range selection						
Selection of input range in the program or S / W package (Available to set per each channel)						
Digital output	Voltage input				Current input	
	DC 1-5V	DC 0-5V	DC 0-10V	DC -10-10V	DC 4-20mA	DC 0-20mA
	Unsigned value					
	0~16,000					
	Signed value					
	-8,000~8,000					
	Precise value					
0~10,000						
Percentile value						
1,000-5,000	0-5,000	0-10,000	-10,000-10,000	4,000-20,000	0-20,000	
Resolution(1/16000)						
0.2500mV	0.3215mV	0.6250mV	1.250mV	1.00μA	1.25μA	
Range selection						
Selection of input type by program or parameter (Available to be set per each channel)						
Resolution						
± 0.2% or less (Ambient temperature 25°C), ± 0.3% or less (Range of operation temperature)						
Max. absolute input						
± 15V						
Conversion speed						
500μs/channels				250μs/channels		
Insulation method						
Photo-coupler insulation between terminal and power supply						
Terminal						
32 points				18 points		
No. of occupied I/O points (XGK)						
Fixed type (Setting in basic parameter): 64 points				Variable type (Dissolving in basic parameter): 16 points		
Current consumption						
DC 5V : 420mA						
Wight						
140g						

## Configuration



## A/D conversion characteristics



XGT

# 2Wire Analog input module

## Features

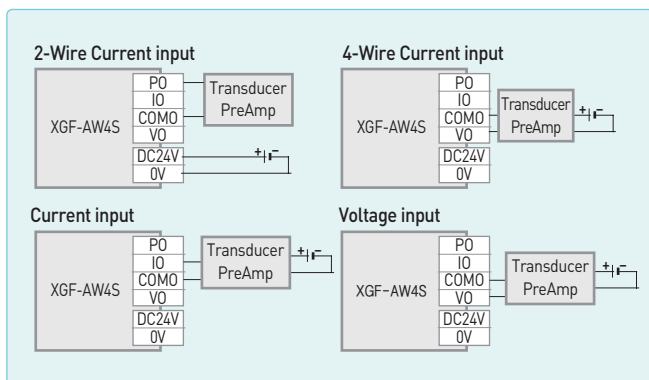
- 2Wire sensor (transmitter) input
- 1/64000 resolution
- Channel insulation
- Various additional functions



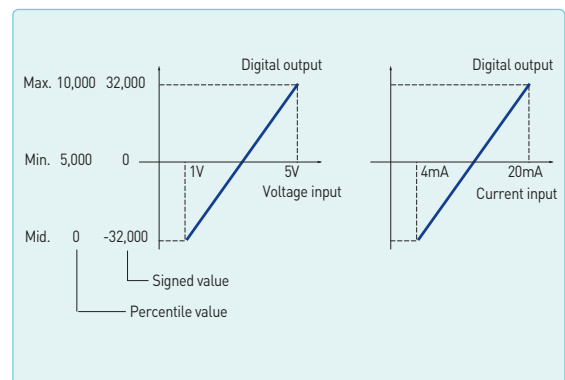
## Specifications

Item		XGF-AW4S		
No. of input channel		4channels		
Voltage input		DC 1~5V(Input resistance: 11M $\Omega$ )		DC 4~20mA(Input resistance : 250 $\Omega$ )
Digital output	Signed value	-32,000~32,000		-32,000~32,000
	Precise value	1,000~5,000		4,000~20,000
	Percentile value	0~10,000		0~10,000
	Resolution(1/64000)	0.25mV		1 $\mu$ A
	Range selection	Selection of input range in program or S/W package (Available to be set per channel)		
Resolution		$\pm$ 0.05% or less (Ambient temperature 25 $^{\circ}$ C), Temp. coefficient $\pm$ 70ppm/ $^{\circ}$ C(Range of operation temperature)		
Max. absolute input		$\pm$ 6V		$\pm$ 30mA
Conversion speed		10ms/4channels		
Insulation	Item	Method	Withstand voltage	Resistance
	Channel	Transformer	500VAC, 50/60Hz, 1min, Leakage current: 10mA or less	500VDC, 10M $\Omega$ or more
	Terminal - Power	Photo-coupler		
Transmitter	Voltage	DC 24V $\pm$ 15%		
	Max. current	30mA		
	Short circuit protection	Limit current: 25 ~35mA		
External power		DC 24V + 20%, -15%		
Terminal		18 point terminal		
No. of occupied I/O points (XGK)		Fixed type (Setting in basic parameter): 64 points, Variable type (Dissolving in basic parameter): 16 points		
Current consumption	DC 5V	180mA		
	DC 24V	480mA		
Wight		140		

## Configuration



## A/D conversion characteristics





# Analog input module (Isolated)

## Features

- Channel isolation
- 1/64000 resolution
- $\pm 0.05\%$ (25°C) fixed density
- Setting and monitoring the special module parameter through XG5000



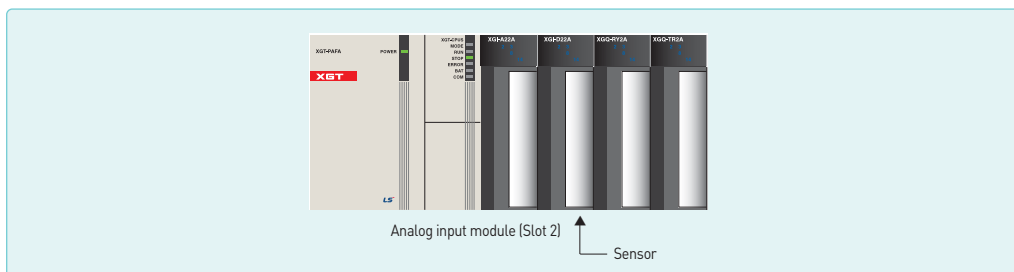
## Specifications

Item		XGF-AD4S					
No. of input channel		4 channel					
Analog input	Voltage input	DC 1-5V, DC 0-5V, DC 0-10V, DC -10-10V (Input resistance: 1M $\Omega$ )					
	Current input	DC 4-20mA, DC 0-20mA (Input resistance: 250 $\Omega$ )					
	Input selection	Dip switch			-		
	Range selection	Selection input range in the program or S/W package(Available to set per each channel)					
Digital output	Input type	Voltage input				Current input	
		DC 1-5V	DC 0-5V	DC 0-10V	DC -10-10V	DC 4-20mA	DC 0-20mA
	Signed value	-32,000 ~32,000					
	Precise value	0 ~10,000					
	Percentile value	1,000-5,000	0-5,000	0-10,000	-10,000-10,000	4,000-20,000	0-20,000
	Resolution(1/64,000)	0.2500mV	0.3215mV	0.6250mV	1.250mV	1.00 $\mu$ A	1.25 $\mu$ A
Range selection	Selection input range in the program or S/W package(Available to set per each channel)						
Resolution		$\pm 0.2\%$ or less(Ambient temperature 25°C), $\pm 0.3\%$ or less(Range of operation temperature)					
Max. absolute input		$\pm 15V$			$\pm 30mA$		
Conversion speed		10ms/4 channel					
Isolation Standards	Item	Isolation Method		Isolation withstand voltage		Isolation resistance	
	Channels	Transformer isolation		500VAC, 50/60Hz		10M $\Omega$ or more	
	Input-PLC Power	Photo-coupler isolation					
Terminal		18 points					
No. of occupied I/O points (XGK)		Fixed type(Setting in basic parameter):64points, Variable type(Dissolving in basic parameter): 16points					
Current consumption		DC 5V: 610mA					
Wight		140					

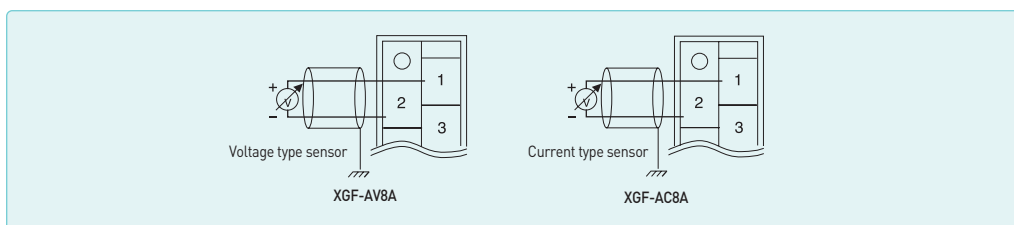
# XGT Analog input module (Example)

This is a simple example to start Analog input module setting. For more details, refer to user's manual.

## System Configuration

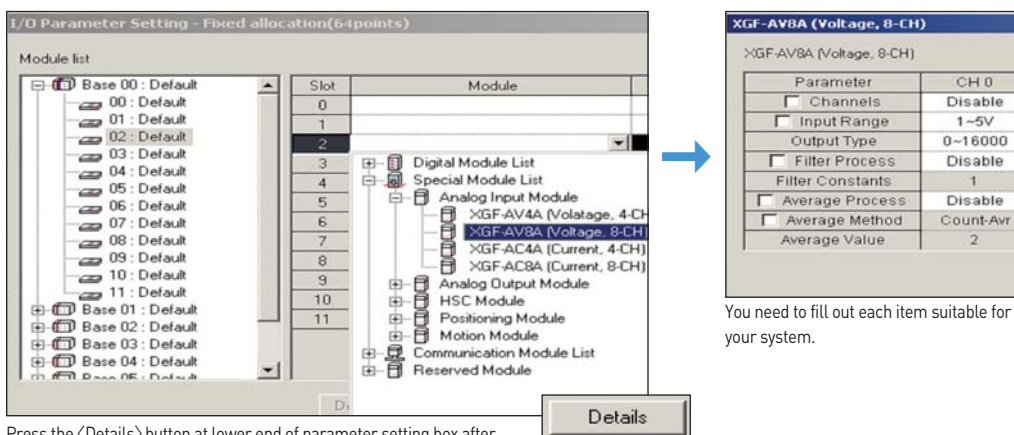


## Wiring



## Parameter setting

In the parameter setting box, select slot and analog module that you want to use. (This example shows to select '0' channel of voltage input type.)



XGF-AV8A (Voltage, 8-CH)	
Parameter	CH 0
<input type="checkbox"/> Channels	Disable
<input type="checkbox"/> Input Range	1~5V
Output Type	0~16000
<input type="checkbox"/> Filter Process	Disable
Filter Constants	1
<input type="checkbox"/> Average Process	Disable
<input type="checkbox"/> Average Method	Count-Avr
Average Value	2

You need to fill out each item suitable for your system.

Press the <Details> button at lower end of parameter setting box after selecting the module.

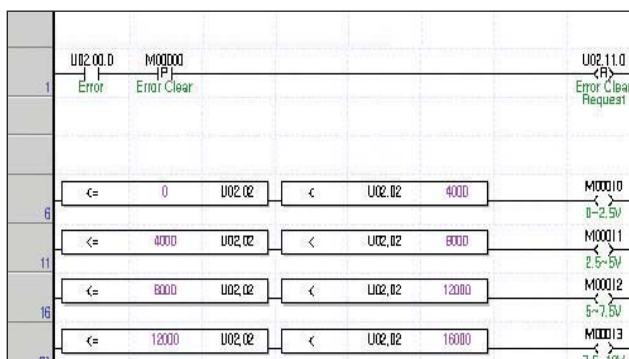
## Programming

Create a program for A/D conversion (0~10V to 0~16,000).

### Special devices for programming

Refer to user's manual for more details.  
 U02.0.0: Error  
 U02.11.0: Requesting error-clear  
 U02.02: Memory of channel A/D value

Uxy.aa.bb  
 x: Base number  
 y: Slot number  
 aa,bb: Refer to user's manual.



# Analog output module



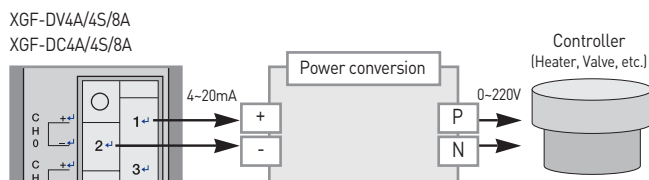
## Features

- Fast conversion processing
- High resolution
- Setting and monitoring the special module parameter through XG5000
- Supporting 4 types of digital input data format

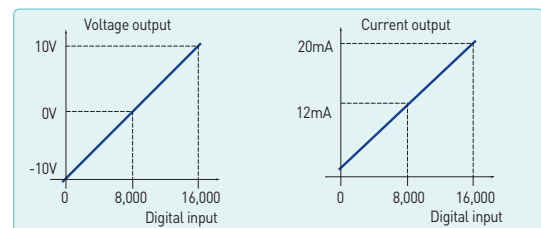
## Specifications

Item	XGF-DV4A, XGF-DV8A, XGF-DV4S (Voltage output type)				XGF-DC4A, XGF-DC8A, XGF-DC4S (Current output type)						
No. of output channel	XGF-DV4A/4S, XGF-DC4A/4S : 4 channels / XGF-DV8A, XGF-DC8A : 8 channels										
Analog output range	DC 1-5V, 0-5V				DC 4-20mA						
	DC 0-10V, -10-10V				DC 0-20mA						
Selection of input range in the program or S/W package (Available to set per each channel)											
Digital input range	Analog output	Voltage type		1-5V	0-5V	0-10V	-10-10V				
		Digital input	Unsigned value		0-16,000						
			Signed value		-8,000-8,000						
			Precise value		1,000-5,000	0-5,000	0-10,000	-10,000-10,000			
	Percentile value		0-10,000								
	Analog output	Current type		4-20mA		0-20mA					
		Digital input	Unsigned value		0-16,000						
			Signed value		-8,000-8,000						
			Precise value		4,000-20,000	0-20,000					
			Percentile value		0-10,000						
16-bit binary value: selection of input type by program or parameter (Available to be set per each channel)											
Max. resolution	1/16,000 (Per each input range)										
	1-5V	0.250mV	4-20mA				1.0μA				
	0-5V	0.3125mV									
	0-10V	0.625mV	0-20mA				1.25μA				
Accuracy	XGF-DV4A/8A, DC4A/8A : ±0.2% or less (Ambient temperature 25°C), ±0.3% or less (Range of operation temperature) XGF-DV4S/DC4S : ±0.1% or less (Ambient temperature 25°C), temp coefficient: ±80ppm/°C										
Conversion speed	250μs/channel										
Max. absolute output	±15V				±24mA						
Insulation method	Photo-coupler insulation between terminal and power supply XGF-DV4A/8A, XGF-DC4A/8A: No insulation between channels XGF-DV4S, XGF-DC4S (Insulation type): Insulation between channels										
Connection terminal	18 point terminal										
No. of occupied points	Fixed type (Setting in basic parameter): assign 64 points										
	Variable type (Dissolving in basic parameter): assign 16 points										
Current consumption (mA)		DV4A	DV8A	DV4S	DC4A	DC8A	DC4S				
	Internal	190	190	200	190	190	200				
External	140	180	150	210	300	220					
Weight (Kg)	0.15										

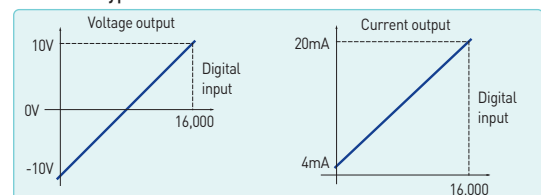
## Output wiring



## I/O conversion characteristics



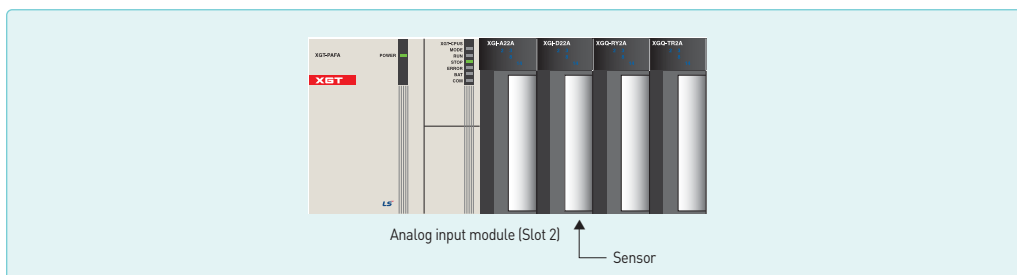
## Insulation type



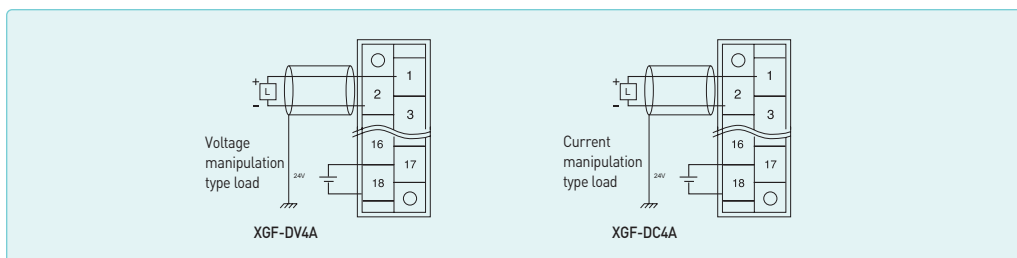
# XGT Analog output module (Example)

This is a simple example to start Analog output module setting. For more details, refer to user's manual.

## System Configuration



## Wiring



## Parameter setting

In the parameter setting box, select slot and analog module that you want to use. (This example shows to select '0' channel of voltage output type.)

I/O Parameter Setting - Fixed allocation (64points)

Module list

Slot	Module
0	
1	
2	
3	Digital Module List
4	Special Module List
5	Analog Input Module
6	Analog Output Module
7	XGF-DV4A (Voltage, 4-CH)
8	XGF-DV8A (Voltage, 8-CH)
9	XGF-DC4A (Current, 4-CH)
10	XGF-DC8A (Current, 8-CH)
11	HSC Module
12	Positioning Module

Details

XGF-DV4A (Voltage, 4-CH)

Parameter	CH 0
<input type="checkbox"/> Channels	Enable
<input type="checkbox"/> Channels	0~10V
<input type="checkbox"/> Input Type	0~16000
<input type="checkbox"/> CH. Output Type	Min

You need to fill out each item suitable for your system.

Press the <Details> button at lower end of parameter setting box after selecting the module.

## Programming

Create a program for D/A conversion (0~16000 to 0~10V).

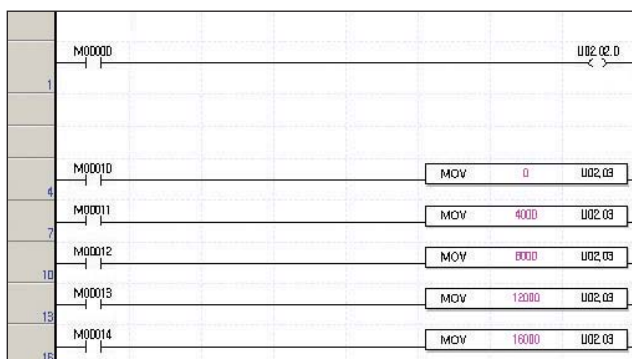
### Special devices for programming

Refer to user's manual for more details.

U02.02.0: Admitting Channel 0 output

U02.03: Output data of channel 0

Uxy.aa.bb  
 x: Base number  
 y: Slot number  
 aa,bb: Refer to user's manual.



# Analog input/output module

## Features

- Input 4channels Output 2channels
- 4channels, 1/8000 resolution
- Parameter setting and monitoring by XG5000

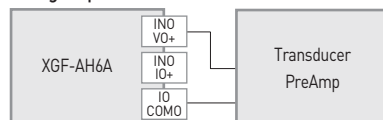


## Specifications

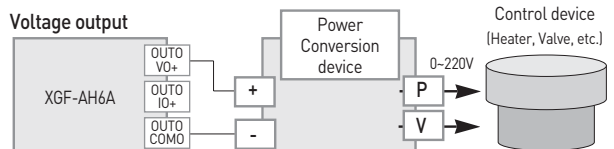
Item		XGF-AH6A					
Input	No. of input channel	4channels					
	Analog output	Range	DC1-5V	DC0-5V	DC0-10V	DC-10-10V	DC4-20mA
		Resistance	1MΩ				250Ω
		Selection	V+ and COM				
	Digital output	Unsigned value	0-8,000				0-8,000
		Signed value	-4,000-4,000				-4,000-4,000
		Precise value	0-10,000				0-10,000
		Percentile value	1,000-5,000	0-5,000	0-10,000	-10,000-10,000	4,000-20,000
		Resolution(1/8000)	0.5mV	0.625mV	1.25mV	2.5mV	2.0uA
		Range selection	Selection of input range in program or S/W package (Available to be set per channel)				
Resolution	±0.2% or less (Ambient temperature 25°C), ±0.3% or less (Range of operation temperature)						
Max. absolute input	±15V				±30mA		
Conversion speed	500us/channels						
Output	No. of input channel	2channels					
	Analog output	Range	DC1-5V	DC0-5V	DC0-10V	DC-10-10V	DC4-20mA
		Resistance	1kΩ or more				600Ω or less
		Selection	V+ and COM				
	Digital output	Unsigned value	0-8,000				0-8,000
		Signed value	-4,000-4,000				-4,000-4,000
		Precise value	0-10,000				0-10,000
		Percentile value	1,000-5,000	0-5,000	0-10,000	-10,000-10,000	4,000-20,000
		Resolution(1/8000)	0.5mV	0.625mV	1.25mV	2.5mV	2.0uA
		Range selection	Selection of input range in program or S/W package (Available to be set per channel)				
Resolution	±0.2% or less (Ambient temperature 25°C), ±0.3% or less (Range of operation temperature)						
Max. absolute input	±15V				±24mA		
Conversion speed	500us/channels						
Insulation method	Photo-coupler insulation between terminal and power supply						
Terminal	18 point terminal						
No. of occupied I/O points (XGK)	Fixed type (Setting in basic parameter): 64 points, Variable type (Dissolving in basic parameter): 16 points						
Current consumption (DC5V)	770mA						
Wight	140						

## Wiring

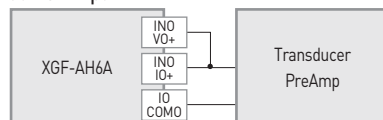
Voltage input



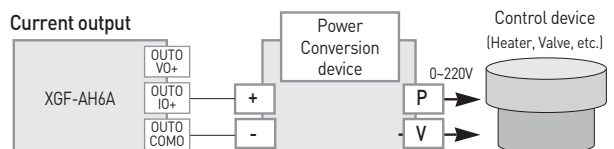
Voltage output



Current input



Current output



XGT

# High-speed counter module

## Features

- Parameter setting and monitoring using XG5000
- Incremental encoder available
- Supporting various pulse input (5V, 12V, 24V)
- Various multiplication (1/2 phase pulse input)
- External present input
- Providing function to prevent from counting external signal
- Supporting HTL-level incremental encoder in the line-drive input type



## Specifications

Item		Specification			
		XGF-H02A		XGF-HD2A	
No. of command	Signal	A Phase, B Phase			
	Input type	Voltage input (Open Collector)		Differential input (Line Driver)	
	Signal level	DC 5/12/24V		RS-422 Line Drive/HTL LEVEL Line Drive	
	Input voltage	24V DC (17.0V ~ 26.4V)	12V DC (9.8V ~ 13.2V)	5V DC (4.5V ~ 5.5V)	Line Driver
	Input current	7~11mA	7~11mA	7~11mA	
	Min. On guaranteed voltage	17.0V	9.8V	4.5V	
	Max. Off guaranteed voltage	4.5V	3.0V	1.7V	
	Counter enable	Set by program (Count only in 'Enable')			
Max. counting speed	200Kpps		500Kpps (HTL input: 250Kpps)		
No. of channels	2 channels				
Counting range	Signed 32 Bit [-2,147,483,647 ~ 2,147,483,647]				
Counting type (Program setting)	Linear count (Generating Carry/Borrow when exceeding counting range, Max/Min value)				
Input mode (Program setting)	1 Phase input 2 Phase input CW/CCW input				
Signal type	Voltage				
Up/Down counter setting	1-phase input	Program or B-phase			
	2-phase input	Phase difference			
	CW/CCW	A-phase input: Up count B-phase input: Down count			
Multiplication	1-phase input	1/2 multiplication (Programming)			
	2-phase input	1/2/4 multiplication (Programming)			
	CW/CCW	1 multiplication			
Control input	Signal	Preset signal, Signal to admit additional signal (Setting by terminal block or programming)			
	Signal level	DC 5V/12V/24V input type (Selecting terminal)			
	Signal type	Voltage			
External output	No. of output point	2 points/channel: Terminal output available			
	Type	Single comparison (>,>=,<=<) or section comparison			
	Output type	Open Collector (Sink)			
Operating status display	Input signal	A-phase, B-phase, Preset signal, Signal to admit additional signal			
	Output signal	OUT1, OUT2			
	Operation status	Module Ready, Pulse input status of A, B phase			
Addition functions (Program setting)	<ul style="list-style-type: none"> <li>• Count clear, Count latch</li> <li>• Section count (Set time value:1~60000ms)</li> <li>• Measuring counting number per a unit time (Set time value:1~60000ms)</li> <li>• Preventing from counting (Setting by internal/external input during counting)</li> <li>• Pulse frequency count (Each input channel)</li> </ul>				
No. of occupied	Fixed type (Setting in basic parameter): 64 points				
I/O points	Variable type (Dissolving in basic parameter): 16 points				
Terminal block	40-pin connector				
Current consumption	270		330		
Weight (Kg)	0.09				

## Terminal block configuration

### XGF-H02A

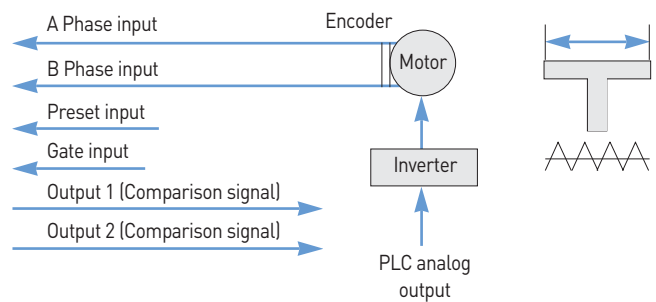
Pin layout	Pin number		Signal name
	CH0	CH1	
	1	17	A12V A phase DC12V input
	2	18	A24V A phase DC24V input
	3	19	A_C A phase COM
	4	20	A5V A phase DC5V input
	5	21	B12V B phase DC12V input
	6	22	B24V B phase DC24V input
	7	23	B_C B phase COM
	8	24	B5V B phase DC5V input
	9	25	P12V Preset DC12V input
	10	26	P24V Preset DC24V input
	11	27	P_C Preset COM
	12	28	P5V Preset DC5V input
	13	29	G12V Gate DC12V input
	14	30	G24V Gate DC24V input
	15	31	G_C Gate COM
	16	32	G5V Gate DC5V input
	33	35	OUT1 Comparison output OUT1
	34	36	OUT0 Comparison output OUT0
	37	38	24V External power supply
	39	40	24G DC24V

### XGF-HD2A

Pin layout	Pin number		Signal name
	CH0	CH1	
	1	17	AI- AI-Input (LINEDRIVETTL LEVEL Input)
	2	18	AI+ AI+Input (LINEDRIVETTL LEVEL Input)
	3	19	AII- AI-Input (LINE DRIVEHTL LEVEL Input)
	4	20	AII+ AI+Input (LINE DRIVEHTL LEVEL Input)
	5	21	BI- BI- Input (LINEDRIVETTL LEVEL Input)
	6	22	BI+ BI+Input (LINE DRIVETTL LEVEL Input)
	7	23	BII- BI-Input (LINEDRIVEHTL LEVEL Input)
	8	24	BII+ BI+Input (LINEDRIVEHTL LEVEL Input)
	9	25	P12V Preset DC12V input
	10	26	P24V Preset DC24V input
	11	27	P_C Preset COM
	12	28	P5V Preset DC5V input
	13	29	G12V Gate DC12V input
	14	30	G24V Gate DC24V input
	15	31	G_C Gate COM
	16	32	G5V Gate DC5V input
	33	35	OUT1 Comparison output OUT1
	34	36	OUT0 Comparison output OUT0
	37	38	24V External power supply
	39	40	24G DC24V

## Configuration

CPU	Operation	Terminal
	Setting preset value	H02A/HD2A
	Setting set value	CH0
	Writing operation status	CH0
	Counter admission, Reset, Output admission	CH0
	Reading operation status	CH1
	Reading counting value	CH1



Special



# XGT 8-Channel high speed counter module



## Features

- Multiple high-speed counter input support(8ch, 80-pin connector)
- Only improve performance and safety caused by the use of FPGA enhanced
- Program controlled by the preset function
- Per 1 channel output 1 point(Program setting)
- Input filter can be set (100kpps, 10kpps, 1kpps, 0.1kpps)
- The output signal through the operation status display

## Specifications

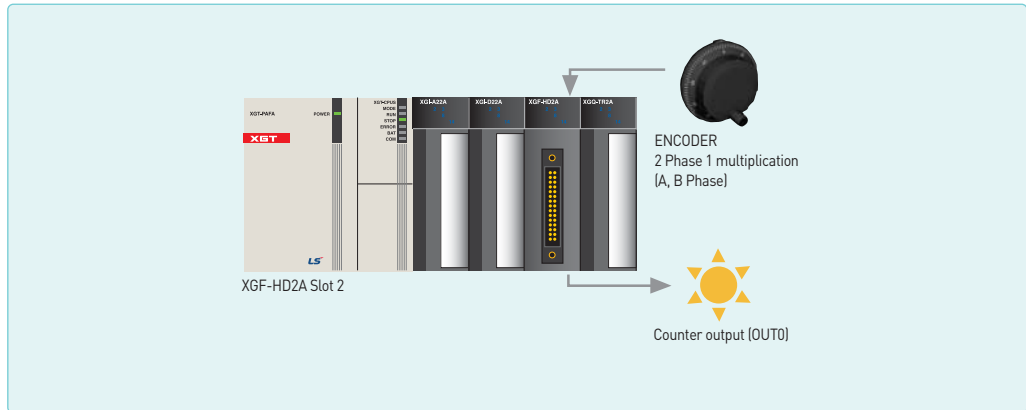
Item	XGF-H08A	
No. of Channels	8 channels	
Phase	1-phase input, 2-phase input	
Signal level	5V DC (7 to 11mA), 24V DC (7 to 11mA)	
Input type	1/2/4 multiplication, CW/CCW	
Max. counting speed	200 kpps	
Input filter	None, 100kpps, 10kpps, 1kpps, 0.1kpps	
Counting range	Signed 32bit (-2147483648 ~ 2147483647)	
Counting type	Linear counter, Ring counter	
Up/Down Counter setting	1-phase input	B-phase : Up/Down count
	2-phase input	Phase difference
	CW/CCW	A-phase : Up count, B-phase : Down count
Multiplication	1-phase input	1/2 multiplication(Programming)
	2-phase input	1/2/4 multiplication(Programming)
	CW/CCW	1 multiplication
External output	Comparison detection	Single comparison(→, →=, =←, ←) or Section comparison
	Output points	1 point/channels : Internal or External output (programming)
	type	Open collector output(Sink)
Operating status display	Input signal	A-phase, B-phase
	Output signal	OUT
	Operating condition	Module ready
Addition functions(Program setting)		Counter clear, Count latch
		Section count(Set time value : 1 ~ 60000ms)
		Pulse frequency(Each input channel)
		Measuring counting number per a unit time (Set time value : 1 ~ 60000ms)
		Preventing from counting
Power	DC5V (600mA)	
Terminal block	80-pin connector	



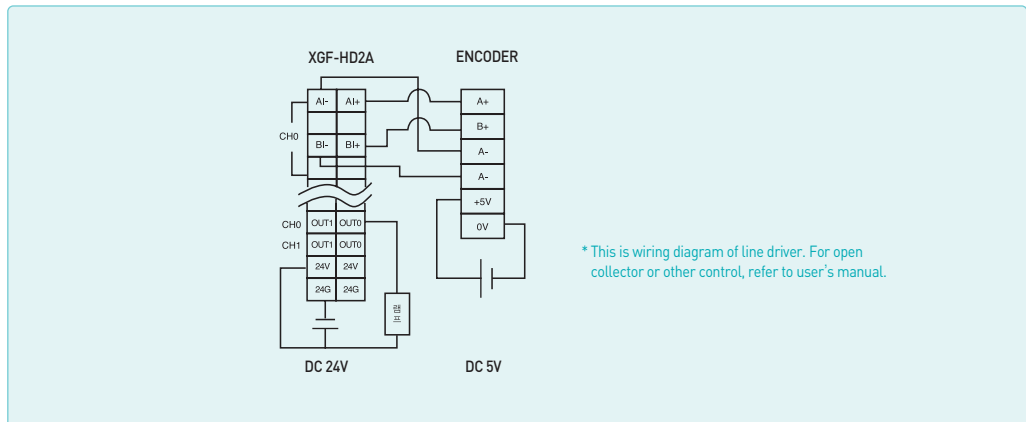
# High-speed counter module (Example)

This is a simple example of high-speed counter module setting.  
For more details, refer to user's manual.

## System Configuration



## Wiring



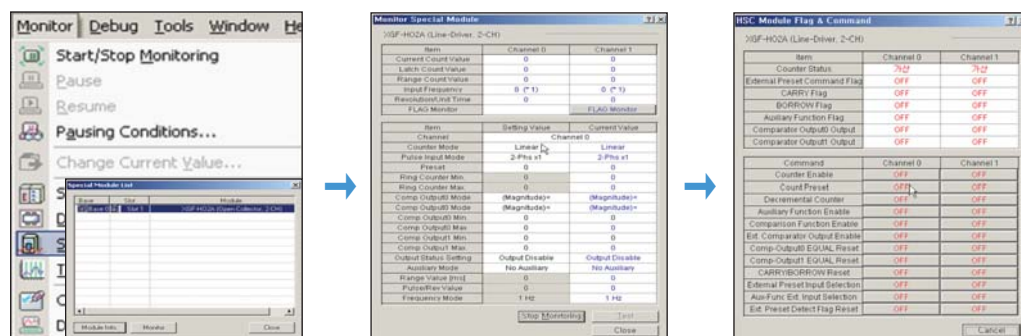
# XGT High-speed counter module (Example)

## Control configuration

- Light a lamp of output when present value reaches 1000 of pulse input counted by encoder.
- Current value of pulse is saved in D100-D101 and is monitored.

## Module test (Online)

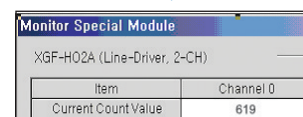
- Module test function of XGT enables to monitor operation status of high-speed counter module and to test-run.



Select [Monitor] → [Special Module Monitoring] in menu and appoint high-speed counter.

After pressing the button for [Start Monitoring], press the button [FLAG monitor].

Change [Counter Enable] status to ON.



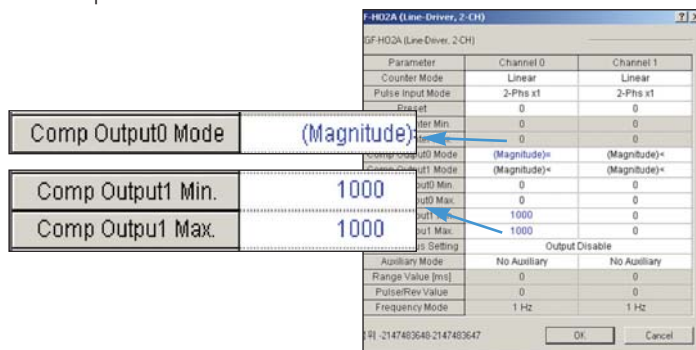
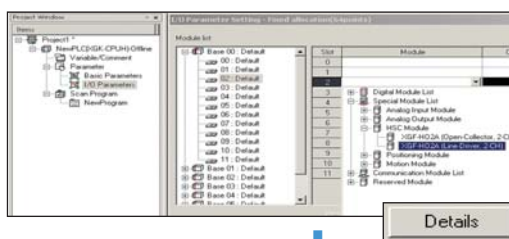
Check current counting value in 'Monitor Special Module' screen box.

## Parameter setting

- In I/O parameter setting box, select slot and analog module that you want to use. (This example shows to select 2-channel line driver.)

Press the <Details> button at lower end of parameter setting box after selecting the module.

Input 1000 as Max. and Min. comparison output.

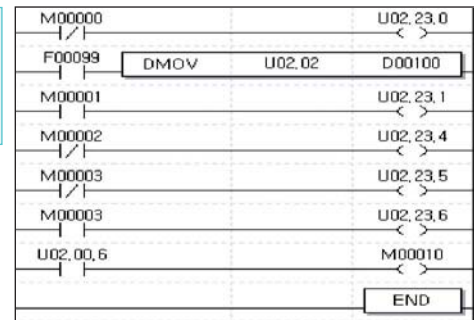


## programming

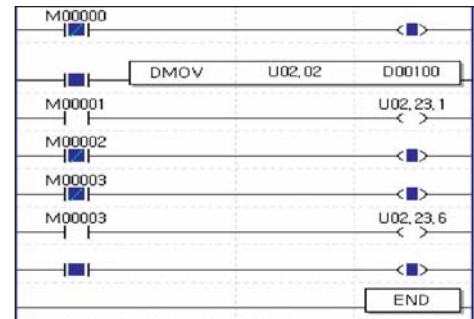
- After completing programming like following figure, download it to PLC and check operation status.  
Special devices for programming

Refer to user's manual for more details.  
 U02.23.0: Count operation admission  
 U02.23.1: Count preset  
 U02.23.4: Consistent output admission  
 U02.23.5: Output external terminal admission  
 U02.23.6: OUT0 consistent signal reset  
 U02.00.6: Contact for checking external output  
 (Practically effective output is outputted through OUT0 terminal)  
 U02.02-U02.03: Counter present value

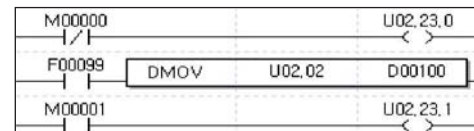
Uxy.aa.bb  
 x: Base number  
 y: Slot number  
 aa,bb: Refer to user's manual



After downloading, monitor operation status.



For monitoring just present value, follow the example.



# Positioning module [APM]

## Features

- Highly reliable position control with LSIS ASIC-embedded processor
- Enhanced control with fast control processing speed
- High-speed motor control (Max. pulse output: 1Mbps)
- Circular/linear interpolation, separate/synchronous operation
- Trapezoidal & S-curve acceleration/deceleration
- Easy and quick control through external input (JOG operation included)
- Encoder input support
- High-speed processing of command (4ms)
- Easy to set positioning parameters (Windows)
- Monitoring/Tracking/Simulation
- Available to edit operation parameter data in EXCEL
- Self-diagnosis
- Real-time information and solution for each error



## Specifications

Item	Specifications			
	XGF-P01A, XGF-PD1A	XGF-P02A, XGF-PD2A	XGF-P03A, XGF-PD3A	
Number of axis	1	2	3	
Interpolation		2-axis linear interpolation, 2-axis circular interpolation	2/3-axis linear interpolation, 2-axis circular interpolation	
Control method	Position control, speed control, speed/position control, position/speed control			
Setting unit	Pulse, mm, inch, degree			
Positioning data	Each axis has 400 data items (Operation step number 1~400). It is available to set with software package or programming.			
Software package	Available (Connected with RS-232C Port of CPU module)			
Data backup	Flash memory (No battery)			
Positioning	Positioning method	Absolute / relative method		
	Position address range	mm	-214748364.8 ~ 214748364.7 (μm)	
		Inch	-21474.83648 ~ 21474.83647	
		Degree	-21474.83648 ~ 21474.83647	
		Pulse	-2147483648 ~ 2147483647	
	Type	XGF-PO□A: Open collector, XGF-PD□A: Line Driver		
	Position speed range	mm	0.01 ~ 20000000.00 (mm/min)	
		Inch	0.001 ~ 2000000.000 (inch/min)	
		Degree	0.001 ~ 2000000.000 (degree/min)	
		Pulse	XGF-PO□A: 1~200,000 (pulse/sec), XGF-PD□A: 1~1,000,000 (pulse/sec)	
Accel/Decel pattern	Trapezoidal & S-curve acceleration/deceleration			
Accel/Decel time	1 ~ 65,535ms			
Max. output pulse	XGF-PO□A: 200Kpps / XGF-PD□A: 1Mpps			
Max. distance	XGF-PO□A: 2m / XGF-PD□A: 10m			
Max. encoder input	200 Kpps			
Error display	LED			
Operation display	LED			
Connection connector	40 Pin connector			
Size of cable	AWG #24			
Occupied points of I/O	64 points (Fixed type), 16 points (Variable type)			
Current consumption (mA)	XGF-P01A: 340	XGF-P02A: 360	XGF-P03A: 400	
	XGF-PD1A: 510	XGF-PD2A: 790	XGF-PD3A: 860	
Weight (kg)	0.12	0.13	0.135	

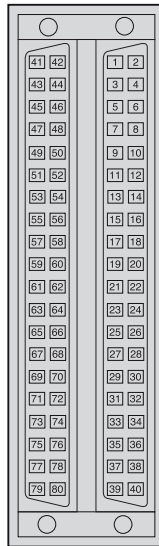
\* XGF-PO□□: Open Collector type, □: Number of axis  
 XGF-PD□□: Line Drive type, □: Number of axis

## Terminal block configuration

Pin layout



1 axis



2/3 axes

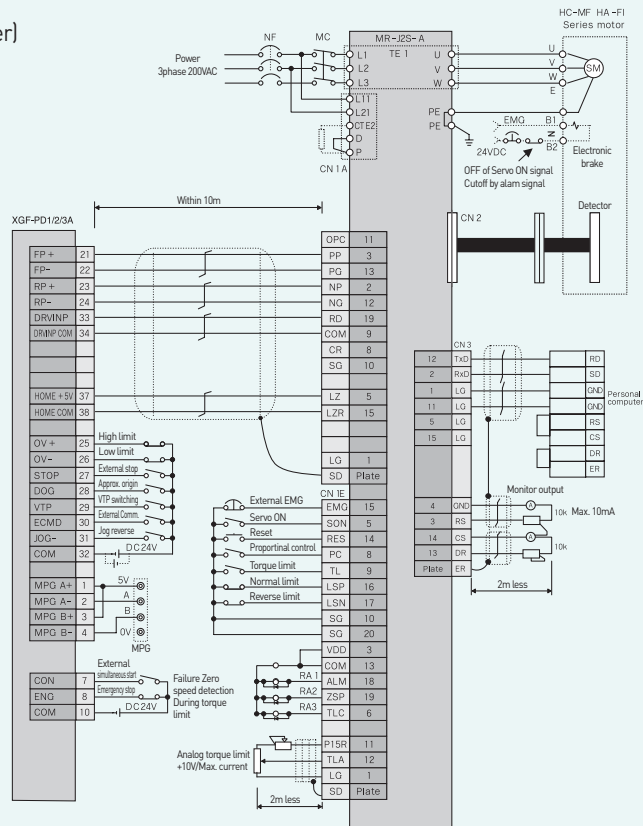
For	Pin number			Signal name	Signal direction APM - Ext. device	Condition	
	X	Y	Z				
A x i s	21	41	61	FP+	Pulse output (Differential +)	→	
	22	42	62	FP-	Pulse output (Differential -)	→	
	23	43	63	RP+	Pulse sign (Differential +)	→	
	24	44	64	RP-	Pulse sign (Differential -)	→	
	25	45	65	OV+ *	High limit	←	
	26	46	66	OV- *	Low limit	←	
	27	47	67	STOP	External stop signal	←	
	28	48	68	DOG	Approximate origin	←	
	29	49	69	VTP	Speed/Position switching signal	←	
	30	50	70	ECMD	External command signal	Start	←
					Skip	←	
					JOG+ (Forward)	←	
	31	51	71	JOG-	JOG reverse operation	←	
	32	52	72	COM	Common(OV+, OV-, STOP, DOG, VTP, ECMD, JOG-)	↔	
	33	53	73	DR/INP	Imposition/Driver Ready signal	←	
	34	54	74	DR/INP COM	Imposition/Driver Ready signal Common	↔	
	35	55	75	HOME +24V	Zero signal (+24V)	←	
	36	56	76	NC	Not used		
	37	57	77	HOME +5V	Zero signal (+5V)	←	
	38	58	78	HOME COM	Zero signal (+24V, +5V) Common	↔	
39	59	79	24V	24V Power supply (Not used in case of line drive output)			
40	60	80	P COM	External 24V GND (Not used in case of line drive output)			
C o m m o n	1			MPG A+	Manual pulse generator/Encoder A+ Input	←	
	2			MPG A-	Manual pulse generator/Encoder A- Input	←	
	3			MPG B+	Manual pulse generator/Encoder B+ Input	←	
	4			MPG B-	Manual pulse generator/Encoder B- Input	←	
	5			NC	Not used	←	
	6			NC	Not used	←	
	7			CON	External simultaneous start	←	
	8			EMG *	Emergency stop	←	
	9			NC	Not used		
	10			COM	(CON, EMG) Common	↔	
	11~20			NC	Not used		



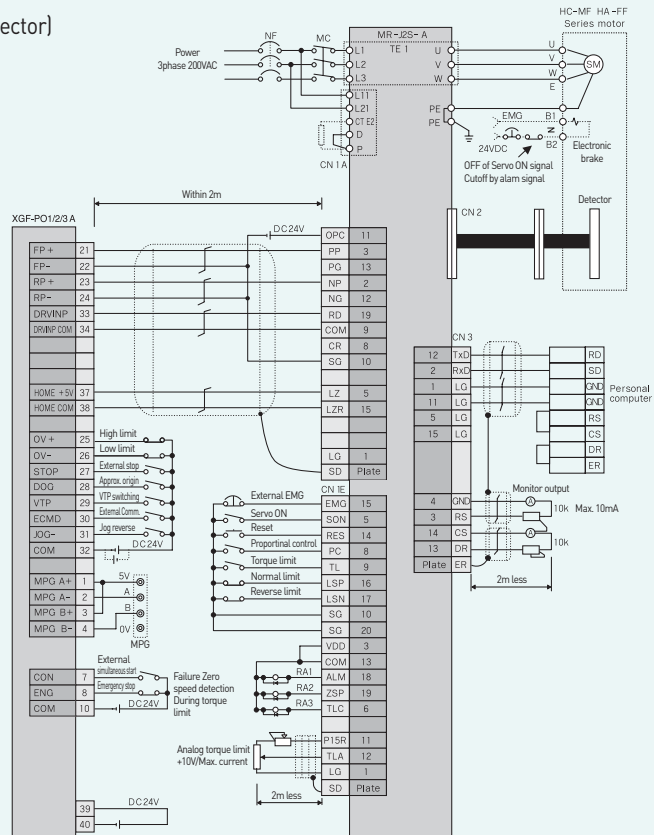
# Positioning module

## Connection with MR-J2/J2S-□A

### • XGF-PD1/2/3A (Line Driver)

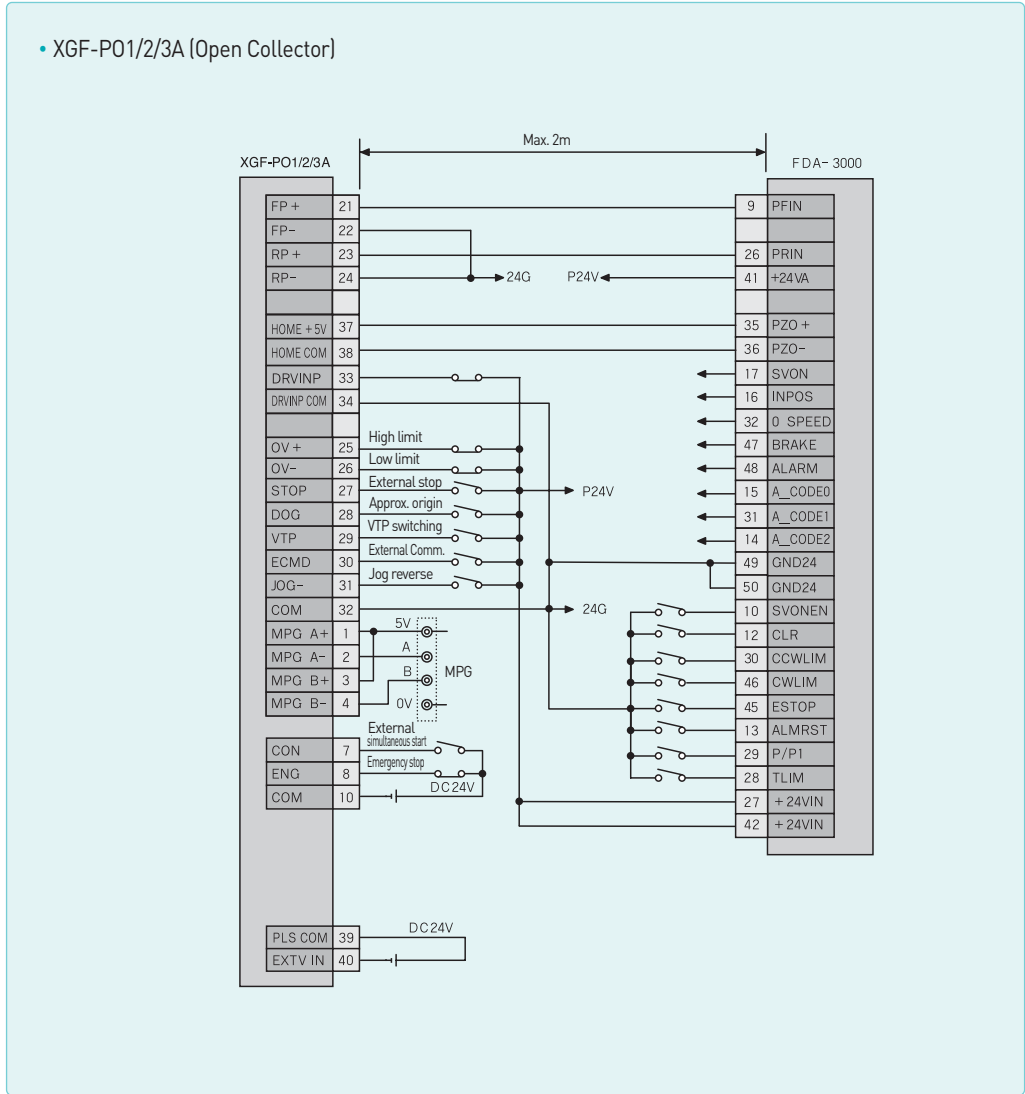


### • XGF-PO1/2/3A (Open Collector)



**Connection with  
FDA-3000  
AC Servo driver**

- XGF-PO1/2/3A (Open Collector)

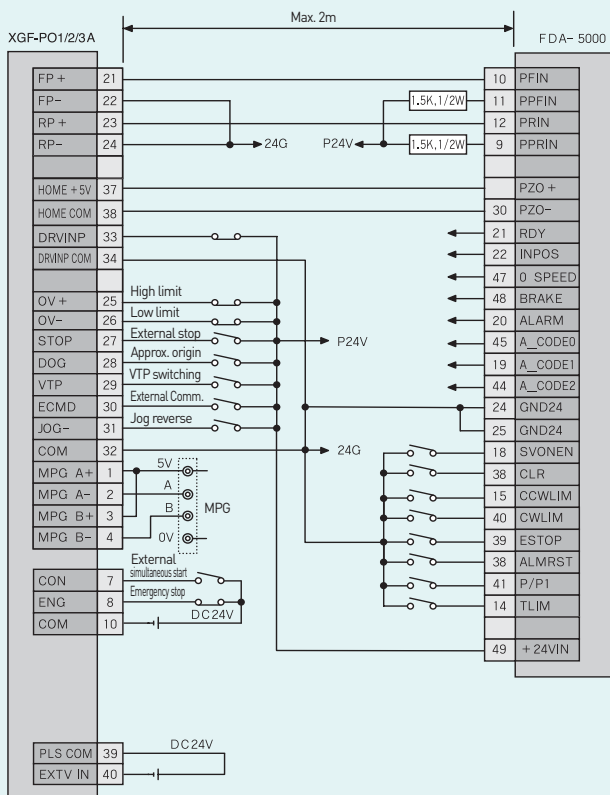




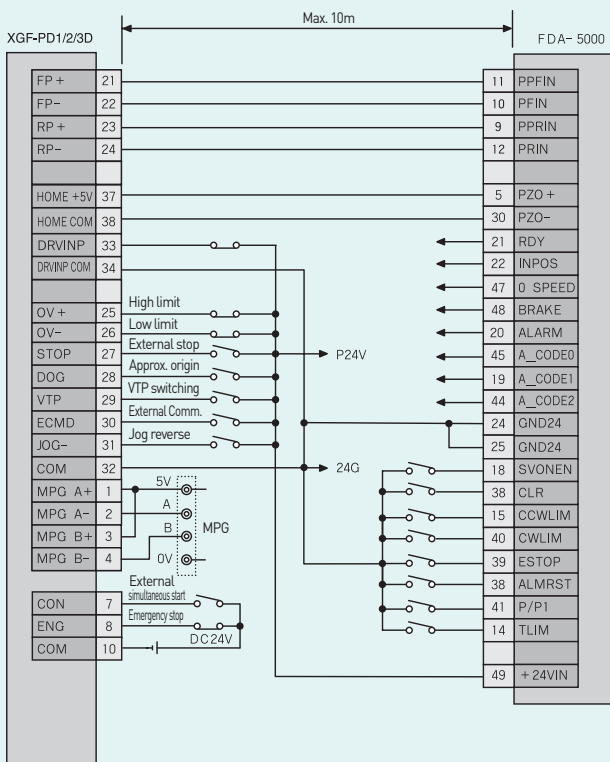
# Positioning module

## Connection with FDA-5000 AC Servo driver

- XGF-PO1/2/3A (Open Collector)



- XGF-PD1/2/3A (Line Driver)



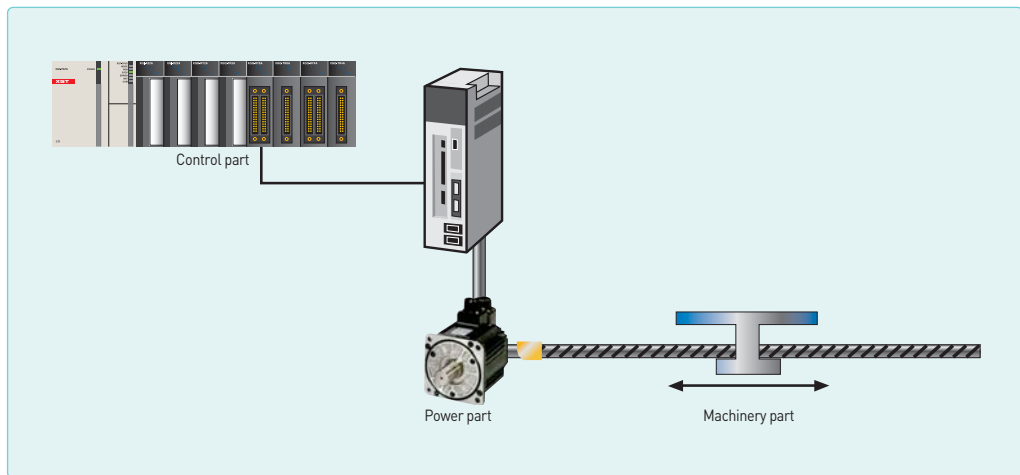


# Positioning module (Example)

This is a simple example to control 1-axis servo motor.

## System configuration

- Positioning system consists of control part, power part, and machinery part.
- Control part: Install APM module on base and complete parameter setting and programming.
- Power part: Power part generates momentum, and it consists of [servo-driver + servo-motor] and [step-driver + step-motor].
- Machinery part: Machinery part is to transport objects, and it can be ball screw, timing belt and rack gear.

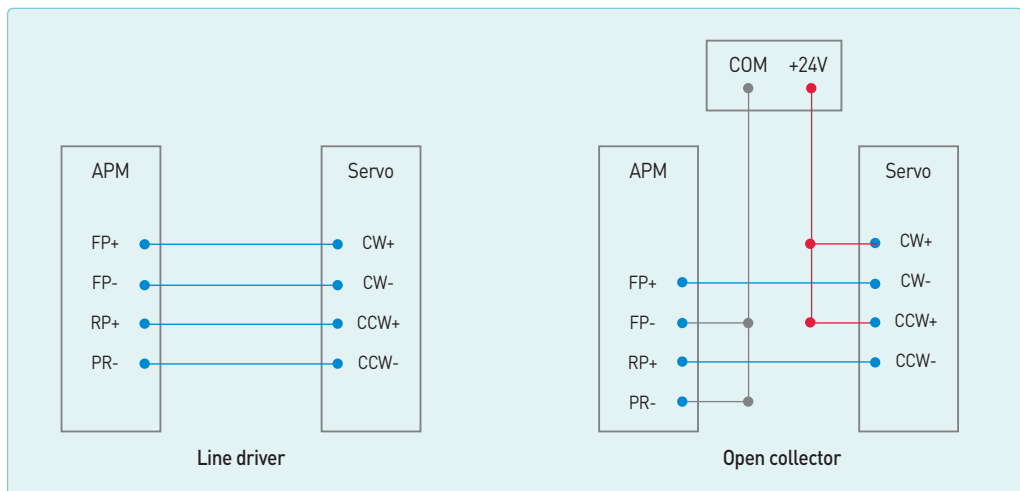


## System design

- APM: Determine type and quantity considering the number of control axis and operation function.
- Driver: Select driver with identical output type of APM.  
(In case output type of APM is line driver, driver should support a pulse train input type of line driver.)
- Motor: Select capacity considering operation characteristics of load.
- Mechanical: Design precise mechanical system to minimize error.

## Connection to drivers

- The following picture is wiring pulse train signal between driver and APM for pulse train signal.
- Terminal besides pulse train signal is used additionally according to user-purpose, system characteristics.
- For wiring of optional terminal of Servo (Step) driver, refer to user's manual.

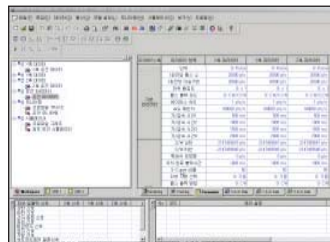




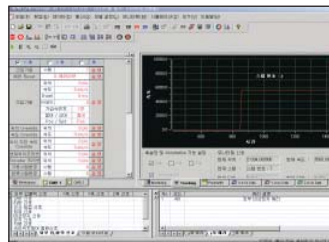
# APM Software Package

## Features

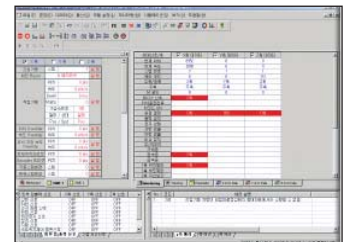
- WINDOWS Support
- All models are available for APM
- Enhanced Parameter editing
- Various monitoring information
- Profile Trace & Monitoring in operation
- Operation data and parameter data can be edited in excel



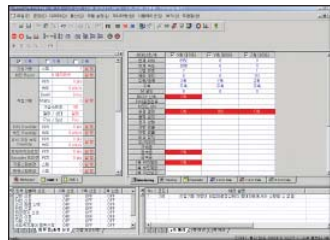
**Operation parameter**  
Improved parameter editing  
(Copy, Paste, Initialization, etc.)



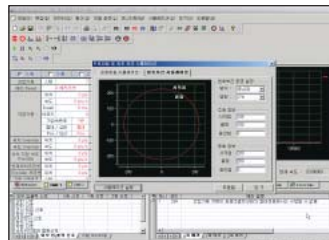
**Monitoring (ON-LINE)**  
Various monitoring  
(Operation type of each axis, etc.)



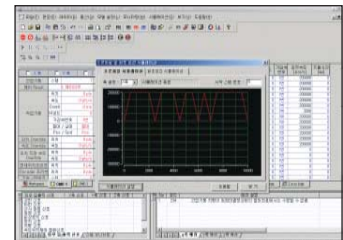
**Circular interpolation simulation (OFF-LINE)**  
Profile graph and simulation of circular interpolation



**Data**  
Available to edit operation parameter in EXCEL



**Profile traces(ON-LINE) / Profile simulation (OFF-LINE)**  
Profile trace and operation monitoring



## (Example)

### Parameter, data setting and transmission

- Set system characteristic, target location, operation speed, and operation type using APM software package.
- Transmit operation parameter and data to APM.

	Item	XAxis
Basic Parameter	Unit	1: mm
	Pulse per Rotation	5000 p/r
	Travel per Rotation	5000.0 um
	Unit Multiplier	0: x1
	Pulse Output Mode	0: CW/CCW
	Bias Speed	0.01 mm/s
	Speed Limit	10000.00 mm/s
	ACC/DEC No.1	500 ms
	ACC/DEC No.2	1000 ms
	ACC/DEC No.3	1500 ms
	ACC/DEC No.4	2000 ms
	Sr/ Upper Limit	214748364.7 um
	Sr/ Lower Limit	-214748364.8 um
	Backlash Comp	0.0 um
Position Complete Time	1000 ms	
Ext. Command Selection	0: Stop	

Setting parameter of system characteristic

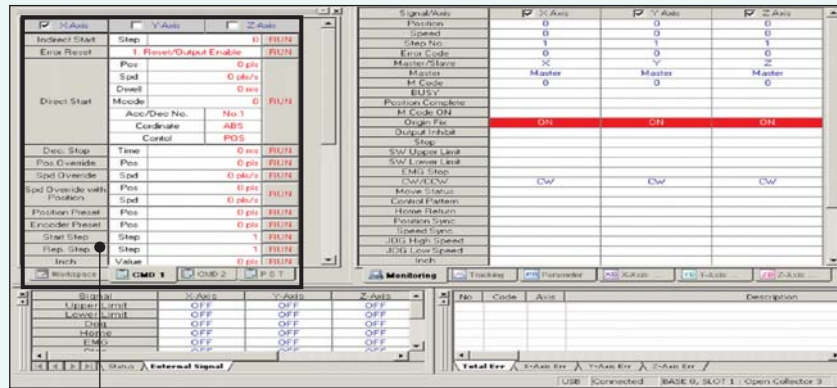


Step	Condi	Control	Pattern	Method	Address [um]	Sub Address [um]	M Code	A/D No.	Speed [mm/min]	Dwell [ms]	Dir Inv	Dr
1	ABS	POS	END	SIN	0.0	0.0	0	No.1	0.00	0	CW	
2	ABS	POS	END	SIN	0.0	0.0	0	No.1	0.00	0	CW	
3	ABS	POS	END	SIN	0.0	0.0	0	No.1	0.00	0	CW	
4	ABS	POS	END	SIN	0.0	0.0	0	No.1	0.00	0	CW	

Target location, speed, operation type, operation data

### Initial system inspection

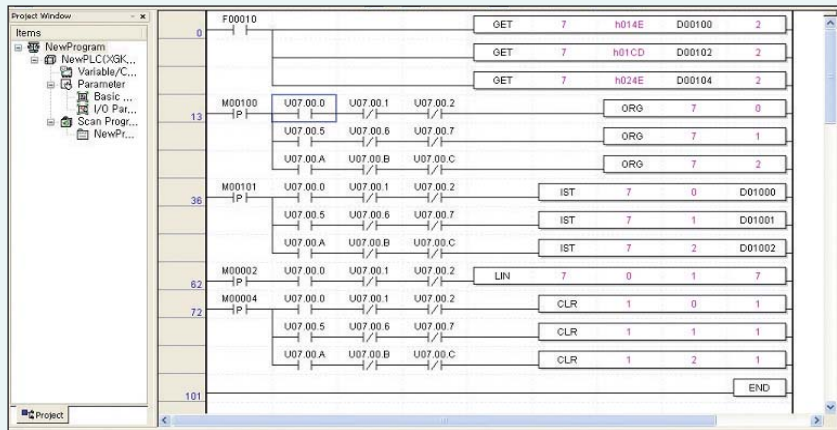
- Perform a trial-run using APM Software Package, and check external wiring, operation data setting, and status of machinery part. It is recommended to do trial-run before programming.
- If a program is saved in CPU and operation mode is 'RUN' ¼, a unexpected fault can occur due to disagreement between operation condition of operation control program and operation result of APM Software Package.



Operate APM without positioning programming

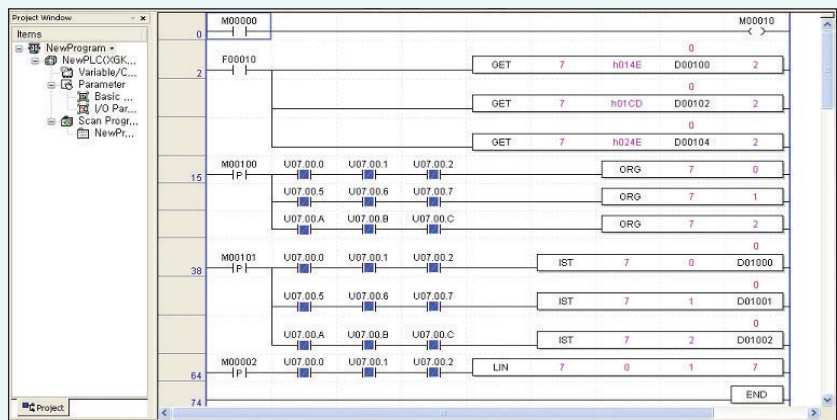
### Programming

- Create a program using dedicated command for APM control.  
ex) Origin point return-ORG, Independent operation-IST



### Program monitoring

- Monitor output condition following input condition and inspect operation status of APM and correct programming error.



# XGT Positioning module (XPM)

## Features

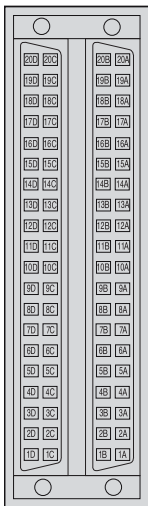
- Max 4Axis, Max pulse output 4Mpps
- Circular/linear/ellipse/helical interpolation
- Asymmetric acceleration and deceleration driving
- FRAM parameter
- XG-PM monitoring, simulation, trace
- CAM profile program



## Specifications

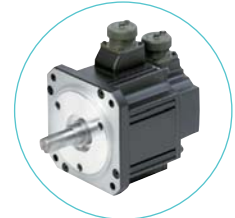
Item		XGF-P01H XGF-PD1H	XGF-P02H XGF-PD2H	XGF-P03H XGF-PD3H	XGF-P04H XGF-PD4H
Number of axis		1 axis	2 axis	3 axis	4 axis
Interpolation		-	Circular, linear, ellipse	Circular, linear, helical, ellipse	
Control method		Position control, speed control, speed/position control, position/speed control, FEED			
Positioning data		Each axis has 400 data items (Operation step number 1~400). It is available to set with XG-PM or programming.			
Configuration Tool		XG-PM (Connected with USB or RS-232C Port of CPU module)			
Data backup		FRAM (Parameter, Operation data), Flash memory (CAM Data), No battery			
Pulse output		XGF-POxH: Open collector, XGF-PDxH: line driver			
Positioning	Positioning method		Absolute / Incremental		
	Position address range	mm	-214,748,364.8 ~ 214,748,364.7(μm)		
		inch	-21,474.83648 ~ 21,474.83647		
		degree	-21,474.83648 ~ 21,474.83647		
		pulse	-2,147,483,648 ~ 2,147,483,647		
	Position address speed	mm	0.01 ~ 20,000,000.00(mm/min)		
		inch	0.001 ~ 2,000,000.000(inch/min)		
		degree	0.001 ~ 2,000,000.000(degree/min)		
		pulse	1 ~ 500,000(pulse/sec): Open collector, 1 ~ 4,000,000(pulse/sec): line driver		
	RPM	0.1 ~ 100,000.0(RPM)			
Accel/Decel pattern		Trapezoidal & S-curve acceleration/deceleration			
Accel/Decel time		0~2,147,483,647ms			
Max. output pulse		Open collector: 500kpps, line driver: 4Mpps			
Max. distance		Open collector: 5m, line driver: 10m			
Max. encoder input		500kpps			
Error display		LED			
Size of cable		AWG #24			
Occupied points of I/O		64 points (Fixed type), 16 points (Variable type)			
Connection connector		40Pin		80Pin	
Current consumption (mA)		XGF-P01H:400mA	XGF-P02H:410mA	XGF-P03H:420mA	XGF-P04H:430mA
		XGF-PD1H:520mA	XGF-PD2H:600mA	XGF-PD3H:850mA	XGF-PD4H:890mA
Weight (kg)		120		130	

### Terminal block configuration



Pin number				Signal name	Remarks
AX1	AX2	AX3	AX4		
20A				MPG A+	Manual pulse generator / Encoder A+ input
20B				MPG A-	Manual pulse generator / Encoder A- input
19A				MPG B+	Manual pulse generator / Encoder B+ input
19B				MPG B-	Manual pulse generator / Encoder B- input
20C, 19C, 20D, 19D				NC	Not used
18A	18B	18C	18D	FP +	Forward pulse (+)
17A	17B	17C	17D	FP-	Forward COM (-)
16A	16B	16C	16D	RP+	Backward pulse (+)
15A	15B	15C	15D	RP-	Backward COM (-)
14A	14B	14C	14D	OV+	Max. signal
13A	13B	13C	13D	OV-	Min. signal
12A	12B	12C	12D	DOG	Approximate origin signal
11A	11B	11C	11D	EMG	Emergency stop
				STOP	External stop signal
10A	10B	10C	10D	VTP	Speed / Position switching signal
9A	9B	9C	9D	COM	Common (OV+, OV-, DOG, EMG, STOP, VTP)
8A	8B	8C	8D	DR	Drive ready signal
7A	7B	7C	7D	INP	In-position
6A	6B	6C	6D	DR/INP COM	Drive ready/ In-position Common
5A	5B	5C	5D	CLR	Deviation counter clear signal
4A	4B	4C	4D	CLR COM	Deviation counter clear signal Common
3A	3B	3C	3D	HOME +5V	Zero signal ( +5V)
2A	2B	2C	2D	HOME COM	Zero signal ( +5V) Common
1A, 1C				+24V	+24V
1B, 1D				+24V COM	+24V GND

\* Open collector type module : +24V (1A/1C: 24V, 1B/1D: 0V)



# XGT Positioning module (Network Type)

## Features

- XGF-PN8A : Dedicated LSIS EtherCAT Network Support (XGT Servo N series)
- XGF-PN8B : Standard EtherCAT Network Support(Standard EtherCAT Servo)
- Direct connect with servo driver Max 8
- 2-8 axis linear interpolation, 2axis circular interpolation, 3axis helical interpolation
- Position, speed, feed control is possible through the various operation
- Parameters, the operation data stored in the FRAM(without Battery)
- CAM for controlling up to eight different types of CAM data



## Specifications

Item		XGF-PN8A/PN8B			
Number of axis		8 axis			
Interpolation		2-8 axis linear, 2axis circular, 3axis helical interpolation			
Control method		Position, speed, Speed/position, position/speed position/torque, Feed control			
Setting unit		pulse, mm, inch, degree			
Positioning data		Each axis has 400 data items (Operation step number 1~400). It is available to set with software package or programming.			
XG-PM	Port	RS-232C, USB			
	Data	Basic, expansion, manual, servo parameter, operation data, cam data, command information			
	Monitor	Operation, trace, input sort, error information			
Back-up		FRAM(parameter, operation data) no battery			
Positioning	Positioning method	Absolute/Incremental			
	Position address range		Absolute	Incremental	Speed/position, position/speed conversion control
		mm	-214748364.8 ~ 214748364.7(μm)	-214748364.8 ~ 214748364.7(μm)	-214748364.8 ~ 214748364.7(μm)
		inch	-21474.83648 ~ 21474.83647	-21474.83648 ~ 21474.83647	-21474.83648 ~ 21474.83647
		degree	-21474.83648 ~ 21474.83647	-21474.83648 ~ 21474.83647	-21474.83648 ~ 21474.83647
	Position speed range	pulse	-2147483648 ~ 2147483647	-2147483648 ~ 2147483647	-2147483648 ~ 2147483647
		mm	0.01 ~ 2000000.00(mm/Min)		
		inch	0.001 ~ 200000.000(inch/Min)		
degree		0.001 ~ 200000.000(degree/Min)			
Accel/Decel pattern	pulse	1 ~ 20.000.000 (pulse/Sec)			
	RPM	0.1 ~ 10000.0(RPM)			
Accel/Decel time		Trapezoidal & S-curve acceleration/deceleration			
Manual		1-2.147.483.647 ms			
Homing method		Jog/MPG/ inching			
The ability to Change speed		Max+Z(Forward), Min+Z(Backward), Near-point+Z(Forward, Backward), Max+near-point+Z(Forward), Min+near-point+Z(Backward), Z(Forward, Backward), near-point(Forward, Backward)			
Torque		Absolute/Percent			
Absolute position System		Rated torque %			
Encoder input	Channel	0 (Absolute encoder type servo)			
	Max. Input	2 Channel			
	Input method	Max. 200 Kpps			
	Type	line-drive input (RS-422A IEC), open collector output type			
	Connector	CW/CCW, Pulse/Dir, Phase A/B			
Communication Cycle		12 Pin connector			
Max. distance		800 μs			
Cable		100 m			
Error display		STP(Shielded Twisted-pair) cable			
Operation display		LED			
Occupied points of I/O		LED			
Current consumption (mA)		64points(Fixed type), 16points(Variable type)			
Weight(kg)		500 mA			
		115 g			

### Terminal block configuration

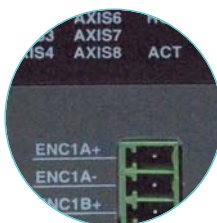
Pin layout	Pin Number	Signal name	
ENC1A+	1	ENC1A+	Encoder1 A+input
ENC1A-	2	ENC1A-	Encoder1 A - input
ENC1B+	3	ENC1B+	Encoder1 B+input
ENC1B-	4	ENC1B-	Encoder1 B - input
ENC1Z+	5	ENC1Z+	Encoder1 Z+input
ENC1Z-	6	ENC1Z-	Encoder1 Z - input
ENC2A+	7	ENC2A+	Encoder2 A+input
ENC2A-	8	ENC2A-	Encoder2 A - input
ENC2B+	9	ENC2B+	Encoder2 B+input
ENC2B-	10	ENC2B-	Encoder2 B - input
ENC2Z+	11	ENC2Z+	Encoder2 Z+input
ENC2Z-	12	ENC2Z-	Encoder2 Z - input

### External encoder wiring

**\* Open collector type**

Pin Number	Signal	
1	ENC1A+	Encoder1 A+input
2	ENC1A-	Encoder1 A - input
3	ENC1B+	Encoder1 B+input
4	ENC1B-	Encoder1 B - input
5	ENC1Z+	Encoder1 Z+input
6	ENC1Z-	Encoder1 Z - input
7	ENC2A+	Encoder2 A+input
8	ENC2A-	Encoder2 A - input
9	ENC2B+	Encoder2 B+input
10	ENC2B-	Encoder2 B - input
11	ENC2Z+	Encoder2 Z+input
12	ENC2Z-	Encoder2 Z - input

**\* line-drive type**

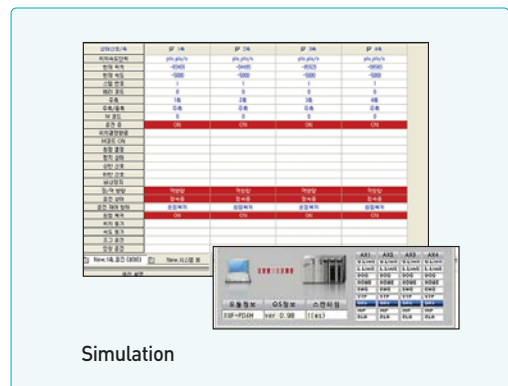
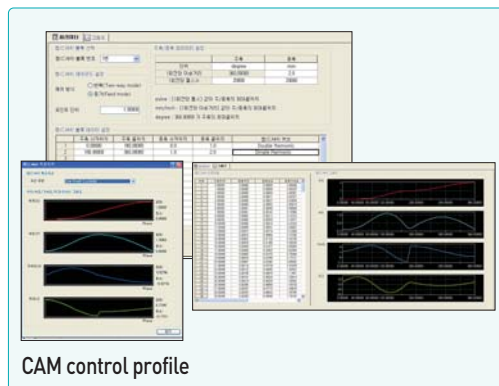
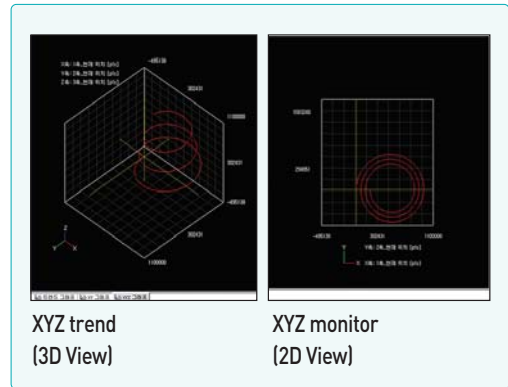
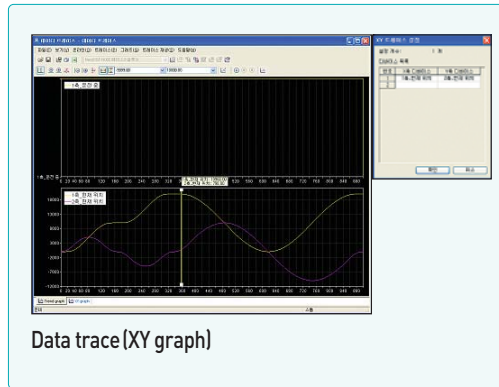
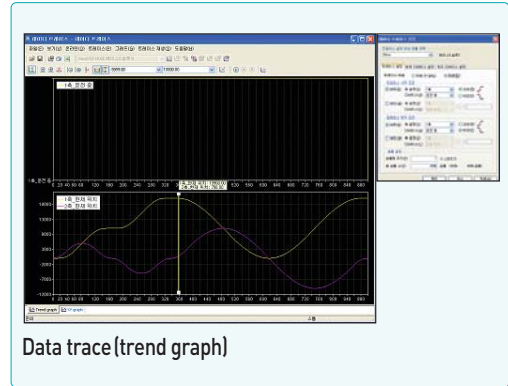
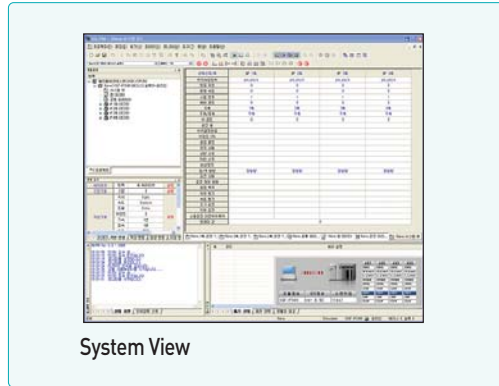




# XG-PM

## Features

- Configuration tool with updated APM software package
- All models can be used for XGT Positioning module (APM, XPM)
- Simultaneous communications can be accessed with XG5000
- Powerful simulation, trace, monitoring





# Motion Module [EtherCAT]

## Features

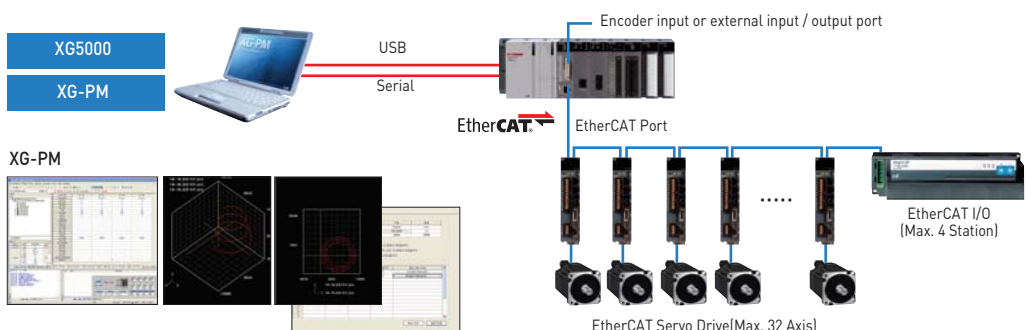
- 32 axes (master) and 4 axes (virtual) control
- EtherCAT CoE supported servo drive
- Communication cycle : 1ms
- Built-in DI/DO 8 points each and EtherCAT I/O 512 points
- Program 2MB
- External encoder input 2ch (line drive)
- Max. transmission distance : 100m



## Specifications

Item		XGF-M32E
Communication		EtherCAT (CoE : CANopen over EtherCAT)
Number of axis	Real	32 axes
	Virtual	4axes
	I/O	Input/output 8 points each (built-in) EtherCAT I/O connection available
Control period		1ms, 2ms, 4ms (same as main task period)
Control unit		Pulse, mm, inch, degree
I/O	Internal	Input 8 points, output 8 points
	External	EtherCAT I/O 4 ea(max. 256 points)
Motion Program	No. of program	Max. 256 ea
	Capacity	Max. 2Mbyte
	Language	LD(FB), ST
	Position data	6400 points/all axis
Control method		Position, Velocity, Torque(Servo drivers support) control, Synchronous control, Interpolation control
Range of position/velocity		± LREAL, 0
Acc. Dec. process		Trapezoid type, S-type (Setting to specify the Jerk at function block)
Acc. Dec. time		1 ~ 2, 147, 483, 647ms
Manual operation		JOG operation
Torque unit		Rated torque % designation
Encoder input	Channel	2 channels
	Max. input	Max. 500Kpps
	Input method	Line drive input (RS-422A IEC specification) Open collector output type encoder
	Input type	CW/CCW, Pulse/Dir, Phase A/B
Max. distance		100m
Communication cable		Over CAT.5 STP(Shielded Twisted-pair) cable
Error indication		Indicated by LED
Communication status indication		Indicated by LED
Occupied point I/O		Variable: 16 point, Fixed: 64 point
Communication physical layer		100BASE-TX
Consumable current(mA)		900mA
Weight		122g

## System Configuration



# XGT RTD input module



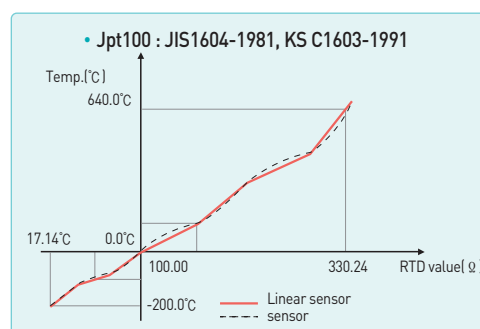
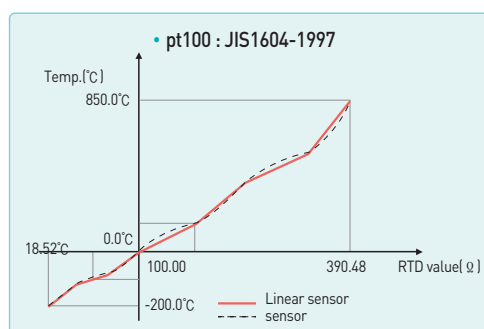
## Features

- Supports various additional functions (average, alarm, filter)
- Special module parameter setting and monitoring with XG5000
- Supports digital conversion, temperature display and user scaling
- Support Offset/Gain function(only RD8A)

## Specifications

Item		XGF-RD4A	XGF-RD4S	XGF-RD8A	
No. of input channel		4 channels	4 channels	8 channels	
Input sensor type	Pt100	JIS C1604-1997	JIS C1604-1997	JIS C1604-1997	
	JPt100	JIS C1604-1981, KS C1603-1991	JIS C1604-1981, KS C1603-1991	JIS C1604-1981, KS C1603-1991	
	PT1000	-	JIS C1604-1997	-	
	NI100	-	DIN 43760-1987	-	
Temperature input range	Pt100	-200.0 ~ 850.0°C	-200.0 ~ 850.0°C	-200.0 ~ 850.0°C	
	JPt100	-200.0 ~ 640.0°C	-200.0 ~ 640.0°C	-200.0 ~ 640.0°C	
	PT1000	-	-200.0 ~ 850.0°C	-	
	NI100	-	-60.0 ~ 180.0°C	-	
Digital output	Temperature display (unit: 0.1)	Pt100	-2,000 ~ 8,500	-2,000 ~ 8,500	-2,000 ~ 8,500
		JPt100	-2,000 ~ 6,400	-2,000 ~ 6,400	-2,000 ~ 6,400
		PT1000	-	-2,000 ~ 8,500	-
		NI100	-	-2,000 ~ 1,800	-
	Scaling display (Customize)	0 ~ 65535 -32768 ~ 32767			
Accuracy	Normal temp.(25°C)	±0.2%	±0.1%	±0.2%	
	Full temp.(0-55°C)	±0.3%	±70ppm/°C	±0.3%	
Conversion speed		40ms / channel			
Insulation	Channel to Channel	Non-insulation	Insulation	Non-insulation	
	Terminal to PLC Power	Photo-coupler			
Wiring method		3-wire	4-wire	3-wire	
Function	Average	Time average (320~64000ms)			
		Counting average(2~64000 count)			
		Moving average(2~100 samples)			
	Alarm	Process alarm			
		Input changing rate alarm			
Offset / Gain	-	-	0		
Filtering	Digital filter (160~64000ms)				
Terminal block		18-point terminal block			
Current consumption		5V: 450mA	5V: 720mA	5V: 450mA	
Weight [g]		150g			

## Characteristics of temperature conversion



## Wiring

• Connection with 2-Wire type sensor

• Connection with 3-Wire type sensor

• Connection with 4-Wire type sensor

1) When sensor and compensating wire are shielded, shield-connection to FG terminal of the module is available.  
 2) The wiring of 4-wire type sensor is identical with the wiring of 3-wire type sensor. 3 wires is connected to the module. But the other wire is not connected with the module.

# Thermocouple module



## Features

- Insulation between channels
- $\pm 0.1\%$  (25°C) constant density
- Supports various input sensor (supporting C-type sensor)
- Various additional functions (average, filter, alarm, max/min value display)
- Special module parameter setting and monitoring with XG5000

## Specifications

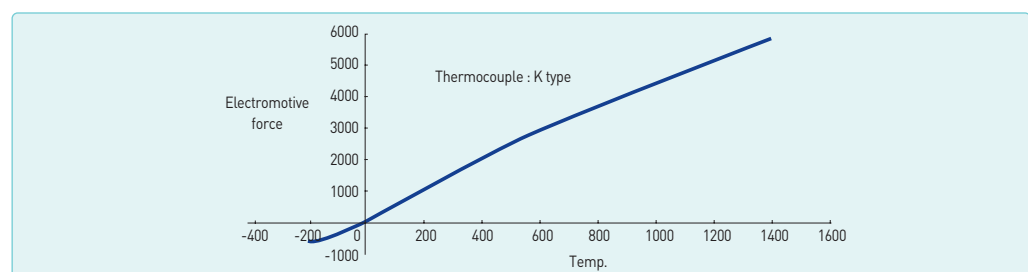
Item	XGF-TC4S	
Input channels	4 channels	
Input sensor type	K, J, E, T, B, R, S, N, C	JIS C1602-1995ITS-90
Input temperature range	K	-250 ~ 1350°C
	J	-200 ~ 1200°C
	E	-250 ~ 1000°C
	T	-250 ~ 400°C
	B	400 ~ 1800°C
	R	-50 ~ 1750°C
	S	-50 ~ 1750°C
	N	-270 ~ 1300°C
Digital output	Temperature display (unit: 0.1)	Display down to the first decimal place [0.1°C]
	Scaling (User range setting)	0 ~ 65535 -32768 ~ 32767
Accuracy	Normal temp. (25°C)	$\pm 0.1\%$
	Temperature coefficient (Operating temp. range)	Some section can permit 0.5% $\pm 100\text{ppm}^\circ\text{C}$
Conversion speed	40ms/ channel	
Insulation	Between channels	Insulation
	Between terminals and power	Insulation(Photo-Coupler)
Compensation	Automatic compensation by RJC sensing (PT100)	
	Compensation degree	$\pm 1.0\%$
Function	Average	Average time (320 ~ 6400ms)
		Average number (2~ 64000)
		Average move (2 ~ 100)
	Alarm	Process Alarm
		Change rate alarm
Filter	Burn-out detection	
Terminal block	Max./Min. values display	Digital filter (160 ~ 64000ms)
		Max./Min. values display
Terminal block	18-point terminal block	
Current consumption	5V : 610mA	
Weight (kg)	0.150	

## Input wiring

terminal block for compensating wire extension

- 1) When sensor and compensating wire are shielded, shield connection to FG terminal is available.
- 2) To minimize an error, overall temperature of block terminal need to be equal.
- 3) Compensating sensor should be the same type of sensor which is used for measurement.

## Characteristics of I/O conversion





# Temperature controller

## Features

### XGF-TC4UD

- Optimum temperature control
- Universal input: TC, RTD, Voltage, Current
- Isolated input
- Output: Current/Transistor
- Parameter setting via dedicated software: TG-CON
- Variety of control types
  - PID control
  - Cascade control
  - On/ Off control
- Disconnection detection
- Various input functions: Bias, Filter, Square root
- Auto-tuning

### XGF-TC4RT

- Input RTD : Pt100, JPt100, Pt1000
- Control Type : PID, On / Off Control



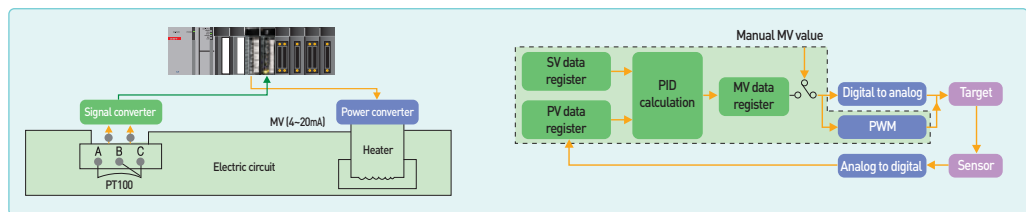
## Specifications

Item	XGF-TC4UD		XGF-TC4RT	
No. of loop	4 loops		4 loops	
Input	Thermo couple	K	-200 ~ 1300 °C	
			0 ~ 500 °C	
		J	-200 ~ 1200 °C	
			0 ~ 500 °C	
		E	-200 ~ 1000 °C	
		T	-200 ~ 400 °C	
		B	400 ~ 1800 °C	
		R	0 ~ 1700 °C	
		S	0 ~ 1700 °C	
		N	-200 ~ 1300 °C	
	C(W5Re/W26Re)	0 ~ 2300 °C		
	PL II	0 ~ 1300 °C		
	L	-200 ~ 900 °C		
	U	-200 ~ 600 °C		
	RTD	Pt100	-200 ~ 850 °C	
JPt100		-200 ~ 600 °C	-200 ~ 600 °C	
Pt1000		-200 ~ 800 °C	-200 ~ 800 °C	
Voltage	DC mV	0 ~ 10mV		
		0 ~ 100mV		
	DC V	0 ~ 1V		
		1 ~ 5V		
		0 ~ 5V		
		0 ~ 10V		
Current	DC mA	4 ~ 20mA		
		0 ~ 20mA		
Input channel	4 channels(Input type selection per channel)		-	

## Specifications

Item	XGF-TC4UD		XGF-TC4RT		
Resolution	Resolution Refer to the user's manual (Resolution for each input type)				
Cold junction compensation	Compensation	Automatic compensation by RJC sensor			
	Precision	±0.2°C			
Digital output	Temperature display	0.1°C/1°C (Selection by software)			
	Linear display	0~1000			
	Scale display	Only for voltage/current input Range : -3,000~3,000 Setting range: 0~3000			
Conversion speed	200ms / module		400ms / 4loops		
Control type	PID, On/Off control				
Parameter	Set value (SV)	Selection per input type			
	Gain	0 : ON/OFF control, Real type			
	Integrated time	0 : No Differential control, Real type			
	Differential time	0 : No Integrated control, Real type			
Output	No. of output channel		8 channels (PWM or analog output)		
	PWM	Rated load voltage	DC 24V		
		Max. current point	0.1A points		
		On voltage drop	DC 0.3V or less		
		Off leakage current	0.1mA or less		
		Response time	ON ⇒ OFF	1ms or less	
			OFF ⇒ ON	1ms or less	
	Periodic	0.5~120.0sec (resolution: 0.5sec)		0.5~100.0sec(resolution: 0.1s)	
	Time resolution	High value between 10ms or 0.5% of full scale			
	Analog output	Range	4~20mA		
Resistance		600Ω or less			
Resolution		±1.0%, 25°C			
Precision		8μA			
Insulation	Item	Insulation	Insulation withstand voltage	Insulation resistance	
	Channel - Channel	Trans	500V AC, 50/60Hz 1min,	500V DC,	
	Input terminal - PLC	Photocoupler	Leakage 10mA or less	10MΩ or more	
	Current output - Current output	Non insulation			
	External power- Output				
Warm-up	20min or more			-	
Terminal	18 points terminal				
Power	5V, DC 24V (external)				
Current consumption	DC 5V : 900mA (Internal) DC 24V : 300mA (external)		DC 5V: 310mA DC 24V: 28mA		

## Example : Constant temperature



## XG-TCON

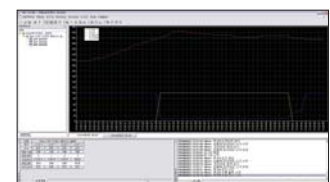
- The configuration tool for the temperature control module
- Easy parameter settings, data monitoring and trend-monitor support
- Auto-tuning operation command to speed up the system is set up and test operation



Data Monitor



Parameter setting(input parameter)



Trend monitor



# Event input module



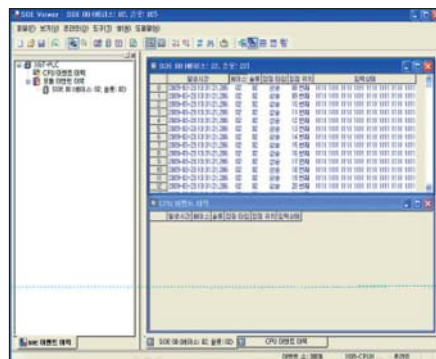
## Features

- SOE: Sequence Of Events Recorder
- I/O information collection to analyze the control system in Generation and Transformer
- Event collection in every 1ms
- Max. 300ea data available
- Data retain by built-in memory
- Max. installable module: 16ea
- Event monitoring of history through SOE Viewer

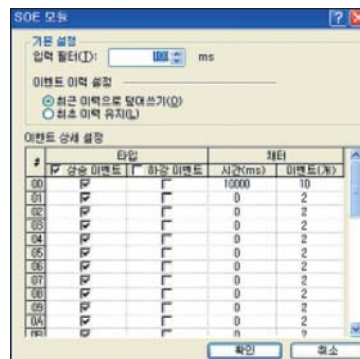
## Specifications

Item		Specifications
		XGF-S0EA
No. of input point		32 points
Insulation method		Photo-Coupler Insulation
Memory size		1Mbit
The first event setting time		CPU RTC : 1 ms (±2ms : delay between modules) RS-422 IRIG-B : 1 ms (±0.5ms : delay between modules)
Rated input voltage		DC24V
Rated input current		Approx. 4mA / points
Voltage range		DC20.4 ~ 28.8V(5% and lower ripple rate)
On voltage/On current		DC19V and higher / 3 mA and higher
Off voltage/ Off current		DC11V and lower/ 1.7 mA and lower
Input resistance		Approx. 5.6 kΩ
Response time (ms)	Off → On	100us+Input filter time(User setting: 0~100ms)
	On → Off	150us+Input filter time(User setting: 0~100ms)
Clock Synchronization		CPU RTC or RS-422 by IRIG-B format
Withstand voltage		AC560V rms / 3 Cycle (altitude 2000m)
Insulation resistance		10MΩ and higher (DC500V)
COMM method		32point / COM
Current consumption		0.4 A (MAX)
Operation display		LED On with Input On
External connection method		40point connector
Size(mm)		27x98x90
Weight		0.2 kg

## SOE Viewer



Monitoring window



Parameter setup

# Datalog module

## Features

- Capable to easily save PLC device data without PC
- Capable to save PLC control data without missing any change
- Data can be saved whenever scanning is done or they can be saved at an interval of several ms(millisecons).
- Capable to save a large volume of data file
- Long-term data saving is available since CF card and USB memory with a large volume of up to 16GB can be used.



## Specifications

Item		XGF-DL16A					
CF Card	Voltage of power supply	3.3V ± 5%					
	Card Type	CF200I(Transcend 's Industrial CF card)					
	Compatibility Capacity	1, 2, 4, 8, 16Gbyte					
	Number of mountable cards	1					
	Caution	Use only industrial CF cards manufactured by Transcend					
USB Memory	Voltage of power supply	5.0V ± 5%					
	Memory Type	USB 2.0 (Host function)					
	Compatibility Capacity	1, 2, 4, 8, 16Gbyte (Please use USB capacity above CF card capacity)					
	Saving Method	Auto Saving through PnP function (Activation of PnP auto duplication: when USB is mounted, when power is supplied again)					
	Number of mountable memories	1(Unavailable to support USB extension cables)					
Data Type	BOOL	0 or 1					
	BYTE	00 ~ FF					
	WORD	0000 ~ FFFF					
	DWORD	00000000 ~ FFFFFFFF					
	LWORD	00000000 00000000 ~ FFFFFFFF FFFFFFFF					
	SINT	-128 ~ 127					
	INT	-32,768 ~ 32,767					
	DINT	-2,147,483,648 ~ 2,147,483,647					
	LINT	-576,460,752,303,423,488 ~ 576,460,752,303,423,487					
	USINT	0 ~ 255					
	UINT	0 ~ 65,535					
	UDINT	0 ~ 4,294,967,295					
	ULINT	0 ~ 1,152,921,504,606,846,975					
	REAL	-3.402823466e+038 ~ -1.175494351e-038 or 0 or 1.175494351e-038 ~ 3.402823466e+038					
	LREAL	-1.7976931348623157e+308 ~ -2.2250738585072014e-308 or 0 or 2.2250738585072014e-308 ~ 1.7976931348623157e+308					
STRING	Fixed letters (Maximum 8 letters)						
Data Saving	Number of Settings	Maximum 8					
	Number of Data	Maximum 32					
	Saving Kind	Saved by the ladder program					
	File Type	CSV file(Extension: csv)					
	Number of Saving Files	Total 800 (when using 16Gbyte CF memory)					
SavingSpeed	Processing Score(word)	4	16	64	256	1024	
	Processing Speed(ms)	1	4	10	30	120	
Time to Initialize CF card	Capacity(Gbyte)	1	2	4	8	16	
	Time(s)	10	20	40	60	120	
Collection Interval	1 ~ 9999999 ms (In consecutive saving)						
In/output Occupation Score	32 points 1 slot(Input 22 points, output 10 points)						
Clock	Synchronized at PLC CPU time whenever it is scanned						
DC5V Internal Consumption Current	0.53A						
External Size	98(H)[mm] x 27(W)[mm] x 90(D)[mm]						
Weight	0.13kg						

Special

## System Configuration

Data collection is available with simple settings

settings

USB Memory Backup

Data Saving

CSV File

	A	B	C	D
1	Time	Index	DWORD	WORD
2	2011/07/04/09:22:35.038	1807154	05701D3C	1D3C
3	2011/07/04/09:22:35.058	1807155	05701D3D	1D3D
4	2011/07/04/09:22:35.079	1807156	05701D3E	1D3E
5	2011/07/04/09:22:35.098	1807157	05701D3F	1D3F



# Software

Software innovation for integrated solution.

XG5000 is the optimum software which can cover various programming needs, debugging, and easy maintenance. Especially, XG-PD achieves customer satisfaction with useful maintenance tool by internet.

A diagram consisting of four overlapping circles. The top-left circle is light blue and contains the text 'XG-PD'. The top-right circle is light yellow and contains the text 'XG-PM'. The bottom-left circle is light purple and contains the text 'XG5000'. The bottom-right circle is light orange and contains the text 'XG-TCON'. The circles overlap in a central area.

XG-PD

XG-PM

XG5000

XG-TCON

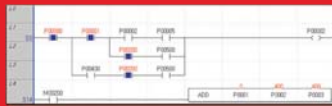




# Programming software XG5000



- Program editing & Engineering software
- Windows-based easy operation
- Multi-PLC, Multi-programming support
- Various monitoring and diagnosis functions
- Windows 2000, XP (Limited use in Windows 98, ME)



Ladder monitor

PLC	Type	Variable	Value	Variable	Comment
1	PLC	Bit	00000_0	0	Start button
2	PLC	Bit	00000_1	0	Variable
3	PLC	Bit	00000_2	0	Variable
4	PLC	Bit	00000_3	0	Variable
5	PLC	Bit	00000_4	0	Variable
6	PLC	Bit	00000_5	0	Variable
7	PLC	Bit	00000_6	0	Variable
8	PLC	Bit	00000_7	0	Variable
9	PLC	Bit	00000_8	0	Variable
10	PLC	Bit	00000_9	0	Variable
11	PLC	Bit	00000_10	0	Variable
12	PLC	Bit	00000_11	0	Variable

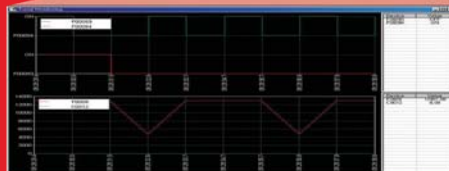
Variable monitor



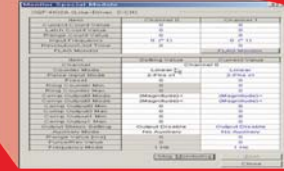
Forced I/O



System monitor



Trend monitor



Special module monitor

## PROGRAMMING XG5000

### Easy how to use

Letter type, color, short key, tool bar

Convenient editing

Undo, Redo, Excel editing

### Structuralized program

Scan, task (Initialization, normal cycle, external contact point, internal device)

### Various monitoring

Special module, trend, user-event, etc

## NETWORK SET UP, DIAGNOSIS XG-PD

### Communication module parameter setting

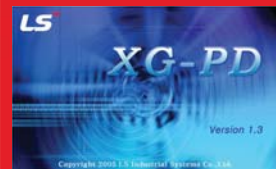
Basic, high-speed link parameter setting

### System diagnosis and monitoring

Ping/Self test

Monitoring of sending/receiving frame

Display of status and diagnosis of each module



## POSITIONING XG-PM

### Positioning & Operation data

CAM Profile

Monitoring, Simulation, Trace



## TEMPERATURE XG-TCON

### Positioning & Auto tuning

Operation & Data condition monitoring

Trends can be monitored





## Features

- Program editing & Engineering software
- Windows-based easy operation
- Multi-PLC, Multi-program, Multi-task in one project
- Various monitoring and diagnosis functions
- Windows 2000, XP (Limited use in Windows 98, ME)



## Programming tools

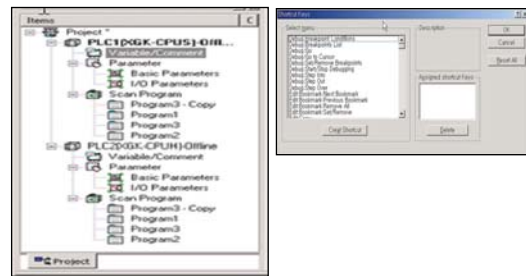
**MPMP (Multi-PLC Multi-programming)**  
Different PLC systems can be edited, monitored, and managed simultaneously in one project.

### Drag & Drop

It is available in project, variable/comment, ladder diagram editing and monitoring.

### User-defined shortcut keys

User-defined shortcut keys increase editing convenience.



## Monitoring

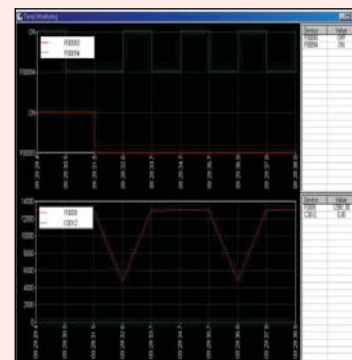
Monitor Special Module		
XGF-HO2A (Line-Driver, 2-CH)		
Item	Channel 0	Channel 1
Current Count Value	0	0
Latch Count Value	0	0
Range Count Value	0	0
Input Frequency	0 (° 1)	0 (° 1)
Revolution/Unit Time	0	0
FLAG Monitor		FLAG Monitor
Item	Setting Value	Current Value
Channel	Linear	Linear
Counter Mode	2-Phs x1	2-Phs x1
Pulse Input Mode	0	0
Preset	0	0
Ring Counter Min.	0	0
Ring Counter Max.	0	0
Comp. Output Mode	(Magnitude)-	(Magnitude)-
Comp. Output Mode	(Magnitude)+	(Magnitude)+
Comp. Output Min.	0	0
Comp. Output Max.	0	0
Comp. Output1 Min.	0	0
Comp. Output1 Max.	0	0
Output Status Setting	Output Disable	Output Disable
Auxiliary Mode	No Auxiliary	No Auxiliary
Range Value (ms)	0	0
Pulse/Rev Value	0	0
Frequency Mode	1 Hz	1 Hz

### Special module monitoring

Monitoring and test-run of various special modules are available.



### System monitoring



### Trend monitoring

The changing value of specific device can be monitored and saved as a file.

Value	Variable	Comment

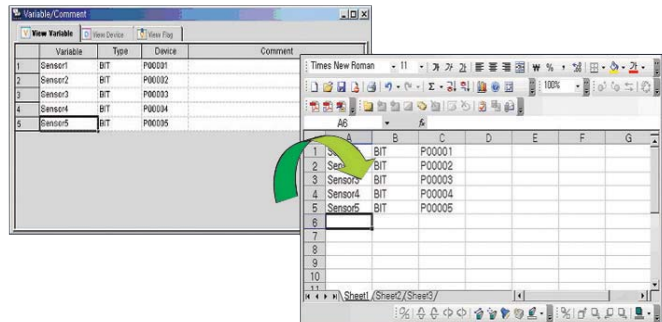
### Variable monitoring

### System requirement

Item	System requirement
O/S	Windows 2000, XP [Limited use in Windows 98, ME]
CPU	IBM compatible PC with Min. 200MHz Pentium processor
Memory	Min. 128M
HDD	100 MB (Free memory space)
Serial port	Communication port for program transmission (RS-232C, USB)
Printer	Compatible with Windows 98 or later
Mouse	Compatible with Windows 98 or later

### Variable and programming editing

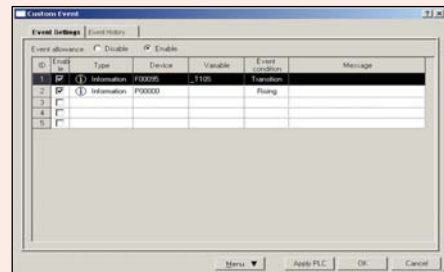
- Data input like EXCEL
- Cell-unit edit
- Auto Fill function
- Compatible with Microsoft Excel
- Redo and Undo (Unlimited)
- Segment screen edit



### Improved diagnosis and maintenance



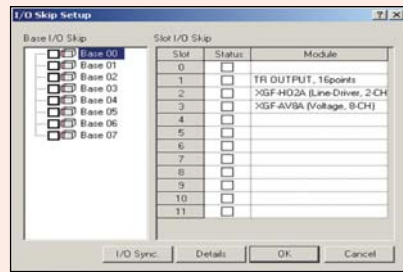
**Module exchange wizard**  
It supports safe module exchange during 'RUN' mode.



**User-defined event**  
By registering user-defined event, users can read the record of specified event and use it for PLC operation and debugging



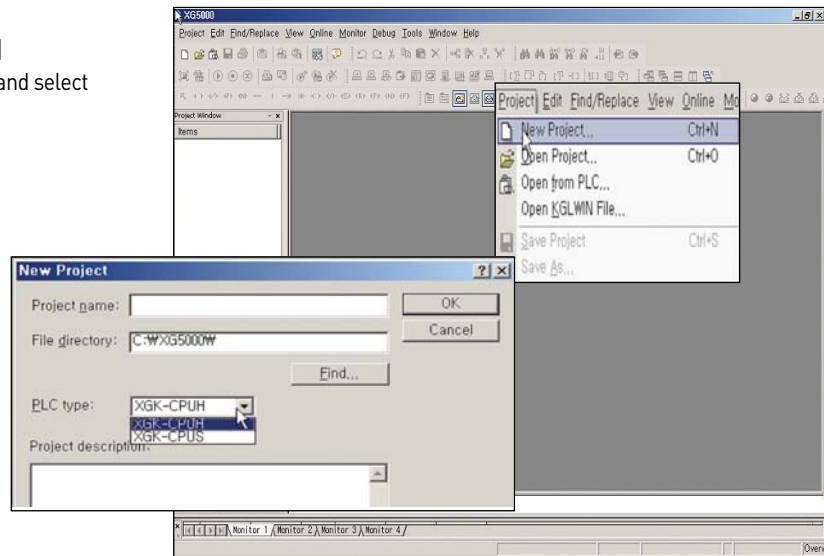
**Forced I/O**  
The status of external output device can be checked without program. And when input device breaks down, forced input function specifies ON/OFF and can operate the system without interruption of equipment.



**I/O skip, Error Mask**  
I/O inspection and renewal can be set for specific module and continuous operation is available when an error is occurred.

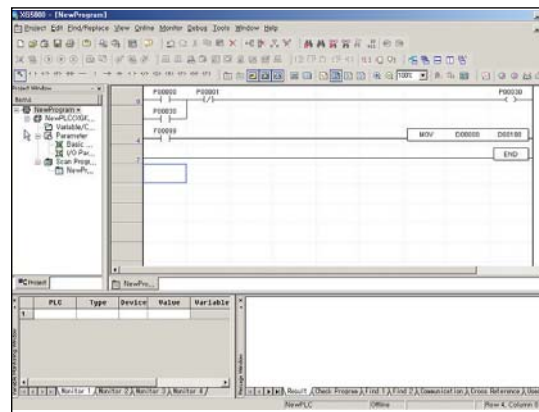


- Program editing**
- Start XG5000
  - Select [New Project]
  - Write project name and select CPU type



**Configure ladder lines as below with ladder input tool bar**

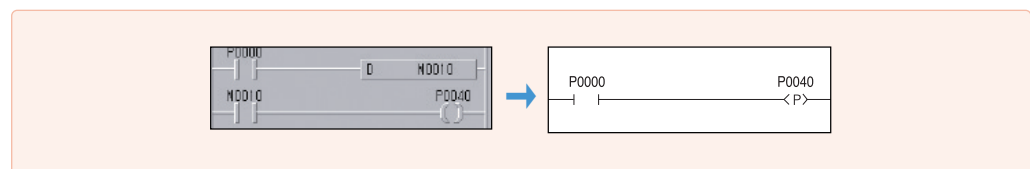
- Select input point and command with ladder tool bar.



Icon	Description	Short key
	Arrow mode	ESC
	Normally open contact	F3
	Normally closed contact	F4
	Positive transition-sensing contact (On for 1 scan when Off → On)	Shift+F1
	Negative transition-sensing contact (On for 1 scan when On → Off)	Shift+F2
	Horizontal line	F5
	Vertical line	F6
	Fill horizontal line	Shift+F8
	Coil	F9
	NOT instruction contact	Shift+F9
	Negated coil	F11
	SET coil	Shift+F3
	RESET coil	Shift+F4
	Positive transition-sensing coil (On for 1 scan when Off → On)	Shift+F5
	Negative transition-sensing coil (On for 1 scan when On → Off)	Shift+F6
	Function	F10

**Note) Addition of 'EDGE' detection instructions**

Develop user-friendly programming through adding D, D NOT instructions (Rising EDGE, dropping EDGE) to contact and output coil.



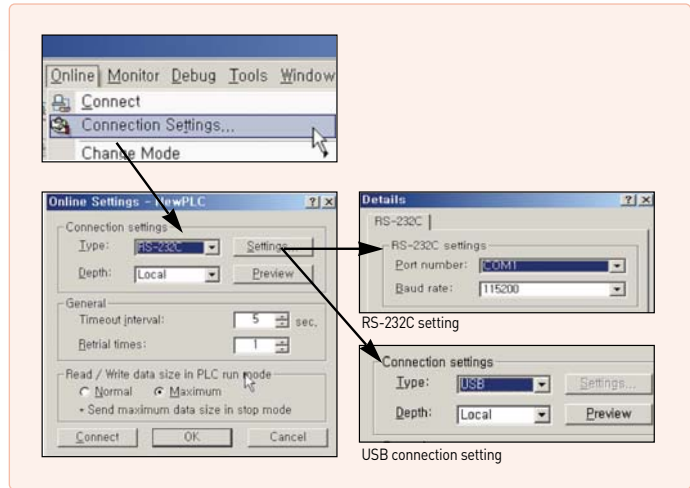
## Program download

### Connection setting

- Check a setting for connection between XGT and XG5000
- XGT supports USB and RS-232C

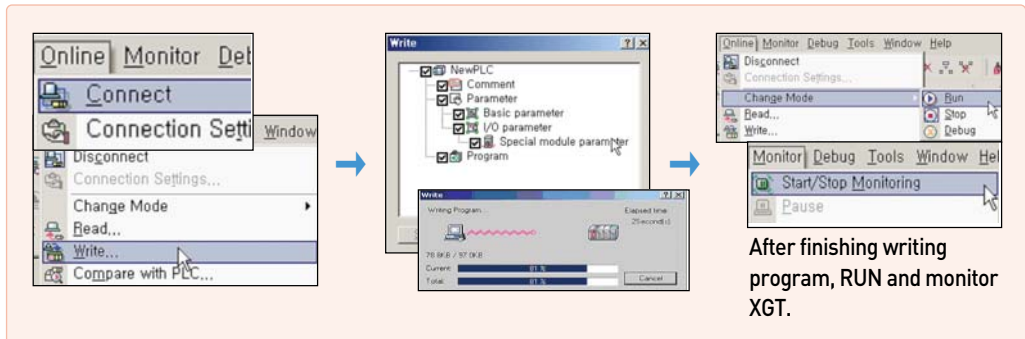
Set up communication port and download speed

\* using 'USB TO RS-232C' converter, 115,200bps connection may be unavailable depending on characteristics of converter. In this case, change the communication speed to 38,400bps.



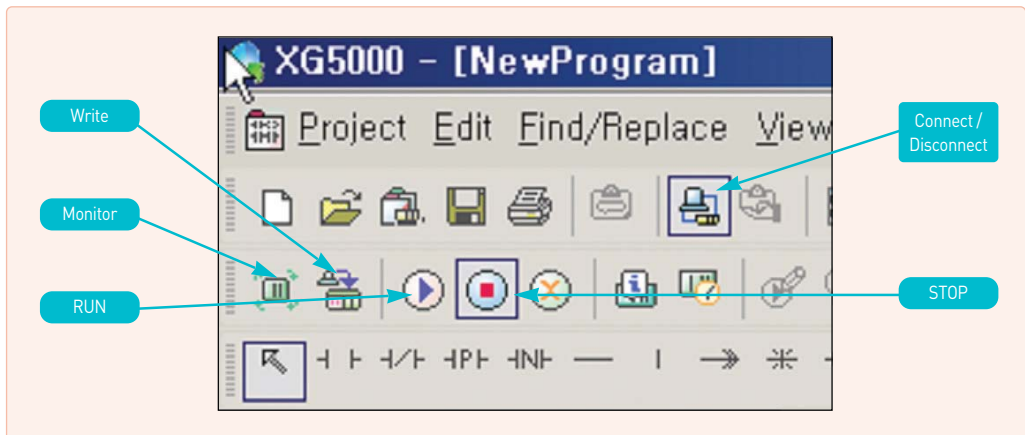
### Connection

Connect to PLC and download the program as below.



### Short icon

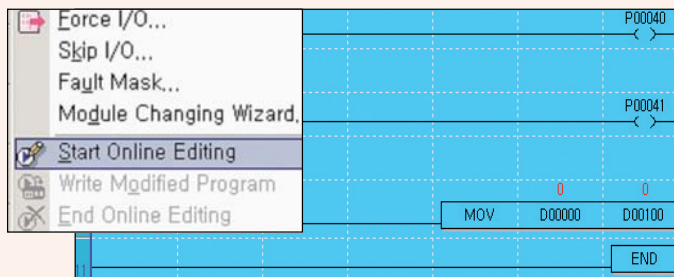
\* XGT doesn't support collective-writing monitoring for system safety.





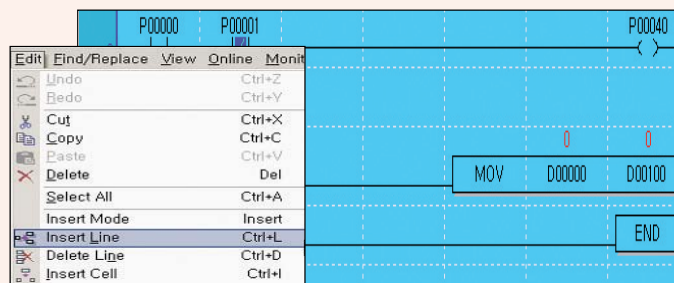
## Online Editing

Select [Start Online Editing] in Online menu.



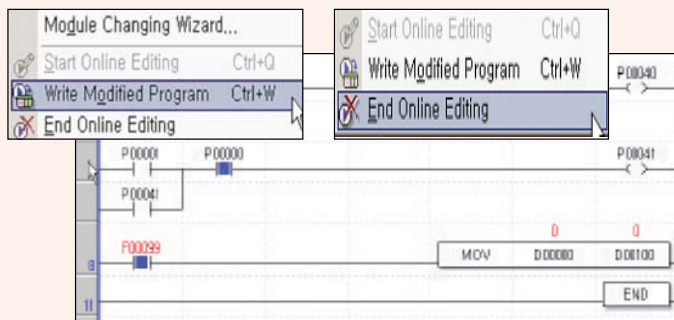
When starting Online Editing, the screen color becomes blue.

Modify the program.



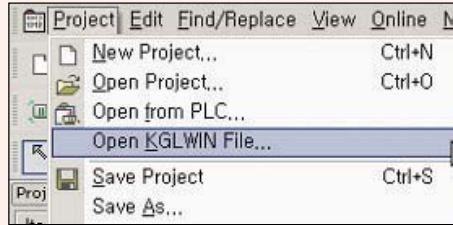
Edit menu

After finishing modifying the program, select [Write Modified Program] and [End Online Editing].

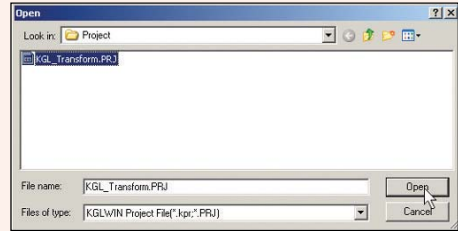


After finishing 'Online Editing'

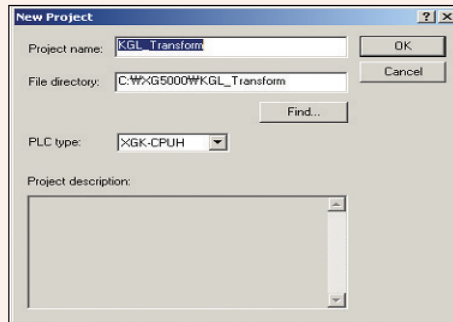
**Open a project written in KGL-WIN**



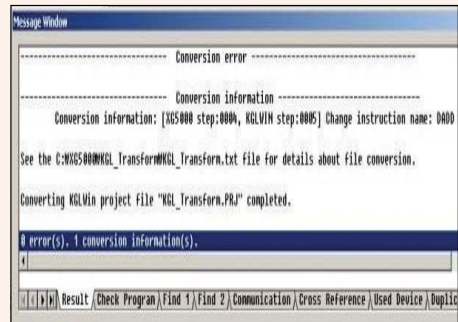
Select [Open KGLWIN file] in project.



Select the file.



Select the type of XGT CPU.



Check converted information in the message window.

**Note)** Dedicated instructions and special parameters for MASTER-K cannot be converted.  
 Mostly General instructions and descriptions are converted.  
 Information impossible to be converted is displayed as ERR.



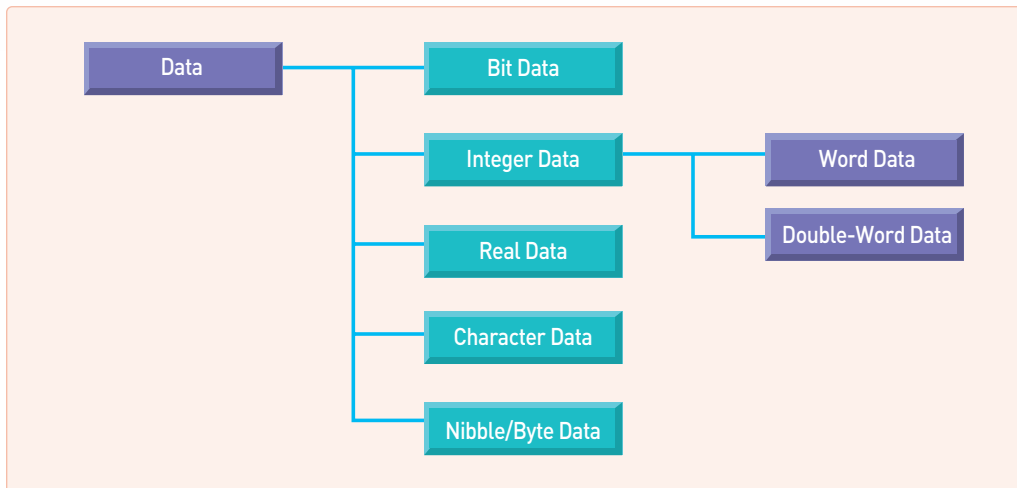
• Content of main special flag (F) change

MASTER-K	XGT	Specifications
F10	F99	ON regularly
F11	F9A	OFF regularly
F12	F9B	ON during first one scan
F13	F9C	OFF during first one scan

For more detailed information, refer to user's manual.

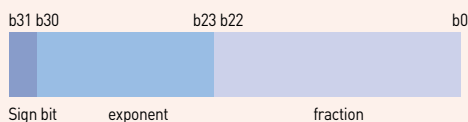


## Data type

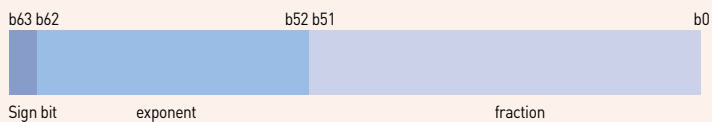


- Nibble: 4-bit unit data
- Byte: 8-bit unit data
- Real Data: 32-bit/64-bit floating point data

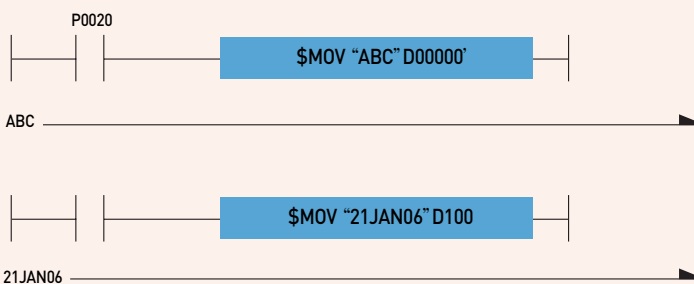
### Real Number



### Long Real Number



- Character Data: Saving numbers, alphabets, symbols as a type of ASCII code



D100	0x31	0x32
D101	0x41	0x4A
D102	0x30	0x4E
D103	0x00	0x36
D104	0x00	0x36



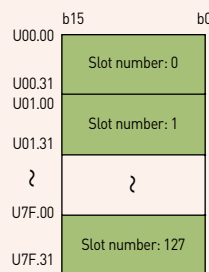
## Device type

Device	Size	Bit Contact	Word Data	Name
P	32768 points	P00000 ~ P2047F	P0000 ~ P2047	I/O Relay
M	32768 points	M00000 ~ M2047F	M0000 ~ M2047	Assistant Relay
L	180224 points	L00000 ~ L11263F	L0000 ~ L11263	Link Relay
N *1)	21K words	N/A	N00000 ~ N21503	Comm. data register
K	32768 points	K00000 ~ K2047F	K0000 ~ K2047	Keep Relay
F	32768 points	F00000 ~ F2047F	F0000 ~ F2047	Special Relay
T *2)	2048 points	T0000 ~ T2047	T0000 ~ T2047	Timer
C *3)	2048 points	C0000 ~ C2047	C0000 ~ C2047	Counter
U	3072 words	U00.00.0 ~ U7F.31.F	U00.00 ~ U7F.31	Special Module Counter
Z	128 words	N/A	Z0 ~ Z127	Index Register
S	128 groups	S00.00 ~ S127.99	N/A	Step Control Relay
D	32K words	D00000.0 ~ D32767.F	D00000 ~ D32767	Data Register
R (Internal RAM) *4)	32K words	R00000.0 ~ R32767.F	R00000 ~ R32767	File Register
ZR (Internal RAM) *5)	32K words	N/A	ZR00000 ~ ZR65535	File Register
R (Expanded)	1M words	N/A	Available as much as extension size	File Register
ZR (Expanded)	1M words	N/A	Available as much as extension size	File Register

**Note)** 1. When communication module is not used, it can be used as internal data area.  
 2. Word data in timer shows a current value of relevant bit contact.  
 3. Word data in counter shows a current value of relevant bit contact  
 4. Even when using more than 32K words internal RAM, bit contact available to display is R00000.0~R32767.F Also word data enable to be displayed in the range of R00000.0~R32767.F  
 5. When internal RAM is more than 32K words, bit contact can be in the range of ZR00000.0~ZR32767.F and word data can be displayed as much as the size of internal RAM

## Special module register U

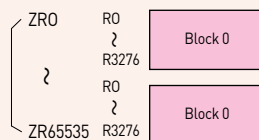
Register for reading data from special module mounted in slot



- Assigning 32 words per slot in U area
- Bit type display available  
Ex) U93.12.x (x: Bit location, Hexadecimal display)
- Available to read/write internal memory value of special module without using PUT (P), GET (P), PUTS (P), GETS (P)
- Basic display in U area  
Ex) Uxy.z  
x: Base number (0~7)  
y: Slot number (0~F)  
z: Word number of special module internal memory

## File register R, ZR

Register that a recorded value is not deleted when power failure is occurred. File register is used for data backup or data storage.

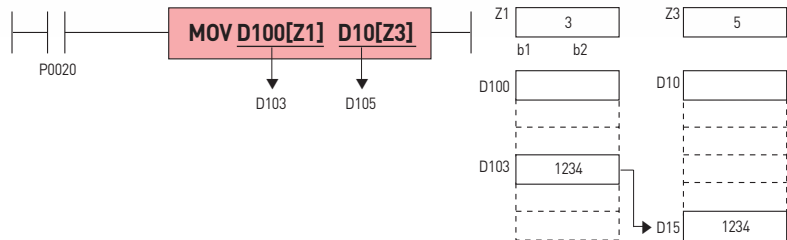


- R: Block unit access
- ZR: Entire file register access
- Internal RAM (Temporary preservation): 32K words
- FLASH (Permanent preservation): 1M words



## Index register

Index register sets up devices using index function.  
 The sum of index register value and directly specified device number is real device number.



## Available Device

- Bit Device: P, M, L, K, F, T, C
  - Word Device: U, D, R, ZR, N, present value of T and present value of C
- Ex) MOV T1[Z1] D10 : If Z1 is 5, present value of T(1+5)=T6 is transmitted to D10.  
 Ex) LOAD D10[Z1].5 : If Z1 is 5, LOAD(10+5).5 => LOAD D15.5 is set.

## Bit specifying method of word device

By assigning bit number to word device, bit data is available to use.

Word device number · Bit number

In this case, word device number should be addressed as decimal and bit number should be addressed as hexadecimal.  
 Relevant Device: U, D, R

## Instructions

Classification	Designations	Symbol	Description	No. of step
16 Bits transfer	MOV		(S) → (D)	2
	MOVP		(S) → (D)	3
32 Bits	DMOV		(S+1,S) → (D+1,D)	2
	DMOVP		(S+3,S+2,S+1,S)	

① **Classification:** Classifies instructions into applications.

② **Designations:** Displays instruction names to be used in program.

- Display rules: Instructions shall be basically displayed in word unit. According to data size, operation characteristics, real number data process, text process, the rules are as follows;
- Based on Data Size & Type
  - D: Double Word related instruction.
  - R: Real Number related instruction.
  - L: Long Real Number related instruction.
  - However, LMOV is 64 Bits transfer instruction.
  - \$: String related instruction.
  - G: Group calculation.
  - 4: Nibble related instruction, used only at the back of instruction.
  - 8: Byte related instruction, used only at the back of instruction.
  - 3: Instruction that process 3 operands, used only at the back of instruction.
- Based on Operation Characteristics
  - P: Instruction that is executed for 1 scan when input signal is changed OFF = > ON

③ **Symbol:** Displays symbols used in program, showing the number of used operands and the type of Source or Destination. Operand display rules are as follows;

- S: Source, with data value not changed after calculated.
- D: Destination, with data value changeable after calculated.
- N, n: The number to process.
- St, En: Start and End, used only in BSFT & WSFT.
- Sb: Source in case Bit position is specified, mostly used in Nibble/Byte instruction.
- Db: Destination in case Bit position is specified.
- Z: Control word, which means previously specified format as based on each instruction.

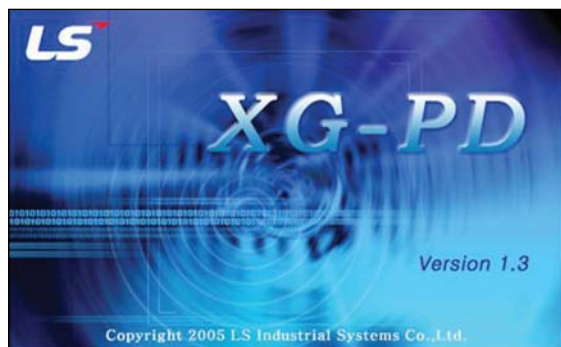
④ **Description:** Describes general functions of instruction.

⑤ **No. of step:** The number of basic steps of instruction, which means the number of steps in case indirect specification, index formula and direct variable input were not used.



**Features**

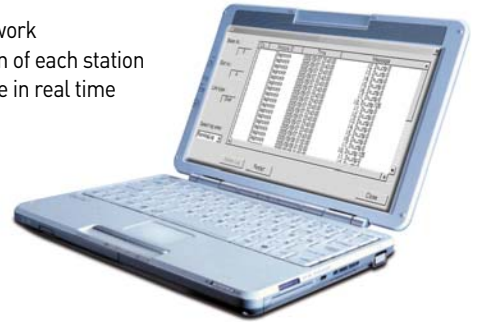
- Default settings of the network and easy of user program
- Network system and provides extensive monitoring and control of the communication module
- Efficient implementation of a fast interface with the CPU to the network management
- Easy access with XGT and MODBUS
- Rich built-in diagnostic function (Condition of CPU, Link, Auto SCAN, Frame monitor)



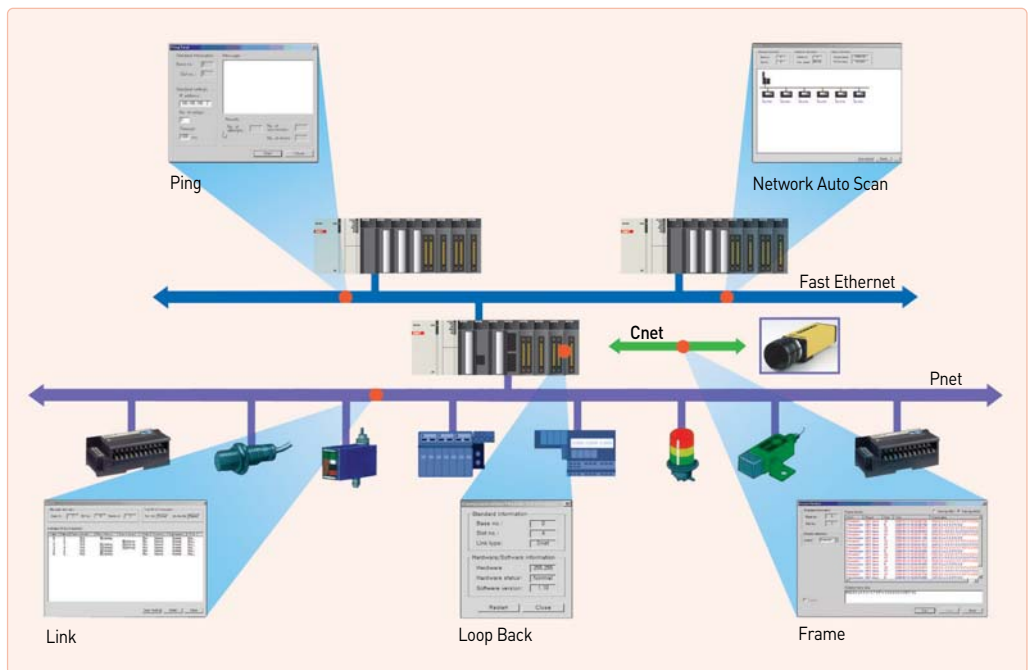
Item		RAPIenet	FEnet	FDEnet	IF0S FEnet	Cnet	EtherNet/IP	Fnet	Rnet	DeviceNet	Profibus-DP	
Service	High speed link	○	○	○	○	–	–	○	○	○	○	
	XGT server protocol	–	○	–	○	○	–	–	–	–	–	
	MODBUS server protocol	–	○	–	○	○	–	–	–	–	–	
	P2P	○	○	○	○	○	○	–	–	–	–	
	XG5000 Service	○	○	○	○	○	–	–	–	–	–	
High speed link	Max. station	64	64	64	64	–	–	64	64	64	126	
	No. of block	128	128	128	128	–	–	64	64	64	126	
	Send block	64	32	32	32	–	–	32	32	64	126	
	Receive block.	128-Send block				–	–	64-Send block	32	64	–	
	Data per block	200 words				–	–	60 words		256bytes	244bytes	
P2P	No. of block	64	64	64	64	64	–	–	–	–	–	
	Data per block	1400bytes				256bytes		–	–	–	–	
	Service	–	User defined, XGT client, Modbus client				–	–	–	–		
Ether Net/IP	TCP	–	–	–	–	–	64(Client) 128(Server)	–	–	–	–	
	CIO (IO Communication)	–	–	–	–	–	64(Client) 128(Server)	–	–	–	–	
System diagnosis		Connection status, network status										
Media		100Base-T/FX	10/100Base-T/FX		900-115200bps	100Base-T	1Mbps	125/250/500Kbps	9.6K-12Mbps			
Topology		Ring, Line	Star	Ring, Line	Bus	Star, Line	Bus	Bus, Star	Bus			
Configuration Tool		XG-PD							XG-PD / SyCon			

### Various network diagnosis and monitoring

- Auto Scan: Searching and displaying each node connected to network
- Link Monitor: Monitoring status of high-speed link communication of each station
- Frame Monitor: Collecting and displaying sending/receiving frame in real time



Item	RAPIEnet	FEnet	FDEnet	IFOS FEnet	Cnet	EtherNet/IP	Fnet	Rnet	DeviceNet	Profibus-DP
Module information	●	●	●	●	●	●	●	●	●	●
Media status	●	-	-	-	-	●	-	-	-	-
Auto scan	●	●	●	●	●	●	●	●	●	●
Ping test	-	●	●	●	●	-	-	-	-	-
Link monitoring	●	●	●	●	●	●	●	●	●	●
Frame monitoring	-	-	-	-	●	-	-	-	-	-





# XGT Panel iXP Series

## Main Specification

- 1GHz 32bit RISC Embedded CPU
- Ethernet 1ch, RS-232C 2ch, RS-422/485 1ch
- 16,777,216 TFT color LCD
- USB host 3ch and device 1ch
- 128MB display data and 1MB back-up memory
- CF and SD memory card interface

## Main Functions

- PLC ladder monitoring (XGK/XBC PLC only)
- Web Server/Data Server
- Path through
- XP-Remote : Remote controlling and monitoring



Item	iXP70-TTA	iXP80-TTA	iXP90-TTA
Display type		TFT LCD	
Screen size	26.4cm (10.4 ")	30.7cm (12.1 ")	38.1cm (15 ")
Display Resolution	800 × 600(SVGA)	800 × 600(SVGA)	1,024 × 768(XGA)
Color indication	16bit/24bit Color (default 16bit)		
Indication degree	Left/Right: 80 deg. Upper: 60 deg. Lower: 80 deg.		
Backlight	LED		
Backlight duration	Approx. 60,000h		
Brightness	700 cd/m <sup>2</sup>	550 cd/m <sup>2</sup>	800 cd/m <sup>2</sup>
Touch panel	4-Line type, analog		
Sound Output	Magnetic buzzer (85dB)		
Process	ARM Cortex-A8 Core (32bit RISC), 1GHz		
Audio input	-		1 channel, audio input
Audio Output	1Channel, stereo audio output		
Video input	-		1 channel(camera video input)
Video output	-		D-SUB, 1 channel(monitor)
Memory	Flash	1GB (display 128MB)	
	Operating RAM	512MB	
	Backup RAM	1MB	
Backup data	Date/Hour data, Logging/Alarm/Recipe data and nonvolatile device		
Battery duration	Approx. 3 years (Operating ambient temperature of 25°C)		
USB Host	3 Channels, USB 2.0 host (mouse, keyboard and USB memory driver is available)		
	1Channel, USB 2.0 slave (for download and upload project file)		
RS-232C	1 Channel		
RS-422/485	1 Channel,RS-422/485 mode		
Ethernet	1 Channel, IEEE802.1a, 10Base-T/100Base-TX		
CF Card	1 Slot (Compact Flash)		
SD Card	1 Slot (SDHC)		
Human sensor	Detection range: side 1~1.5m, front 40~50cm		
	Angle: high/low 100°, left/right 140° (detecting 5~20 micron infrared light)		
Audio output	LINE-OUT 1channel		
Expansion module	For communication and I/O option module (available later)		
VM I/F	4 channels video input (available later)		
Certifications	CE, UL(cUL), KC		
IP Protection	IP65		
Dimension(mm)	270.5 × 212.5 × 57.0	313.0 × 239.0 × 57.0	395.0 × 294.0 × 60.0
Panel cut(mm)	259.0 × 201.0	301.5 × 227.5	383.5 × 282.5
Power	AC100~240V, DC12/24V		
Power consumption(W)	42	42	42
weight(kg)	2.2	2.4	3.9

# XGT Panel XP Series

## Graphic type XP30/XP50/XP70/XP80/XP90

- High and vivid distinction with 65,536 colors
- High quality raster and vector symbols
- Various BMP JPG GIF graphic file support: BMP, JPG, GIF, WMF, etc
- Simple animation effects: animated GIF
- 10/100BASE-T Ethernet interface
- Convenient and easy screen editing
- Strengthened data management: Logging, Recipe, and Alarm
- Read function of a controller's state information: Monitoring and maintenance
- Multi-lingual display: up to 8 languages
- Offline and concurrent simulation with XG5000
- Easy to change the address of the graphic objects:  
Tag function with XP-Builder
- USB host for peripheral devices: USB Drive, Mouse, keyboard, printer, etc
- Sufficient memory for screen data: 10MB



Item	XP30-BTE/DC	XP30-BTA/DC	XP30-TTE/DC	XP30-TTA/DC	XP50-TTE/DC	XP50-TTA/DC	XP70-TTA/AC XP70-TTA/DC	XP80-TTA/AC XP80-TTA/DC	XP90-TTA/AC			
	Mono				Color							
Display description	Mono Blue LCD				TFT Color LCD							
Display Size (inch)	14cm [5.7"]				21cm [8.4"]	21cm [8.4"]	26cm [10.4"]	31cm [12.1"]	38cm [15"]			
Resolution	320 × 240				640 × 480			800 × 600	1024 × 768			
Color	8-bit Gray Scale		256 color	65,536 color	256 color	65,536 color						
Backlight	LED			CCFL(whole LCD), auto On/Off	CCFL (Replaceable LCD), Auto on/off							
	50,000Hours			60,000Hours	50,000Hours							
Contrast	Adjustable			Fixed								
Luminance	230cd/m <sup>2</sup>		210cd/m <sup>2</sup>	400cd/m <sup>2</sup>	200cd/m <sup>2</sup>	480cd/m <sup>2</sup>	430cd/m <sup>2</sup>	400cd/m <sup>2</sup>	450cd/m <sup>2</sup>			
Viewing angle	Up/Down(Degree)		20/40	80/80	70/50	20/20	50/60	45/65	45/75	50/60		
	Left/Right(Degree)		45/45	80/80	70/70	45/45	65/65	65/65	65/65	75/75		
Touch panel	4-wire system analog					8-wire system analog						
Movement LED	Green : Run (Monitoring, download drawing data) Red : Error (Communication error, drawing data error)											
Memory	Display data	4MB	10MB	4MB	10MB	4MB	10MB		20MB			
	Backup data	128kB	512kB	124kB	512kB (Logging, alarm data saving)	128kB	512KB (Logging, alarm data saving)					
Ethernet	-		1ch, IEEE802.3, 10/100Base-T	-	1ch, IEEE802.3, 10/100Base-T	-						
USB interface	USB Host × 1	USB Host × 2	USB Host × 1	USB Host × 2	USB Host × 1	USB Host × 2						
Serial	RS-232C	2ch (1 port for PC Communication)										
	RS-422/485	1ch, 422/485 optional mode										
CF memory card interface	-	CF card (TYPE-II) × 1	-	CF card (TYPE-II) × 1	-	CF card (TYPE-II) × 1						
AUX interface	-	Optional	-	Optional	-	Optional						
Certification	CE, UL, KCC											
Protection	IP65F (Front Water Proof Structure)											
Size (W × H × D)mm	181 × 140 × 56.5	181 × 140 × 66.5	181 × 140 × 56.5	181 × 140 × 66.5	240 × 174 × 63	240 × 174 × 73	317 × 243 × 73		395 × 249 × 73			
Panel Cut (W × H)mm	155.5 × 123				228 × 158			294 × 227		383 × 282		
Weight (kg)	0.62	0.75	0.62	0.75	1.2	1.4	2.2	2.4	3.9			
Power	Rated voltage	DC 24V					AC100~220V, DC24V			AC100 ~ 220V		
	Permitted voltage	AC	-						MIN 85 VAC, MAX 264 VAC			
		DC	MIN 19.2 VDC, MAX 28.8 VDC						-			
	Watt	AC	-						37	40	46	
DC		5	8.5	5	8.5	13	20	27	30	-		

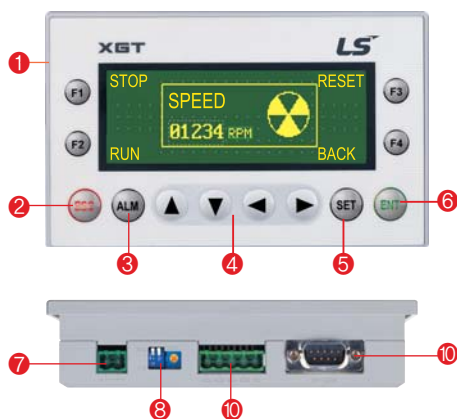
Software



# XGT Panel XP Series

## Text type XP10

- Screen: 192×64 Graphic STN LCD
- System RAM: 1000 words
- Flash memory: Program/Parameter back up
- Communication: Half-duplex comm.
  - Baud rate: 1200~115200 bps
  - Master/slave setting available
  - RS-232C/RS-485 2 CH separate to use
- Power requirements - 24 V input or 5 V direct input by LS PLC
- Various function key - ESC, ALM, SET, ENT, F1-F4, Arrow keys
- Panel Editor - Easy programming and H/W setting



- 1 Key to control PLC device and screen
- 2 ESC key
- 3 Alarm history
- 4 Data input and Screen change
- 5 PLC data setting
- 6 Enter key
- 7 DC24V input terminal
- 8 RS-232C port to download a project
- 9 Brightness adjustment
- 10 RS-422 port

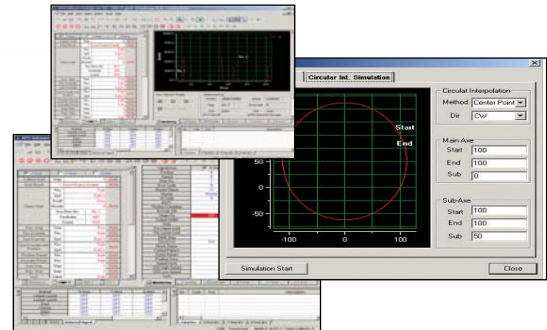
Item		Specifications	
		XP10BKA/DC	XP10BKB/DC
Input voltage	5VDC	DC 4.9 ~ 5.1 (RS-232C port)	
	24VDC	DC 21.6 ~ 26.4 (DC Input connector)	
	Consumption current	Less than 200mA	
Display		LED back-light (192 x 64 Dots)	
Communication interface		RS-232C, RS-422/485	
Flash memory		256K bytes	
Language		Default: English, Can be switched to Korean/Chinese/Russian	
RTC		None	Supports
Download specification		115,200bps	
Keys		12 Keys (F1-F4, ESC, ALM, ▲, ▼, ◀, ▶, SET, ENT)	



# APM[Positioning module] Software Package

## Features

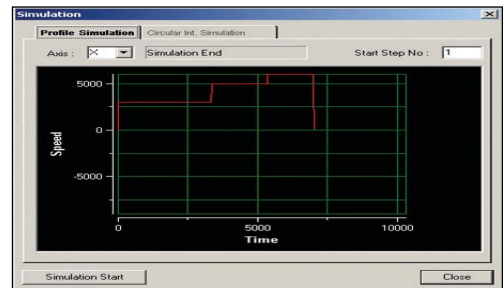
- Windows-based easy operation
- Supporting all types of LS APM module
- Improved parameter editing (Copy, Paste, Initialization, etc.)
- Various monitoring (Operation type of each axis, etc.)
- Profile trace and operation monitoring
- Profile graph and simulation of circular interpolation
- Available to edit operation parameter in EXCEL



Step	Cord	Control	Pattern	Method	Address (pulse)	Sub-Address (pulse)	M Code	A/D No.	Speed (pulse/s)	Dwell (ms)	Cx/M Dir
1	ABS	POS	END	SIN	10000	0	0	No.1	1000	0	CW
2	ABS	POS	END	SIN	0	0	0	No.1	0	0	CW
3	ABS	POS	END	SIN	0	0	0	No.1	0	0	CW
4	ABS	POS	END	SIN	0	0	0	No.1	0	0	CW
5	ABS	POS	KEEP	SIN	10000	0	0	No.1	0	0	CW
6	ABS	POS	END	SIN	0	0	0	No.1	10000	0	CW
7	ABS	POS	END	SIN	0	0	0	No.1	10000	0	CW
8	ABS	POS	END	SIN	0	0	0	No.1	0	0	CW
9	ABS	POS	END	SIN	0	0	0	No.1	0	0	CW
10	ABS	POS	CONT	SIN	10000	0	0	No.1	0	0	CW
11	ABS	POS	END	SIN	1000	0	0	No.1	10000	0	CW
12	ABS	POS	END	SIN	0	0	0	No.1	5000	0	CW

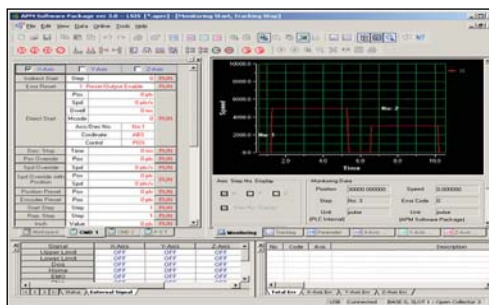
Operation Data

Define operation method, target location, operation speed of each axis.



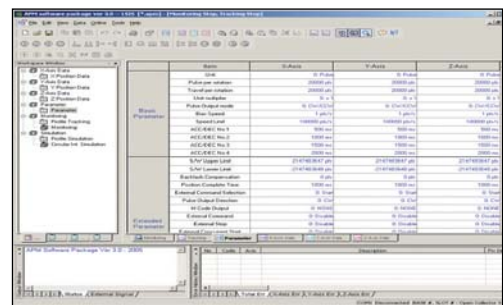
Profile simulation (Off-line)

Monitoring operation speed of each axis with graph type and saving result as image file.



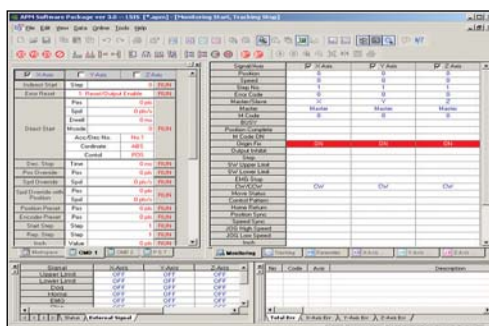
Profile Trace (On-line)

Monitoring operation speed of each axis with graph type and saving result as image file.



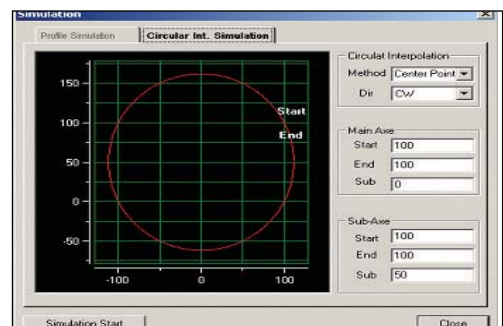
Operation parameter

Setting basic operation characteristics and limit value.



Monitoring (On-line)

Checking basic operation characteristics about each axis and monitoring operation condition.



Circular interpolation simulation (Off-line)



# Product list

## CPU / PWR / Base / I/O

CPU	XGI-CPUU*	6,144pt (IEC type), Program memory: 1Mbyte
	XGI-CPUH*	6,144pt (IEC type), Program memory:512kbyte
	XGI-CPUS*	3,072pt (IEC type), Program memory:128kbyte
	XGI-CPUE*	1,536pt (IEC type), Program memory:64kbyte
	XGK-CPUU*	6,144pt, Program memory : 128Ksteps
	XGK-CPUH*	6,144pt, Program memory : 64Ksteps
	XGK-CPUA*	3,072pt, Program memory : 32Ksteps
	XGK-CPUS*	3,072pt, Program memory : 32Ksteps
	XGK-CPUE*	1,536pt, Program memory : 16Ksteps
Power	XGP-ACF1*	Free Voltage/DC5V 3A, DC24V 0.6A
	XGP-ACF2*	Free Voltage/DC5V 6A
	XGP-AC23*	220V/DC5V 8.5A
	XGP-DC42*	DC24V/DC5V 6A
Main base	XGB-M04A*	4 Slot
	XGB-M06A*	6 Slot
	XGB-M08A*	8 Slot
	XGB-M12A*	12 Slot
Expansion base	XGB-E04A*	4 Slot
	XGB-E06A*	6 Slot
	XGB-E08A*	8 Slot
	XGB-E12A*	12 Slot
Input	XGI-A12A	AC110V, 16pt
	XGI-A21A	AC220V, 8pt
	XGI-A21C	AC 220V Input, 8pt(1COM)
	XGI-D21A	DC24V, 8pt
	XGI-D22A*	DC24V, 16pt, Sink/Source
	XGI-D22B	DC24V, 16pt, Source
	XGI-D24A*	DC24V, 32pt, Sink/Source
	XGI-D24B	DC24V, 32pt, Source
	XGI-D28A*	DC24V, 64pt, Sink/Source
Output	XGQ-RY1A	Relay, 8pt
	XGQ-RY2A*	Relay, 16pt
	XGI-D28B	DC24V, 64pt, Source
	XGQ-RY2B	Relay, 16pt, Surge killer
	XGQ-SS2A	Triac, 16pt
	XGQ-TR1C	Transist, 8pt(2A, 1COM)
	XGQ-TR2A*	Transist, 16pt, Sink
	XGQ-TR2B	Transist, 16pt, Source
	XGQ-TR4A*	Transist, 32pt, Sink
	XGQ-TR4B	Transist, 32pt, Source
	XGQ-TR8A*	Transist, 64pt, Sink
	XGQ-TR8B	Transist, 64pt, Source
	Input/output	XGH-DT4A*

\* : G3 Coating Products

## Special module

Analog input	XGF-AV8A*	Voltage, 8ch
	XGF-AC8A*	Current, 8ch
	XGF-AD8A*	Voltage /Current, 8ch
	XGF-AD4S*	Voltage /Current, 4ch
	XGF-AD16A*	Insulation Voltage /Current, 16ch
	XGF-AW4S*	2-wire, Voltage/ Current input, 4Ch (Isolated)
Analog output	XGF-DV4A*	Voltage, 4ch
	XGF-DC4A*	Current, 4ch
	XGF-DV8A*	Voltage, 8ch
	XGF-DC8A*	Current, 8ch
Analog input/output	XGF-DV4S*	Voltage, 4ch, Insulation
	XGF-DC4S*	Current, 4ch, Insulation
HART I/F Analog input/output	XGF-AH6A*	Input: 4ch, Voltage/ Current Output: 2Ch Voltage/ Current
	XGF-AC4H	Input: 4ch
High speed counter	XGF-DC4H	Output: 4Ch
	XGF-HO2A*	Open collector, 2ch
	XGF-HD2A*	Line drive, 2ch
Positioning	XGF-HO8A*	8-channels high speed counter module, 8Ch
	XGF-P01A-P03A	Open collector, 1~3axis
	XGF-PD1A-PD3A	Line drive, 1~3axis
	XGF-P01H-P04H	Open collector, 1~4axis
Positioning (Network type)	XGF-PD1H-PD4H	Line drive, 1~4axis
	XGF-PN8A	LSIS EtherCAT Network, 8axis
Motion control	XGF-PN8B	Standard EtherCAT Network, 8axis
	XGF-M32E	Standard EtherCAT, 32axes
Temperature input	XGF-TC4S*	Thermo couple, 4ch, Insulation
	XGF-RD4A*	RTD, 4ch
	XGF-RD4S*	RTD, 4ch, Insulation
	XGF-RD8A	RTD, 8ch
Temperature controller	XGF-TC4UD	Input: 4Ch(Voltage/Cuttent/RTD/TC) Output: 8Ch(TR/Current) 4loops
	XGF-TC4RT	Input:4Ch(RTD) Output: 4Ch(TR) 4loops
Event input	XGF-S0EA	DC24V, 32points
Datalog	XGF-DL16A	USB 2.0, CF2001, Max. 16Gbyte, 32points(input 22points, output 10points)

\* : G3 Coating Products

## Communication module

RAPIEnet	XGL-EIMT	RAPIEnet Twisted pair
	XGL-EIMH	RAPIEnet Twisted pair/ Fiber
	XGL-EIMF	RAPIEnet Fiber optic 2ch
	XGL-ES4T	RAPIEnet Switch, 4Ports
	XOL-EIMT	RAPIEnet Twisted pair 2ch
	XOL-EIMF	RAPIEnet Fiber optic 2ch (PC)
Cnet	XGL-CH2A*	RS-232C/RS-422
	XGL-C22A*	RS-232C, 2ch
	XGL-C42A	RS-422, 2ch
Ethernet	XGL-EFMF*	Fiber optic, Open type
	XGL-EFMT*	Twisted pair, Open
	XGL-EHST	Fast Ethernet switch hub
Ethernet/IP	XGL-EIPT	Industrial Ethernet, 2ports
Dedicated	XGL-EDMF	Fiber optic, Dedicated
	XGL-EDMT	Ethernet Twisted pair, Dedicated Ethernet
Rnet	XGL-RMEA*	Rnet, Master
Dnet	XGL-DMEA*	DeviceNet, Master
Pnet	XGL-PMEA*	Profibus-DP, Master
	XGL-PMEC	
	XGL-PSRA	Profibus-DP, Slave, Remote Interface
	XGL-PSEA	Profibus-DP, Slave I/F system(I/O slot)
Fnet	XGL-FMEA	Dedicated network

\* : G3 Coating Products

## XGR module

CPU	XGR-CPUH/T*	Twisted pair
	XGR-CPUH/F	Fiber optic(2km)
	XGR-CPUH/S	Fiber optic(15km)
INC	XGR-INCT	Twisted pair
	XGR-INCF	Fiber optic
Power	XGR-AC12*	110V, 5.5A(Main base)
	XGR-AC13*	110V, 8.5A(Expansion base)
	XGR-AC22*	220V, 5.5A(Main base)
	XGR-AC23*	220V, 8.5A(Expansion base)
	XGR-DC42*	DC24V/DC5V 7A, Main(Expansion base)
Base	XGR-M02P*	2Slot(Main base)
	XGR-M06P*	6Slot(Main base)
	XGR-E08P	8Slot(Expansion base)
	XGR-E12P*	12Slot(Expansion base)
	XGR-E12H*	12Slot(Expansion base, Drive Redundancy)
Expansion drive	XGR-DBST*	Twisted pair - Twisted
	XGR-DBSF*	Pair Fiber optic - Fiber optic(2km)
	XGR-DBSH*	Twisted pair - Fiber optic(2km)
	XGR-DBSFS	Pair Fiber optic - Fiber optic(15km)
Expansion drive redundancy	XGR-DBSHS	Twisted pair - Fiber optic(15km)
	XGR-DBDT	Twisted pair - Twisted
	XGR-DBDF	Pair Fiber optic - Fiber optic(2km)
Sync & Expansion cable	XGR-DBDH	Twisted pair - Fiber optic(2km)
	XGC-F201	2m (Fiber optic)
	XGC-F501	5m (Fiber optic)

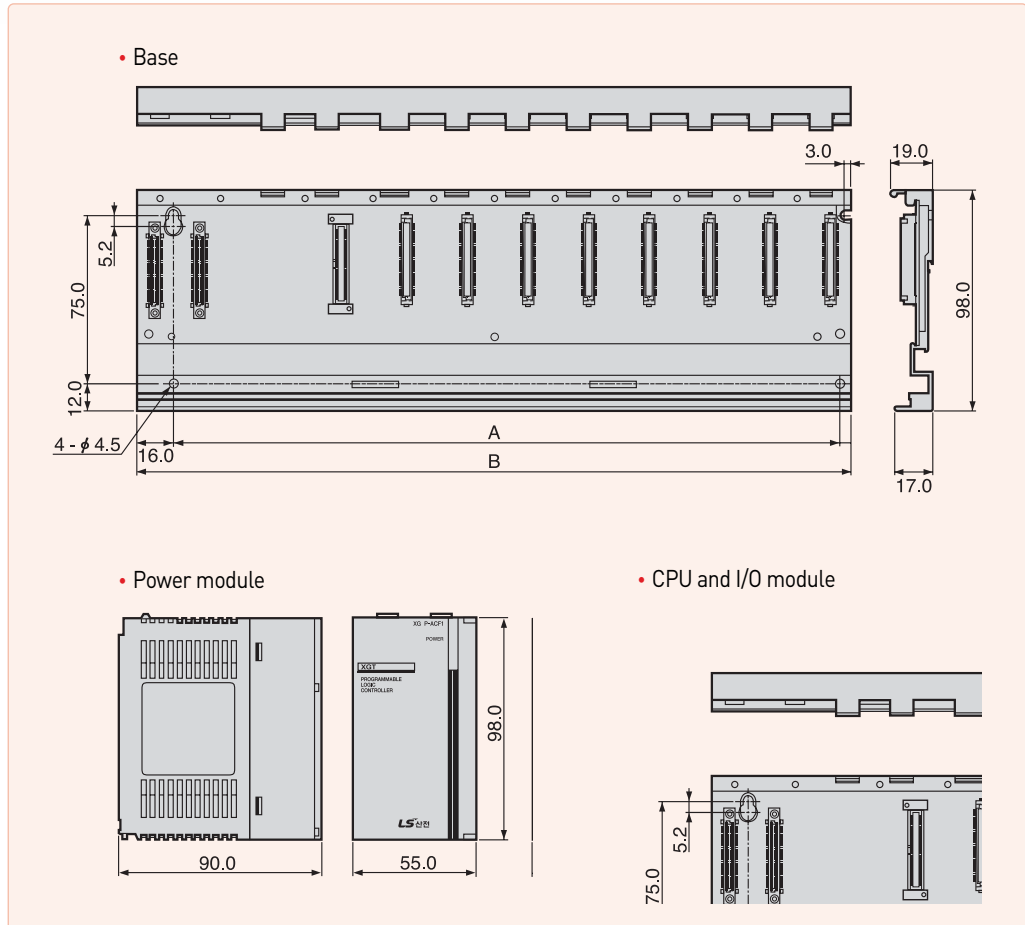
\* : G3 Coating Products

## Cable

CPU	Product	Description
Expansion cable	XGC-E041	0.4m
	XGC-E061	0.6m
	XGC-E121	1.2m
	XGC-E301	3.0m
	XGC-E501	5.0m
	XGC-E102	10m
	XGC-E152	15m
Termination connector	XGT-TERA	Termination connector for expansion base download cable
USB cable	USB-301A	USB download cable
RS232C cable	K1C-050A	RS232C download cable
Dummy	XGT-DMMA	Dummy module
	XGR-DMMA	Dummy module



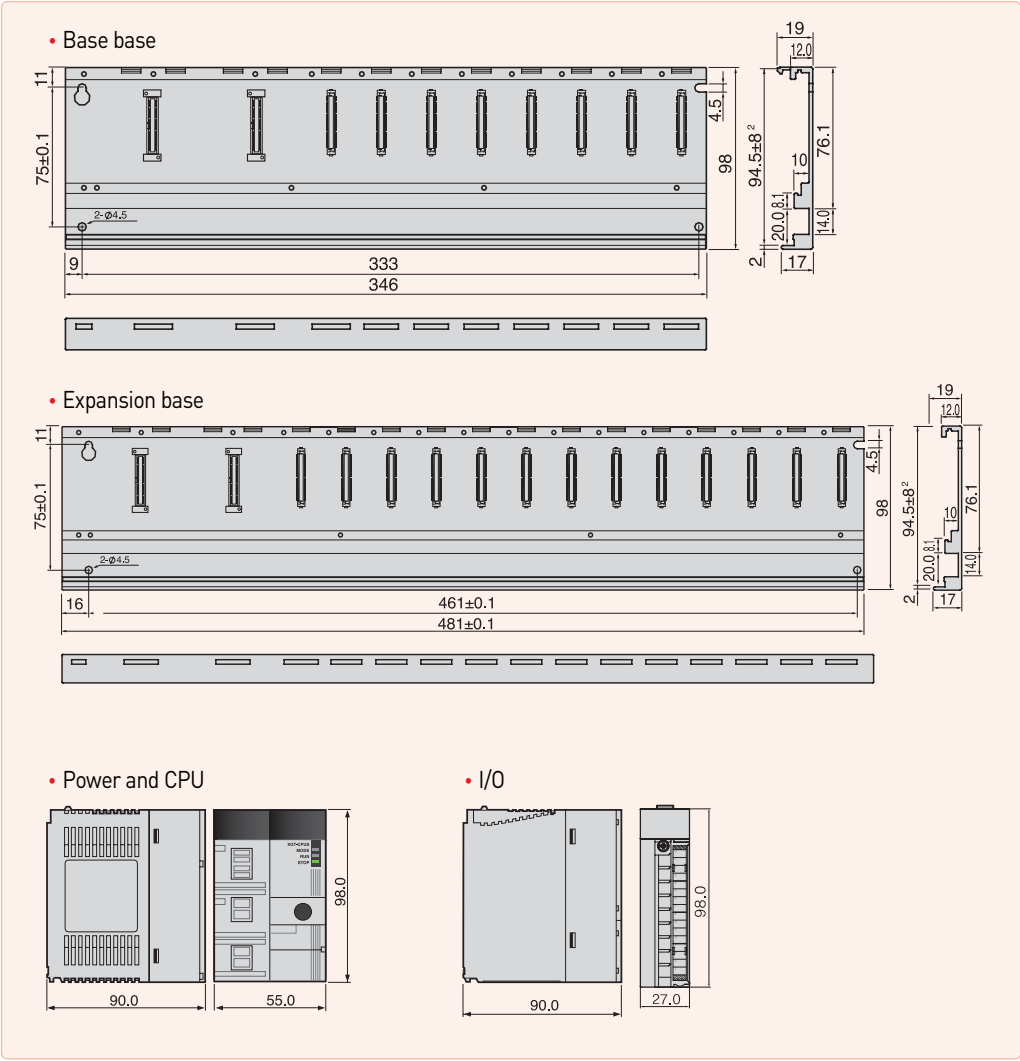
## Dimensions



## Base Dimensions (W)

Item	XGB-M04A/E04A	XGB-M06A/E06A	XGB-M08A/E08A	XGB-M12A/E12A
A	190	244	298	406
B	210	264	318	426

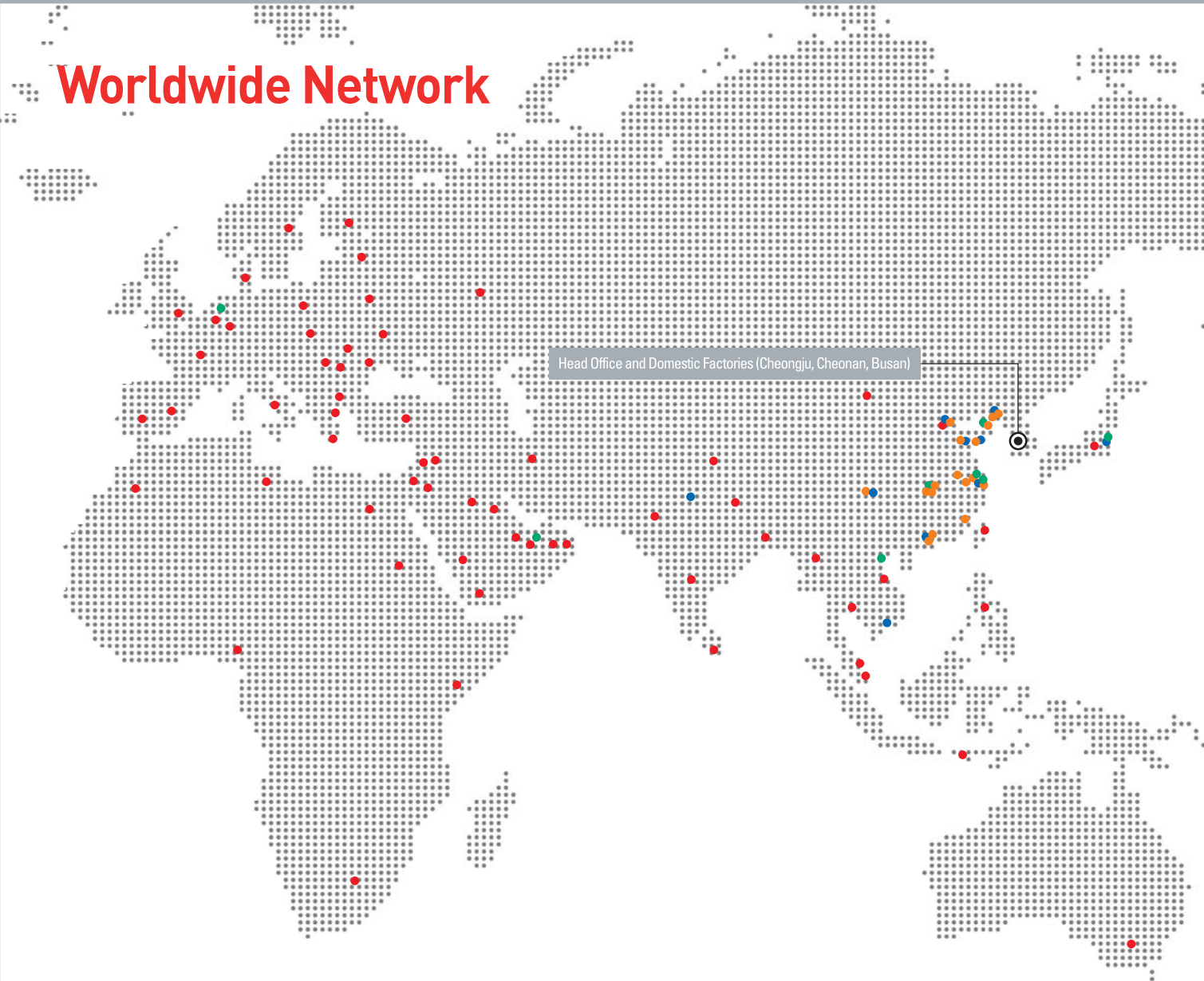
**Dimensions**



**Base Dimensions (W)**

Item	XGR-M06P	XGR-E08P	XGR-E12P
A	333	353	461
B	346	373	481

# Worldwide Network



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Cheongju Factory



Wuxi Factory (China)



Cheonan Factory



Dalian Factory (China)

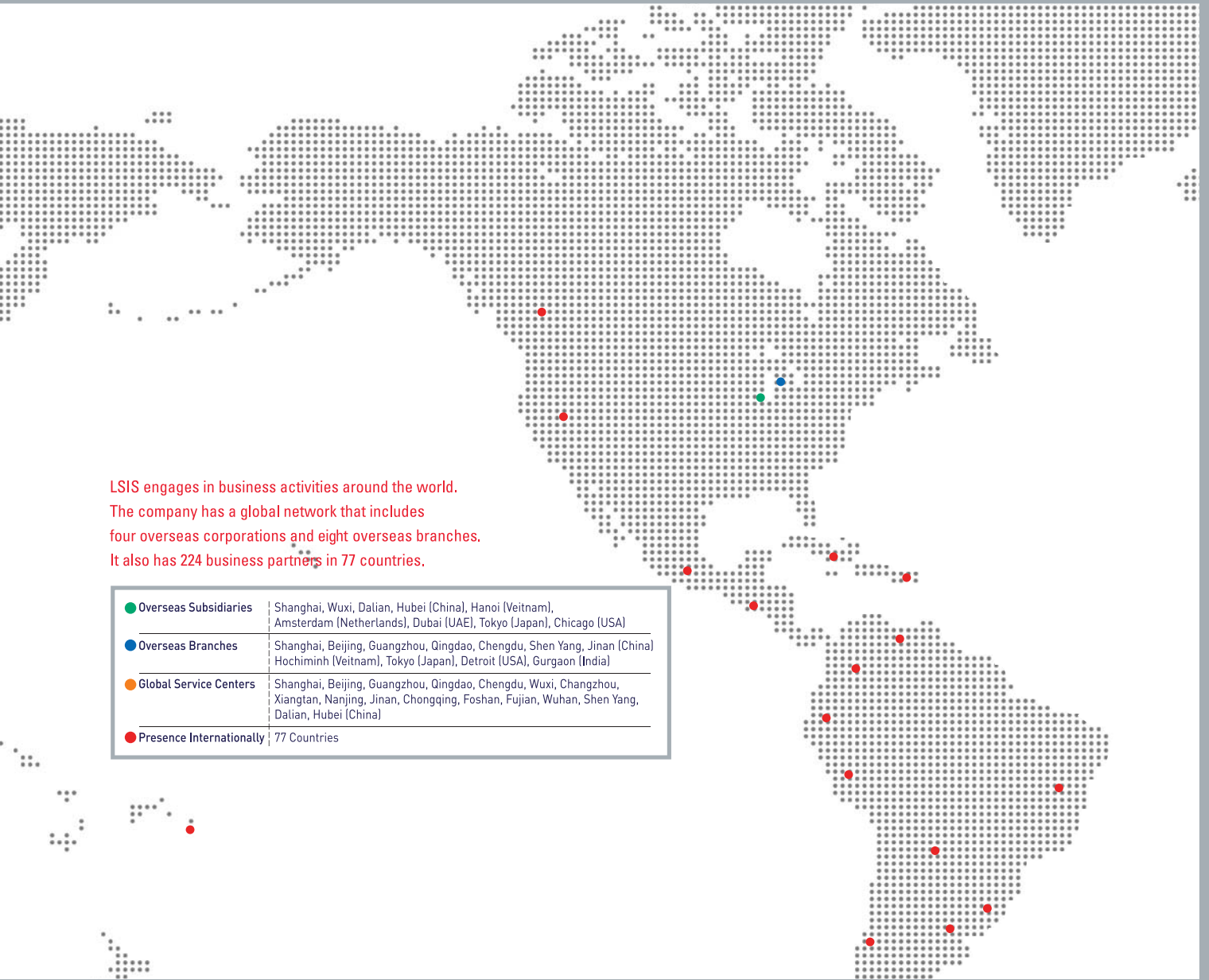


Busan Factory



Hanoi Factory (Vietnam)





LSIS engages in business activities around the world.  
 The company has a global network that includes  
 four overseas corporations and eight overseas branches.  
 It also has 224 business partners in 77 countries.

● Overseas Subsidiaries	Shanghai, Wuxi, Dalian, Hubei (China), Hanoi (Vietnam), Amsterdam (Netherlands), Dubai (UAE), Tokyo (Japan), Chicago (USA)
● Overseas Branches	Shanghai, Beijing, Guangzhou, Qingdao, Chengdu, Shen Yang, Jinan (China) Hochiminh (Vietnam), Tokyo (Japan), Detroit (USA), Gurgaon (India)
● Global Service Centers	Shanghai, Beijing, Guangzhou, Qingdao, Chengdu, Wuxi, Changzhou, Xiangtan, Nanjing, Jinan, Chongqing, Foshan, Fujian, Wuhan, Shen Yang, Dalian, Hubei (China)
● Presence Internationally	77 Countries

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## Green Innovators of Innovation



- For your safety, please read user's manual thoroughly before operating.
- Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance.  
Do not disassemble or repair by yourself !
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.

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